Good. Safe. Yellow.

Price list 2025



Klingspor
Abrasive Technology

Klingspor products are marked with the oSa label



What does oSa mean?

In a host of applications, grinding and cutting require very high peripheral speeds from the rotating abrasive product. These products must therefore be particularly safe so as to stand up to the extreme mechanical and thermal stress.

Regrettably there are no globally binding safety requirements for abrasive products.

This is why responsible manufacturers of abrasive products from a number of European countries set up the Organisation for the Safety of Abrasives (oSa) in 2000 and thus setting a clear signal against inferior and dangerous products.

The user recognises these quality grade products from the oSa trade name. They signify to the manufacturer and trader a reduced liability risk, a market and competitive benefit and an image gain.

As a part of their in-house quality management system, the manufacturers see to it that the exact provisions are kept to and that only safe, high quality abrasive products are produced and marketed. The fact that the oSa – Organisation for the Safety of Abrasives - issues the worldwide protected oSa trademark to members is confirmation of this internal commitment.

The oSa label does not mean that the Organisation for the Safety of Abrasives or its institutions assume any liability of the designated products.

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You will find further information on our general terms and conditions from page 366 onwards. All products with catalogue numbers are held in stock in Germany and can be delivered within a short time.

Product guide
Coated abrasives

	Type	Properties	Backing	Grain type
Abrasive paper	***PS 8 A***	Waterproof	A-paper	SiC
	PS 8 C	Waterproof	C-paper	SiC
	PS 11 A	Waterproof	A-paper	SiC
	PS 11 C	Waterproof	C-paper	SiC
	PS 20 F		F-paper	Aluminium oxide
	PS 20 FW	Specially coated	F-paper	Aluminium oxide
	PS 21 F		F-paper	Zirconia alumina
	PS 22 F ACT	ANTISTATIC	F-paper	Aluminium oxide
	PS 22 N		E-paper	Aluminium oxide
	PS 24 F ACT	ANTISTATIC	F-paper	SiC
	PS 27 DW	Specially coated, ANTISTATIC	D-paper	SiC
	PS 28 F	ANTISTATIC	F-paper	Aluminium oxide
	PS 29 F ACT	ANTISTATIC	F-paper	Aluminium oxide
	PS 30 D		D-paper	Aluminium oxide
	PL 31 B		B-paper	Aluminium oxide
	PS 33 B		B-paper	Aluminium oxide
	PS 33 C		C-paper	Aluminium oxide
	PS 38 G ACT	ANTISTATIC	G-paper	SiC
	PS 61 F		F-paper	Ceramic aluminium oxide
	PS 729 F		F-paper	Aluminium oxide-agglomerate
	FP 73 W	Specially coated	Film	Aluminium oxide
	PS 73 BW	Specially coated	B-paper	Aluminium oxide
	PS 73 BWF	Specially coated	B-paper + foam core	Aluminium oxide
	PS 73 CWF	Specially coated	C-paper + foam core	Aluminium oxide
Self-fastening	***PS 19 EK***		E-paper	SiC
	PS 21 FK		F-paper	Zirconia alumina
	PS 22 K		E-paper	Aluminium oxide
	PS 33 BK		B-paper	Aluminium oxide
	PS 33 CK		C-paper	Aluminium oxide
	CS 411 XK		X-cotton	Zirconia alumina
	CS 920 YK	Multibond	Y-polyester	Ceramic aluminium oxide
	PS 61 FK		F-paper	Ceramic aluminium oxide
	FP 73 WK	Specially coated	Film	Aluminium oxide
	PS 73 BWK	Specially coated	B-paper	Aluminium oxide
	PS 73 CWK	Specially coated	C-paper	Aluminium oxide
	PS 77 CK T-ACT	T-ACT coating	C-paper	Aluminium oxide
	FP 77 K T-ACT	T-ACT coating	Film	Aluminium oxide

Cloth

JF	Cotton, light, highly flexible
GX	Blended cloth, light, flexible
J	Cotton, light
XF	Cotton, heavy, flexible

Cloth

X	Cotton, heavy
Y	Polyester, heavy, highly firm
Z	Polyester, heavy, highly firm, can be divided into segments

Paper

A	approx. 95 g/m²
B	approx. 105 g/m²
C	approx. 110 g/m²
D	approx. 130 g/m²

Paper

E	approx. 250 g/m²
F	approx. 300 g/m²
G	approx. 400 g/m²

Bonding agent

K	Resin
L	Glue

Product guide
Coated abrasives

	Type	Coating	Bonding agent	Waterproof	Available grits	Page: Rolls	File belts	Belts for handheld grinders	Short and long belts	Spirabands	Wide belts	Fibre discs	Strips	Sheets	Discs
Abrasive paper	***PS 8 A***	●	K	✓	180–2500									**97**	
	PS 8 C	●	K	✓	60–150									**97**	
	PS 11 A	●	K	✓	220–2000									**99**	
	PS 11 C	●	K	✓	60–400, 600, 1000									**98**	**118**
	PS 20 F	●	K		60–320, 400				**38**		**69**				
	PS 20 FW	●	K		80, 120–180				**38**		**69**				
	PS 21 F	●	K		40, 60–320, 400				**38**		**70**				
	PS 22 F ACT	●	K		40, 60–400	**12**			**39**		**70**		**103**		
	PS 22 N	◑	K		24, 40, 60–240, 320, 400	**13**									
	PS 24 F ACT	●	K		80, 120–600				**39**		**71**				
	PS 27 DW	○	K		180, 240, 320, 400				**39**		**71**				
	PS 28 F	○	K		40–240, 320, 400, 600				**40**		**72**				
	PS 29 F ACT	○	K		40–320, 400	**17**			**40**		**72**				
	PS 30 D	◑	K		40, 60–240, 320	**13**							**103**	**100**	
	PL 31 B	◑	L		40–320, 400	**14**							**104**	**100**	
	PS 33 B	◑	K		150–320, 400–600	**16**								**102**	
	PS 33 C	◑	K		40, 60–120	**15**								**101**	
	PS 38 G ACT	●	K		80–180						**73**				
	PS 61 F	●	K		60, 80, 120–320, 400				**41**		**73**				
	PS 729 F	●	K		180, 240, 320				**42**		**74**				
	FP 73 W	◑	K		80–180, 240, 320, 400, 600, 800, 1000				**42**						
	PS 73 BW	◑	K		150–1500									**102**	
	PS 73 BWF	◑	K		150, 180, 240, 320, 400	**18**									
	PS 73 CWF	◑	K		120	**17**									
Self-fastening	***PS 19 EK***	●	K		36, 40, 60-120, 220, 600								**105**		**119**
	PS 21 FK	●	K		40, 60–180, 240, 320, 400, 600										**119**
	PS 22 K	◑	K		24, 40, 60–240, 320, 400								**105**		**121**
	PS 33 BK	◑	K		150–320, 400–600								**107**		**128**
	PS 33 CK	◑	K		40, 60–120								**106**		**125**
	CS 411 XK	●	K		40, 60, 80										**141**
	CS 920 YK	●	K		60–120										**141**
	PS 61 FK	●	K		60, 80, 120										**130**
	FP 73 WK	◑	K		80–180, 240, 320, 400, 600, 800								**108**		**131**
	PS 73 BWK	◑	K		150–1500										**133**
	PS 73 CWK	◑	K		40, 60–120										**132**
	PS 77 CK T-ACT	◑	K		60–220								**109**		**135**
	FP 77 K T-ACT	◑	K		240, 320, 400–2000				**43**				**108**		**134**

● = close ◑ = semi-open ○ =open

Product guide
Coated abrasives

	Type	Properties	Backing	Grain type
Abrasive cloth	***CS 308 Y***		Y-polyester	Aluminium oxide
	LS 309 J		J-cotton	Aluminium oxide
	LS 309 JF		JF-cotton	Aluminium oxide
	LS 309 X		X-cotton	Aluminium oxide
	LS 309 XH		X-cotton	Aluminium oxide
	CS 310 X		X-cotton	Aluminium oxide
	CS 310 XF		XF-cotton	Aluminium oxide
	CS 311 Y ACT	ANTISTATIC	Y-polyester	Aluminium oxide
	LS 312 JF		JF-cotton	Aluminium oxide
	LS 313 JF	Multibond	JF-cotton	Aluminium oxide
	LS 314 JF		JF-cotton	Aluminium oxide
	LS 318 JF ACT	ANTISTATIC	JF-cotton, SUPERFLEX	Aluminium oxide
	LS 912 JF		JF-cotton	Ceramic aluminium oxide
	CS 320 Y	Waterproof	Y-polyester	SiC
	CS 321 X	Waterproof	X-cotton	SiC
	CS 322 X	Waterproof	X-cotton	Cork
	CS 325 Y	KULEX, waterproof	Y-polyester	SiC agglomerate
	CS 326 Y	KULEX, waterproof	Y-polyester	Aluminium oxide-agglomerate
	CS 329 JF	KULEX	JF-cotton	Aluminium oxide-agglomerate
	CS 329 Y	KULEX	Y-polyester	Aluminium oxide-agglomerate
	CS 330 X	Waterproof	X-cotton	SiC / Cork
	CS 333 JF		JF-cloth	SiC
	CS 333 X		X-cotton	SiC
	CS 333 XF		XF-cotton	SiC
	CS 336 Y	ANTISTATIC	Y-polyester	SiC
	CS 341 X	Waterproof	X-cotton	Aluminium oxide
	KL 361 JF		JF-cotton	Aluminium oxide
	KL 371 X		X-cotton	Aluminium oxide
	KL 385 JF		JF-cotton	Aluminium oxide
	CS 409 Y	Multibond	Y-polyester	Zirconia alumina
	CS 410 X	Multibond	X-cotton	Aluminium oxide
	CS 411 X		X-cotton	Zirconia alumina
	CS 411 Y	Waterproof	Y-polyester	Zirconia alumina
	CS 412 Y	Waterproof	Y-polyester	Aluminium oxide
	CS 416 Y	Waterproof	Y-polyester	Zirconia alumina
	CS 420 Y	Waterproof, NOPPEX	Y-polyester	Aluminium oxide
	CS 451 X	Multibond	X-cotton	Zirconia alumina
	GX 533 JF		JF-blended cloth	SiC
	CS 538 Z ACT	ANTISTATIC	Z-polyester	SiC
	CS 631 XF	Multibond	XF-cotton	Ceramic aluminium oxide
	CS 710 XF		XF-cotton	Aluminium oxide
	CS 729 X	Waterproof	X-cotton	Aluminium oxide-agglomerate
	CS 757 JF	KULEX	JF-cotton	Aluminium oxide-agglomerate
	GX 712 JF		JF-blended cloth	Aluminium oxide
	CS 811 Y ACT	Waterproof	Y-polyester	Zirconia alumina
	CS 911 X		X-cotton/polyester	Ceramic aluminium oxide
	CS 913 X	Multibond	X-cotton/polyester	Ceramic aluminium oxide
	CS 920 Y ACT	Multibond	Y-polyester	Ceramic aluminium oxide
	CS 922 Y ACT	Waterproof	Y-polyester	Ceramic aluminium oxide
	CS 931 JF	Multibond	JF-cotton	Ceramic aluminium oxide
	CS 959 JF	KULEX	JF-cotton	Ceramic agglomerate
	GX 931 JF	Multibond	JF-blended cloth	Ceramic aluminium oxide

Cloth

JF	Cotton, light, highly flexible
GX	Blended cloth, light, flexible
J	Cotton, light
XF	Cotton, heavy, flexible

Cloth

X	Cotton, heavy
Y	Polyester, heavy, highly firm
Z	Polyester, heavy, highly firm, can be divided into segments

Paper

A	approx. 95 g/m²
B	approx. 105 g/m²
C	approx. 110 g/m²
D	approx. 130 g/m²

Paper

E	approx. 250 g/m²
F	approx. 300 g/m²
G	approx. 400 g/m²

Bonding agent

K	Resin
L	Glue

Product guide
Coated abrasives

	Type	Coating	Bonding agent	Waterproof	Available grits	Page: Rolls	File belts	Belts for handheld grinders	Short and long belts	Spirabands	Wide belts	Fibre discs	Strips	Sheets	Discs
Abrasive cloth	***CS 308 Y***	●	K		60–180, 240				**43**		**75**				
	LS 309 J	●	K		60–500				**44**						
	LS 309 JF	●	K		60–400, 600, 800	**19**			**45**						
	LS 309 X	●	K		40–320	**19**	**30**		**43**						
	LS 309 XH	●	K		40–180, 240			**36**							
	CS 310 X	●	K		24, 36–320, 400–600				**45**	**66**	**75**				
	CS 310 XF	●	K		40–180, 240		**30**		**46**						
	CS 311 Y ACT	○	K		36, 40, 60–220				**47**		**76**				
	LS 312 JF	●	K		60–320, 400				**47**						
	LS 313 JF	●	K		80–240, 320				**48**						
	LS 314 JF	●	K		120, 320, 400				**48**						
	LS 318 JF ACT	○	K		80–180, 240, 400				**48**						
	LS 912 JF	●	K		60–180, 240, 320, 400				**49**						
	CS 320 Y	●	K	✓	24, 40, 60–120, 180				**49**		**76**				
	CS 321 X	●	K	✓	80–240, 320, 400, 500, 800				**50**		**77**				
	CS 322 X	●	K	✓	Polierfeinheit				**50**						
	CS 325 Y	●	K	✓	80, 120, 180, 240, 320, 400				**50**						
	CS 326 Y	●	K	✓	60, 80, 120, 180, 240, 320, 400, 600				**51**		**77**				
	CS 329 JF	●	K		120, 180, 240				**51**						
	CS 329 Y	●	K		80, 120, 180, 240, 320, 400				**52**		**78**				
	CS 330 X	●	K	✓	280, 400, 600, 800				**52**		**78**				
	CS 333 JF	●	K		150, 180, 240, 320				**53**						
	CS 333 X	●	K		24, 40, 60, 80, 120, 150				**52**						
	CS 333 XF	●	K		80, 100, 240				**53**						
	CS 336 Y	◑	K		40, 50						**79**				
	CS 341 X	●	K	✓	60–320, 400, 500, 600				**54**		**79**				
	KL 361 JF	●	K		40–600	**20**							**114**	**111**	
	KL 371 X	●	L		40–240, 320, 400									**112**	
	KL 385 JF	●	K		40, 60–320, 400, 600	**23**								**113**	
	CS 409 Y	●	K		36–120				**54**		**80**				
	CS 410 X	●	K		40, 60, 80, 120				**55**						
	CS 411 X	●	K		24, 36–80, 120				**55**						
	CS 411 Y	●	K	✓	24, 36–120		**31**		**56**		**80**				
	CS 412 Y	●	K	✓	24, 36, 40, 60–180, 240				**57**		**81**				
	CS 416 Y	◑	K	✓	24, 36–120				**57**						
	CS 420 Y		K	✓	120, 180, 240, 320, 400				**58**						
	CS 451 X	●	K		36, 40, 60, 80					**67**					
	GX 533 JF	●	K		80–120, 180, 320, 400, 600				**58**						
	CS 538 Z ACT	●	K		36–180						**81**				
	CS 631 XF	◑	K		60–120		**32**		**59**						
	CS 710 XF	●	K		80–180, 240		**33**		**59**						
	CS 729 X	●	K	✓	120, 240, 320, 400				**60**		**82**				
	CS 757 JF	○	K		120				**61**						
	GX 712 JF	●	K		60–320				**60**						
	CS 811 Y ACT	●	K	✓	36–80				**61**						
	CS 911 X	●	K		36–120		**33**		**62**		**82**				
	CS 913 X	●	K		40, 60–120		**34**		**62**		**83**				
	CS 920 Y ACT	●	K		24, 36–150		**34**		**63**		**83**				
	CS 922 Y ACT	●	K	✓	36–180		**35**		**63**		**84**				
	CS 931 JF	◑	K		80–120, 180–320, 400				**64**						
	CS 959 JF	◑	K		120				**65**						
	GX 931 JF	◑	K		60–180, 240, 320				**64**						

● = close ◑ = semi-open ○ =open

Product guide
Coated abrasives

	Type	Properties	Backing	Grain type
Fibre discs	***CS 561***		Fibre	Aluminium oxide
	FS 764 ACT		Fibre	Aluminium oxide
	CS 565		Fibre	Zirconia alumina
	CS 570	Multibond	Fibre	Zirconia alumina
	FS 964 ACT		Fibre	Ceramic aluminium oxide
	FS 966 ACT	Multibond	Fibre	Ceramic aluminium oxide
	AN 400	Waterproof, self-fastening	Abrasive screen	Aluminium oxide
Non-woven web and surface conditioning material	***NRO 400***	Waterproof	Non-woven web	Aluminium oxide
	NRO 500	Waterproof	Non-woven web	SiC
	NPA 400	Waterproof	Non-woven web	Aluminium oxide
	NPA 500	Waterproof	Non-woven web	SiC
	SV 484	Waterproof	Non-woven material with fabric lining	Aluminium oxide
	NDS 400 K	Waterproof	Non-woven material with hook and loop lamination	Aluminium oxide / SiC
	NDS 800	Waterproof	Non-woven fibres with fabric lining	Aluminium oxide
	NBF 800	Waterproof	Non-woven material with fabric lining	Aluminium oxide
	NBS 800	Waterproof	Non-woven material with fabric lining	Aluminium oxide
	FD 500	Waterproof, self-fastening	Foam core	Aluminium oxide / SiC
	SK 500	Abrasive hand block, flexible, waterproof	Sponge	Aluminium oxide
	SK 700 A	Abrasive hand block, waterproof	Sponge	Aluminium oxide
	SW 501	Abrasive sponge, waterproof	Sponge	Aluminium oxide
	SW 501 TR	Abrasive sponge, tear-resistant, waterproof	Sponge	Aluminium oxide
	SW 502	Abrasive sponge, waterproof	Sponge	SiC
	SW 510	Abrasive sponge, waterproof	Sponge	Aluminium oxide

Cloth

JF	Cotton, light, highly flexible
GX	Blended cloth, light, flexible
J	Cotton, light
XF	Cotton, heavy, flexible

Cloth

X	Cotton, heavy
Y	Polyester, heavy, highly firm
Z	Polyester, heavy, highly firm, can be divided into segments

Paper

A	approx. 95 g/m²
B	approx. 105 g/m²
C	approx. 110 g/m²
D	approx. 130 g/m²

Paper

E	approx. 250 g/m²
F	approx. 300 g/m²
G	approx. 400 g/m²

Bonding agent

K	Resin
L	Glue

Product guide
Coated abrasives

	Type	Coating	Bonding agent	Waterproof	Available grits	Page: Rolls	File belts	Belts for handheld grinders	Short and long belts	Spirabands	Wide belts	Fibre discs	Strips	Sheets	Discs
Fibre discs	***CS 561***	●	K		16, 24, 36–240, 320							**87**			
	FS 764 ACT	●	K		24, 36, 40, 60, 80, 120							**89**			
	CS 565	●	K		24, 36–100							**90**			
	CS 570	●	K		24, 36–120							**91**			
	FS 964 ACT	●	K		24, 36–80, 120							**92**			
	FS 966 ACT	●	K		24, 36–80, 120							**93**			
	AN 400	○	K	✓	80–800	**26**							**109**		**136**
Non-woven web and surface conditioning material	***NRO 400***		K		medium, fine, very fine	**168**									
	NRO 500		K		medium, ultra fine	**169**									
	NPA 400		K		coarse, medium, fine, very fine									**169**	
	NPA 500		K		medium, ultra fine, ohne Körnung									**170**	
	SV 484		K		coarse, medium, very fine										**173**
	NDS 400 K		K	✓	very fine, ultra fine										**172**
	NDS 800		K		coarse, medium, very fine										**174**
	NBF 800		K	✓	coarse, medium, very fine		**170**								
	NBS 800		K	✓	coarse, medium, very fine				**171**						
	FD 500	●	K	✓	1000, 1500, 2000, 3000										**139**
	SK 500	●	K	✓	60, 80, 100, 120, 180, 220, 280								**115**		
	SK 700 A	●	K	✓	60, 80, 100, 120								**115**		
	SW 501	●	K	✓	120, 220								**116**		
	SW 501 TR	●	K	✓	100–220								**116**		
	SW 502	●	K	✓	120, 220								**117**		
	SW 510	●	K	✓	100, 180, 220, 320								**117**		

● = close ◑ = semi-open ○ =open

Rolls
Product finder

Application / material	Machine		Form		Product		Product properties				Page
	Hand sanding	Orbital sander	Profile	Surface	Standard	Premium	Bonding agent	Grain	Coating	Backing	
Wood		●		●	***PS 22 N***		Resin	Aluminium oxide	◑	E-paper	**13**
		●		●		***PS 22 F ACT***	Resin	Aluminium oxide	●	F-paper	**12**
		●		●		***PS 29 F ACT***	Resin	Aluminium oxide	○	F-paper	**17**
	●	●	●	●		***LS 309 JF***	Resin	Aluminium oxide	●	JF-cotton	**19**
	●	●	●	◑	***PL 31 B***		Glue	Aluminium oxide	◑	B-paper	**14**
	●		◑	●	***PS 30 D***		Resin	Aluminium oxide	◑	D-paper	**13**
		●		●		***AN 400***					**26**
Varnish, paint, plastics	●		●	◑	***PL 31 B***		Glue	Aluminium oxide	◑	B-paper	**14**
	●		◑	●	***PS 30 D***		Resin	Aluminium oxide	◑	D-paper	**13**
	●	●	●	●		***PS 33 B***	Resin	Aluminium oxide	◑	B-paper	**16**
	●	●	●	●		***PS 33 C***	Resin	Aluminium oxide	◑	C-paper	**15**
	●		●	◑		***PS 73 BWF***	Resin	Aluminium oxide	◑	B-paper + foam core	**18**
	●		●	◑		***PS 73 CWF***	Resin	Aluminium oxide	◑	C-paper + foam core	**17**
		●		●		***AN 400***					**26**
Metals	●		●	◑	***KL 385 JF***		Resin	Aluminium oxide	●	JF-cotton	**23**
	●		●	◑		***KL 361 JF***	Resin	Aluminium oxide	●	JF-cotton	**20**
	●	●		●		***LS 309 X***	Resin	Aluminium oxide	●	X-cotton	**19**
	●	●	●	●		***LS 309 JF***	Resin	Aluminium oxide	●	JF-cotton	**19**

Machine/Form: ● main application ◑ possible application
Other sizes available on request.

Coating: ● close ◑ semi-open ○ open

Rolls
Product finder

Type	Grit range
PS 22 F ACT	40–150
PS 28 F	60–150
PS 29 F ACT	60–150
CS 308 Y	40–80, 120
LS 309 X	40–360
LS 309 J	60–320
LS 309 JF	60–400
CS 310 X	24–400
CS 310 XF	40–280
LS 312 JF	60–320, 400
CS 321 X	80–400
CS 333 X	60, 80, 120, 150
CS 341 X	50–320
KL 361 JF	40–600
KL 385 JF	40–600
CS 410 X	60–120
CS 411 X	24–120
CS 411 Y	36–80

Paper	
B	approx. 105 g/m²
C	approx. 110 g/m²
D	approx. 130 g/m²
E	approx. 250 g/m²
F	approx. 300 g/m²

Cloth	
X	Cotton, heavy
J	Cotton, light
JF	Cotton, light, highly flexible
Y	Polyester, heavy, high strength
XF	Cotton, heavy, flexible

Minimum order quantities for made to order items

Width	Minimum order quantities
10 mm	29 pieces
15 mm	19 pieces
20 mm	14 pieces
25 mm	11 pieces

Width	Minimum order quantities
28 mm	10 pieces
30 mm	9 pieces
35 mm	8 pieces
40 mm	7 pieces

Width	Minimum order quantities
50 mm	5 pieces
60 mm	4 pieces
80 mm	3 pieces
95 mm	3 pieces

Width	Minimum order quantities
100 mm	2 pieces
120 mm	2 pieces
125 mm	2 pieces
140 mm	2 pieces

Width	Minimum order quantities
150 mm	1 piece
250 mm	1 piece
300 mm	1 piece

The standard length for production rolls is 50M.

We reserve the right to over-deliver or under-deliver made to order items.

Other sizes and grits available on request.

Rolls with paper backing

Coated abrasives

Abrasive paper

PS 22 F ACT





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	F-paper

Applications:	
Wood	●
Metals	◑
Plastic	◑
Steel	◑
NF metals	◑

Advantages: High abrasive performance - Uniform, fine surface scratch pattern - Premium product for use on hardwood, varnish, filler - Long service life and minimal clogging due to ACT recipe - High edge stability

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** **150** **180** **220** **240** **280** **320** **360** **400** 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
95 x 50000	60	1	20822	**114,10 €**	1
95 x 50000	80	1	20850	**99,91 €**	1
95 x 50000	100	1	20884	**91,04 €**	1
95 x 50000	120	1	20916	**91,04 €**	1
95 x 50000	150	1	20940	**91,04 €**	1
95 x 50000	180	1	20960	**91,04 €**	1
110 x 50000	40	1	2969	**167,03 €**	1
110 x 50000	60	1	2971	**132,12 €**	1
110 x 50000	80	1	2972	**115,69 €**	1
110 x 50000	100	1	2973	**105,42 €**	1
110 x 50000	120	1	2974	**105,42 €**	1
110 x 50000	150	1	2975	**105,42 €**	1
110 x 50000	240	1	2978	**106,45 €**	1
115 x 50000	40	1	2983	**174,63 €**	1
115 x 50000	60	1	2985	**138,12 €**	1
115 x 50000	80	1	2986	**120,95 €**	1
115 x 50000	100	1	2987	**110,21 €**	1
115 x 50000	120	1	2988	**110,21 €**	1
115 x 50000	150	1	2989	**110,21 €**	1
115 x 50000	180	1	2990	**110,21 €**	1
115 x 50000	220	1	2991	**111,29 €**	1
115 x 50000	240	1	2992	**111,29 €**	1
150 x 50000	80	1	3014	**157,76 €**	1
150 x 50000	120	1	3016	**143,75 €**	1
200 x 50000	40	1	3053	**303,70 €**	1
200 x 50000	60	1	3055	**240,22 €**	1
200 x 50000	80	1	3056	**210,34 €**	1
200 x 50000	120	8	3058	**191,67 €**	1

Recommended prices.

Rolls with paper backing
Coated abrasives

Abrasive paper

PS 22 N





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	E-paper

Applications:	
Wood	●
Metals	◑
Paint/Varnish/Filler	◑
Plastic	◑
Steel	◑

Advantages: Universal product for hand sanding and handheld machine sanding of virtually any material - Large grit range allows use from rough sanding to finishing

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 50000	40	1	244611	**161,45 €**	1
115 x 50000	60	1	244612	**127,93 €**	1
115 x 50000	80	1	244613	**112,16 €**	1
115 x 50000	100	1	244614	**102,30 €**	1
115 x 50000	120	1	244615	**102,30 €**	1
115 x 50000	150	1	244616	**102,30 €**	1
115 x 50000	180	1	244599	**102,30 €**	1
115 x 50000	240	1	244597	**103,29 €**	1

Abrasive paper

PS 30 D





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	D-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Metals	◑

Advantages: Sharp grit and high aggressiveness for use on wood, varnish, fillers - Flexible and tear-resistant, easy folding - Product with good price-performance ratio

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 50000	40	1	174086	**72,42 €**	1
115 x 50000	60	1	174088	**59,03 €**	1
115 x 50000	80	1	174089	**52,73 €**	1
115 x 50000	100	1	174090	**48,79 €**	1
115 x 50000	120	1	174091	**48,79 €**	1

Recommended prices.

Rolls with paper backing
Coated abrasives

Continuation of PS 30 D, Abrasive paper

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 50000	150	1	174092	**48,79 €**	1
115 x 50000	180	1	174093	**48,79 €**	1
115 x 50000	240	1	182418	**49,18 €**	1
115 x 50000	320	1	182419	**49,18 €**	1

Finishing paper

PL 31 B





Properties	
Bonding agent	Glue
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Metals	◑

Advantages: Product with optimal price-performance ratio - Optimized wear properties for hand sanding and handheld machine sanding

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240 280 320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
95 x 50000	60	1	3281	**51,35 €**	1
95 x 50000	80	1	3282	**45,79 €**	1
95 x 50000	100	1	3191	**42,31 €**	1
95 x 50000	120	1	3192	**42,31 €**	1
95 x 50000	180	1	3194	**42,31 €**	1
95 x 50000	240	1	3196	**42,66 €**	1
110 x 50000	40	1	3287	**73,14 €**	1
110 x 50000	60	1	3289	**59,45 €**	1
110 x 50000	80	1	3290	**53,01 €**	1
110 x 50000	100	1	3213	**48,99 €**	1
110 x 50000	120	1	3214	**48,99 €**	1
110 x 50000	150	1	3215	**48,99 €**	1
110 x 50000	180	1	3216	**48,99 €**	1
110 x 50000	220	1	3217	**49,39 €**	1
110 x 50000	240	1	3218	**49,39 €**	1
110 x 50000	280	1	3219	**49,39 €**	1
110 x 50000	320	1	3220	**49,39 €**	1
110 x 50000	400	1	3222	**49,39 €**	1
115 x 50000	40	1	3291	**76,46 €**	1
115 x 50000	60	1	3293	**62,16 €**	1
115 x 50000	80	1	3294	**55,42 €**	1
115 x 50000	100	1	3224	**51,22 €**	1
115 x 50000	120	1	3225	**51,22 €**	1
115 x 50000	150	1	3226	**51,22 €**	1
115 x 50000	180	1	3227	**51,22 €**	1
115 x 50000	220	1	3228	**51,64 €**	1

Recommended prices.

Rolls with paper backing

Coated abrasives

Continuation of PL 31 B, Finishing paper

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 50000	240	1	3229	**51,64 €**	1
115 x 50000	280	1	3230	**51,64 €**	1
115 x 50000	320	1	3231	**51,64 €**	1
115 x 50000	400	1	3233	**51,64 €**	1

Abrasive paper

PS 33 C





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Very high removal rate - Minimal clogging due to active abrasive substances - Longer service life - Good tear resistance and flexibility

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
110 x 50000	60	1	146981	**82,44 €**	1
110 x 50000	80	1	146982	**72,85 €**	1
110 x 50000	100	1	146983	**66,86 €**	1
110 x 50000	120	1	146386	**66,86 €**	1
115 x 50000	60	1	155815	**86,19 €**	1
115 x 50000	80	1	147575	**76,16 €**	1
115 x 50000	100	1	147576	**69,89 €**	1
115 x 50000	120	1	153398	**69,89 €**	1

Recommended prices.

Rolls with paper backing

Coated abrasives

Abrasive paper

PS 33 B





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Very high removal rate - Minimal clogging due to active abrasive substances - Longer service life - Good tear resistance and flexibility

Available grits:

16 24 30 36 40 50 60 80 100 120 **150 180 220 240 280 320** 360 **400 500 600** 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
110 x 50000	150	1	148494	**66,86 €**	1
110 x 50000	180	1	147935	**66,86 €**	1
110 x 50000	220	1	148495	**67,46 €**	1
110 x 50000	240	1	147114	**67,46 €**	1
110 x 50000	280	11	148496	**67,46 €**	1
110 x 50000	320	1	147110	**67,46 €**	1
110 x 50000	400	1	146387	**67,46 €**	1
115 x 50000	150	1	153177	**69,89 €**	1
115 x 50000	180	1	149480	**69,89 €**	1
115 x 50000	220	1	149698	**70,52 €**	1
115 x 50000	240	1	147055	**70,52 €**	1
115 x 50000	280	1	165031	**70,52 €**	1
115 x 50000	320	1	148891	**70,52 €**	1
115 x 50000	400	1	145520	**70,52 €**	1

Recommended prices.

Abrasive paper, ANTISTATIC

PS 29 F ACT





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Open
Backing	F-paper

Applications:	
Wood	●
Paint/Varnish/Filler	◑

Advantages: High aggressiveness and long service life when used on wood (especially softwood) due to ACT recipe - High edge stability - Premium product for wood in general, varnish and filler

Available grits:

16 24 30 36 **40** **50** **60** **80** **100** **120** **150** **180** **220** **240** **280** **320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
110 x 50000	80	1	307878	**110,96 €**	1
110 x 50000	100	1	307879	**101,17 €**	1
110 x 50000	120	1	307880	**101,17 €**	1
110 x 50000	150	1	307881	**101,17 €**	1
110 x 50000	180	1	307882	**101,17 €**	1
115 x 50000	60	1	307884	**132,39 €**	1
115 x 50000	80	1	302592	**116,01 €**	1
115 x 50000	100	1	307885	**105,76 €**	1
115 x 50000	120	1	302591	**105,76 €**	1
115 x 50000	150	1	307886	**105,76 €**	1

Abrasive paper with foam backing

PS 73 CWF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper + foam core

Applications:	
Wood	●
Paint/Varnish/Filler	●
Plastic	●

Advantages: Very good distribution of sanding pressure due to elastic and conforming foam backing, therefore preventing over sanding of thin coatings and providing a very fine finish - High flexibility and very good adaptability to contours and profiles - Reduced clogging due to additional stearate coating and semi-open coated grain - Easy handling by tearing handy pads from a pre-perforated roll out of a dispenser box - Dimensions of abrasive pads: 115 x 140 mm, approx. 180 pcs

Available grits:

16 24 30 36 40 50 60 80 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 25000	120	1	321755	**84,25 €**	1

Recommended prices.

Rolls with paper backing

Coated abrasives

Abrasive paper with foam backing

PS 73 BWF



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper + foam core

Applications:	
Wood	●
Paint/Varnish/Filler	●
Plastic	●

Advantages: Very good distribution of sanding pressure due to elastic and conforming foam backing, therefore preventing over sanding of thin coatings and providing a very fine finish - High flexibility and very good adaptability to contours and profiles - Reduced clogging due to additional stearate coating and semi-open coated grain - Easy handling by tearing handy pads from a pre-perforated roll out of a dispenser box - Dimensions of abrasive pads: 115 x 140 mm, approx. 180 pcs

Available grits:

16 24 30 36 40 50 60 80 100 120 **150** **180** 220 **240** 280 **320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 25000	150	1	325711	**75,91 €**	1
115 x 25000	180	1	321756	**75,91 €**	1
115 x 25000	240	1	321757	**75,91 €**	1
115 x 25000	320	1	321758	**75,91 €**	1
115 x 25000	400	1	321760	**75,91 €**	1

Recommended prices.

Abrasive cloth

LS 309 X





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	X-cotton

Applications:	
Metals	●
Wood	●

Advantages: High-quality universal abrasive cloth for diverse applications in metal and woodworking - Good price-performance ratio

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
				■	■	■	■	■	■	■	■	■	■	■	■											

All sizes and minimum purchasing quantities available on request

Abrasive cloth

LS 309 JF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	JF-cotton

Applications:	
Metals	●
Wood	●

Advantages: High abrasive performance - Fine surface scratch pattern - Very good adaptation to contours, tight radiuses and profiles due to highly flexible cotton cloth

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
						■	■	■	■	■	■	■	■	■	■	■	■		■	■						

All sizes and minimum purchasing quantities available on request

Recommended prices.

Rolls with cloth backing

Coated abrasives

Abrasive cloth

LS 309 JF slashed



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	JF-cotton

Applications:	
Metals	●
Wood	●

Advantages: Outstanding adaptation for use on turned parts - Individual applications due to different slotting variants

Available grits:

16 24 30 36 40 50 **60 80 100 120 150 180 220 240 280 320 360 400** 500 **600** 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive cloth, brown

KL 361 JF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	JF-cotton

Applications:			
Stainless steel	●	Wood	●
Steel	●	Plastic	◑
Metals	●		
NF metals	●		

Advantages: High-quality universal abrasive cloth - Optimal adaptation to workpiece contours - Tears off cleanly and easily from the roll

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600** 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
25 x 50000	40	1	3769	**58,37 €**	2
25 x 50000	60	1	3771	**51,20 €**	2
25 x 50000	80	1	3772	**47,83 €**	2
25 x 50000	100	1	3773	**45,73 €**	2
25 x 50000	120	1	3774	**45,73 €**	2
25 x 50000	150	1	3775	**45,73 €**	2
25 x 50000	180	1	3776	**45,73 €**	2
25 x 50000	220	1	3777	**46,15 €**	2
25 x 50000	240	1	3778	**46,15 €**	2
25 x 50000	320	1	3780	**46,15 €**	2
25 x 50000	400	1	3782	**46,15 €**	2
25 x 50000	600	1	64825	**46,15 €**	2
30 x 50000	60	1	3787	**61,44 €**	2

Recommended prices.

Rolls with cloth backing

Coated abrasives

Continuation of KL 361 JF, Abrasive cloth, brown

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
30 x 50000	80	1	91286	**57,40 €**	2
30 x 50000	100	1	3789	**54,87 €**	2
30 x 50000	120	1	3790	**54,87 €**	2
30 x 50000	150	1	3791	**54,87 €**	2
30 x 50000	180	1	3792	**54,87 €**	2
30 x 50000	240	1	3794	**55,38 €**	2
30 x 50000	320	1	3796	**55,38 €**	2
30 x 50000	400	1	3798	**55,38 €**	2
40 x 25000	40	1	4201	**47,25 €**	2
40 x 25000	50	1	4202	**44,07 €**	2
40 x 25000	60	1	4203	**41,23 €**	2
40 x 25000	80	1	4204	**38,40 €**	2
40 x 25000	100	1	4205	**36,63 €**	2
40 x 25000	120	1	4206	**36,63 €**	2
40 x 25000	150	1	4207	**36,63 €**	2
40 x 25000	180	1	4208	**36,63 €**	2
40 x 25000	220	1	4209	**36,99 €**	2
40 x 25000	240	1	4210	**36,99 €**	2
40 x 25000	320	1	4212	**36,99 €**	2
40 x 25000	400	1	4214	**36,99 €**	2
40 x 50000	40	1	3833	**90,29 €**	2
40 x 50000	60	1	3835	**78,83 €**	2
40 x 50000	80	1	3836	**73,43 €**	2
40 x 50000	100	1	3837	**70,06 €**	2
40 x 50000	120	1	3838	**70,06 €**	2
40 x 50000	150	1	3839	**70,06 €**	2
40 x 50000	180	1	3840	**70,06 €**	2
40 x 50000	220	1	3841	**70,74 €**	2
40 x 50000	240	1	3842	**70,74 €**	2
40 x 50000	280	1	3843	**70,74 €**	2
40 x 50000	320	1	3844	**70,74 €**	2
40 x 50000	360	1	3845	**70,74 €**	2
40 x 50000	400	1	3846	**70,74 €**	2
40 x 50000	600	1	64830	**70,74 €**	2
50 x 25000	40	1	4217	**59,06 €**	2
50 x 25000	60	1	4219	**51,54 €**	2
50 x 25000	80	1	4220	**48,00 €**	2
50 x 25000	100	1	4221	**45,79 €**	2
50 x 25000	120	1	4222	**45,79 €**	2
50 x 25000	150	1	4223	**45,79 €**	2
50 x 25000	180	1	4224	**45,79 €**	2
50 x 25000	220	1	4225	**46,23 €**	2
50 x 25000	240	1	4226	**46,23 €**	2
50 x 25000	320	1	4228	**46,23 €**	2
50 x 25000	400	1	4230	**46,23 €**	2
50 x 25000	600	1	64831	**46,23 €**	2
50 x 50000	40	1	3849	**112,86 €**	2
50 x 50000	50	1	3850	**105,28 €**	2
50 x 50000	60	1	3851	**98,53 €**	2
50 x 50000	80	1	3852	**91,79 €**	2
50 x 50000	100	1	3853	**87,58 €**	2

Recommended prices.

Rolls with cloth backing

Coated abrasives

Continuation of KL 361 JF, Abrasive cloth, brown

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
50 x 50000	120	1	3854	**87,58 €**	2
50 x 50000	150	1	3855	**87,58 €**	2
50 x 50000	180	1	3856	**87,58 €**	2
50 x 50000	220	1	3857	**88,42 €**	2
50 x 50000	240	1	3858	**88,42 €**	2
50 x 50000	280	1	3859	**88,42 €**	2
50 x 50000	320	1	3860	**88,42 €**	2
50 x 50000	360	1	3861	**88,42 €**	2
50 x 50000	400	1	3862	**88,42 €**	2
50 x 50000	500	1	3863	**88,42 €**	2
50 x 50000	600	1	64832	**88,42 €**	2

Abrasive cloth, brown

KL 361 JF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	JF-cotton

Applications:			
Stainless steel	●	Wood	●
Steel	●	Plastic	◑
Metals	●		
NF metals	●		

Advantages: High-quality universal abrasive cloth - Optimal adaptation to workpiece contours - Tears off cleanly and easily from the roll

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600** 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
80 x 50000	80	1	3900	**143,86 €**	2
80 x 50000	120	1	3902	**137,12 €**	2
80 x 50000	150	1	3903	**137,12 €**	2
100 x 50000	40	1	3913	**221,96 €**	2
100 x 50000	60	1	3915	**193,31 €**	2
100 x 50000	80	1	3916	**179,83 €**	2
100 x 50000	100	1	3917	**171,40 €**	2
100 x 50000	120	1	3918	**171,40 €**	2
100 x 50000	150	1	3919	**171,40 €**	2
100 x 50000	180	1	3920	**171,40 €**	2
100 x 50000	220	1	3921	**173,08 €**	2
100 x 50000	240	1	3922	**173,08 €**	2
100 x 50000	320	1	3924	**173,08 €**	2
100 x 50000	400	1	3926	**173,08 €**	2
100 x 50000	600	1	64835	**173,08 €**	2
110 x 50000	40	1	3929	**244,16 €**	2
110 x 50000	60	1	3931	**212,64 €**	2
110 x 50000	80	1	3932	**197,81 €**	2
110 x 50000	100	1	3933	**188,54 €**	2

Recommended prices.

Rolls with cloth backing

Coated abrasives

Continuation of KL 361 JF, Abrasive cloth, brown

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
110 x 50000	120	1	3934	**188,54 €**	2
110 x 50000	180	1	3936	**188,54 €**	2
110 x 50000	240	11	3938	**190,39 €**	2
115 x 50000	40	1	3945	**255,26 €**	2
115 x 50000	60	1	3947	**222,31 €**	2
115 x 50000	80	1	3948	**206,80 €**	2
115 x 50000	100	1	3949	**197,11 €**	2
115 x 50000	120	1	3950	**197,11 €**	2
115 x 50000	150	1	3951	**197,11 €**	2
115 x 50000	180	1	3952	**197,11 €**	2
115 x 50000	240	1	3954	**199,05 €**	2
115 x 50000	320	1	3956	**199,05 €**	2
120 x 50000	60	1	3963	**231,97 €**	2
120 x 50000	80	1	3964	**215,79 €**	2
120 x 50000	100	1	3965	**205,68 €**	2
120 x 50000	120	1	3966	**205,68 €**	2
120 x 50000	180	1	3968	**205,68 €**	2
150 x 50000	40	1	3977	**332,95 €**	2
150 x 50000	60	1	3979	**289,96 €**	2
150 x 50000	80	1	3980	**269,74 €**	2
150 x 50000	100	1	3981	**257,10 €**	2
150 x 50000	120	1	3982	**257,10 €**	2
150 x 50000	150	1	3983	**257,10 €**	2

Abrasive cloth, brown

KL 385 JF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	JF-cotton

Applications:			
Metals	●	Wood	◑
NF metals	●		
Stainless steel	◑		
Plastic	◑		

Advantages: Attractively priced universal product for profile grinding - Optimal adaptation to workpiece contours - Tears off cleanly and easily from the roll

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** **150** **180** **220** **240** **280** **320** 360 **400** 500 **600** 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
40 x 25000	60	1	263707	**29,96 €**	2
40 x 25000	80	1	263708	**27,97 €**	2
40 x 25000	100	1	221375	**26,72 €**	2
40 x 25000	120	1	221378	**26,72 €**	2
40 x 25000	150	1	235281	**26,72 €**	2
40 x 25000	180	1	221379	**26,72 €**	2
40 x 25000	240	1	221381	**26,97 €**	2

Recommended prices.

Rolls with cloth backing

Coated abrasives

Abrasive cloth, brown

KL 385 JF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	JF-cotton

Applications:			
Metals	●	Wood	◑
NF metals	●		
Stainless steel	◑		
Plastic	◑		

Advantages: Attractively priced universal product for profile grinding - Optimal adaptation to workpiece contours - Tears off cleanly and easily from the roll

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** **150** **180** **220** **240** **280** **320** 360 **400** 500 **600** 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
25 x 50000	60	1	218196	**37,82 €**	2
25 x 50000	80	1	218197	**35,45 €**	2
25 x 50000	100	1	218198	**33,97 €**	2
25 x 50000	120	1	218199	**33,97 €**	2
40 x 50000	40	1	218077	**65,42 €**	2
40 x 50000	60	1	218079	**57,36 €**	2
40 x 50000	80	1	218080	**53,56 €**	2
40 x 50000	100	1	218081	**51,19 €**	2
40 x 50000	120	1	218082	**51,19 €**	2
40 x 50000	150	1	218083	**51,19 €**	2
40 x 50000	180	1	218084	**51,19 €**	2
40 x 50000	220	1	218085	**51,67 €**	2
40 x 50000	240	1	218086	**51,67 €**	2
40 x 50000	320	1	218088	**51,67 €**	2
40 x 50000	400	1	218090	**51,67 €**	2
50 x 50000	40	1	218094	**81,78 €**	2
50 x 50000	60	1	218096	**71,70 €**	2
50 x 50000	80	1	218097	**66,96 €**	2
50 x 50000	100	1	218098	**63,99 €**	2
50 x 50000	120	1	218099	**63,99 €**	2
50 x 50000	150	1	218100	**63,99 €**	2
50 x 50000	180	1	218101	**63,99 €**	2
50 x 50000	220	1	218102	**64,58 €**	2
50 x 50000	240	1	218103	**64,58 €**	2
50 x 50000	320	1	218105	**64,58 €**	2
50 x 50000	400	1	218107	**64,58 €**	2

Recommended prices.

Rolls with cloth backing / Roll Box

Coated abrasives

Abrasive cloth, brown

KL 385 JF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	JF-cotton

Applications:	
Metals	●
NF metals	●
Stainless steel	◑
Plastic	◑
Wood	◑

Advantages: Attractively priced universal product for profile grinding - Optimal adaptation to workpiece contours - Tears off cleanly and easily from the roll

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** **150** **180** **220** **240** **280** **320** 360 **400** 500 **600** 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 5000	60	1	278789	**19,89 €**	2
115 x 5000	80	1	278790	**18,53 €**	2
115 x 5000	120	1	278791	**17,68 €**	2
115 x 5000	320	1	278792	**17,85 €**	2
115 x 50000	40	1	224650	**183,69 €**	2
115 x 50000	60	1	228151	**160,51 €**	2
115 x 50000	80	1	228363	**149,60 €**	2
115 x 50000	100	1	228364	**142,78 €**	2
115 x 50000	120	1	228365	**142,78 €**	2
115 x 50000	150	1	228370	**142,78 €**	2
115 x 50000	180	1	228366	**142,78 €**	2
115 x 50000	240	1	228367	**144,14 €**	2
115 x 50000	320	1	228368	**144,14 €**	2
115 x 50000	400	1	228369	**144,14 €**	2

ROLL-BOX

ROLL-BOX



Advantages: Handy and saves storage of economy rolls - Abrasive tears off cleanly and easily - Quick and simple replacement of rolls - For 5 rolls with a width of 50 mm each - For set-up or attachment to the wall

Abrasives not included

Width x Length x Height in mm	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 340 x 230	1	76403	**201,17 €**	14

Recommended prices.

Abrasive screen / Graphite coated canvas

Abrasive screen, self-fastening, waterproof

AN 400





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Backing	Polyester screen

Applications:			
Paint/Varnish/Filler	●	Composite materials	●
Gel coats	●	Wood	●
Plaster	●	Wood-based materials	●
Plasterboard walls	●		

Advantages: Effective and full-surface dust extraction thanks to open grid structure - Dust-free grinding extends the service life of the abrasive - At the same time, improved health and safety thanks to reduced dust formation at the work station - Independent of existing extraction hole patterns - Waterproof

Available grits:

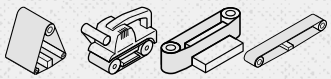
16 24 30 36 40 50 60 **80 100 120 150 180 220 240 280 320 360 400 500 600 800** 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 10000	80	1	348458	**67,57 €**	1
115 x 10000	100	1	353063	**60,96 €**	1
115 x 10000	120	1	348418	**60,96 €**	1
115 x 10000	180	1	353062	**60,96 €**	1
115 x 10000	240	1	349058	**60,96 €**	1
115 x 10000	320	1	353061	**60,96 €**	1
115 x 10000	400	1	353060	**60,96 €**	1

Graphite coated canvas

CS 395 X





Properties	
Grain	Graphite
Coating	Lamellar
Backing	X-cloth
Thickness	1,5 mm

Advantages: Reduces friction between the back side of the belt and the contact element - Reduces heat generation during the grinding process - Enables a smooth and constant grinding -

No self-fastening support

All sizes and minimum purchasing quantities available on request

Recommended prices.

Self-fastening support

Self-fastening support

CS 396 Y



Properties	
Engaging elements	Mushroom heads
Thickness	1,5 mm
Temperature range	-30° to +80°

Advantages: Can be cut to size easily - Simple and safe fixing on smooth and even surfaces - Allows a quick change of the abrasive

All sizes and minimum purchasing quantities available on request

Recommended prices.

Abrasive belts

Application	Type	Grain	Backing	Coating	Page
Steel	***LS 309 J***	Aluminium oxide	J-cotton	●	**44**
	LS 309 JF	Aluminium oxide	JF-cotton	●	**45**
	LS 309 X	Aluminium oxide	X-cotton	●	**30,43**
	LS 309 XH	Aluminium oxide	X-cotton	●	**36**
	CS 310 X	Aluminium oxide	X-cotton	●	**45,66,75**
	CS 341 X	Aluminium oxide	X-cotton waterproof	●	**54,79**
	CS 308 Y	Aluminium oxide	Y-polyester	●	**43,75**
Stainless steel	***PS 61 F***	Ceramic aluminium oxide	F-paper	●	**41,73**
	LS 312 JF	Aluminium oxide	JF-cotton	●	**47**
	LS 313 JF	Aluminium oxide	JF-cotton	●	**48**
	LS 912 JF	Ceramic aluminium oxide	JF-cotton	●	**49**
	CS 931 JF	Ceramic aluminium oxide	JF-cotton	◑	**64**
	GX 931 JF	Ceramic aluminium oxide	JF-blended cloth	◑	**64**
	GX 712 JF	Aluminium oxide	JF-blended cloth	●	**60**
	CS 631 XF	Ceramic aluminium oxide	XF-cotton	◑	**32, 59**
	CS 410 X	Aluminium oxide	X-cotton	●	**55**
	CS 411 X	Zirconia alumina	X-cotton	●	**55**
	CS 411 Y	Zirconia alumina	Y-polyester	●	**31,56,80**
	CS 416 Y	Zirconia alumina	Y-polyester	◑	**57**
	CS 409 Y	Zirconia alumina	Y-polyester	●	**54,80**
	CS 922 Y ACT	Ceramic aluminium oxide	Y-polyester	●	**35,63,84**
	CS 920 Y ACT	Ceramic aluminium oxide	Y-polyester	●	**34,63,83**
	CS 330 X	SiC / cork	X-cotton waterproof	●	**52,78**
	CS 326 Y	Aluminium oxide agglomerate	Y-polyester	●	**51,77**
	CS 329 JF	Aluminium oxide agglomerate	JF-cotton	●	**51**
	CS 329 Y	Aluminium oxide agglomerate	Y-polyester	●	**52,78**
	CS 420 Y	Aluminium oxide agglomerate	Y-polyester	●	**58**
	CS 325 Y	SiC agglomerate	Y-polyester	●	**50**
	CS 451 X	Zirconia alumina	X-cotton	●	**67**
Steel / Stainless steel	***PS 20 F***	Aluminium oxide	F-paper	●	**38,69**
	PS 21 F	Zirconia alumina	F-paper	●	**38,70**
	PS 729 F	Aluminium oxide agglomerate	F-paper	●	**42,74**
	CS 412 Y	Aluminium oxide	Y-polyester	●	**57,81**
	CS 310 XF	Aluminium oxide	XF-cotton	●	**30,46**
	CS 411 X	Zirconia alumina	X-cotton	●	**55**
	CS 411 Y	Zirconia alumina	Y-polyester	●	**31,56,80**
	CS 416 Y	Zirconia alumina	Y-polyester	◑	**57**
	CS 330 X	SiC / cork	X-cotton waterproof	●	**52,78**
	CS 710 XF	Aluminium oxide	XF-cotton	●	**33,59**
	CS 729 X	Aluminium oxide agglomerate	X-cotton	●	**60,82**
	CS 757 JF	Aluminium oxide agglomerate	JF-cotton	○	**61**
	CS 811 Y ACT	Zirconia alumina	Y-polyester	●	**61**
	CS 911 X	Ceramic aluminium oxide	X-cotton/polyester	●	**33,62,82**
	CS 913 X	Ceramic aluminium oxide	X-cotton/polyester	●	**34,62,83**
	CS 959 JF	Ceramic agglomerate	JF-cotton	◑	**65**

● = close ◑ = semi-open ○ = open

Abrasive belts
Applications guide

Application	Type	Grain	Backing	Coating	Page
NF metals	***CS 333 JF***	SiC	JF-cotton	●	**53**
	CS 333 XF	SiC	XF-cotton	●	**53**
	GX 533 JF	SiC	JF-blended cloth	●	**58**
	GX 712 JF	Aluminium oxide	JF-blended cloth	●	**60**
	LS 314 JF	Aluminium oxide	JF-cotton	●	**48**
	PS 20 FW	Aluminium oxide	F-paper	●	**38,69**
Wood	***PS 22 F ACT***	Aluminium oxide	F-paper	●	**39,70**
	PS 28 F	Aluminium oxide	F-paper	○	**40,72**
	PS 29 F ACT	Aluminium oxide	F-paper	○	**40,72**
	PS 38 G ACT	SiC	G-paper	●	**73**
	LS 309 X	Aluminium oxide	X-cloth	●	**30,43**
	LS 309 XH	Aluminium oxide	X-cloth	●	**36**
	CS 311 Y ACT	Aluminium oxide	Y-polyester	○	**47,76**
	CS 308 Y	Aluminium oxide	Y-polyester	●	**43,75**
	LS 318 JF ACT	Aluminium oxide	JF-cloth	○	**48**
	CS 538 Z ACT	SiC	Z-polyester (can be segmented)	●	**81**
	CS 336 Y	SiC	Y-polyester	◑	**79**
Paint / Varnish / Filler	***PS 24 F ACT***	SiC	F-paper	●	**39,71**
	PS 27 DW	SiC	D-paper	○	**39,71**
	FP 73 W	Aluminium oxide	Film	◑	**42**
	FP 77 K	Aluminium oxide	Film	◑	**42**
Plastic	***GX 533 JF***	SiC	JF-blended cloth	●	**58**
Glass	***CS 322 X***	(Cork)	X-cloth waterproof		**50**
Plastic / Glass	***CS 333 X***	SiC	X-cloth	●	**52**
	CS 320 Y	SiC	Y-polyester	●	**49,76**
	CS 321 X	SiC	X-cloth	●	**50,77**

● = close ◑ = semi-open ○ = open

Minimum order quantities for made to order items

Width	Minimum order quantities
3 – 50 mm	30 pieces
51 – 60 mm	25 pieces
61 – 75 mm	20 pieces
76 – 100 mm	15 pieces
101 – 150 mm	10 pieces
151 – 300 mm	10 pieces
301 – 399 mm	30 pieces
400 mm and wider	10 pieces

We reserve the right to over-deliver or under-deliver made to order items.

The minimum length of production belts is 281 mm (cloth and paper backing)

Other sizes and grits available on request.

File belts
Coated abrasives

Abrasive cloth

LS 309 X





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	X-cotton

Applications:	
Metals	●
NF metals	●
Wood	●

Advantages: Universal belt for metalworking and woodworking - Excellent price-performance ratio

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240 280 320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
28 x 533	40	F4G	20	36755	**2,77 €**	4
28 x 533	60	F4G	20	37945	**2,64 €**	4
28 x 533	80	F4G	20	39236	**2,58 €**	4
28 x 533	100	F4G	20	40702	**2,55 €**	4
28 x 533	120	F4G	20	41900	**2,55 €**	4
28 x 533	150	F4G	20	42794	**2,55 €**	4

File belt, abrasive cloth

CS 310 XF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	XF-cotton

Applications:	
Stainless steel	●
Metals	●
NF metals	●
Steel	●

Advantages: Universal type for working on radiuses and contours with belt files in all areas of metalworking

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180** 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
6 x 610	40	F4G	25	4644	**1,62 €**	4
6 x 610	60	F4G	25	4645	**1,59 €**	4
6 x 610	80	F4G	25	4646	**1,57 €**	4
6 x 610	120	F4G	25	70595	**1,56 €**	4
6 x 610	240	F4G	25	379297	**1,56 €**	4
9 x 533	40	F4G	25	286879	**1,61 €**	4
9 x 533	60	F4G	25	156968	**1,57 €**	4
9 x 533	80	F4G	25	286880	**1,55 €**	4
9 x 533	120	F4G	25	286881	**1,54 €**	4
10 x 330	40	F4G	25	86104	**1,47 €**	4
10 x 330	60	F4G	25	71110	**1,44 €**	4
10 x 330	80	F4G	25	71111	**1,43 €**	4

Recommended prices.

File belts
Coated abrasives

Continuation of CS 310 XF, Abrasive cloth

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
10 x 330	100	F4G	25	71112	**1,42 €**	4
10 x 330	120	F4G	25	71957	**1,42 €**	4
12 x 520	40	F4G	25	160139	**1,63 €**	4
12 x 520	60	F4G	25	160201	**1,57 €**	4
12 x 520	80	F4G	25	159040	**1,54 €**	4
12 x 520	120	F4G	25	160140	**1,53 €**	4
13 x 450	40	F4G	25	90914	**1,60 €**	4
13 x 450	60	F4G	25	75505	**1,55 €**	4
13 x 450	80	F4G	25	97081	**1,52 €**	4
13 x 450	120	F4G	25	105794	**1,51 €**	4
13 x 455	40	F4G	25	72895	**1,61 €**	4
13 x 455	60	F4G	25	73099	**1,55 €**	4
13 x 455	80	F4G	25	149565	**1,53 €**	4
13 x 455	100	F4G	25	73176	**1,51 €**	4
13 x 455	120	F4G	25	74086	**1,51 €**	4
13 x 610	40	F4G	25	4652	**1,74 €**	4
13 x 610	60	F4G	25	4653	**1,67 €**	4
13 x 610	80	F4G	25	4654	**1,63 €**	4
13 x 610	120	F4G	25	70591	**1,61 €**	4
13 x 610	240	F4G	25	99182	**1,62 €**	4
20 x 520	40	F4G	25	71959	**1,90 €**	4
20 x 520	60	F4G	25	71960	**1,81 €**	4
20 x 520	80	F4G	25	71961	**1,77 €**	4
20 x 520	120	F4G	25	71963	**1,74 €**	4
40 x 303	60	F4G	10	184719	**2,47 €**	4
40 x 303	80	F4G	10	188885	**2,41 €**	4

Abrasive cloth, waterproof

CS 411 Y





Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
Steel	●
Metals	●

Advantages: Tear-resistant product for use on belt files - Especially high aggressiveness and abrasive performance due to active abrasive substances - Especially for stainless steel, but also for steel and metal in general

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
9 x 533	40	F4G	25	286886	**1,68 €**	4
9 x 533	60	F4G	25	286887	**1,63 €**	4
9 x 533	80	F4G	25	286888	**1,60 €**	4
10 x 330	40	F4G	25	325250	**1,51 €**	4

Recommended prices.

File belts
Coated abrasives

Continuation of 411 Y, Abrasive cloth, waterproof

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
10 x 330	60	F4G	25	302797	**1,47 €**	4
10 x 330	80	F4G	25	302798	**1,46 €**	4
13 x 610	40	F4G	25	322530	**1,87 €**	4
13 x 610	60	F4G	25	302784	**1,78 €**	4
13 x 610	80	F4G	25	302785	**1,74 €**	4
20 x 520	40	F4G	25	322532	**2,09 €**	4
20 x 520	60	F4G	25	302791	**1,97 €**	4
20 x 520	80	F4G	25	302792	**1,91 €**	4

CEVOLUTION

Abrasive cloth, multibond

CS 631 XF
CEVOLUTION





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Semi-open
Backing	XF-cotton

Applications:	
Stainless steel	●
Titanium/Alloy	●

Advantages: Continuously aggressive abrasive performance, with long service life due to ceramic grit - Good adaptation to radiuses and contours - Prevents heat tinting on stainless steel due to multibond - The CS 631 XF includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16 24 30 36 40 50 **60 80 100 120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
6 x 610	60	F4G	25	383423	**1,86 €**	4
6 x 610	80	F4G	25	379738	**1,83 €**	4
6 x 610	120	F4G	25	383422	**1,82 €**	4
10 x 330	60	F4G	25	379541	**1,69 €**	4
10 x 330	80	F4G	25	383424	**1,67 €**	4
10 x 330	120	F4G	25	379922	**1,66 €**	4
13 x 610	80	F4G	25	383419	**2,03 €**	4
13 x 610	120	F4G	25	344516	**1,99 €**	4
20 x 520	60	F4G	25	383421	**2,32 €**	4
20 x 520	80	F4G	25	379448	**2,24 €**	4
20 x 520	120	F4G	25	369948	**2,20 €**	4

Recommended prices.

Abrasive cloth

CS 710 XF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	XF-cotton

Applications:	
Steel	●
Stainless steel	●
NF metals	●

Advantages: Machine grinding of molded parts and weld seams in trade and industry - Flexible, yet tear-resistant backing - Abrasive belt with hardened and tempered aluminium oxide

Available grits:

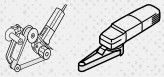
16 24 30 36 40 50 60 **80 100 120 150 180** 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
9 x 533	80	F4G	25	342297	**1,62 €**	4
9 x 533	120	F4G	25	342296	**1,61 €**	4
10 x 330	80	F4G	25	342302	**1,49 €**	4
10 x 330	120	F4G	25	342303	**1,48 €**	4
13 x 455	80	F4G	25	342298	**1,61 €**	4
13 x 455	120	F4G	25	342299	**1,59 €**	4

Abrasive cloth

CS 911 X





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	Cotton/polyester

Applications:	
Stainless steel	●
Steel	●
Hardwood	●
NF metals	◑

Advantages: Self-sharpening ceramic grit for coarse and intermediate grinding in the steel and stainless steel processing industry and for parquet sanding

Available grits:

16 24 30 **36 40 50 60 80 100 120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

File belts
Coated abrasives

Abrasive cloth, multibond

CS 913 X





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	Cotton/polyester

Applications:	
Stainless steel	●
High alloy steel	●
NF metals	●

Advantages: Continuously aggressive grinding behaviour - Long service life due to self-sharpening ceramic grit - The additional multibond provides a "cool grinding" in the processing of stainless steel and thus tempering colours are avoided - No premature clogging on aluminium

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

CEVOLUTION

Abrasive cloth, multibond

CS 920 Y ACT
CEVOLUTION





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
High alloy steel	●

Advantages: Special product with Advanced Coating Technology (ACT) - Excellent grit adhesion - Highly tear-resistant polyester backing and self-sharpening ceramic grain for rough and intermediate grinding of stainless steel and high alloyed steel at high loads - Higher service life and cool grinding due to special coating with active multibond - The CS 920 Y file belt includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16 **24** 30 **36** **40** **50** **60** **80** **100** **120** **150** 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
13 x 610	40	F4G	25	659495	**2,15 €**	4
13 x 610	60	F4G	25	659479	**2,01 €**	4
13 x 610	80	F4G	25	365573	**1,94 €**	4
20 x 520	60	F4G	25	659488	**2,25 €**	4
20 x 520	80	F4G	25	659489	**2,16 €**	4
20 x 520	120	F4G	25	659948	**2,11 €**	4

Recommended prices.

Abrasive cloth, waterproof

CS 922 Y ACT CEVOLUTION





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
Steel	●

Advantages: Continuously aggressive grinding behaviour - Long service life due to self-sharpening ceramic grit - Very high grain adhesion thanks to Advanced Coating Technology and highly tear-resistant polyester backing - The CS 922 Y file belt includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16 | 24 | 30 | **36** | **40** | **50** | **60** | **80** | **100** | **120** | **150** | **180** | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
10 x 330	40	F4G	10	366762	**1,61 €**	4
10 x 330	60	F4G	10	366522	**1,56 €**	4
10 x 330	80	F4G	25	366761	**1,54 €**	4
10 x 330	120	F4G	25	366760	**1,52 €**	4
13 x 610	40	F4G	25	659480	**2,04 €**	4
13 x 610	60	F4G	25	659478	**1,91 €**	4
13 x 610	80	F4G	25	367273	**1,85 €**	4
20 x 520	36	F4G	10	367446	**2,38 €**	4
20 x 520	40	F4G	10	367544	**2,28 €**	4
20 x 520	60	F4G	10	365303	**2,12 €**	4
20 x 520	80	F4G	25	365304	**2,05 €**	4
20 x 520	120	F4G	25	365355	**2,01 €**	4

Recommended prices.

Short belts for hand held machines

Coated abrasives

Abrasive cloth

LS 309 XH



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	X-cotton

Applications:	
Wood	●
Metals	●
NF metals	●
Paint/Varnish/Filler	◑

Advantages: Special type for portable belt sanders - For universal use on wood, metal, paint and varnish - Large product mix of belts for all standard machines

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180** 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
60 x 400	60	F5	10	4100	**2,48 €**	4
60 x 400	80	F5	10	4104	**2,42 €**	4
60 x 400	120	F5	10	4097	**2,38 €**	4
65 x 410	40	F5	10	4106	**2,73 €**	4
65 x 410	60	F5	10	4114	**2,58 €**	4
65 x 410	80	F5	10	4120	**2,51 €**	4
65 x 410	100	F5	10	4124	**2,46 €**	4
65 x 410	120	F5	10	4128	**2,46 €**	4
75 x 457	40	F5	10	37269	**3,05 €**	4
75 x 457	60	F5	10	38825	**2,86 €**	4
75 x 457	80	F5	10	40345	**2,77 €**	4
75 x 457	100	F5	10	41560	**2,71 €**	4
75 x 457	120	F5	10	42627	**2,71 €**	4
75 x 457	150	F5	10	43020	**2,71 €**	4
75 x 480	40	F5	10	4098	**3,12 €**	4
75 x 480	60	F5	10	4107	**2,92 €**	4
75 x 480	80	F5	10	4115	**2,82 €**	4
75 x 480	100	F5	10	4121	**2,76 €**	4
75 x 480	120	F5	10	4125	**2,76 €**	4
75 x 508	40	F5	10	4099	**3,21 €**	4
75 x 508	60	F5	10	4103	**3,00 €**	4
75 x 508	80	F5	10	4117	**2,90 €**	4
75 x 508	100	F5	10	4118	**2,83 €**	4
75 x 533	40	F5	10	4137	**3,29 €**	4
75 x 533	60	F5	10	4139	**3,07 €**	4
75 x 533	80	F5	10	4140	**2,96 €**	4
75 x 533	100	F5	10	4141	**2,89 €**	4
75 x 533	120	F5	10	4142	**2,89 €**	4
75 x 533	150	F5	10	4143	**2,89 €**	4
75 x 533	180	F5	10	4144	**2,89 €**	4
75 x 533	240	F5	10	43614	**2,91 €**	4
75 x 610	40	F5	10	37285	**3,54 €**	4
75 x 610	60	F5	10	38842	**3,28 €**	4
75 x 610	80	F5	10	40365	**3,16 €**	4
75 x 610	100	F5	10	41576	**3,08 €**	4
75 x 610	120	F5	10	42642	**3,08 €**	4
100 x 560	40	F5	10	4151	**4,10 €**	4

Recommended prices.

Short belts for hand held machines

Coated abrasives

Continuation of LS 309 XH, Abrasive cloth

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 560	60	F5	10	4473	**3,78 €**	4
100 x 560	80	F5	10	4474	**3,63 €**	4
100 x 560	100	F5	10	4475	**3,54 €**	4
100 x 560	120	F5	10	4476	**3,54 €**	4
100 x 560	150	F5	10	4477	**3,54 €**	4
100 x 610	40	F5	10	4478	**4,31 €**	4
100 x 610	60	F5	10	4480	**3,96 €**	4
100 x 610	80	F5	10	4481	**3,80 €**	4
100 x 610	100	F5	10	4482	**3,70 €**	4
100 x 610	120	F5	10	4483	**3,70 €**	4
100 x 610	150	F5	10	4484	**3,70 €**	4
100 x 610	180	F5	10	43302	**3,70 €**	4
100 x 620	40	F5	10	6272	**4,35 €**	4
100 x 620	60	F5	10	6278	**4,00 €**	4
100 x 620	80	F5	10	6283	**3,84 €**	4
100 x 620	100	F5	10	6284	**3,73 €**	4
100 x 620	120	F5	10	6286	**3,73 €**	4
100 x 620	150	F5	10	6288	**3,73 €**	4
105 x 620	40	F5	10	4485	**4,64 €**	4
105 x 620	60	F5	10	4487	**4,27 €**	4
105 x 620	80	F5	10	4489	**4,10 €**	4
105 x 620	100	F5	10	4490	**3,99 €**	4
105 x 620	120	F5	10	4491	**3,99 €**	4
105 x 620	150	F5	10	4492	**3,99 €**	4
110 x 620	40	F5	10	6290	**4,77 €**	4
110 x 620	60	F5	10	6292	**4,39 €**	4
110 x 620	80	F5	10	6294	**4,21 €**	4
110 x 620	100	F5	10	6295	**4,09 €**	4
110 x 620	120	F5	10	6296	**4,09 €**	4

Recommended prices.

Belts with paper backing

Coated abrasives

Abrasive paper

PS 20 F



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	F-paper

Applications:	
Metals	●
NF metals	●
Stainless steel	●
Steel	◑

Advantages: Universal type for finish grinding of steel, stainless steel and other metals - High stock removal rate

Available grits:

16 24 30 36 40 50 **60** **80** **100** **120** **150** **180** **220** **240** **280** **320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive paper, actively coated

PS 20 FW



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	F-paper

Applications:	
Aluminium	●
NF metals	●
Composite materials	●

Advantages: Special product with improved clogging behaviour and significantly increased service life due to additional stearate coating - Specially for grinding aluminium and non-ferrous metals

Available grits:

16 24 30 36 40 50 60 **80** 100 **120** **150** **180** 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive paper

PS 21 F



Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close
Backing	F-paper

Applications:	
Stainless steel	●
Metals	●
Steel	●

Advantages: High aggressiveness and long service life due to self-sharpening zirconia alumina - Specially developed for rough grinding through finish grinding of stainless steel surfaces

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** **150** **180** **220** **240** **280** **320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

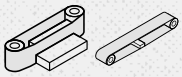
All sizes and minimum purchasing quantities available on request

Recommended prices.

Abrasive paper, ANTISTATIC

PS 22 F ACT





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	F-paper

Applications:	
Wood	●
Metals	◑
NF metals	◑
Paint/Varnish/Filler	◑
Plastic	◑

Advantages: High removal rate, fine surface scratch pattern - Specially developed for finish grinding of hardwood - Reduced clogging and longer service life due to ACT recipe and antistatic properties

Available grits:

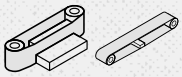
16 24 30 36 **40** 50 **60** **80** **100** **120** **150** **180** **220** **240** **280** **320** **360** **400** 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive paper, ANTISTATIC

PS 24 F ACT





Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	F-paper

Applications:	
Paint/Varnish/Filler	●
Plastic	●
Wood	◑

Advantages: For hard and tough surfaces - Finely sanded and varnish surfaces in the wood and furniture industry - Long service life due to ACT recipe and antistatic properties

Available grits:

16 24 30 36 40 50 60 **80** 100 **120** **150** **180** **220** **240** **280** **320** **360** **400** **500** **600** 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive paper, ANTISTATIC

PS 27 DW





Properties	
Bonding agent	Resin
Grain	SiC
Coating	Open
Backing	D-paper

Applications:	
Paint/Varnish/Filler	●
Aluminium	●
Plastic	◑

Advantages: Special product for high-quality varnish surfaces, especially UV finishes - Substantially reduced clogging and longer service life due to additional special coating - Very fine surface scratch pattern

Available grits:

16 24 30 36 40 50 60 80 100 120 150 **180** 220 **240** 280 **320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

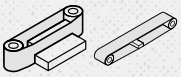
Belts with paper backing

Coated abrasives

Abrasive paper, ANTISTATIC

PS 28 F





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Open
Backing	F-paper

Applications:	
Wood	●

Advantages: Universal belt for general woodworking, especially softwood - Excellent price-performance ratio

Available grits:

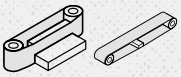
16 24 30 36 **40 50 60 80 100 120 150 180 220 240** 280 **320** 360 **400** 500 **600** 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive paper, ANTISTATIC

PS 29 F ACT





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Open
Backing	F-paper

Applications:	
Wood	●

Advantages: High-quality universal belt for general woodworking, especially softwood - Reduced clogging and longer service life due to ACT recipe and antistatic properties

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240 280 320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
150 x 2000	80	F5	10	307797	**9,06 €**	3
150 x 2000	100	F5	10	307798	**8,53 €**	3
150 x 2000	120	F5	10	307799	**8,53 €**	3
150 x 2170	80	F5	10	307800	**10,69 €**	3
150 x 2170	120	F5	10	307801	**10,11 €**	3
150 x 2250	60	F5	10	307802	**11,87 €**	3
150 x 2250	80	F5	10	307803	**10,91 €**	3
150 x 2250	100	F5	10	307804	**10,31 €**	3
150 x 2250	120	F5	10	307805	**10,31 €**	3
150 x 2250	150	F5	10	307806	**10,31 €**	3
150 x 2280	80	F5	10	307807	**10,99 €**	3
150 x 2280	100	F5	10	307808	**10,39 €**	3
150 x 2280	120	F5	10	307809	**10,39 €**	3
150 x 2600	80	F5	10	307811	**12,01 €**	3
150 x 2600	100	F5	10	307812	**11,32 €**	3
150 x 2600	120	F5	10	307813	**11,32 €**	3
150 x 3000	80	F5	10	307814	**13,12 €**	3
150 x 3000	100	F5	10	307815	**12,32 €**	3

Recommended prices.

Belts with paper backing

Coated abrasives

Continuation of PS 29 F ACT, Abrasive paper, ANTISTATIC

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
150 x 3000	120	F5	10	307816	**12,32 €**	3
150 x 6800	80	F2	10	307821	**24,75 €**	3
150 x 6800	100	F2	10	307822	**22,94 €**	3
150 x 6800	120	F2	10	307823	**22,94 €**	3
150 x 6880	80	F2	10	307824	**24,97 €**	3
150 x 6880	100	F2	10	307825	**23,14 €**	3
150 x 6880	120	F2	10	307826	**23,14 €**	3
150 x 7100	60	F2	10	307828	**28,60 €**	3
150 x 7100	80	F2	10	307829	**25,58 €**	3
150 x 7100	100	F2	10	307830	**23,69 €**	3
150 x 7100	120	F2	10	307831	**23,69 €**	3
150 x 7100	150	F2	10	307832	**23,69 €**	3
150 x 7200	80	F2	10	307833	**25,86 €**	3
150 x 7200	100	F2	10	307834	**23,94 €**	3
150 x 7200	120	F2	10	307835	**23,94 €**	3
150 x 7500	80	F2	10	307837	**26,69 €**	3
150 x 7500	100	F2	10	307838	**24,70 €**	3
150 x 7500	120	F2	10	307839	**24,70 €**	3
150 x 7800	80	F2	10	307840	**27,53 €**	3
150 x 7800	100	F2	10	307841	**25,45 €**	3
150 x 7800	120	F2	10	307842	**25,45 €**	3
150 x 7800	150	F2	10	307843	**25,45 €**	3
200 x 1600	80	F5	10	307844	**9,77 €**	3
200 x 1600	100	F5	10	307845	**9,21 €**	3
200 x 1600	120	F5	10	307846	**9,21 €**	3
200 x 3000	80	F5	10	307847	**17,48 €**	3
200 x 3000	100	F5	10	307848	**16,42 €**	3
200 x 3000	120	F5	10	307849	**16,42 €**	3

CEVOLUTION

Abrasive paper

PS 61 F CEVOLUTION





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	F-paper

Applications:	
Stainless steel	●
Steel	●
Wood	◑

Advantages: Continuously aggressive abrasive behaviour due to micro-crystalline and self-sharpening ceramic grit - High-performance abrasive belt for stainless steel finish grinding - The PS 61 F belt includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16 24 30 36 40 50 **60 80** 100 **120 150 180 220 240 280 320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

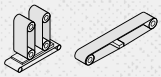
Belts with paper / film backing

Coated abrasives

Abrasive paper, KULEX

PS 729 F





Properties	
Bonding agent	Resin
Grain	Al. oxide agglom.
Coating	Close
Backing	F-paper

Applications:	
Stainless steel	●
Steel	●

Advantages: Long life belt for dry grinding applications - Extremely high service life - Constant surface quality for pre-grinding until finishing - Especially developed for grinding with intermediate contact pressure

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
											■		■		■											

All sizes and minimum purchasing quantities available on request

Abrasive film, active coated, waterproof

FP 73 W





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	Foil

Applications:	
Paint/Varnish/Filler	●
Plastic	●

Advantages: Special product for processing varnish, plastic and composites - Highly tear-resistant film backing - Abrasive belt with extremely good adaptation, smooth surface and excellent grit adhesion - Substantially reduced clogging and significantly longer service life

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
							■	■	■	■	■		■		■		■		■	■	■					

All sizes and minimum purchasing quantities available on request

Abrasive film with velour backing, waterproof

FP 77 K T-ACT





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	Foil

Applications:	
Paint/Varnish/Filler	●
Primer	●
Filler	●
Gel coats	●

Composite materials	●
Plastic	◑

Advantages: New high-performance product with optimized clogging behaviour - Increased service life due to the new coating, which prevents the adhesion of paint and dust particles - For fine sanding in the fine grit range 240 - 2000, a highly flexible and completely flat foil backing is used for highest surface quality - Soft sanding thanks to the cushioning-effect from the velour backing

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
													■		■		■	■	■	■	■	■	■	■		

All sizes and minimum purchasing quantities available on request

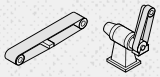
Recommended prices.

Belts with cloth backing
Coated abrasives

Abrasive cloth

CS 308 Y





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
Wood	●
Steel	●
NF metals	●
Plastic	◑

Advantages: Tear-resistant universal abrasive cloth for metalworking and for hardwood finish grinding - Excellent removal rate under high stress

Available grits:

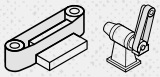
16 24 30 36 40 50 **60 80 100 120 150 180** 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive cloth

LS 309 X





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	X-cotton

Applications:	
Metals	●
NF metals	●
Wood	●

Advantages: Universal belt for metalworking and woodworking - Excellent price-performance ratio

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240 280 320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
50 x 1020	40	F5	10	36837	**5,09 €**	4
50 x 1020	60	F5	25	38075	**4,62 €**	4
50 x 1020	80	F5	25	39401	**4,45 €**	4
50 x 1020	100	F5	25	40832	**4,34 €**	4
50 x 1020	120	F5	25	42020	**4,34 €**	4
50 x 2000	40	F4G	10	4502	**8,05 €**	4
50 x 2000	60	F4G	25	4531	**7,25 €**	4
50 x 2000	80	F4G	25	4548	**6,85 €**	4
75 x 2000	40	F4G	10	36923	**11,86 €**	4
75 x 2000	60	F4G	10	38198	**10,61 €**	4
75 x 2000	80	F4G	10	39556	**10,05 €**	4
100 x 800	60	F5	10	38286	**6,33 €**	4
100 x 800	80	F5	10	39659	**6,06 €**	4
100 x 800	120	F5	10	137024	**5,85 €**	4
100 x 860	60	F5	10	38895	**6,64 €**	4
100 x 860	80	F5	10	40425	**6,33 €**	4
100 x 860	100	F5	10	41621	**6,11 €**	4
100 x 860	120	F5	10	42678	**6,11 €**	4

Recommended prices.

Belts with cloth backing

Coated abrasives

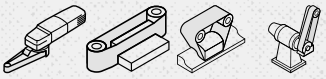
Continuation of LS 309 X, Abrasive cloth

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 900	60	F5	10	38898	**6,88 €**	4
100 x 900	80	F5	10	40428	**6,52 €**	4
100 x 900	100	F5	10	41623	**6,33 €**	4
100 x 900	120	F5	10	42679	**6,33 €**	4
100 x 915	40	F5	10	37324	**7,74 €**	4
100 x 915	60	F5	10	38900	**6,97 €**	4
100 x 915	80	F5	10	40430	**6,60 €**	4
100 x 915	100	F5	10	41625	**6,41 €**	4
100 x 915	120	F5	10	42681	**6,41 €**	4
100 x 915	150	F5	10	43054	**6,41 €**	4
100 x 915	180	F5	10	43308	**6,41 €**	4
100 x 915	240	F5	10	128755	**6,45 €**	4
100 x 950	40	F5	10	37328	**7,89 €**	4
100 x 950	60	F5	10	38904	**7,13 €**	4
100 x 950	80	F5	10	40435	**6,77 €**	4
100 x 950	100	F5	10	41627	**6,52 €**	4
100 x 950	120	F5	10	42684	**6,52 €**	4
100 x 1000	40	F5	10	36999	**8,22 €**	4
100 x 1000	60	F5	10	38304	**7,41 €**	4
100 x 1000	80	F5	10	39679	**7,01 €**	4
100 x 1000	100	F5	10	41019	**6,77 €**	4
100 x 1000	120	F5	10	42199	**6,77 €**	4
150 x 1220	60	F5	10	38428	**12,84 €**	4
150 x 1220	80	F5	10	39852	**12,17 €**	4
150 x 2000	40	F4G	10	37071	**21,45 €**	4
150 x 2000	60	F4G	10	38460	**19,03 €**	4
150 x 2000	80	F4G	10	39884	**17,86 €**	4

Abrasive cloth

LS 309 J





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	J-cotton

Applications:	
Metals	●
NF metals	●
Wood	●

Advantages: Good abrasive performance for working on slight contours on metal and wood

Available grits:

16 24 30 36 40 50 **60 80 100 120 150 180 220 240 280 320 360 400 500** 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

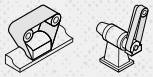
Belts with cloth backing

Coated abrasives

Abrasive cloth

LS 309 JF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	JF-cotton

Applications:	
Metals	●
NF metals	●
Wood	●

Advantages: High removal rate in metalworking and woodworking - Very good adaptation to radiuses and contours due to highly flexible cotton backing

Available grits:

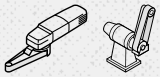
16 24 30 36 40 50 **60 80 100 120 150 180 220 240 280 320 360 400** 500 **600 800** 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive cloth

CS 310 X





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	X-cotton

Applications:			
Stainless steel	●	Plastic	◑
Wood	●		
Steel	●		
NF metals	●		

Advantages: High-quality universal type for metalworking and woodworking - Good removal rate under high stress

Available grits:

16 **20 24** 30 **36 40 50 60 80 100 120 150 180 220 240 280 320** 360 **400 500 600** 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
25 x 1065	60	F4G	10	244635	**3,27 €**	4
25 x 1065	80	F4G	10	244634	**3,19 €**	4
50 x 1020	40	F5	10	47753	**5,27 €**	4
50 x 1020	60	F5	25	48549	**4,85 €**	4
50 x 1020	80	F5	25	49300	**4,60 €**	4
50 x 2000	40	F4G	10	4587	**8,48 €**	4
50 x 2000	60	F4G	25	4590	**7,58 €**	4
50 x 2000	80	F4G	25	4591	**7,21 €**	4
50 x 2000	120	F4G	25	4593	**6,91 €**	4
75 x 2000	36	F4G	10	4594	**13,15 €**	4
75 x 2000	40	F4G	10	4595	**12,46 €**	4
75 x 2000	60	F4G	25	4596	**11,17 €**	4
75 x 2000	80	F4G	25	49399	**10,53 €**	4
75 x 2000	120	F4G	25	50652	**10,16 €**	4
75 x 2000	240	F4G	25	51470	**10,26 €**	4
100 x 920	60	F5	10	48717	**7,31 €**	4
100 x 920	80	F5	10	49454	**6,91 €**	4
100 x 920	100	F5	10	50136	**6,68 €**	4

Recommended prices.

Belts with cloth backing

Coated abrasives

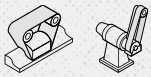
Continuation of CS 310 X, Abrasive cloth

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
150 x 2000	36	F4G	10	47492	**24,13 €**	4
150 x 2000	40	F4G	10	47921	**22,73 €**	4
150 x 2000	60	F4G	10	48821	**20,11 €**	4
150 x 2000	80	F4G	10	49581	**18,88 €**	4
150 x 2000	120	F4G	10	50767	**18,12 €**	4
200 x 550	40	F7G	10	97832	**9,65 €**	4
200 x 550	60	F7G	10	105992	**8,71 €**	4
200 x 550	80	F7G	10	123929	**8,26 €**	4
200 x 550	120	F7G	10	123931	**7,98 €**	4
200 x 750	24	F7G	10	47101	**14,43 €**	4
200 x 750	36	F7G	10	47561	**12,96 €**	4
200 x 750	40	F7G	10	48028	**12,29 €**	4
200 x 750	60	F7G	10	48970	**10,97 €**	4
200 x 750	80	F7G	10	49764	**10,34 €**	4
200 x 750	100	F7G	10	50340	**9,98 €**	4
200 x 750	120	F7G	10	50872	**9,98 €**	4
200 x 1500	60	F4G	10	48858	**21,20 €**	4
200 x 1500	80	F4G	10	49634	**19,92 €**	4

Abrasive cloth

CS 310 XF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	XF-cotton

Applications:	
Steel	●
Stainless steel	●
NF metals	●
Wood	●
Plastic	◑

Advantages: Flexible, tear-resistant universal product for processing lightly profiled or shaped metal parts

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180** 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

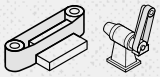
All sizes and minimum purchasing quantities available on request

Recommended prices.

Abrasive cloth ANTISTATIC

CS 311 Y ACT





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Open
Backing	Y-polyester

Applications:	
Wood	●
Metals	◑

Advantages: Good removal rate for working on wood under high stress - Minimal clogging and long service life due to ACT recipe and antistatic properties

Available grits:

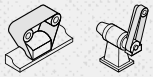
16 24 30 **36** **40** 50 **60** **80** **100** **120** **150** **180** **220** 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive cloth

LS 312 JF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	JF-cotton

Applications:	
Stainless steel	●
Metals	●
NF metals	●
Steel	●
Wood	◑

Advantages: Outstanding removal rate and service life due to active abrasive substances - Very good adaptation to radiuses and contours due to highly flexible cotton backing

Available grits:

16 24 30 36 40 50 **60** **80** **100** **120** **150** **180** **220** **240** **280** **320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
40 x 760	80	F4G	10	660275	**3,56 €**	4
40 x 760	120	F4G	10	660274	**3,48 €**	4
40 x 760	240	F4G	10	660273	**3,49 €**	4
40 x 815	80	F4G	10	660269	**3,68 €**	4
40 x 815	120	F4G	10	660280	**3,59 €**	4
40 x 815	240	F4G	10	660271	**3,62 €**	4
300 x 3500	100	F1	10	79849	**63,99 €**	4
300 x 3500	150	F1	10	247873	**63,99 €**	4
300 x 3500	280	F1	10	79850	**64,57 €**	4
300 x 3500	320	F1	10	83657	**64,57 €**	4
300 x 3500	400	F1	10	81147	**64,57 €**	4

Recommended prices.

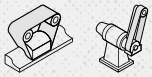
Belts with cloth backing

Coated abrasives

Abrasive cloth, multibond

LS 313 JF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	JF-cotton

Applications:	
Stainless steel	●
Aluminium	●
NF metals	◑

Advantages: Top product for working on temperature-sensitive molded parts - Very good adaptation to radiuses and contours due to highly flexible cotton backing - Cool grinding due to additional multibond

Available grits:

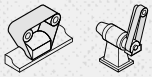
16 24 30 36 40 50 60 **80 100 120 150 180 220 240** 280 **320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive cloth

LS 314 JF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	JF-cotton

Applications:	
Metals	●
Plastic	●
NF metals	●
Aluminium	●

Advantages: Specialized product with stearate coating to reduce clogging during work on lightly and heavily profiled parts made of brass, aluminum and composite materials (plastic/stainless steel or wood/stainless steel)

Available grits:

16 24 30 36 40 50 60 80 100 **120** 150 180 220 240 280 **320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive cloth ANTISTATIC, SUPERFLEX

LS 318 JF ACT





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Open
Backing	JF-cotton

Applications:	
Wood	●

Advantages: Top product for working on profiles and contours, especially in woodworking - Outstanding adaptation, also to tight radiuses, due to highly flexible cotton backing - Reduced clogging and long service life due to the ACT recipe

Available grits:

16 24 30 36 40 50 60 **80 100 120 150 180** 220 **240** 280 320 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

CEVOLUTION

Abrasive cloth

LS 912 JF
CEVOLUTION





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	JF-cotton

Applications:	
Stainless steel	●
NF metals	●
Metals	●

Advantages: Special product with highly flexible cotton backing for processing non-ferrous metals, stainless steel and steel - Continuously aggressive grinding behaviour due to self-sharpening ceramic grain and grinding-active additives - Grinding of heavily profiled workpieces in the metal industry - The LS 912 JF belt includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16 24 30 36 40 50 **60 80 100 120 150 180** 220 **240** 280 **320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
40 x 760	80	F4G	10	664369	**4,13 €**	4
40 x 760	120	F4G	10	664371	**4,03 €**	4
40 x 760	240	F4G	10	664372	**4,05 €**	4
40 x 815	80	F4G	10	664367	**4,29 €**	4
40 x 815	120	F4G	10	664368	**4,17 €**	4
40 x 815	240	F4G	10	664370	**4,20 €**	4

Abrasive cloth, waterproof

CS 320 Y





Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	Y-polyester

Applications:	
Glass/Stone	●
Mineral based materials	●
Plastic	●

Advantages: Outstanding abrasive performance on hard and difficult-to-machine materials - Ideal for high stress - Can be used wet or dry

Available grits:

16 **24** 30 36 **40** 50 **60 80 100 120** 150 **180** 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

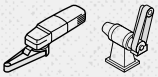
Belts with cloth backing

Coated abrasives

Abrasive cloth, waterproof

CS 321 X





Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	X-cotton

Applications:	
Glass/Stone	●
Mineral based materials	●
Plastic	●

Advantages: Outstanding abrasive performance on hard and difficult-to-machine materials - Ideal for wet grinding, but also suitable for dry grinding

Available grits:

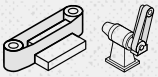
16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
							■	■	■	■	■	■	■		■		■	■		■						

All sizes and minimum purchasing quantities available on request

Abrasive cloth, waterproof

CS 322 X





Properties	
Bonding agent	Resin
Grain	Cork
Backing	X-cotton

Applications:	
Glass/Stone	●

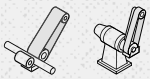
Advantages: Special product for polishing glass with high quality cork/resin coating - Long life with consistent polishing effect - Waterproof

All sizes and minimum purchasing quantities available on request

Abrasive cloth, KULEX

CS 325 Y





Properties	
Bonding agent	Resin
Grain	SiC agglom.
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
Glass/Stone	●
Metals	●

Advantages: Long-life abrasive belt for a brilliant, glossy finish, under medium to high grinding pressure - Extremely long life, with consistent surface roughness and finish - Suitable for dry and wet grinding

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
							■		■		■		■		■		■									

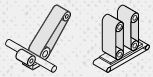
All sizes and minimum purchasing quantities available on request

Recommended prices.

Abrasive cloth, KULEX

CS 326 Y





Properties	
Bonding agent	Resin
Grain	Al. oxide agglom.
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
Steel	●

Advantages: Long-life abrasive belt for a satin surface scratch pattern, under medium to high grinding pressure - Extremely long life, with consistent surface roughness and finish - Suitable for wet grinding

Available grits:

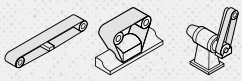
16 24 30 36 40 50 **60** **80** 100 **120** 150 **180** 220 **240** 280 **320** 360 **400** 500 **600** 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
150 x 2500	80	F4G	10	316029	**38,44 €**	4
150 x 2500	120	F4G	10	316030	**36,09 €**	4
150 x 2500	240	F4G	10	316032	**36,42 €**	4
150 x 2500	600	F4G	10	351663	**36,42 €**	4
150 x 3500	80	F4G	10	296966	**52,14 €**	4
150 x 3500	120	F4G	10	339200	**48,84 €**	4
150 x 3500	240	F4G	10	110506	**49,32 €**	4
150 x 3500	320	F4G	10	335266	**49,32 €**	4
150 x 3500	400	F4G	10	344346	**49,32 €**	4

Abrasive cloth, KULEX

CS 329 JF





Properties	
Bonding agent	Resin
Grain	Al. oxide agglom.
Coating	Close
Backing	JF-cotton

Applications:	
Stainless steel	●
Steel	●

Advantages: Long-life abrasive belt for a satin surface scratch pattern, under low to medium grinding pressure - Very suitable for strongly profiled workpieces - Especially suitable for dry grinding

Available grits:

16 24 30 36 40 50 60 80 100 **120** 150 **180** 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

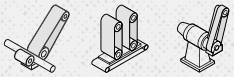
Belts with cloth backing

Coated abrasives

Abrasive cloth, KULEX

CS 329 Y





Properties	
Bonding agent	Resin
Grain	Al. oxide agglom.
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
Steel	●

Advantages: Long-life abrasive belt for a satin surface scratch pattern, under low to medium grinding pressure - Especially suitable for dry grinding

Available grits:

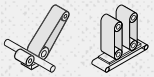
16 24 30 36 40 50 60 **80** 100 **120** 150 **180** 220 **240** 280 **320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive cloth, waterproof

CS 330 X





Properties	
Bonding agent	Resin
Grain	SiC/Cork
Coating	Close
Backing	X-cotton

Applications:	
Stainless steel	●
Steel	●

Advantages: Soft, very fine grinding with low surface roughness, polishable - Special belt for satin final finishing of stainless steel and steel surfaces with cork granulate with SiC/resin coating

Available grits:

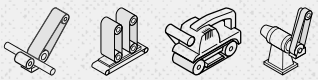
16 24 30 36 40 50 60 80 100 120 150 180 220 240 **280** 320 360 **400** 500 **600** **800** 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive cloth

CS 333 X





Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	X-cotton

Applications:	
Glass/Stone	●
Plastic	●
Metals	●

Advantages: Ideal for dry grinding of very hard or difficult-to-machine materials (castings, scales, ceramic, rubber, plastic)

Available grits:

16 **24** 30 36 **40** 50 **60** **80** 100 **120** **150** 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

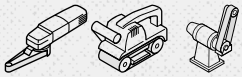
Belts with cloth backing

Coated abrasives

Abrasive cloth

CS 333 XF





Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	XF-cotton

Applications:	
Metals	●
NF metals	●
Plastic	●

Advantages: Long service life and high abrasive performance - Top product for robot grinding of brass fittings - Optimal combination of flexibility and tear resistance

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000

All sizes and minimum purchasing quantities available on request

Abrasive cloth

CS 333 JF





Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	JF-cotton

Applications:	
NF metals	●
Metals	●
Plastic	●

Advantages: Long service life and high abrasive performance - Very good adaptation to radiuses and contours due to highly flexible cotton backing - Ideal for hand grinding of brass fittings and other molded parts

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

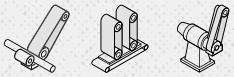
Belts with cloth backing

Coated abrasives

Abrasive cloth, waterproof

CS 341 X





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	X-cotton

Applications:	
Metals	●
Stainless steel	●
Steel	●
NF metals	●

Advantages: High-quality universal type for wet grinding - Good service life and fine finish - Especially for rough through fine grinding in centreless and surface grinding applications

Available grits:

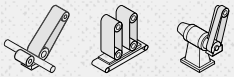
16 24 30 36 40 50 **60 80 100 120 150 180 220 240 280 320** 360 **400 500 600** 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 915	600	F4G	10	696497	**8,23 €**	4

Abrasive cloth, multibond

CS 409 Y





Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
NF metals	◑

Advantages: Aggressive abrasive behaviour - Cool grinding and increased grinding performance on stainless steel and high-alloy steels due to additional multibond - Very long service life also when used for grinding of non-ferrous metals

Available grits:

16 24 30 **36 40 50 60 80 100 120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
50 x 3500	100	F4G	20	696586	**16,95 €**	4
100 x 1640	120	F4G	10	696676	**15,99 €**	4

Recommended prices.

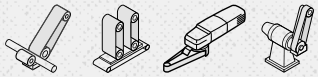
Belts with cloth backing

Coated abrasives

Abrasive cloth, multibond

CS 410 X





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	X-cotton

Applications:	
Stainless steel	●
NF metals	◑

Advantages: Cool grinding and no heat tinting due to additional multibond - Increased abrasive performance for use on stainless steel

Available grits:

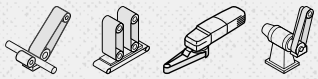
16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
50 x 450	60	F4G	25	53108	**3,48 €**	4
50 x 450	80	F4G	25	53267	**3,36 €**	4
50 x 450	120	F4G	25	53538	**3,28 €**	4

Abrasive cloth

CS 411 X





Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close
Backing	X-cotton

Applications:	
Stainless steel	●
Steel	●
Metals	●

Advantages: High aggressiveness and abrasive performance in rough grinding of steel and stainless steel - Very versatile in all areas of metalworking

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
50 x 2000	36	F4G	10	26419	**12,11 €**	4
50 x 2000	40	F4G	10	26593	**10,94 €**	4
50 x 2000	60	F4G	25	72251	**9,73 €**	4
50 x 2000	80	F4G	25	26943	**9,21 €**	4
50 x 2000	120	F4G	25	103997	**8,82 €**	4
75 x 2000	24	F4G	10	4618	**20,67 €**	4
75 x 2000	36	F4G	10	4619	**17,95 €**	4
75 x 2000	40	F4G	10	4620	**16,16 €**	4
75 x 2000	60	F4G	10	4622	**14,36 €**	4
75 x 2000	80	F4G	10	26969	**13,52 €**	4
75 x 2000	120	F4G	10	113664	**13,00 €**	4
90 x 395	40	F4G	10	373572	**5,63 €**	4
90 x 395	60	F4G	10	373450	**5,19 €**	4
90 x 395	80	F4G	10	372956	**4,99 €**	4
90 x 395	120	F4G	10	372955	**4,85 €**	4

Recommended prices.

Belts with cloth backing

Coated abrasives

Continuation of CS 411 X, Abrasive cloth

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 283	40	F4G	10	363188	**4,96 €**	4
100 x 283	60	F4G	10	373299	**4,61 €**	4
100 x 283	80	F4G	10	363194	**4,45 €**	4
100 x 283	120	F4G	10	363199	**4,34 €**	4
100 x 2000	36	F4G	10	26463	**23,14 €**	4
150 x 2000	36	F4G	10	26488	**33,58 €**	4
150 x 2000	40	F4G	10	26668	**29,99 €**	4
150 x 2000	60	F4G	10	72775	**26,42 €**	4
150 x 2000	80	F4G	10	27030	**24,73 €**	4
150 x 2000	120	F4G	10	101308	**23,68 €**	4

Abrasive cloth, waterproof

CS 411 Y





Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
Steel	●
Metals	●

Advantages: Tear-resistant high-performance belt - Especially high aggressiveness and abrasive performance due to active abrasive substances - Especially for stainless steel, but also for steel and metal in general

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
75 x 2000	24	F4G	10	62056	**19,68 €**	4
75 x 2000	36	F4G	10	62150	**17,06 €**	4
75 x 2000	40	F4G	10	62509	**15,34 €**	4
75 x 2000	50	F4G	10	62604	**14,46 €**	4
75 x 2000	60	F4G	10	62938	**13,65 €**	4
75 x 2000	80	F4G	10	63068	**12,82 €**	4
75 x 2000	120	F4G	10	20598	**12,33 €**	4
150 x 2000	36	F4G	10	62176	**31,97 €**	4
150 x 2000	40	F4G	10	62537	**28,54 €**	4
150 x 2000	60	F4G	10	62971	**25,11 €**	4
150 x 2000	80	F4G	10	63102	**23,51 €**	4
150 x 2000	120	F4G	10	278219	**22,50 €**	4

Recommended prices.

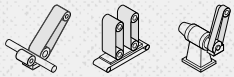
Belts with cloth backing

Coated abrasives

Abrasive cloth, waterproof

CS 412 Y





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	Y-polyester

Applications:	
Metals	●
NF metals	●
Stainless steel	●
Steel	●
Wood	◑

Advantages: High-quality universal type for wet and dry grinding of stainless steel, steel and other metal surfaces

Available grits:

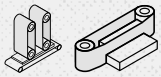
16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

All sizes and minimum purchasing quantities available on request

Abrasive cloth, waterproof

CS 416 Y





Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Semi-open
Backing	Y-polyester

Applications:	
Stainless steel	●
Plastic	●
NF metals	◑

Advantages: Very high aggressiveness and abrasive performance - Long service life also when used on materials that cause clogging

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
75 x 2000	36	F4G	10	204858	**16,01 €**	4
75 x 2000	40	F4G	10	205377	**14,41 €**	4
75 x 2000	60	F4G	10	207651	**12,81 €**	4
75 x 2000	80	F4G	10	220805	**12,05 €**	4
150 x 2000	36	F4G	10	231336	**29,88 €**	4
150 x 2000	40	F4G	10	205474	**26,69 €**	4
150 x 2000	60	F4G	10	204213	**23,49 €**	4
150 x 2000	80	F4G	10	205130	**21,98 €**	4

Recommended prices.

Belts with cloth backing

Coated abrasives

Abrasive cloth, NOPPEX

CS 420 Y





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Backing	Y-polyester

Applications:	
Stainless steel	●
Steel	●

Advantages: Long-life abrasive belt with knob structure for a satin surface scratch pattern, under high to medium grinding pressure - Very suitable for centreless circular and surface grinding - Suitable for dry and wet grinding

Available grits:

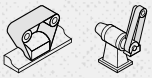
16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000

All sizes and minimum purchasing quantities available on request

Abrasive cloth

GX 533 JF





Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	JF-blended cloth

Applications:	
NF metals	●
Plastic	●
Metals	●
Titanium/Alloy	●
Mineral based materials	●

Advantages: Special product for use on brass (sanitary fittings) and titanium (surgical instruments) - Good adaptation to radiuses and contours - High process reliability in robot applications or working with unsupported belts due to highly tear resistant blended fabric backing

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

CEVOLUTION

Abrasive cloth, multibond

CS 631 XF
CEVOLUTION



Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Semi-open
Backing	XF-cotton

Applications:	
Stainless steel	●
Titanium/Alloy	●

Advantages: Continuously aggressive abrasive performance, with long service life due to ceramic grit - Good adaptation to radiuses and contours - Prevents heat tinting on stainless steel due to multibond - The CS 631 XF includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
						■	■	■	■																	

All sizes and minimum purchasing quantities available on request

Abrasive cloth

CS 710 XF



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	XF-cotton

Applications:	
Steel	●
Stainless steel	●
NF metals	●

Advantages: Machine grinding of surfaces or molded parts in trade and industry - Flexible, yet tear-resistant backing

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
							■	■	■	■	■		■													

All sizes and minimum purchasing quantities available on request

Recommended prices.

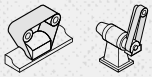
Belts with cloth backing

Coated abrasives

Abrasive cloth

GX 712 JF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	JF-blended cloth

Applications:	
NF metals	●
Stainless steel	●
Steel	●
Metals	●

Advantages: Active abrasive substances ensure outstanding abrasive performance - Special product for tough/hard and heat-sensitive materials - Good adaptation to radiuses and contours - High process reliability in robot applications or working with unsupported belts due to highly tear resistant blended fabric backing

Available grits:

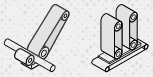
16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
						■	■	■	■	■	■	■	■	■	■											

All sizes and minimum purchasing quantities available on request

Abrasive cloth, KULEX, waterproof

CS 729 X





Properties	
Bonding agent	Resin
Grain	Al. oxide agglom.
Coating	Close
Backing	X-cotton

Applications:	
Stainless steel	●
Steel	●

Advantages: Long life abrasive belt for wet and dry sanding with exceptionally long service life - For a satin surface scratch pattern with uniform surface quality - Specially developed for surface grinding at medium contact pressure - Optimum workpiece adaptation due to semi-flexible and tear-resistant cotton backing

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
									■				■		■		■									

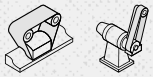
All sizes and minimum purchasing quantities available on request

Recommended prices.

Abrasive cloth, KULEX

CS 757 JF





Properties	
Bonding agent	Resin
Grain	Al. oxide agglom.
Coating	Open
Backing	JF-cotton

Applications:	
Stainless steel	●
Steel	●

Advantages: Long life abrasive belt for dry sanding with particularly long service life and consistent surface quality - The open coating ensures very aggressive sanding behavior until the end of the service life - The highly flexible cotton backing makes it very suitable for sanding heavily profiled workpieces

Available grits:

16 24 30 36 40 50 60 80 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive cloth, waterproof

CS 811 Y ACT





Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close
Backing	Y-polyester

Applications:	
Die-cast aluminium	●
Stainless steel	●
Steel	●

Advantages: High aggressiveness and abrasive performance - Developed for applications under high stress - Especially good grain adhesion and service life due to ACT recipe

Available grits:

16 24 30 **36** **40** **50** **60** **80** 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

Belts with cloth backing

Coated abrasives

Abrasive cloth

CS 911 X





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	Cotton/polyester

Applications:	
Stainless steel	●
Steel	●
Hardwood	●
NF metals	◑

Advantages: Self-sharpening ceramic grit for coarse and intermediate grinding in the steel and stainless steel processing industry and for parquet sanding

Available grits:

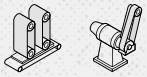
16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
			■	■	■	■	■	■	■																	

All sizes and minimum purchasing quantities available on request

Abrasive cloth, multibond

CS 913 X





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	Cotton/polyester

Applications:	
Stainless steel	●
High alloy steel	●
NF metals	◑

Advantages: Continuously aggressive grinding behaviour - Long service life due to self-sharpening ceramic grit - The additional multibond provides a “cool grinding” in the processing of stainless steel and thus tempering colours are avoided - No premature clogging on aluminium

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
				■		■	■	■	■																	

All sizes and minimum purchasing quantities available on request

Recommended prices.

Belts with cloth backing

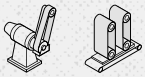
Coated abrasives

CEVOLUTION

Abrasive cloth, multibond

CS 920 Y ACT CEVOLUTION





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
High alloy steel	●

Advantages: Special product with Advanced Coating Technology (ACT) - Excellent grit adhesion - Highly tear-restistant polyester backing and self sharpening ceramic grain for rough and intermediate grinding of stainless steel and high alloyed steel at high loads - Higher service life and cool grinding due to special coating with active multibond - The CS 920 Y belt includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
75 x 2000	36	F4G	10	365457	**21,63 €**	4
75 x 2000	40	F4G	10	365526	**20,05 €**	4
75 x 2000	60	F4G	10	365498	**17,43 €**	4
75 x 2000	80	F4G	10	365487	**16,11 €**	4
75 x 2000	120	F4G	10	659947	**15,45 €**	4

CEVOLUTION

Abrasive cloth, waterproof

CS 922 Y ACT CEVOLUTION





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
Steel	●

Advantages: Continuously aggressive grinding behaviour - Long service life due to self-sharpening ceramic grit - Very high grain adhesion thanks to Advanced Coating Technology and highly tear-resistant polyester backing - The CS 922 Y belt includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
40 x 760	60	F4G	10	370642	**4,45 €**	4
40 x 760	80	F4G	10	370644	**4,21 €**	4
40 x 760	120	F4G	10	370269	**4,10 €**	4
40 x 815	60	F4G	10	652726	**4,63 €**	4
40 x 815	80	F4G	10	382472	**4,39 €**	4
40 x 815	120	F4G	10	659700	**4,25 €**	4
75 x 2000	36	F4G	10	365302	**19,30 €**	4
75 x 2000	40	F4G	10	365344	**17,92 €**	4

Recommended prices.

Belts with cloth backing

Coated abrasives

Continuation of CS 922 Y ACT CEVOLUTION, Abrasive cloth, waterproof

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
75 x 2000	60	F4G	10	370699	**15,61 €**	4
75 x 2000	80	F4G	10	370700	**14,47 €**	4
75 x 2000	120	F4G	10	370702	**13,89 €**	4
100 x 283	40	F4G	10	369337	**5,08 €**	4
100 x 283	60	F4G	10	366770	**4,65 €**	4
100 x 283	80	F4G	10	366769	**4,42 €**	4
100 x 283	120	F4G	10	367461	**4,32 €**	4

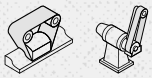
CEVOLUTION

Abrasive cloth, multibond

CS 931 JF

CEVOLUTION





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Semi-open
Backing	JF-cotton

Applications:	
Stainless steel	●
Titanium/Alloy	●

Advantages: Special product with high flexible backing for the processing of stainless steel and high-alloyed steel - Continuously aggressive grinding properties with high lifetime due to semiopen coated self-sharpening ceramic grain - Very good adaptability to radiuses and edges through high flexible backing - The additional multibond provides a “cool grinding” in the processing of stainless steel and thus tempering colours are avoided - The CS 931 JF includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16 24 30 36 40 50 60 **80 100 120** 150 **180 220 240 280 320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

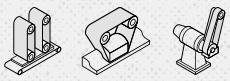
CEVOLUTION

Abrasive cloth, multibond

GX 931 JF

CEVOLUTION





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Semi-open
Backing	JF-blended cloth

Applications:	
Stainless steel	●
Titanium/Alloy	●

Advantages: Special product with flexible and tear resistant backing for the processing of stainless steel and high-alloyed steel - Continuously aggressive grinding properties with high lifetime due to semi-open coated self-sharpening ceramic grain - Good adaptability on radiuses and edges through flexible backing - High process reliability in robot applications or grinding slack of the belt because of extremely tear resistant polycotton backing - The additional multibond provides a cool grinding in the processing of stainless steel and avoids tempering colours - The GX 931 JF includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16 24 30 36 40 50 **60 80 100 120 150 180** 220 **240** 280 **320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

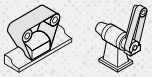
All sizes and minimum purchasing quantities available on request

Recommended prices.

Abrasive cloth, KULEX

CS 959 JF





Properties	
Bonding agent	Resin
Grain	Ceramic agglomerate
Coating	Semi-open
Backing	JF-cotton

Applications:	
Stainless steel	●
Steel	●

Advantages: Long life abrasive belt for dry sanding with particularly long service life and consistent surface quality - With newly developed ceramic agglomerates for even more aggressive sanding behaviour - Perfectly suited for sanding heavily profiled workpieces thanks to the highly flexible cotton backing

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000

All sizes and minimum purchasing quantities available on request

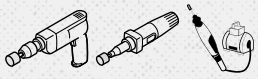
Recommended prices.

Abrasive sleeves

Coated abrasives

Abrasive cloth

CS 310 X





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	X-cotton

Applications:	
Metals	●
Plastic	◑

Advantages: Tear-resistant cloth with reinforced backing - Spiral shaped joint, cylindrical form - Universal applications in metalworking - High aggressiveness when used with rubber drum GK 555

Available grits:

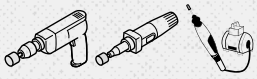
16 24 30 36 40 **50** 60 **80** 100 120 **150** 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Width in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
10 x 20	80	50	11555	**0,81 €**	4
10 x 20	150	50	11554	**0,81 €**	4
13 x 25	50	50	28188	**0,81 €**	4
13 x 25	80	50	11558	**0,81 €**	4
15 x 30	50	50	11568	**0,77 €**	4
15 x 30	80	50	11567	**0,77 €**	4
15 x 30	150	50	11566	**0,77 €**	4
22 x 20	50	50	11571	**0,54 €**	4
22 x 20	80	50	11570	**0,54 €**	4
22 x 20	150	50	11569	**0,54 €**	4
30 x 20	50	50	11574	**0,69 €**	4
30 x 20	80	50	11573	**0,69 €**	4
30 x 30	50	50	11577	**0,85 €**	4
30 x 30	80	50	11576	**0,85 €**	4
30 x 30	150	50	11575	**0,85 €**	4
45 x 30	50	50	11580	**1,13 €**	4
45 x 30	80	50	11579	**1,13 €**	4
45 x 30	150	50	11578	**1,13 €**	4
60 x 30	50	25	11583	**1,49 €**	4
60 x 30	80	25	11582	**1,49 €**	4
60 x 30	150	25	11581	**1,49 €**	4
75 x 30	50	25	11586	**1,79 €**	4
75 x 30	80	25	11585	**1,79 €**	4

Recommended prices.

Abrasive cloth

CS 310 X





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	X-cotton

Applications:	
Metals	●
Plastic	◑

Advantages: Tear-resistent cloth with reinforced backing - Spiral shaped joint, conical form - Universal applications in metalworking - High aggressiveness when used with rubber drum GK 555 A

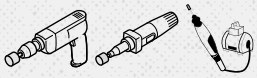
Available grits:

16 24 30 36 40 **50** 60 **80** 100 120 **150** 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter 1 x Diameter 2 x Width in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
22 x 29 x 30	50	50	11592	**1,64 €**	4
22 x 29 x 30	80	50	11591	**1,64 €**	4
22 x 36 x 60	50	50	11595	**2,07 €**	4
22 x 36 x 60	80	50	11594	**2,07 €**	4
22 x 36 x 60	150	50	11593	**2,07 €**	4

Abrasive cloth, multibond

CS 451 X





Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close
Backing	X-cotton

Applications:	
Stainless steel	●

Advantages: Tear-resistant cloth with reinforced backing - Spiral shaped joint, cylindrical form - High-quality zirconia alumina with multibond especially suited for working on stainless steel - High aggressiveness when used with rubber drum GK 555

Available grits:

16 24 30 **36** **40** 50 **60** **80** 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Width in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
30 x 20	40	50	334246	**0,92 €**	4
30 x 20	60	50	255475	**0,92 €**	4
45 x 30	40	50	334247	**1,53 €**	4
45 x 30	60	50	255476	**1,53 €**	4
60 x 30	40	25	334248	**1,97 €**	4
60 x 30	60	25	255626	**1,97 €**	4

Recommended prices.

Rubber drums

Rubber drums

GK 555



Advantages: Reusable rubber drum for cylindrical abrasive sleeves CS 310 X and CS 451 X - Mounting and dismounting by a light turn

Diameter x Width x Shaft in mm	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
10 x 20 x 6	30 m/s	44000 rpm	1	14843	**28,59 €**	14
13 x 25 x 6	30 m/s	44000 rpm	1	14845	**28,59 €**	14
15 x 30 x 6	30 m/s	36000 rpm	1	14847	**28,59 €**	14
22 x 20 x 6	30 m/s	26000 rpm	1	14848	**22,93 €**	14
30 x 20 x 6	30 m/s	19100 rpm	1	14849	**24,96 €**	14
30 x 30 x 6	30 m/s	19100 rpm	1	14850	**28,77 €**	14
45 x 30 x 6	30 m/s	12700 rpm	1	14851	**33,57 €**	14
60 x 30 x 6	30 m/s	9500 rpm	1	14852	**41,26 €**	14
75 x 30 x 8	30 m/s	7600 rpm	1	14853	**45,09 €**	14

Rubber drums

GK 555 A



Advantages: Reusable rubber drum for cone-shaped abrasive sleeves CS 310 X - Mounting and dismounting by a light turn

Diameter 1 x Diameter 2 x Height x Shaft in mm	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
22 x 29 x 30 x 6	30 m/s	26000 rpm	1	14855	**22,93 €**	14
22 x 36 x 60 x 6	30 m/s	26000 rpm	1	14856	**36,44 €**	14

Recommended prices.

Wide belts with paper backing

Coated abrasives

Abrasive paper

PS 20 F



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	F-paper

Applications:	
Stainless steel	●
Metals	●
NF metals	●
Steel	◑

Advantages: Universal product for stainless steel finish grinding - High cutting rate

Available grits:

16 24 30 36 40 50 **60 80 100 120 150 180 220 240 280 320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive paper, actively coated

PS 20 FW



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	F-paper

Applications:	
Aluminium	●
NF metals	●
Composite materials	●

Advantages: Special product with improved clogging behaviour and significantly increased service life due to additional stearate coating - Specially for grinding aluminium and non-ferrous metals

Available grits:

16 24 30 36 40 50 60 **80 120 150 180** 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

Wide belts with paper backing

Coated abrasives

Abrasive paper

PS 21 F



Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close
Backing	F-paper

Applications:	
Stainless steel	●
Metals	●
Steel	●

Advantages: Aggressive abrasive behaviour due to self-sharpening zirconia alumina - Optimal recipe for rough grinding and finish grinding of stainless steel

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** **150** **180** **220** **240** **280** **320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive paper, ANTISTATIC

PS 22 F ACT



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	F-paper

Applications:	
Wood	●
Metals	◑
NF metals	◑
Paint/Varnish/Filler	◑
Plastic	◑

Advantages: High removal rate, fine surface scratch pattern, especially suitable for hardwood, HPL panels and melamine and primer foil coatings - Reduced clogging and longer service life due to ACT recipe and antistatic properties

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** **150** **180** **220** **240** **280** **320** **360** **400** 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

Abrasive paper, ANTISTATIC

PS 24 F ACT



Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	F-paper

Applications:	
Stainless steel	●
Paint/Varnish/Filler	●
Plastic	●
Wood	◑

Advantages: For hard and tough surfaces - Produces a brilliant, high gloss finish on stainless steel surfaces due to the very hard and sharp-edged silicon carbide grit - Long service life on varnish surfaces in the wood and furniture industry due to ACT recipe and antistatic properties

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
							■		■	■	■	■	■	■	■	■	■	■	■							

All sizes and minimum purchasing quantities available on request

Abrasive paper, ANTISTATIC

PS 27 DW



Properties	
Bonding agent	Resin
Grain	SiC
Coating	Open
Backing	D-paper

Applications:	
Paint/Varnish/Filler	●
Aluminium	●
Plastic	◑

Advantages: Special product for high-quality varnish surfaces, especially UV finishes - Substantially reduced clogging and significantly longer service life due to additional stearate coating and antistatic properties

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
											■		■		■		■									

All sizes and minimum purchasing quantities available on request

Recommended prices.

Wide belts with paper backing

Coated abrasives

Abrasive paper, ANTISTATIC

PS 28 F



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Open
Backing	F-paper

Applications:	
Wood	●
Leather	●

Advantages: Universal type for use on wood, especially softwood - For wide belts up to 1350 mm

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240** 280 **320** 360 **400** 500 **600** 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
1120 x 1900	80	F1	10	321843	**40,62 €**	3
1120 x 1900	120	F1	10	321845	**38,42 €**	3

Abrasive paper, ANTISTATIC

PS 29 F ACT



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Open
Backing	F-paper

Applications:	
Wood	●

Advantages: High-quality universal type for general woodworking - Large product mix - Reduced clogging and longer service life due to ACT recipe and antistatic properties

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240 280 320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
930 x 1525	80	F1	10	307852	**37,57 €**	3
930 x 1525	120	F1	10	307854	**35,69 €**	3
1100 x 1900	80	F1	10	307857	**49,15 €**	3
1100 x 1900	120	F1	10	307859	**46,38 €**	3
1120 x 1900	60	F1	10	292903	**54,19 €**	3
1120 x 1900	80	F1	10	292904	**49,68 €**	3
1120 x 1900	100	F1	10	292935	**46,86 €**	3
1120 x 1900	120	F1	10	292936	**46,86 €**	3
1120 x 1900	150	F1	10	292937	**46,86 €**	3
1120 x 2150	80	F1	10	307863	**53,54 €**	3
1120 x 2150	120	F1	10	307865	**50,35 €**	3

Recommended prices.

Wide belts with paper backing

Coated abrasives

Continuation of PS 29 F ACT, Abrasive paper, ANTISTATIC

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
1130 x 2200	80	F1	10	364039	**54,62 €**	3
1130 x 2200	120	F1	10	364040	**51,32 €**	3
1350 x 2620	60	F1	10	292938	**80,01 €**	3
1350 x 2620	80	F1	10	292939	**72,51 €**	3
1350 x 2620	120	F1	10	292941	**67,83 €**	3
1350 x 2620	150	F1	10	292942	**67,83 €**	3
1350 x 2620	180	F1	10	307867	**67,83 €**	3

Abrasive paper, ANTISTATIC

PS 38 G ACT



Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	G-paper

Applications:	
Wood-based materials	●
Wood	●
Composite materials	●
Mineral based materials	●

Advantages: High removal rate and fine surface scratch pattern - Developed for fine sanding of wood based materials with wide belts and segmented belts - Outstanding grit adhesion, very long service life due to perfect antistatic properties and ACT recipe

Available grits:

16 24 30 36 40 50 60 **80 100 120 150 180 220** 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

CEVOLUTION

Abrasive paper

PS 61 F

CEVOLUTION



Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	F-paper

Applications:	
Stainless steel	●
Steel	●
Wood	◑

Advantages: Continuously aggressive abrasive behaviour due to micro-crystalline and self-sharpening ceramic grit - High performance abrasive belt for stainless steel finish grinding - The PS 61 F includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16 24 30 36 40 50 **60 80** 100 **120 150 180 220 240 280 320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

Wide belts with paper backing

Coated abrasives

Abrasive paper, KULEX

PS 729 F



Properties	
Bonding agent	Resin
Grain	Al. oxide agglom.
Coating	Close
Backing	F-paper

Applications:	
Stainless steel	●
Steel	●

Advantages: Long life belt for dry grinding applications - Extremely high service life - Constant surface quality for pre-grinding until finishing - Especially developed grinding with intermediate contact pressure

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

Wide belts with cloth backing

Coated abrasives

Abrasive cloth

CS 308 Y



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	Y-polyester

Applications:	
Wood	●
NF metals	●
Stainless steel	●
Steel	●
Plastic	◑

Advantages: Universal product for metal and wood applications - High tear resistance - Moisture proof

Available grits:

16 24 30 36 40 50 **60 80 100 120 150 180** 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive cloth

CS 310 X



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	X-cotton

Applications:	
Metals	●
Steel	●
Stainless steel	●
Wood	◑
Plastic	◑

Advantages: Universal product with optimal price-performance ratio - Available in a wide grit range

Available grits:

16 **20 24** 30 **36 40 50 60 80 100 120 150 180 220 240 280 320** 360 **400 500 600** 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

Wide belts with cloth backing

Coated abrasives

Abrasive cloth ANTISTATIC

CS 311 Y ACT



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Open
Backing	Y-polyester

Applications:	
Wood	●
Metals	◑

Advantages: Specially developed for calibration grinding of wood - Reduced clogging and longer service life due to ACT recipe and antistatic properties

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
			■	■		■	■	■	■	■	■	■														

All sizes and minimum purchasing quantities available on request

Abrasive cloth, waterproof

CS 320 Y



Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	Y-polyester

Applications:	
Mineral based materials	●
Plastic	●

Advantages: Very hard and sharp silicon carbide grain for hard and tough workpiece surfaces - High aggressiveness and abrasive performance - Especially suitable for wet grinding

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
	■			■		■	■	■	■		■															

All sizes and minimum purchasing quantities available on request

Recommended prices.

Wide belts with cloth backing

Coated abrasives

Abrasive cloth, waterproof

CS 321 X



Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	X-cotton

Applications:	
Mineral based materials	●
Plastic	●
Stainless steel	●

Advantages: Produces a brilliant, glossy finish on stainless steel surfaces due to the very hard and sharp-edged silicon carbide grit - Very high aggressiveness and abrasive performance - Especially suitable for wet grinding

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
							■	■	■	■	■	■	■		■		■	■		■						

All sizes and minimum purchasing quantities available on request

Abrasive cloth, KULEX

CS 326 Y



Properties	
Bonding agent	Resin
Grain	Al. oxide agglom.
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
Steel	●

Advantages: Long-life abrasive belt for a satin surface scratch pattern, under medium to high grinding pressure - Extremely long life, with consistent surface roughness and finish - Suitable for wet grinding

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
						■	■		■		■		■		■		■		■							

All sizes and minimum purchasing quantities available on request

Recommended prices.

Wide belts with cloth backing

Coated abrasives

Abrasive cloth, KULEX

CS 329 Y



Properties	
Bonding agent	Resin
Grain	Al. oxide agglom.
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
Steel	●

Advantages: Long-life abrasive belt for a satin surface scratch pattern, under low to medium grinding pressure - Especially suitable for dry grinding

Available grits:

16	24	30	36	40	50	60	**80**	100	**120**	150	**180**	220	**240**	280	**320**	360	**400**	500	600	800	1000	1200	1500	2000	2500	3000

All sizes and minimum purchasing quantities available on request

Abrasive cloth, waterproof

CS 330 X



Properties	
Bonding agent	Resin
Grain	SiC/Cork
Coating	Close
Backing	X-cotton

Applications:	
Steel	●
Stainless steel	●

Advantages: Special product for soft and fine grinding, polishable due to very hard and sharp edged silicon carbide grit on cork granulate - Special satin finish grinding on steel and stainless steel surfaces - Suitable for dry and wet grinding

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	**280**	320	360	**400**	500	**600**	**800**	1000	1200	1500	2000	2500	3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

Abrasive cloth ANTISTATIC

CS 336 Y



Properties	
Bonding agent	Resin
Grain	SiC
Coating	Semi-open
Backing	Y-polyester

Applications:	
Wood	●
Mineral based materials	●
Wood-based materials	●

Advantages: High removal rate, especially suitable for calibration of wood-based materials (one piece wide belts up to 1620 mm) - Optimal static reduction - No dust accumulation due to perfect antistatic properties

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
				■	■																					

All sizes and minimum purchasing quantities available on request

Abrasive cloth, waterproof

CS 341 X



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	X-cotton

Applications:	
Metals	●
Stainless steel	●
Steel	●
NF metals	●

Advantages: Universal product for wet and dry grinding of steel and stainless steel - Excellent wear properties in wet grinding

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
						■	■	■	■	■	■	■	■	■	■		■	■	■							

All sizes and minimum purchasing quantities available on request

Recommended prices.

Wide belts with cloth backing

Coated abrasives

Abrasive cloth, multibond

CS 409 Y



Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●

Advantages: Aggressive abrasive behaviour due to self-sharpening zirconia alumina - Prevents heat tinting on stainless steel - Cool grinding due to additional multibond - Minimal clogging when used on aluminium and aluminium alloys

Available grits:

16 24 30 **36** **40** **50** **60** **80** **100** **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
970 x 1900	120	F4G	10	652282	**167,12 €**	4

Abrasive cloth, waterproof

CS 411 Y



Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close
Backing	Y-polyester

Applications:	
Steel	●
Stainless steel	●
Metals	●

Advantages: Aggressive abrasive behaviour - Universal product for use on steel and stainless steel

Available grits:

16 **24** 30 **36** **40** **50** **60** **80** **100** **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

Abrasive cloth, waterproof

CS 412 Y



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
Metals	●
Steel	●
NF metals	●
Wood	◑

Advantages: Universal product for rough and intermediate grinding of steel and non-ferrous metals

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
	■		■	■		■	■	■	■	■	■		■													

All sizes and minimum purchasing quantities available on request

Abrasive cloth ANTISTATIC

CS 538 Z ACT



Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	Z-polyester

Applications:	
Wood-based materials	●
Wood	●
Composite materials	●
Mineral based materials	●

Advantages: Exceptionally tear-resistant type of polyester - The perfectly balanced ACT recipe allows for a long service life combined with an excellent removal rate

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
			■	■	■	■	■	■	■	■	■															

All sizes and minimum purchasing quantities available on request

Recommended prices.

Wide belts with cloth backing

Coated abrasives

Abrasive cloth, KULEX, waterproof

CS 729 X



Properties	
Bonding agent	Resin
Grain	Al. oxide agglom.
Coating	Close
Backing	X-cotton

Applications:	
Stainless steel	●
Steel	●

Advantages: Long life abrasive belt for wet and dry sanding with exceptionally long service life - For a satin surface scratch pattern with uniform surface quality - Specially developed for coil and sheet grinding with medium tool pressure - Easy handling during abrasive belt changes thanks to tear-resistant and semi-flexible cotton backing

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive cloth

CS 911 X



Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	Cotton/polyester

Applications:	
Stainless steel	●
Steel	●
Hardwood	●
NF metals	◑

Advantages: Self-sharpening ceramic grit for coarse and intermediate grinding in the steel and stainless steel processing industry and for hardwood sanding

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

Abrasive cloth, multibond

CS 913 X



Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	Cotton/polyester

Applications:	
Stainless steel	●
High alloy steel	●
NF metals	●

Advantages: Continuously aggressive grinding behaviour - Long service life due to self-sharpening ceramic grit - The additional multibond provides a "cool grinding" in the processing of stainless steel and thus tempering colours are avoided - No premature clogging on aluminium

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
				■		■	■	■	■																	

All sizes and minimum purchasing quantities available on request

CEVOLUTION

Abrasive cloth, multibond

CS 920 Y ACT CEVOLUTION



Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
High alloy steel	●

Advantages: Special product with Advanced Coating Technology (ACT) - Excellent grit adhesion - Highly tear-restistant polyester backing and self sharpening ceramic grain for rough, and intermediate grinding of stainless steel and high alloyed steel at high loads - Higher service life and cool grinding due to special coating with active multibond - The CS 920 Y includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000
	■		■	■	■	■	■	■	■	■																

Width x Length in mm	Grit	Belt joint	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
970 x 1900	120	F4G	10	671719	**177,97 €**	4

Recommended prices.

Wide belts with cloth backing

Coated abrasives

CEVOLUTION

Abrasive cloth, waterproof

CS 922 Y ACT

CEVOLUTION



Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
Steel	●

Advantages: Continuously aggressive grinding behaviour - Long service life due to self-sharpening ceramic grit - Very high grain adhesion thanks to Advanced Coating Technology and highly tear-resistant polyester backing - The CS 922 Y includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

Notes

Fibre discs

Applications Fibre Discs					
Application	**Type**	**Grain**	**Backing**	**Coating**	**Page**
Steel / NF metals	***CS 561***	Aluminium oxide	Fibre	●	**87**
Steel / Stainless steel	***FS 764 ACT***	Aluminium oxide	Fibre	●	**89**
	CS 565	Zirconia alumina	Fibre	●	**90**
	FS 964 ACT	Ceramic aluminium oxide	Fibre	●	**92**
Stainless steel	***CS 570***	Zirconia alumina	Fibre	●	**91**
	FS 966 ACT	Ceramic aluminium oxide	Fibre	●	**93**

● = close ◑ = semi-open ○ = open

Minimum order quantities for made to order items

Disc diameter	Minimum order quantities
up to 235 mm	1,000 pieces

We reserve the right to over-deliver or under-deliver made to order items.

Abrasive fibre disc

CS 561





Properties

Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close

Applications:

Steel	●	Stainless steel	◑
NF metals	●	Wood	◑
Metals	●		
Plastic	◑		

Advantages: For universal use - Largest selection of diameters, grit sizes and hole patterns

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter x Hole in mm	Grit	Hole pattern	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
100 x 16	24	⊙ 10	15300 rpm	25	65713	**71,00 €**	8
100 x 16	36	⊙ 10	15300 rpm	25	65718	**66,00 €**	8
100 x 16	40	⊙ 10	15300 rpm	25	65720	**58,70 €**	8
100 x 16	50	⊙ 10	15300 rpm	25	65725	**55,70 €**	8
100 x 16	60	⊙ 10	15300 rpm	25	65730	**50,80 €**	8
100 x 16	80	⊙ 10	15300 rpm	25	65735	**49,30 €**	8
100 x 16	120	⊙ 10	15300 rpm	25	65743	**49,30 €**	8
115 x 22	16	⊙ 10	13300 rpm	25	66302	**103,00 €**	8
115 x 22	24	⊙ 10	13300 rpm	25	72298	**83,40 €**	8
115 x 22	36	⊙ 10	13300 rpm	25	66308	**77,60 €**	8
115 x 22	40	⊙ 10	13300 rpm	25	72192	**68,90 €**	8
115 x 22	50	⊙ 10	13300 rpm	25	66313	**65,40 €**	8
115 x 22	60	⊙ 10	13300 rpm	25	66318	**59,70 €**	8
115 x 22	80	⊙ 10	13300 rpm	25	25472	**57,90 €**	8
115 x 22	100	⊙ 10	13300 rpm	25	66322	**57,90 €**	8
115 x 22	120	⊙ 10	13300 rpm	25	66327	**57,90 €**	8
115 x 22	16	⊛ 30	13300 rpm	25	10977	**103,00 €**	8
115 x 22	24	⊛ 30	13300 rpm	25	10978	**83,40 €**	8
115 x 22	36	⊛ 30	13300 rpm	25	10980	**77,60 €**	8
115 x 22	40	⊛ 30	13300 rpm	25	10981	**68,90 €**	8
115 x 22	50	⊛ 30	13300 rpm	25	10982	**65,40 €**	8
115 x 22	60	⊛ 30	13300 rpm	25	10983	**59,70 €**	8
115 x 22	80	⊛ 30	13300 rpm	25	10984	**57,90 €**	8
115 x 22	100	⊛ 30	13300 rpm	25	10985	**57,90 €**	8
115 x 22	120	⊛ 30	13300 rpm	25	10986	**57,90 €**	8
115 x 22	150	⊛ 30	13300 rpm	25	10987	**57,90 €**	8
115 x 22	180	⊛ 30	13300 rpm	25	10988	**57,90 €**	8
115 x 22	220	⊛ 30	13300 rpm	25	10989	**57,90 €**	8
115 x 22	240	⊛ 30	13300 rpm	25	10990	**57,90 €**	8
115 x 22	320	⊛ 30	13300 rpm	25	10992	**57,90 €**	8
115 x 22 X-LOCK	24	⊛ 50	13300 rpm	25	351150	**91,70 €**	8
115 x 22 X-LOCK	36	⊛ 50	13300 rpm	25	351147	**85,40 €**	8
115 x 22 X-LOCK	40	⊛ 50	13300 rpm	25	351149	**75,80 €**	8
115 x 22 X-LOCK	60	⊛ 50	13300 rpm	25	351148	**65,60 €**	8

Recommended prices.

Fibre discs

Coated abrasives

Continuation of CS 561, Abrasive fibre disc

Diameter x Hole in mm	Grit	Hole pattern	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115 x 22 X-LOCK	80	⊛ 50	13300 rpm	25	351146	**63,70 €**	8
125 x 22	16	⊙ 10	12250 rpm	25	66354	**121,00 €**	8
125 x 22	24	⊙ 10	12250 rpm	25	66358	**97,60 €**	8
125 x 22	36	⊙ 10	12250 rpm	25	66364	**90,80 €**	8
125 x 22	40	⊙ 10	12250 rpm	25	66366	**80,60 €**	8
125 x 22	50	⊙ 10	12250 rpm	25	66371	**76,60 €**	8
125 x 22	60	⊙ 10	12250 rpm	25	66376	**69,80 €**	8
125 x 22	80	⊙ 10	12250 rpm	25	70439	**67,80 €**	8
125 x 22	100	⊙ 10	12250 rpm	25	66379	**67,80 €**	8
125 x 22	120	⊙ 10	12250 rpm	25	66383	**67,80 €**	8
125 x 22	16	⊛ 30	12250 rpm	25	11009	**121,00 €**	8
125 x 22	24	⊛ 30	12250 rpm	25	11010	**97,60 €**	8
125 x 22	36	⊛ 30	12250 rpm	25	11012	**90,80 €**	8
125 x 22	40	⊛ 30	12250 rpm	25	11013	**80,60 €**	8
125 x 22	50	⊛ 30	12250 rpm	25	11014	**76,60 €**	8
125 x 22	60	⊛ 30	12250 rpm	25	11015	**69,80 €**	8
125 x 22	80	⊛ 30	12250 rpm	25	11016	**67,80 €**	8
125 x 22	100	⊛ 30	12250 rpm	25	11017	**67,80 €**	8
125 x 22	120	⊛ 30	12250 rpm	25	11018	**67,80 €**	8
125 x 22	150	⊛ 30	12250 rpm	25	11019	**67,80 €**	8
125 x 22	180	⊛ 30	12250 rpm	25	11020	**67,80 €**	8
125 x 22	220	⊛ 30	12250 rpm	25	11021	**67,80 €**	8
125 x 22	240	⊛ 30	12250 rpm	25	11022	**67,80 €**	8
125 x 22	320	⊛ 30	12250 rpm	25	11024	**67,80 €**	8
125 x 22 X-LOCK	24	⊛ 50	12250 rpm	25	351145	**107,00 €**	8
125 x 22 X-LOCK	36	⊛ 50	12250 rpm	25	351144	**99,90 €**	8
125 x 22 X-LOCK	40	⊛ 50	12250 rpm	25	351143	**88,70 €**	8
125 x 22 X-LOCK	60	⊛ 50	12250 rpm	25	351139	**76,80 €**	8
125 x 22 X-LOCK	80	⊛ 50	12250 rpm	25	351142	**74,60 €**	8
150 x 22	24	⊛ 30	10200 rpm	25	11042	**133,00 €**	8
150 x 22	36	⊛ 30	10200 rpm	25	11044	**124,00 €**	8
150 x 22	40	⊛ 30	10200 rpm	25	11045	**110,00 €**	8
150 x 22	60	⊛ 30	10200 rpm	25	11047	**95,20 €**	8
150 x 22	80	⊛ 30	10200 rpm	25	11048	**92,40 €**	8
150 x 22	120	⊛ 30	10200 rpm	25	11050	**92,40 €**	8
180 x 22	16	⊙ 10	8500 rpm	25	66443	**219,00 €**	8
180 x 22	24	⊙ 10	8500 rpm	25	66451	**177,00 €**	8
180 x 22	36	⊙ 10	8500 rpm	25	66459	**165,00 €**	8
180 x 22	40	⊙ 10	8500 rpm	25	70447	**147,00 €**	8
180 x 22	50	⊙ 10	8500 rpm	25	70448	**139,00 €**	8
180 x 22	60	⊙ 10	8500 rpm	25	70449	**127,00 €**	8
180 x 22	80	⊙ 10	8500 rpm	25	66465	**123,00 €**	8
180 x 22	100	⊙ 10	8500 rpm	25	66469	**123,00 €**	8
180 x 22	120	⊙ 10	8500 rpm	25	66472	**123,00 €**	8
180 x 22	16	⊛ 30	8500 rpm	25	11057	**219,00 €**	8
180 x 22	24	⊛ 30	8500 rpm	25	11058	**177,00 €**	8
180 x 22	36	⊛ 30	8500 rpm	25	11060	**165,00 €**	8
180 x 22	40	⊛ 30	8500 rpm	25	11061	**147,00 €**	8
180 x 22	50	⊛ 30	8500 rpm	25	11062	**139,00 €**	8
180 x 22	60	⊛ 30	8500 rpm	25	11063	**127,00 €**	8
180 x 22	80	⊛ 30	8500 rpm	25	11064	**123,00 €**	8

Recommended prices.

Continuation of CS 561, Abrasive fibre disc

Diameter x Hole in mm	Grit	Hole pattern	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
180 x 22	100	⊛ 30	8500 rpm	25	11065	**123,00 €**	8
180 x 22	120	⊛ 30	8500 rpm	25	11066	**123,00 €**	8
180 x 22	180	⊛ 30	8500 rpm	25	11068	**123,00 €**	8
180 x 22	240	⊛ 30	8500 rpm	25	11070	**123,00 €**	8
180 x 22	320	⊛ 30	8500 rpm	25	11072	**123,00 €**	8
235 x 22	24	⊙ 10	6500 rpm	25	66497	**319,00 €**	8
235 x 22	36	⊙ 10	6500 rpm	25	66502	**297,00 €**	8
235 x 22	40	⊙ 10	6500 rpm	25	66504	**264,00 €**	8
235 x 22	60	⊙ 10	6500 rpm	25	66511	**228,00 €**	8
235 x 22	80	⊙ 10	6500 rpm	25	66514	**222,00 €**	8

Dispenser see page 95 / Backing pads see page 94.

Abrasive fibre disc

FS 764 ACT





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close

Applications:			
Steel	●	NF metals	◑
Stainless steel	●	Wood	◑
Metals	●		
Plastic	◑		

Advantages: For universal use - Increased removal rate and outstanding grit adhesion due to special ACT recipe - Long service life - Also suitable for stainless steel

Available grits:

16 | **24** | 30 | **36** | **40** | 50 | **60** | **80** | 100 | **120** | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter x Hole in mm	Grit	Hole pattern	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115 x 22	24	⊛ 30	13300 rpm	25	316469	**87,70 €**	8
115 x 22	36	⊛ 30	13300 rpm	25	316470	**81,60 €**	8
115 x 22	40	⊛ 30	13300 rpm	25	316471	**72,50 €**	8
115 x 22	60	⊛ 30	13300 rpm	25	316473	**62,70 €**	8
115 x 22	80	⊛ 30	13300 rpm	25	316474	**60,90 €**	8
115 x 22	120	⊛ 30	13300 rpm	25	316475	**60,90 €**	8
125 x 22	24	⊛ 30	12250 rpm	25	316476	**103,00 €**	8
125 x 22	36	⊛ 30	12250 rpm	25	316477	**95,50 €**	8
125 x 22	40	⊛ 30	12250 rpm	25	316478	**84,80 €**	8
125 x 22	60	⊛ 30	12250 rpm	25	316480	**73,40 €**	8
125 x 22	80	⊛ 30	12250 rpm	25	316481	**71,30 €**	8
125 x 22	120	⊛ 30	12250 rpm	25	316482	**71,30 €**	8
180 x 22	24	⊛ 30	8500 rpm	25	316483	**187,00 €**	8
180 x 22	36	⊛ 30	8500 rpm	25	316484	**174,00 €**	8
180 x 22	40	⊛ 30	8500 rpm	25	316485	**154,00 €**	8
180 x 22	60	⊛ 30	8500 rpm	25	316487	**133,00 €**	8
180 x 22	80	⊛ 30	8500 rpm	25	316488	**130,00 €**	8
180 x 22	120	⊛ 30	8500 rpm	25	316489	**130,00 €**	8

Dispenser see page 95 / Backing pads see page 94.

Recommended prices.

Fibre discs
Coated abrasives

Abrasive fibre disc

CS 565





Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close

Applications:	
Stainless steel	●
Steel	●
Metals	●

Advantages: Self-sharpening effect - High aggressiveness on steel and stainless steel - Ideal for rough grinding work - Excellent price-performance ratio

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter x Hole in mm	Grit	Hole pattern	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
100 x 16	36	⊙ 10	15300 rpm	25	23680	**87,40 €**	8
100 x 16	60	⊙ 10	15300 rpm	25	84604	**69,30 €**	8
100 x 16	80	⊙ 10	15300 rpm	25	188678	**67,30 €**	8
115 x 22	24	⊙ 10	13300 rpm	25	93409	**111,00 €**	8
115 x 22	36	⊙ 10	13300 rpm	25	65698	**103,00 €**	8
115 x 22	60	⊙ 10	13300 rpm	25	65700	**81,40 €**	8
115 x 22	80	⊙ 10	13300 rpm	25	65701	**79,00 €**	8
115 x 22	24	⊛ 30	13300 rpm	25	95335	**111,00 €**	8
115 x 22	36	⊛ 30	13300 rpm	25	6686	**103,00 €**	8
115 x 22	40	⊛ 30	13300 rpm	25	242801	**94,10 €**	8
115 x 22	50	⊛ 30	13300 rpm	25	92066	**89,30 €**	8
115 x 22	60	⊛ 30	13300 rpm	25	6687	**81,40 €**	8
115 x 22	80	⊛ 30	13300 rpm	25	6688	**79,00 €**	8
115 x 22	100	⊛ 30	13300 rpm	25	204609	**79,00 €**	8
115 x 22 X-LOCK	24	✱ 50	13300 rpm	25	351141	**122,00 €**	8
115 x 22 X-LOCK	36	✱ 50	13300 rpm	25	351140	**113,00 €**	8
115 x 22 X-LOCK	40	✱ 50	13300 rpm	25	351154	**103,00 €**	8
115 x 22 X-LOCK	60	✱ 50	13300 rpm	25	351160	**89,60 €**	8
115 x 22 X-LOCK	80	✱ 50	13300 rpm	25	351159	**87,00 €**	8
125 x 22	36	⊙ 10	12250 rpm	25	65681	**120,00 €**	8
125 x 22	60	⊙ 10	12250 rpm	25	65707	**95,30 €**	8
125 x 22	80	⊙ 10	12250 rpm	25	23001	**92,50 €**	8
125 x 22	24	⊛ 30	12250 rpm	25	97643	**129,00 €**	8
125 x 22	36	⊛ 30	12250 rpm	25	6620	**120,00 €**	8
125 x 22	40	⊛ 30	12250 rpm	25	242803	**110,00 €**	8
125 x 22	50	⊛ 30	12250 rpm	25	93054	**105,00 €**	8
125 x 22	60	⊛ 30	12250 rpm	25	6721	**95,30 €**	8
125 x 22	80	⊛ 30	12250 rpm	25	23005	**92,50 €**	8
125 x 22	100	⊛ 30	12250 rpm	25	204611	**92,50 €**	8
125 x 22 X-LOCK	24	✱ 50	12250 rpm	25	351158	**142,00 €**	8
125 x 22 X-LOCK	36	✱ 50	12250 rpm	25	351161	**132,00 €**	8
125 x 22 X-LOCK	40	✱ 50	12250 rpm	25	351157	**121,00 €**	8
125 x 22 X-LOCK	60	✱ 50	12250 rpm	25	351156	**105,00 €**	8
125 x 22 X-LOCK	80	✱ 50	12250 rpm	25	351155	**102,00 €**	8

Recommended prices.

Continuation of CS 565, Abrasive fibre disc

Diameter x Hole in mm	Grit	Hole pattern	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
180 x 22	36	⊙ 10	8500 rpm	25	65702	**219,00 €**	8
180 x 22	60	⊙ 10	8500 rpm	25	65705	**173,00 €**	8
180 x 22	80	⊙ 10	8500 rpm	25	65706	**168,00 €**	8
180 x 22	24	⊛ 30	8500 rpm	25	95993	**235,00 €**	8
180 x 22	36	⊛ 30	8500 rpm	25	65703	**219,00 €**	8
180 x 22	40	⊛ 30	8500 rpm	25	242807	**200,00 €**	8
180 x 22	50	⊛ 30	8500 rpm	25	93045	**190,00 €**	8
180 x 22	60	⊛ 30	8500 rpm	25	6690	**173,00 €**	8
180 x 22	80	⊛ 30	8500 rpm	25	6691	**168,00 €**	8

Dispenser see page 95 / Backing pads see page 94.

Abrasive fibre disc, multibond

CS 570





Properties		Applications:	
Bonding agent	Resin	Stainless steel	●
Grain	Zirconia alumina	Aluminium	●
Coating	Close	NF metals	◑

Advantages: Self-sharpening effect - High aggressiveness, especially suitable for stainless steel - Increase in performance due to low temperatures - Multibond prevents heat tinting - Especially suitable for use on aluminium

Available grits:

16 | **24** | 30 | **36** | **40** | **50** | **60** | **80** | **100** | **120** | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter x Hole in mm	Grit	Hole pattern	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
100 x 16	36	⊙ 10	15300 rpm	25	204823	**94,70 €**	8
100 x 16	60	⊙ 10	15300 rpm	25	204825	**72,80 €**	8
100 x 16	80	⊙ 10	15300 rpm	25	204826	**70,60 €**	8
100 x 16	120	⊙ 10	15300 rpm	25	204828	**70,60 €**	8
115 x 22	36	⊙ 10	13300 rpm	25	204797	**111,00 €**	8
115 x 22	60	⊙ 10	13300 rpm	25	204799	**85,50 €**	8
115 x 22	80	⊙ 10	13300 rpm	25	204800	**83,00 €**	8
115 x 22	120	⊙ 10	13300 rpm	25	204802	**83,00 €**	8
115 x 22	24	⊛ 30	13300 rpm	25	204085	**119,00 €**	8
115 x 22	36	⊛ 30	13300 rpm	25	204086	**111,00 €**	8
115 x 22	40	⊛ 30	13300 rpm	25	250258	**98,80 €**	8
115 x 22	50	⊛ 30	13300 rpm	25	204087	**93,80 €**	8
115 x 22	60	⊛ 30	13300 rpm	25	204088	**85,50 €**	8
115 x 22	80	⊛ 30	13300 rpm	25	204089	**83,00 €**	8
115 x 22	100	⊛ 30	13300 rpm	25	204090	**83,00 €**	8
115 x 22	120	⊛ 30	13300 rpm	25	204091	**83,00 €**	8
125 x 22	36	⊙ 10	12250 rpm	25	204806	**130,00 €**	8
125 x 22	60	⊙ 10	12250 rpm	25	204811	**100,00 €**	8
125 x 22	80	⊙ 10	12250 rpm	25	204812	**97,10 €**	8
125 x 22	120	⊙ 10	12250 rpm	25	204814	**97,10 €**	8
125 x 22	24	⊛ 30	12250 rpm	25	204092	**139,00 €**	8

Recommended prices.

Fibre discs
Coated abrasives

Continuation of CS 570 Abrasive fibre disc, multibond

Diameter x Hole in mm	Grit	Hole pattern	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
125 x 22	36	⊛ 30	12250 rpm	25	204093	**130,00 €**	8
125 x 22	40	⊛ 30	12250 rpm	25	250259	**116,00 €**	8
125 x 22	50	⊛ 30	12250 rpm	25	204094	**110,00 €**	8
125 x 22	60	⊛ 30	12250 rpm	25	204095	**100,00 €**	8
125 x 22	80	⊛ 30	12250 rpm	25	204096	**97,10 €**	8
125 x 22	100	⊛ 30	12250 rpm	25	204097	**97,10 €**	8
125 x 22	120	⊛ 30	12250 rpm	25	204098	**97,10 €**	8
180 x 22	24	⊛ 30	8500 rpm	25	204099	**253,00 €**	8
180 x 22	36	⊛ 30	8500 rpm	25	204100	**237,00 €**	8
180 x 22	60	⊛ 30	8500 rpm	25	204102	**182,00 €**	8
180 x 22	80	⊛ 30	8500 rpm	25	204103	**177,00 €**	8
180 x 22	120	⊛ 30	8500 rpm	25	204105	**177,00 €**	8

Dispenser see page 95 / Backing pads see page 94.

Abrasive fibre disc

FS 964 ACT





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close

Applications:	
Steel	●
Stainless steel	●

Advantages: Premium product with excellent performance for working on steel - Micro-crystalline self-sharpening effect - High aggressiveness thanks to self-sharpening, aggressive ceramic grains throughout the service life - Outstanding grit adhesion - Advanced Coating Technology (ACT) for extraordinary grain adhesion and extended service life

Available grits:

16 | **24** | 30 | **36** | **40** | **50** | **60** | **80** | 100 | **120** | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter x Hole in mm	Grit	Hole pattern	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115 x 22	24	⊛ 30	13300 rpm	25	330478	**198,00 €**	8
115 x 22	36	⊛ 30	13300 rpm	25	330498	**174,00 €**	8
115 x 22	40	⊛ 30	13300 rpm	25	330482	**157,00 €**	8
115 x 22	50	⊛ 30	13300 rpm	25	330480	**146,00 €**	8
115 x 22	60	⊛ 30	13300 rpm	25	330479	**136,00 €**	8
115 x 22	80	⊛ 30	13300 rpm	25	330481	**126,00 €**	8
115 x 22	120	⊛ 30	13300 rpm	25	330483	**126,00 €**	8
125 x 22	24	⊛ 30	12250 rpm	25	330484	**231,00 €**	8
125 x 22	36	⊛ 30	12250 rpm	25	330485	**203,00 €**	8
125 x 22	40	⊛ 30	12250 rpm	25	330486	**184,00 €**	8
125 x 22	50	⊛ 30	12250 rpm	25	330488	**171,00 €**	8
125 x 22	60	⊛ 30	12250 rpm	25	330487	**159,00 €**	8
125 x 22	80	⊛ 30	12250 rpm	25	330490	**147,00 €**	8
125 x 22	120	⊛ 30	12250 rpm	25	330491	**147,00 €**	8
180 x 22	24	⊛ 30	8500 rpm	25	330489	**421,00 €**	8
180 x 22	36	⊛ 30	8500 rpm	25	330492	**370,00 €**	8

Recommended prices.

Continuation of FS 964 ACT, Abrasive fibre disc

Diameter x Hole in mm	Grit	Hole pattern	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
180 x 22	40	⊛ 30	8500 rpm	25	330493	**335,00 €**	8
180 x 22	50	⊛ 30	8500 rpm	25	330494	**311,00 €**	8
180 x 22	60	⊛ 30	8500 rpm	25	330495	**289,00 €**	8
180 x 22	80	⊛ 30	8500 rpm	25	330496	**268,00 €**	8

Dispenser see page 95 / Backing pads see page 94.

Abrasive fibre disc, multibond

FS 966 ACT



XLOCK !



Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close

Applications:	
Stainless steel	●

Advantages: Micro-crystalline self-sharpening effect - High aggressiveness throughout the service life - Outstanding grit adhesion - Long service life, especially suitable for heavy duty applications - Increase in performance due to low temperatures - Multibond prevents heat tinting

Available grits:

16 | **24** | 30 | **36** | **40** | **50** | **60** | **80** | 100 | **120** | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter x Hole in mm	Grit	Hole pattern	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115 x 22	36	⊛ 30	13300 rpm	25	316490	**189,00 €**	8
115 x 22	40	⊛ 30	13300 rpm	25	316491	**171,00 €**	8
115 x 22	50	⊛ 30	13300 rpm	25	318504	**159,00 €**	8
115 x 22	60	⊛ 30	13300 rpm	25	316492	**148,00 €**	8
115 x 22	80	⊛ 30	13300 rpm	25	316493	**137,00 €**	8
115 x 22	120	⊛ 30	13300 rpm	25	324237	**137,00 €**	8
115 x 22 X-LOCK	40	⊛ 50	13300 rpm	25	351166	**188,00 €**	8
115 x 22 X-LOCK	60	⊛ 50	13300 rpm	25	351167	**163,00 €**	8
115 x 22 X-LOCK	80	⊛ 50	13300 rpm	25	351165	**151,00 €**	8
125 x 22	24	⊛ 30	12250 rpm	25	318305	**252,00 €**	8
125 x 22	36	⊛ 30	12250 rpm	25	316494	**221,00 €**	8
125 x 22	40	⊛ 30	12250 rpm	25	316495	**200,00 €**	8
125 x 22	60	⊛ 30	12250 rpm	25	316496	**173,00 €**	8
125 x 22	80	⊛ 30	12250 rpm	25	316497	**160,00 €**	8
125 x 22	120	⊛ 30	12250 rpm	25	324239	**160,00 €**	8
125 x 22 X-LOCK	40	⊛ 50	12250 rpm	25	351164	**220,00 €**	8
125 x 22 X-LOCK	60	⊛ 50	12250 rpm	25	351163	**190,00 €**	8
125 x 22 X-LOCK	80	⊛ 50	12250 rpm	25	351162	**176,00 €**	8
180 x 22	24	⊛ 30	8500 rpm	25	318352	**457,00 €**	8
180 x 22	36	⊛ 30	8500 rpm	25	316498	**402,00 €**	8
180 x 22	40	⊛ 30	8500 rpm	25	316499	**364,00 €**	8
180 x 22	60	⊛ 30	8500 rpm	25	316501	**315,00 €**	8
180 x 22	80	⊛ 30	8500 rpm	25	316502	**291,00 €**	8
180 x 22	120	⊛ 30	8500 rpm	25	324238	**291,00 €**	8

Dispenser see page 95 / Backing pads see page 94.

Recommended prices.

Backing pads

Backing pad, plain/flexible

ST 358





Advantages: Medium-hard backing pad allows good adaptation to the workpiece - For universal use, especially for surface and finish grinding (grit 50 and finer) - High temperature resistance

Diameter in mm	Thread/Shaft	Suitable for	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100	thread M10	Diameter 100 x 16	80 m/s	15300 rpm	1	305190	**8,04 €**	14
100	thread M14	Diameter 100 x 22	80 m/s	15300 rpm	1	2774	**8,04 €**	14
115 X-LOCK	X-LOCK	Ø 115 X-LOCK	80 m/s	13300 rpm	1	352049	**41,13 €**	14
115	thread M10	Diameter 115 x 22	80 m/s	13300 rpm	1	14859	**18,60 €**	14
115	thread M14	Diameter 115 x 22	80 m/s	13300 rpm	1	14838	**9,23 €**	14
125 X-LOCK	X-LOCK	Ø 125 X-LOCK	80 m/s	12250 rpm	1	352048	**48,87 €**	14
125	thread M14	Diameter 125 x 22	80 m/s	12250 rpm	1	14835	**11,15 €**	14
150	thread M14	Diameter 150 x 22	80 m/s	10200 rpm	1	14836	**12,30 €**	14
180	thread M14	Diameter 180 x 22	80 m/s	8500 rpm	1	14840	**23,00 €**	14
235	thread M14	Diameter 235 x 22	80 m/s	6600 rpm	1	14841	**30,66 €**	14

Backing pad, ribbed/hard

ST 358 A





Advantages: For rough grinding - Cool grinding - Increased aggressiveness due to hard, ribbed abrasive surface - High temperature resistance and stability

Diameter in mm	Thread/Shaft	Suitable for	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 X-LOCK	X-LOCK	Ø 115 X-LOCK	80 m/s	13300 rpm	1	352047	**39,09 €**	14
115	thread M14	Diameter 115 x 22	80 m/s	13300 rpm	1	126346	**11,53 €**	14
125 X-LOCK	X-LOCK	Ø 125 X-LOCK	80 m/s	12250 rpm	1	352046	**51,07 €**	14
125	thread M14	Diameter 125 x 22	80 m/s	12250 rpm	1	126347	**14,02 €**	14
180	thread M14	Diameter 180 x 22	80 m/s	8500 rpm	1	126348	**25,31 €**	14

Recommended prices.

Dispenser for fibre discs

Dispenser for fibre discs

FS 555



Advantages: Easy stocking and removal of up to 100 fiber discs with diameter of 115 to 180 mm - Orderly and accessible storage at the workplace

Fibre discs not included

Width x Length x Height in mm	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
170 x 140 x 196	1	316463	**17,59 €**	14

Recommended prices.

Strips / Sheets / Discs

Application	Type	Grain	Backing	Coating	Page
Steel / stainless steel	***PS 21 FK***	Zirconia alumina	F-paper	●	**119**
	PS 61 FK	Ceramic aluminium oxide	F-paper	●	**130**
Steel / metals	***KL 361 JF***	Aluminium oxide	JF-cotton	●	**111,114**
	KL 371 X	Aluminium oxide	X-cotton	●	**112**
	KL 385 JF	Aluminium oxide	JF-cotton	●	**113**
	CS 411 XK	Zirconia alumina	X-cotton	●	**141**
	CS 920 YK	Ceramic aluminium oxide	Y-polyester	●	**141**
Wood	***PS 22 F ACT***	Aluminium oxide	F-paper	●	**103**
	PS 22 K	Aluminium oxide	E-paper	◑	**105,121**
	PS 30 D	Aluminium oxide	D-paper	◑	**100,103**
	PS 19 EK	SiC	E-paper	●	**105,119**
	PL 31 B	Aluminium oxide	B-paper	◑	**100,104**
	SW 501 TR	Aluminium oxide	Sponge	●	**116**
Paint / Varnish / Filler	***PS 33 B***	Aluminium oxide	B-paper	◑	**102**
	PS 33 BK	Aluminium oxide	B-paper	◑	**107,128**
	PS 33 C	Aluminium oxide	C-paper	◑	**101**
	PS 33 CK	Aluminium oxide	C-paper	◑	**106,125**
	PS 73 BW	Aluminium oxide	B-paper	◑	**102**
	PS 73 BWK	Aluminium oxide	B-paper	◑	**133**
	PS 73 CWK	Aluminium oxide	C-paper	◑	**132**
	PS 77 CK T-ACT	Aluminium oxide	C-paper	◑	**109,135**
	PS 19 EK	SiC	E-paper	●	**105,119**
	FP 73 WK	Aluminium oxide	Film	◑	**108,131**
	FP 77 K T-ACT	Aluminium oxide	Film	◑	**108,134**
	PS 11 A	SiC	A-paper	●	**99**
	PS 11 C	SiC	C-paper	●	**98,118**
	PS 8 A	SiC	A-paper	●	**97**
	PS 8 C	SiC	C-paper	●	**97**
	FD 500	Aluminium oxide / SiC	Foam core		**139**
	SK 500	Aluminium oxide	Sponge	●	**115**
	SK 700 A	Aluminium oxide	Sponge	●	**115**
	SW 501	Aluminium oxide	Sponge	●	**116**
	SW 501 TR	Aluminium oxide	Sponge	●	**116**
	SW 502	SiC	Sponge	●	**117**
	SW 510	Aluminium oxide	Sponge	●	**117**
Composites, gel coats, paints and coatings, plaster and plasterboard, wood fillers and varnish	***AN 400***	Aluminium oxide	Abrasive screen	●	**109,136**

● = close ◑ = semi-open ○ = open

Minimum order quantities for made to order items

Sheets / Strips

Product	Dimensions	Minimum order quantities
Sheets	230 × 280 mm	250 pieces
Strips	70 × 450 mm	500 pieces
	115 × 140 mm	1,000 pieces
	93 × 230 mm	500 pieces
	115 × 280 mm	500 pieces
Sheets exceeding 230 x 280 mm	Minimum quantities on request	
Large sheets	1400 × 1540 mm	10 pieces
Self-fastening products	70 × 125 mm	1,000 pieces
	80 × 133 mm	1,000 pieces
	93 × 230 mm	500 pieces
	100 × 115 mm	1,000 pieces
	115 × 280 mm	500 pieces

Other sizes available on request.

Discs

Type	Ø [mm]	Minimum order quantities
AN 400	up to 50 mm	5,000 pieces
CS 310 X	up to 90 mm	2,500 pieces
CS 321 X	up to 125 mm	1,000 pieces
CS 411 XK	up to 200 mm	500 pieces
FP 73 WK	up to 400 mm	200 pieces
PS 11 C	up to 600 mm	100 pieces
PS 19 EK	over 600 mm	25 pieces
PS 21 FK		
PS 22 F ACT		
PS 22 K		
PS 33 BK/CK		
PS 61 FK		
PS 73 BWK/CWK		
PS 77 CK		
FP 77 K		

We reserve the right to over-deliver or under-deliver made to order items.

Abrasive paper, waterproof

PS 8 C



Properties		Applications:	
Bonding agent	Resin	Paint/Varnish/Filler	●
Grain	SiC	Plastic	●
Coating	Close	Glass/Stone	◑
Backing	C-paper	Metals	◑

Advantages: Ideal for hard and tough surfaces - Very flexible latex paper allows excellent adaptation - Can be used for wet and dry grinding

Available grits:

16 24 30 36 40 50 **60 80 100 120 150** 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
230 x 280	60	50	269424	**110,00 €**	5
230 x 280	80	50	269429	**95,50 €**	5
230 x 280	100	50	269435	**84,40 €**	5
230 x 280	120	50	269444	**73,80 €**	5
230 x 280	150	50	269448	**69,80 €**	5

Abrasive paper, waterproof

PS 8 A



Properties		Applications:	
Bonding agent	Resin	Paint/Varnish/Filler	●
Grain	SiC	Plastic	●
Coating	Close	Glass/Stone	◑
Backing	A-paper	Metals	◑

Advantages: Ideal for hard and tough surfaces - Very flexible latex paper allows excellent adaptation - Can be used for wet and dry grinding

Available grits:

16 24 30 36 40 50 60 80 100 120 150 **180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500** 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
230 x 280	180	50	269269	**65,70 €**	5
230 x 280	220	50	269275	**65,70 €**	5
230 x 280	240	50	269279	**65,70 €**	5
230 x 280	280	50	269285	**65,70 €**	5
230 x 280	320	50	269289	**65,70 €**	5
230 x 280	360	50	269294	**65,70 €**	5

Recommended prices.

Sheets with paper backing
Coated abrasives

Continuation of PS 8 A, Abrasive paper, waterproof

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
230 x 280	400	50	269299	**65,70 €**	5
230 x 280	600	50	269314	**65,70 €**	5
230 x 280	800	50	269323	**69,80 €**	5
230 x 280	1000	50	269328	**69,80 €**	5

Abrasive paper, waterproof

PS 11 C





Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Plastic	●
Glass/Stone	◑
Metals	◑

Advantages: Special product for auto repair and painting - For hard and tough surfaces - Good adaptation and high stability - Wet and dry sanding

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
230 x 280	60	50	2022	**128,00 €**	5
230 x 280	80	50	2023	**112,00 €**	5
230 x 280	100	50	2117	**98,70 €**	5
230 x 280	120	50	2116	**86,20 €**	5
230 x 280	150	50	2011	**81,40 €**	5
230 x 280	180	50	2012	**76,50 €**	5
230 x 280	220	50	2013	**76,50 €**	5
230 x 280	240	50	2014	**76,50 €**	5
230 x 280	280	50	2015	**76,50 €**	5
230 x 280	320	50	2016	**76,50 €**	5
230 x 280	360	50	2017	**76,50 €**	5
230 x 280	400	50	2018	**76,50 €**	5

Recommended prices.

Abrasive paper, waterproof

PS 11 A



Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	A-paper

Applications:	
Paint/Varnish/Filler	●
Plastic	●
Glass/Stone	◑
Metals	◑

Advantages: Special product for auto repair and painting - For hard and tough surfaces - Good adaptation and high stability - Wet and dry sanding

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 **220 240 280 320 360 400 500 600 800 1000 1200 1500 2000** 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
230 x 280	220	50	2002	**76,50 €**	5
230 x 280	240	50	2003	**76,50 €**	5
230 x 280	280	50	2004	**76,50 €**	5
230 x 280	320	50	2005	**76,50 €**	5
230 x 280	360	50	2006	**76,50 €**	5
230 x 280	400	50	2007	**76,50 €**	5
230 x 280	500	50	2008	**76,50 €**	5
230 x 280	600	50	2009	**76,50 €**	5
230 x 280	800	50	2010	**81,40 €**	5
230 x 280	1000	50	11892	**81,40 €**	5
230 x 280	1200	50	6616	**81,40 €**	5
230 x 280	1500	50	186794	**81,40 €**	5
230 x 280	2000	50	186795	**81,40 €**	5

Recommended prices.

Sheets with paper backing

Coated abrasives

Abrasive paper

PS 30 D



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	D-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Metals	◑

Advantages: Product with good price-performance ratio - For diverse applications

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** **150** **180** **220** **240** 280 **320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
230 x 280	40	50	194660	**89,30 €**	5
230 x 280	60	50	194662	**71,40 €**	5
230 x 280	80	50	194663	**63,00 €**	5
230 x 280	100	50	194664	**57,80 €**	5
230 x 280	120	50	194665	**57,80 €**	5
230 x 280	150	50	194666	**57,80 €**	5
230 x 280	180	50	194667	**57,80 €**	5
230 x 280	240	50	194668	**58,30 €**	5
230 x 280	320	50	194669	**58,30 €**	5

Finishing paper

PL 31 B



Properties	
Bonding agent	Glue
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Metals	◑

Advantages: Product with optimal price-performance ratio - Optimized wear properties for hand grinding - Very fine surface scratch pattern

Available grits:

16 24 30 36 **40** **50** **60** **80** **100** **120** **150** **180** **220** **240** **280** **320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
230 x 280	40	50	2059	**93,60 €**	5
230 x 280	50	50	2060	**83,70 €**	5
230 x 280	60	50	2061	**74,80 €**	5
230 x 280	80	50	2062	**65,90 €**	5

Recommended prices.

Sheets with paper backing

Coated abrasives

Continuation of PL 31 B, Finishing paper

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
230 x 280	100	50	2048	**60,40 €**	5
230 x 280	120	50	2049	**60,40 €**	5
230 x 280	150	50	2050	**60,40 €**	5
230 x 280	180	50	2051	**60,40 €**	5
230 x 280	220	50	2052	**61,00 €**	5
230 x 280	240	50	2053	**61,00 €**	5
230 x 280	280	50	2054	**61,00 €**	5
230 x 280	320	50	2055	**61,00 €**	5
230 x 280	400	50	2057	**61,00 €**	5

Abrasive paper

PS 33 C





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: High removal rate - For diverse applications

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
230 x 280	40	50	147849	**135,00 €**	5
230 x 280	60	50	147850	**106,00 €**	5
230 x 280	80	50	147851	**93,20 €**	5
230 x 280	100	50	149719	**85,00 €**	5
230 x 280	120	50	147852	**85,00 €**	5

Recommended prices.

Sheets with paper backing

Coated abrasives

Abrasive paper

PS 33 B



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: High removal rate - For diverse applications

Available grits:

16 24 30 36 40 50 60 80 100 120 **150 180 220 240 280 320** 360 **400 500 600** 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
230 x 280	150	50	149528	**85,00 €**	5
230 x 280	180	50	147853	**85,00 €**	5
230 x 280	220	50	149529	**85,80 €**	5
230 x 280	240	50	147854	**85,80 €**	5
230 x 280	280	50	149793	**85,80 €**	5
230 x 280	320	50	149530	**85,80 €**	5
230 x 280	400	50	148971	**85,80 €**	5
230 x 280	600	50	170668	**85,80 €**	5

Abrasive paper, actively coated

PS 73 BW



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Plastic	●

Advantages: High quality product for use on varnish, paint and filler - High removal rate - Substantially reduced clogging and significantly longer service life due to additional special coating

Available grits:

16 24 30 36 40 50 60 80 100 120 **150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500** 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

Abrasive paper, ANTISTATIC

PS 22 F ACT





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	F-paper

Applications:			
Wood	●	Steel	◑
Metals	◑	NF metals	◑
Paint/Varnish/Filler	◑		
Plastic	◑		

Advantages: Premium product for hardwood - Good edge stability - Reduced clogging due to ACT recipe and antistatic properties

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** **150** **180** **220** **240** **280** **320** **360** **400** 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115 x 280	40	GL 0	100	6529	**115,00 €**	5
115 x 280	60	GL 0	100	6531	**91,30 €**	5
115 x 280	80	GL 0	100	6532	**80,20 €**	5
115 x 280	100	GL 0	100	6533	**73,30 €**	5

Abrasive paper

PS 30 D





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	D-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Metals	◑

Advantages: Product with good price-performance ratio - For diverse applications

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** **150** **180** **220** **240** 280 **320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115 x 280	60	GL 0	100	194673	**41,00 €**	5
115 x 280	80	GL 0	100	194674	**36,90 €**	5
115 x 280	120	GL 0	100	194676	**34,20 €**	5
115 x 280	240	GL 0	100	194680	**34,50 €**	5

Recommended prices.

Strips with paper backing

Coated abrasives

Finishing paper

PL 31 B





Properties	
Bonding agent	Glue
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Metals	◑

Advantages: Product with optimal price-performance ratio - Optimized wear properties for hand-held machine grinding - Very fine surface scratch pattern

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240 280 320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
93 x 230	40	GL 0	100	2416	**33,80 €**	5
93 x 230	60	GL 0	100	2418	**27,60 €**	5
93 x 230	80	GL 0	100	2419	**24,80 €**	5
93 x 230	100	GL 0	100	2390	**23,00 €**	5
93 x 230	120	GL 0	100	2391	**23,00 €**	5
93 x 230	180	GL 0	100	2393	**23,00 €**	5
93 x 230	240	GL 0	100	2395	**23,10 €**	5
93 x 230	60	GL 9	100	2667	**48,70 €**	5
93 x 230	80	GL 9	100	2668	**45,90 €**	5
93 x 230	120	GL 9	100	2670	**44,10 €**	5
115 x 280	40	GL 0	100	2412	**51,10 €**	5
115 x 280	60	GL 0	100	2414	**41,80 €**	5
115 x 280	80	GL 0	100	2415	**37,50 €**	5
115 x 280	100	GL 0	100	2379	**34,80 €**	5
115 x 280	120	GL 0	100	2380	**34,80 €**	5
115 x 280	150	GL 0	100	2381	**34,80 €**	5
115 x 280	180	GL 0	100	2382	**34,80 €**	5
115 x 280	220	GL 0	100	2383	**35,00 €**	5
115 x 280	240	GL 0	100	2384	**35,00 €**	5
115 x 280	80	GL 1	100	5323	**58,60 €**	5
115 x 280	120	GL 1	100	5321	**55,90 €**	5

Recommended prices.

Strips with paper backing, self-fastening

Coated abrasives

Abrasive paper, self-fastening

PS 19 EK





Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	E-paper

Applications:	
Wood	●
Paint/Varnish/Filler	●
Plastic	●
Glass/Stone	●

Advantages: Hard and sharp silicon carbide grain for hard and tough materials - Resistant high-performance product with a stable E-paper backing for rough, intermediate and finish sanding

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive paper, self-fastening

PS 22 K





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	E-paper

Applications:			
Wood	●	Steel	◑
Metals	●		
Paint/Varnish/Filler	◑		
Plastic	◑		

Advantages: High removal rate - Uniform scratch pattern

Available grits:

16 **24** 30 36 **40** 50 **60** **80** **100** **120** **150** **180** **220** **240** 280 **320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
70 x 125	60	GL 0	100	147593	**44,90 €**	7
70 x 125	80	GL 0	100	140608	**40,70 €**	7
70 x 125	100	GL 0	100	131668	**38,10 €**	7
70 x 125	120	GL 0	100	129801	**38,10 €**	7
70 x 125	150	GL 0	100	135581	**38,10 €**	7
70 x 125	180	GL 0	100	129802	**38,10 €**	7
80 x 133	40	GL 18	100	149852	**69,20 €**	7
80 x 133	60	GL 18	100	149853	**58,50 €**	7
80 x 133	80	GL 18	100	149854	**53,40 €**	7
80 x 133	100	GL 18	100	149855	**50,20 €**	7
80 x 133	120	GL 18	100	149857	**50,20 €**	7
80 x 133	150	GL 18	100	232741	**50,20 €**	7
80 x 133	180	GL 18	100	232742	**50,20 €**	7

Recommended prices.

Strips with paper backing, self-fastening

Coated abrasives

Continuation of PS 22 K, Abrasive paper, self-fastening

Width x Length in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
80 x 133	220	GL 18	100	206371	**50,50 €**	7
100 x 115	80	GL 0	100	103378	**48,90 €**	7
100 x 115	100	GL 0	100	103379	**45,40 €**	7
100 x 115	120	GL 0	100	103380	**45,40 €**	7
100 x 115	150	GL 0	100	103381	**45,40 €**	7
115 x 115	80	GL 0	100	82076	**45,80 €**	7
115 x 115	120	GL 0	100	81637	**41,90 €**	7
115 x 115	150	GL 0	100	94721	**41,90 €**	7
115 x 230	40	GL 15	100	122331	**139,00 €**	7
115 x 230	60	GL 15	100	116647	**113,00 €**	7
115 x 230	80	GL 15	100	116648	**100,00 €**	7
115 x 230	100	GL 15	100	116649	**92,10 €**	7
115 x 230	120	GL 15	100	114942	**92,10 €**	7
115 x 230	150	GL 15	100	111500	**92,10 €**	7

Abrasive paper, self-fastening

PS 33 CK





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Improved abrasive and stock removal performance thanks to special heat-tempered aluminium oxide abrasive grain - Reduced clogging thanks to sanding active fillers in the size coat and the semi-open coating - Outstanding flexibility paired with good stability and tear resistance thanks to latex impregnated paper backing

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
70 x 125	80	GL 0	100	155072	**34,90 €**	7
70 x 125	100	GL 0	100	151786	**32,80 €**	7
70 x 125	120	GL 0	100	151785	**32,80 €**	7
80 x 133	40	GL 18	100	146974	**58,60 €**	7
80 x 133	60	GL 18	100	146975	**50,30 €**	7
80 x 133	80	GL 18	100	146976	**46,30 €**	7
80 x 133	100	GL 18	100	146977	**43,90 €**	7
80 x 133	120	GL 18	100	147169	**43,90 €**	7
93 x 178	40	GL 17	100	146970	**75,60 €**	7
93 x 178	60	GL 17	100	146971	**62,60 €**	7
93 x 178	80	GL 17	100	146972	**56,40 €**	7
93 x 178	100	GL 17	100	146973	**52,60 €**	7
93 x 178	120	GL 17	100	148046	**52,60 €**	7
100 x 115	100	GL 0	100	147102	**38,60 €**	7
100 x 115	120	GL 0	100	147103	**38,60 €**	7
115 x 230	40	GL 15	100	146966	**113,00 €**	7

Recommended prices.

Strips with paper backing, self-fastening

Coated abrasives

Continuation of PS 33 CK, Abrasive paper, self-fastening

Width x Length in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115 x 230	60	GL 15	100	146967	**92,20 €**	7
115 x 230	80	GL 15	100	146968	**82,50 €**	7
115 x 230	100	GL 15	100	146969	**76,30 €**	7
115 x 230	120	GL 15	100	147182	**76,30 €**	7

Abrasive paper, self-fastening

PS 33 BK





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Improved abrasive and stock removal performance thanks to special heat-tempered aluminium oxide abrasive grain - Reduced clogging thanks to sanding active fillers in the size coat and the semi-open coating - Outstanding flexibility paired with good stability and tear resistance thanks to latex impregnated paper backing

Available grits:

16 24 30 36 40 50 60 80 100 120 **150 180 220 240 280 320** 360 **400 500 600** 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
70 x 125	150	GL 0	100	151784	**32,80 €**	7
70 x 125	180	GL 0	100	148228	**32,80 €**	7
70 x 125	220	GL 0	100	155500	**33,10 €**	7
70 x 125	240	GL 0	100	152381	**33,10 €**	7
70 x 125	280	GL 0	100	197133	**33,10 €**	7
80 x 133	150	GL 18	100	149107	**43,90 €**	7
80 x 133	180	GL 18	100	147479	**43,90 €**	7
80 x 133	220	GL 18	100	149819	**44,10 €**	7
80 x 133	240	GL 18	100	148050	**44,10 €**	7
80 x 133	320	GL 18	100	149897	**44,10 €**	7
80 x 133	400	GL 18	100	149899	**44,10 €**	7
93 x 178	150	GL 17	100	149138	**52,60 €**	7
93 x 178	180	GL 17	100	148047	**52,60 €**	7
93 x 178	240	GL 17	100	148048	**53,00 €**	7
100 x 115	150	GL 0	100	148658	**38,60 €**	7
100 x 115	180	GL 0	100	147104	**38,60 €**	7
100 x 115	240	GL 0	100	147105	**38,80 €**	7
115 x 230	150	GL 15	100	149820	**76,30 €**	7
115 x 230	180	GL 15	100	147183	**76,30 €**	7
115 x 230	240	GL 15	100	147184	**76,90 €**	7
115 x 230	320	GL 15	100	147185	**76,90 €**	7

Recommended prices.

Strips with film backing, self-fastening

Coated abrasives

Abrasive film, active coated, self fastening, waterproof

FP 73 WK





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	Foil

Applications:	
Paint/Varnish/Filler	●
Plastic	◑

Advantages: Special product with highly tear-resistant film backing for use on paint, varnish and fillers - Very good adaptation and excellent grit adhesion also in the edge area - Substantially reduced clogging and significantly longer service life

Available grits:

16 24 30 36 40 50 60 **80 100 120 150 180** 220 **240** 280 **320** 360 **400** 500 **600 800** 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Abrasive film, self-fastening, waterproof

FP 77 K T-ACT





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	Foil

Applications:			
Paint/Varnish/Filler	●	Composite materials	●
Primer	●	Plastic	●
Filler	●		
Gel coats	●		

Advantages: New high-performance product with optimized clogging behaviour - Increased service life due to the new coating, which prevents the adhesion of paint and dust particles - For fine sanding in the fine grit range 240 - 2000, a highly flexible and completely flat foil backing is used for highest surface quality

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 **240** 280 **320** 360 **400 500 600 800 1000 1200 1500 2000** 2500 3000

Width x Length in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
80 x 133	320	GL 18	100	353119	**65,00 €**	7

Recommended prices.

Strips with paper backing, self-fastening / Abrasive screen

Coated abrasives

Abrasive paper, self-fastening

PS 77 CK T-ACT





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Primer	●
Filler	●
Gel coats	●

Composite materials	●
Plastic	◑

Advantages: New high-performance product with optimized clogging behaviour - Increased service life due to the new coating, which prevents the adhesion of paint and dust particles - For aggressive grinding at high loads, a flexible and tear-resistant C-latex paper is used in the grit range 60-220

Available grits:

16 24 30 36 40 50 **60 80 100 120 150 180 220** 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
80 x 133	80	GL 18	100	353126	**54,30 €**	7
80 x 133	100	GL 18	100	353125	**51,10 €**	7
80 x 133	120	GL 18	100	353124	**51,10 €**	7
80 x 133	150	GL 18	100	353123	**51,10 €**	7
80 x 133	220	GL 18	100	353121	**51,40 €**	7

Abrasive screen, self-fastening, waterproof

AN 400





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Backing	Polyester screen

Applications:	
Paint/Varnish/Filler	●
Gel coats	●
Plaster	●
Plasterboard walls	●

Composite materials	●
Wood	●
Wood-based materials	●

Advantages: Effective and full-surface dust extraction thanks to open grid structure - Dust-free grinding extends the service life of the abrasive - At the same time, improved health and safety thanks to reduced dust formation at the work station - Independent of existing extraction hole patterns - Waterproof

Available grits:

16 24 30 36 40 50 60 **80 100 120 150 180 220 240 280 320 360 400 500 600 800** 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
80 x 133	80	Screen	50	337892	**75,40 €**	7
80 x 133	120	Screen	50	337890	**68,80 €**	7
80 x 133	150	Screen	50	337894	**68,80 €**	7
80 x 133	180	Screen	50	337889	**68,80 €**	7
80 x 133	240	Screen	50	337893	**68,80 €**	7
80 x 133	400	Screen	50	337896	**68,80 €**	7

Recommended prices.

Self-fastening support / Hand block

Self-fastening support

CS 396 Y



Properties	
Engaging elements	Mushroom heads
Thickness	1,5 mm
Temperature range	-30° to +80°

Advantages: Can be cut to size easily - Simple and safe fixing on smooth and even surfaces - Allows a quick change of the abrasive

All sizes and minimum purchasing quantities available on request

Hand block, self fastening

HK 100





Advantages: Excellent for flat and slightly convex surfaces - Fatigue-proof hand sanding due to ergonomic form - For strips in 70 x 125 mm

Self-fastening

Width x Length x Height in mm	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
68 x 118 x 40	1	185320	**10,19 €**	14

Recommended prices.

Abrasive cloth, brown

KL 361 JF



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	JF-cotton

Applications:			
Steel	●	Stainless steel	●
Metals	●	Plastic	◑
NF metals	●		
Wood	●		

Advantages: High-quality universal product - Optimal adaptation to the workpiece due to highly flexible cotton backing - Tears off cleanly and easily

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600** 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
230 x 280	40	50	2084	**289,00 €**	6
230 x 280	50	50	2085	**270,00 €**	6
230 x 280	60	50	2086	**253,00 €**	6
230 x 280	80	50	2087	**237,00 €**	6
230 x 280	100	50	2088	**226,00 €**	6
230 x 280	120	50	2089	**226,00 €**	6
230 x 280	150	50	2090	**226,00 €**	6
230 x 280	180	50	2091	**226,00 €**	6
230 x 280	220	50	2092	**228,00 €**	6
230 x 280	240	50	2093	**228,00 €**	6
230 x 280	280	50	2094	**228,00 €**	6
230 x 280	320	50	2095	**228,00 €**	6
230 x 280	360	50	2096	**228,00 €**	6
230 x 280	400	50	2097	**228,00 €**	6
230 x 280	500	50	2098	**228,00 €**	6
230 x 280	600	50	5334	**228,00 €**	6

Recommended prices.

Sheets with cloth backing

Coated abrasives

Abrasive cloth

KL 371 X



Properties	
Bonding agent	Glue
Grain	Aluminium oxide
Coating	Close
Backing	X-cotton

Applications:	
Metals	●
NF metals	●

Advantages: Attractively priced universal product for surface hand grinding

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240** 280 **320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
230 x 280	40	50	2100	**178,00 €**	6
230 x 280	50	50	2101	**167,00 €**	6
230 x 280	60	50	2102	**157,00 €**	6
230 x 280	80	50	2103	**147,00 €**	6
230 x 280	100	50	2104	**141,00 €**	6
230 x 280	120	50	2105	**141,00 €**	6
230 x 280	150	50	2106	**141,00 €**	6
230 x 280	180	50	2107	**141,00 €**	6
230 x 280	220	50	2108	**142,00 €**	6
230 x 280	240	50	2109	**142,00 €**	6
230 x 280	320	50	119886	**142,00 €**	6
230 x 280	400	50	119888	**142,00 €**	6

Recommended prices.

Abrasive cloth, brown

KL 385 JF



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	JF-cotton

Applications:	
Wood	●
Metals	●
NF metals	●
Stainless steel	◑
Plastic	◑

Advantages: Attractively priced universal product for profile grinding - Optimal adaptation to the workpiece due to highly flexible cotton backing - Tears off cleanly and easily

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
230 x 280	40	50	218047	**212,00 €**	6
230 x 280	60	50	218050	**186,00 €**	6
230 x 280	80	50	218051	**174,00 €**	6
230 x 280	100	50	218052	**167,00 €**	6
230 x 280	120	50	218053	**167,00 €**	6
230 x 280	150	50	218054	**167,00 €**	6
230 x 280	180	50	218055	**167,00 €**	6
230 x 280	220	50	218056	**168,00 €**	6
230 x 280	240	50	218057	**168,00 €**	6
230 x 280	280	50	218058	**168,00 €**	6
230 x 280	320	50	218059	**168,00 €**	6
230 x 280	400	50	218061	**168,00 €**	6
230 x 280	600	50	218063	**168,00 €**	6

Recommended prices.

Strips with cloth backing

Coated abrasives

Abrasive cloth, brown

KL 361 JF





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	JF-cotton

Applications:			
Steel	●	Stainless steel	●
Metals	●	Plastic	◑
NF metals	●		
Wood	●		

Advantages: High-quality universal product - Optimal adaptation to the workpiece due to highly flexible cotton backing - Tears off cleanly and easily

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600** 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115 x 280	40	GL 0	100	73953	**157,00 €**	6
115 x 280	60	GL 0	100	74436	**139,00 €**	6
115 x 280	80	GL 0	100	72227	**131,00 €**	6
115 x 280	120	GL 0	100	72488	**126,00 €**	6

Recommended prices.

Abrasive sponge

Abrasive block, flexible, coated on 4 sides, waterproof

SK 500



Properties	
Grain	Aluminium oxide
Coating	Close

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑
Metals	◑

Advantages: Can be used flat and upright (four usable sides) - For flat and profiled surfaces due to flexible foam core - Robust, washable and reusable

Available grits:

16 24 30 36 40 50 **60 80 100 120** 150 **180 220** 240 **280** 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length x Height in mm	Grit	Density	Grit color	Foam color	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
70 x 100 x 25	60	hard	brown	grey	100	125279	**1,34 €**	5
70 x 100 x 25	80	hard	brown	grey	100	225165	**1,34 €**	5
70 x 100 x 25	100	hard	brown	grey	100	125280	**1,34 €**	5
70 x 100 x 25	120	hard	brown	grey	100	225166	**1,34 €**	5
70 x 100 x 25	180	hard	brown	grey	100	225167	**1,34 €**	5
70 x 100 x 25	220	hard	brown	grey	100	225168	**1,34 €**	5
70 x 100 x 25	280	hard	brown	grey	100	225169	**1,34 €**	5

Abrasive block, flexible, coated on 4 sides, waterproof

SK 700 A



Properties	
Grain	Aluminium oxide
Coating	Close

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑
Metals	◑

Advantages: Can be used flat and upright (four usable sides) - The angled edge (approx. 45°) makes it an exceptional choice for narrow, tapering workpiece contours - Excellent contouring and pressure distribution thanks to flexible foam core - Robust, washable and reusable

Available grits:

16 24 30 36 40 50 **60 80 100 120 150** 180 **220** 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length x Height in mm	Grit	Density	Grit color	Foam color	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
89 x 125 x 25	60	hard	brown	grey	100	337846	**2,22 €**	5
89 x 125 x 25	80	hard	brown	grey	100	337847	**2,22 €**	5
89 x 125 x 25	100	hard	brown	grey	100	337848	**2,22 €**	5
89 x 125 x 25	120	hard	brown	grey	100	331019	**2,22 €**	5
89 x 125 x 25	150	hard	brown	grey	100	362250	**2,22 €**	5
89 x 125 x 25	220	hard	brown	grey	100	362251	**2,22 €**	5

Recommended prices.

Abrasive sponge

Abrasive sponge, flexible, coated on 2 sides, waterproof

SW 501



Properties	
Grain	Aluminium oxide
Coating	Close

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑
Metals	◑

Advantages: Satin surface scratch pattern - For low and high profiled surfaces (two usable sides) - Crease and break resistant - Washable and reusable

Available grits:

16 24 30 36 40 50 60 80 100 **120** 150 180 **220** 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length x Height in mm	Grit	Density	Grit color	Foam color	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
96 x 123 x 12,5	120	soft	brown	yellow	100	125281	**1,22 €**	5
96 x 123 x 12,5	220	soft	brown	yellow	100	125282	**1,22 €**	5

Abrasive sponge, flexible, coated on 2 sides, tear-resistant, waterproof

SW 501 TR



Properties	
Grain	Aluminium oxide
Coating	Close

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑
Metals	◑

Advantages: Satin surface scratch pattern - For low and high profiled surfaces (two usable sides) - Crease and break-resistant - Washable and reusable - Extremely tear-resistant - Solvent free bonding with grit size dependent colouring

Available grits:

16 24 30 36 40 50 60 80 **100** **120** **150** **180** **220** 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length x Height in mm	Grit	Density	Grit color	Foam color	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
96 x 123 x 12,5	100	soft	light brown	yellow	100	351573	**1,47 €**	5
96 x 123 x 12,5	120	soft	green	yellow	100	353264	**1,47 €**	5
96 x 123 x 12,5	150	soft	red	yellow	100	353263	**1,47 €**	5
96 x 123 x 12,5	180	soft	blue	yellow	100	351574	**1,47 €**	5
96 x 123 x 12,5	220	soft	brown	yellow	100	353262	**1,47 €**	5

Recommended prices.

Abrasive sponge

Abrasive sponge, flexible, coated on 2 sides, waterproof

SW 502



Properties	
Grain	SiC
Coating	Close

Applications:	
Paint/Varnish/Filler	●
Plastic	●
Wood	◑
Metal	◑

Advantages: For low and high profiled surfaces (two usable sides) - Crease and break resistant - Washable and reusable

Available grits:

16 24 30 36 40 50 60 80 100 **120** 150 180 **220** 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length x Height in mm	Grit	Density	Grit color	Foam color	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
96 x 123 x 12,5	120	soft	black	yellow	100	244377	**1,28 €**	5
96 x 123 x 12,5	220	soft	black	yellow	100	244379	**1,28 €**	5

Abrasive sponge, flexible, coated on 1 side, waterproof

SW 510



Properties	
Grain	Aluminium oxide
Coating	Close

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑
Metals	◑

Advantages: Thin, ultra flexible sanding sponge for particularly hard-to-reach areas such as indentations, profiles and edges - Tight foam structure, allowing for exceptionally uniform pressure distribution and an extra fine finish - No bending, no creases - Can be used wet and dry

Available grits:

16 24 30 36 40 50 60 80 **100** 120 150 **180** **220** 240 280 **320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length x Height in mm	Grit	Density	Grit color	Foam color	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 140 x 5	100	hard	white	grey	100	303588	**1,46 €**	5
115 x 140 x 5	180	hard	white	grey	100	303589	**1,46 €**	5
115 x 140 x 5	220	hard	white	grey	100	303590	**1,46 €**	5
115 x 140 x 5	320	hard	white	grey	100	337849	**1,46 €**	5

Recommended prices.

Discs with paper backing

Coated abrasives

Abrasive paper, waterproof

PS 11 C





Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Metals	●
Glass/Stone	◑
Plastic	◑

Advantages: Special product for auto repair and painting - Ideal for hard and tough surfaces - Excellent adaptation of the disc while maintaining high stability - Can be used for wet and dry grinding

Available grits:

16 24 30 36 40 50 **60 80 100 120 150 180 220 240 280 320 360 400** 500 **600** 800 **1000** 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

Discs with paper backing, self-fastening

Coated abrasives

Abrasive paper, self-fastening

PS 19 EK





Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	E-paper

Applications:	
Wood	●
Paint/Varnish/Filler	●
Plastic	●
Glass/Stone	●

Advantages: Hard and sharp silicon carbide grain for hard and tough materials - Resistant high-performance disc with a stable E-paper backing for rough, intermediate and finish sanding

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115	40	◯ 0	50	287798	**94,00 €**	7
115	60	◯ 0	50	300290	**77,10 €**	7
115	80	◯ 0	50	305763	**69,10 €**	7
115	100	◯ 0	50	311087	**64,10 €**	7
115	120	◯ 0	50	300291	**64,10 €**	7
115	220	◯ 0	50	309073	**64,60 €**	7
115	320	◯ 0	50	321743	**64,60 €**	7
115	600	◯ 0	50	322637	**64,60 €**	7

Abrasive paper, self-fastening

PS 21 FK





Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close
Backing	F-paper

Applications:	
Steel	●
Stainless steel	●
Metals	●

Advantages: Aggressive abrasive behavior due to self-sharpening zirconia alumina - Optimal recipe for rough grinding and finish grinding of stainless steel - Long service life

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115	40	◯ 0	50	237224	**101,00 €**	7
115	60	◯ 0	50	248808	**81,70 €**	7
115	80	◯ 0	50	249326	**72,90 €**	7
115	100	◯ 0	50	263425	**67,30 €**	7
115	120	◯ 0	50	249327	**67,30 €**	7

Recommended prices.

Discs with paper backing, self-fastening

Coated abrasives

Continuation of PS 21 FK, Abrasive paper, self-fastening

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115	150	◯ 0	50	248809	**67,30 €**	7
115	180	◯ 0	50	251760	**67,30 €**	7
115	240	◯ 0	50	255347	**67,90 €**	7
115	320	◯ 0	50	259372	**67,90 €**	7
115	400	◯ 0	50	259636	**67,90 €**	7
125	40	◯ 0	50	246857	**114,00 €**	7
125	60	◯ 0	50	237780	**92,30 €**	7
125	80	◯ 0	50	237781	**82,00 €**	7
125	100	◯ 0	50	236751	**75,60 €**	7
125	120	◯ 0	50	237782	**75,60 €**	7
125	150	◯ 0	50	255348	**75,60 €**	7
125	180	◯ 0	50	237783	**75,60 €**	7
125	240	◯ 0	50	237785	**76,20 €**	7
125	320	◯ 0	50	237786	**76,20 €**	7
125	400	◯ 0	50	237787	**76,20 €**	7
150	40	◯ 0	50	230312	**154,00 €**	7
150	60	◯ 0	50	230313	**123,00 €**	7
150	80	◯ 0	50	230314	**108,00 €**	7
150	120	◯ 0	50	246488	**99,20 €**	7
150	150	◯ 0	50	239244	**99,20 €**	7
150	240	◯ 0	50	251509	**100,00 €**	7
180	40	◯ 0	50	257707	**216,00 €**	7
180	60	◯ 0	50	257710	**173,00 €**	7
180	80	◯ 0	50	256056	**152,00 €**	7
180	100	◯ 0	50	257711	**139,00 €**	7
180	120	◯ 0	50	258691	**139,00 €**	7
180	150	◯ 0	50	258692	**139,00 €**	7
180	180	◯ 0	50	324841	**139,00 €**	7
180	240	◯ 0	50	324842	**141,00 €**	7
180	320	◯ 0	50	324904	**141,00 €**	7
180	400	◯ 0	50	312898	**141,00 €**	7

Recommended prices.

Discs with paper backing, self-fastening

Coated abrasives

Abrasive paper, self-fastening

PS 22 K





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	E-paper

Applications:	
Wood	●
Metals	●
Stainless steel	◑
Paint/Varnish/Filler	◑
Plastic	◑

Advantages: Universal abrasive disc for metalworking and woodworking - Uniform surface scratch pattern - Available in many grit sizes and dimensions

Available grits:

16 | **24** | 30 | 36 | **40** | 50 | **60** | **80** | **100** | **120** | **150** | **180** | **220** | **240** | 280 | **320** | 360 | **400** | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
96	40	GLS 15	50	142134	**71,00 €**	7
96	60	GLS 15	50	142135	**58,00 €**	7
96	80	GLS 15	50	142136	**51,90 €**	7
96	100	GLS 15	50	145055	**48,00 €**	7
96	120	GLS 15	50	142137	**48,00 €**	7
96	150	GLS 15	50	146336	**48,00 €**	7
96	180	GLS 15	50	142138	**48,00 €**	7
96	240	GLS 15	50	142139	**48,50 €**	7

Abrasive paper, self-fastening

PS 22 K





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	E-paper

Applications:	
Wood	●
Metals	●
Stainless steel	◑
Paint/Varnish/Filler	◑
Plastic	◑

Advantages: Universal abrasive disc for metalworking and woodworking - Uniform surface scratch pattern - Available in many grit sizes and dimensions

Available grits:

16 | **24** | 30 | 36 | **40** | 50 | **60** | **80** | **100** | **120** | **150** | **180** | **220** | **240** | 280 | **320** | 360 | **400** | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115	24	○ 0	50	6754	**126,00 €**	7
115	40	○ 0	50	2785	**96,60 €**	7
115	60	○ 0	50	2786	**78,70 €**	7
115	80	○ 0	50	6756	**70,20 €**	7
115	100	○ 0	50	2787	**65,00 €**	7

Recommended prices.

Discs with paper backing, self-fastening

Coated abrasives

Continuation of PS 22 K, Abrasive paper, self-fastening

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115	120	◯ 0	50	6757	**65,00 €**	7
115	150	◯ 0	50	80046	**65,00 €**	7
115	180	◯ 0	50	2788	**65,00 €**	7
115	220	◯ 0	50	88330	**65,50 €**	7
115	240	◯ 0	50	88333	**65,50 €**	7
115	320	◯ 0	50	95561	**65,50 €**	7
115	400	◯ 0	50	111470	**65,50 €**	7
115	40	GLS 4	50	82938	**96,60 €**	7
115	60	GLS 4	50	82940	**78,70 €**	7
115	80	GLS 4	50	82941	**70,20 €**	7
115	100	GLS 4	50	82942	**65,00 €**	7
115	120	GLS 4	50	82944	**65,00 €**	7
115	150	GLS 4	50	82945	**65,00 €**	7
115	180	GLS 4	50	82946	**65,00 €**	7
115	220	GLS 4	50	333951	**65,50 €**	7
115	240	GLS 4	50	87424	**65,50 €**	7
125	24	◯ 0	50	7300	**144,00 €**	7
125	40	◯ 0	50	2294	**110,00 €**	7
125	60	◯ 0	50	2295	**88,90 €**	7
125	80	◯ 0	50	6774	**79,00 €**	7
125	100	◯ 0	50	2296	**72,90 €**	7
125	120	◯ 0	50	6775	**72,90 €**	7
125	150	◯ 0	50	78163	**72,90 €**	7
125	180	◯ 0	50	62107	**72,90 €**	7
125	220	◯ 0	50	97176	**73,50 €**	7
125	240	◯ 0	50	91922	**73,50 €**	7
125	320	◯ 0	50	93284	**73,50 €**	7
125	400	◯ 0	50	130114	**73,50 €**	7
125	24	GLS 5	50	89485	**144,00 €**	7
125	40	GLS 5	50	89486	**110,00 €**	7
125	60	GLS 5	50	89488	**88,90 €**	7
125	80	GLS 5	50	89489	**79,00 €**	7
125	100	GLS 5	50	89491	**72,90 €**	7
125	120	GLS 5	50	89493	**72,90 €**	7
125	150	GLS 5	50	89494	**72,90 €**	7
125	180	GLS 5	50	89495	**72,90 €**	7
125	220	GLS 5	50	90758	**73,50 €**	7
125	240	GLS 5	50	92753	**73,50 €**	7
125	320	GLS 5	50	89496	**73,50 €**	7
125	400	GLS 5	50	104778	**73,50 €**	7
125	40	GLS 27	50	260795	**110,00 €**	7
125	60	GLS 27	50	260796	**88,90 €**	7
125	80	GLS 27	50	260797	**79,00 €**	7
125	100	GLS 27	50	260798	**72,90 €**	7
125	120	GLS 27	50	260799	**72,90 €**	7
125	150	GLS 27	50	260800	**72,90 €**	7
125	180	GLS 27	50	260801	**72,90 €**	7
125	240	GLS 27	50	260802	**73,50 €**	7
150	24	◯ 0	50	2474	**195,00 €**	7
150	40	◯ 0	50	20207	**147,00 €**	7
150	60	◯ 0	50	6649	**118,00 €**	7

Recommended prices.

Discs with paper backing, self-fastening

Coated abrasives

Continuation of PS 22 K, Abrasive paper, self-fastening

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
150	80	◯ 0	50	6936	**104,00 €**	7
150	100	◯ 0	50	6697	**95,40 €**	7
150	120	◯ 0	50	6937	**95,40 €**	7
150	150	◯ 0	50	71140	**95,40 €**	7
150	180	◯ 0	50	4022	**95,40 €**	7
150	220	◯ 0	50	93324	**96,20 €**	7
150	240	◯ 0	50	91605	**96,20 €**	7
150	320	◯ 0	50	91721	**96,20 €**	7
150	400	◯ 0	50	129092	**96,20 €**	7
150	24	GLS 1	50	6516	**195,00 €**	7
150	40	GLS 1	50	6520	**147,00 €**	7
150	60	GLS 1	50	6523	**118,00 €**	7
150	80	GLS 1	50	6524	**104,00 €**	7
150	100	GLS 1	50	6525	**95,40 €**	7
150	120	GLS 1	50	6526	**95,40 €**	7
150	150	GLS 1	50	80722	**95,40 €**	7
150	180	GLS 1	50	6611	**95,40 €**	7
150	220	GLS 1	50	98990	**96,20 €**	7
150	240	GLS 1	50	89451	**96,20 €**	7
150	320	GLS 1	50	89450	**96,20 €**	7
150	400	GLS 1	50	129389	**96,20 €**	7
150	40	GLS 2	50	74088	**147,00 €**	7
150	60	GLS 2	50	72633	**118,00 €**	7
150	80	GLS 2	50	72632	**104,00 €**	7
150	100	GLS 2	50	73490	**95,40 €**	7
150	120	GLS 2	50	72628	**95,40 €**	7
150	150	GLS 2	50	79862	**95,40 €**	7
150	180	GLS 2	50	72624	**95,40 €**	7
150	240	GLS 2	50	91814	**96,20 €**	7
150	24	GLS 3	50	93321	**195,00 €**	7
150	40	GLS 3	50	89181	**147,00 €**	7
150	60	GLS 3	50	86634	**118,00 €**	7
150	80	GLS 3	50	86635	**104,00 €**	7
150	100	GLS 3	50	97072	**95,40 €**	7
150	120	GLS 3	50	86636	**95,40 €**	7
150	150	GLS 3	50	86637	**95,40 €**	7
150	180	GLS 3	50	87528	**95,40 €**	7
150	220	GLS 3	50	100157	**96,20 €**	7
150	240	GLS 3	50	97778	**96,20 €**	7
150	320	GLS 3	50	97779	**96,20 €**	7
150	400	GLS 3	50	128356	**96,20 €**	7
150	60	GLS 47	50	308907	**118,00 €**	7
150	80	GLS 47	50	315677	**104,00 €**	7
150	100	GLS 47	50	311150	**95,40 €**	7
150	120	GLS 47	50	308908	**95,40 €**	7
150	150	GLS 47	50	305980	**95,40 €**	7
150	180	GLS 47	50	311151	**95,40 €**	7
150	240	GLS 47	50	311152	**96,20 €**	7
150	40	GLS 51	50	306611	**147,00 €**	7
150	60	GLS 51	50	306612	**118,00 €**	7
150	80	GLS 51	50	305559	**104,00 €**	7

Recommended prices.

Discs with paper backing, self-fastening

Coated abrasives

Continuation of PS 22 K, Abrasive paper, self-fastening

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
150	100	GLS 51	50	306507	**95,40 €**	7
150	120	GLS 51	50	305560	**95,40 €**	7
150	150	GLS 51	50	306508	**95,40 €**	7
150	180	GLS 51	50	306509	**95,40 €**	7
150	220	GLS 51	50	310618	**96,20 €**	7
150	240	GLS 51	50	309471	**96,20 €**	7
150	320	GLS 51	50	309472	**96,20 €**	7
150	40	GLS 74	50	342419	**147,00 €**	7
150	60	GLS 74	50	342418	**118,00 €**	7
150	80	GLS 74	50	340766	**104,00 €**	7
150	100	GLS 74	50	342423	**95,40 €**	7
150	120	GLS 74	50	342159	**95,40 €**	7
150	150	GLS 74	50	342422	**95,40 €**	7
150	180	GLS 74	50	342421	**95,40 €**	7
150	240	GLS 74	50	340761	**96,20 €**	7
180	24	◯ 0	50	2782	**274,00 €**	7
180	40	◯ 0	50	2476	**207,00 €**	7
180	60	◯ 0	50	2477	**166,00 €**	7
180	80	◯ 0	50	6914	**146,00 €**	7
180	100	◯ 0	50	2783	**134,00 €**	7
180	120	◯ 0	50	6915	**134,00 €**	7
200	40	◯ 0	50	77659	**253,00 €**	7
200	60	◯ 0	50	77660	**202,00 €**	7
200	80	◯ 0	50	77656	**178,00 €**	7
200	100	◯ 0	50	77658	**163,00 €**	7
200	120	◯ 0	50	77661	**163,00 €**	7
300	40	◯ 0	50	20209	**527,00 €**	7
300	60	◯ 0	50	20220	**416,00 €**	7
300	80	◯ 0	50	25565	**364,00 €**	7
300	100	◯ 0	50	20372	**332,00 €**	7
300	120	◯ 0	50	62094	**332,00 €**	7
300	150	◯ 0	50	277930	**332,00 €**	7
300	180	◯ 0	50	159121	**332,00 €**	7
300	220	◯ 0	50	211180	**335,00 €**	7
300	240	◯ 0	50	265059	**335,00 €**	7

Recommended prices.

Discs with paper backing, self-fastening

Coated abrasives

Abrasive paper, self-fastening

PS 33 CK





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Improved abrasive and stock removal performance thanks to special heat-tempered aluminium oxide abrasive grain - Reduced clogging thanks to sanding active fillers in the size coat and the semi-open coating - Outstanding flexibility paired with good stability and tear resistance thanks to latex impregnated paper backing

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
96	40	GLS 15	100	147163	**58,20 €**	7
96	60	GLS 15	100	147164	**48,10 €**	7
96	80	GLS 15	100	147165	**43,40 €**	7
96	100	GLS 15	100	147166	**40,40 €**	7
96	120	GLS 15	100	148195	**40,40 €**	7

Abrasive paper, self-fastening

PS 33 CK





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Improved abrasive and stock removal performance thanks to special heat-tempered aluminium oxide abrasive grain - Reduced clogging thanks to sanding active fillers in the size coat and the semi-open coating - Outstanding flexibility paired with good stability and tear resistance thanks to latex impregnated paper backing

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
98 x 148	40	GLS 24	100	215472	**60,90 €**	7
98 x 148	60	GLS 24	100	215473	**47,10 €**	7
98 x 148	80	GLS 24	100	215474	**40,60 €**	7
98 x 148	100	GLS 24	100	215475	**36,50 €**	7
98 x 148	120	GLS 24	100	215476	**36,50 €**	7

Recommended prices.

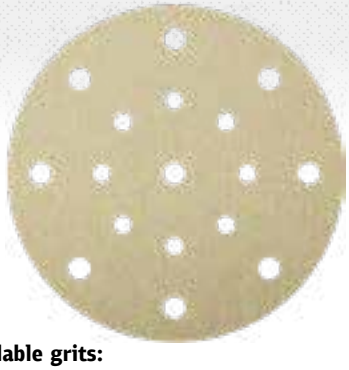
Discs with paper backing, self-fastening

Coated abrasives

Abrasive paper, self-fastening

PS 33 CK





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Improved abrasive and stock removal performance thanks to special heat-tempered aluminium oxide abrasive grain - Reduced clogging thanks to sanding active fillers in the size coat and the semi-open coating - Outstanding flexibility paired with good stability and tear resistance thanks to latex impregnated paper backing

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
125	40	◯ 0	100	154113	**89,20 €**	7
125	60	◯ 0	100	147604	**72,90 €**	7
125	80	◯ 0	100	149055	**65,30 €**	7
125	100	◯ 0	100	150431	**60,50 €**	7
125	120	◯ 0	100	150433	**60,50 €**	7
125	40	GLS 5	100	146954	**89,20 €**	7
125	60	GLS 5	100	147642	**72,90 €**	7
125	80	GLS 5	100	147643	**65,30 €**	7
125	100	GLS 5	100	147977	**60,50 €**	7
125	120	GLS 5	100	147170	**60,50 €**	7
125	60	GLS 27	100	288180	**72,90 €**	7
125	80	GLS 27	100	264929	**65,30 €**	7
125	120	GLS 27	100	264930	**60,50 €**	7
150	40	◯ 0	100	147922	**118,00 €**	7
150	60	◯ 0	100	147107	**95,40 €**	7
150	80	◯ 0	100	146739	**84,70 €**	7
150	100	◯ 0	100	147106	**77,90 €**	7
150	120	◯ 0	100	146740	**77,90 €**	7
150	40	GLS 1	100	146978	**118,00 €**	7
150	60	GLS 1	100	146979	**95,40 €**	7
150	80	GLS 1	100	143130	**84,70 €**	7
150	100	GLS 1	100	143131	**77,90 €**	7
150	120	GLS 1	100	147093	**77,90 €**	7
150	40	GLS 3	100	147647	**118,00 €**	7
150	60	GLS 3	100	147124	**95,40 €**	7
150	80	GLS 3	100	146946	**84,70 €**	7
150	100	GLS 3	100	143694	**77,90 €**	7
150	120	GLS 3	100	146947	**77,90 €**	7
150	60	GLS 47	100	306837	**95,40 €**	7
150	80	GLS 47	100	305758	**84,70 €**	7
150	100	GLS 47	100	306838	**77,90 €**	7
150	120	GLS 47	100	305759	**77,90 €**	7
150	40	GLS 51	100	310531	**118,00 €**	7
150	60	GLS 51	100	301874	**95,40 €**	7

Recommended prices.

Discs with paper backing, self-fastening

Coated abrasives

Continuation of PS 33 CK, Abrasive paper, self-fastening

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
150	80	GLS 51	100	301925	**84,70 €**	7
150	100	GLS 51	100	301926	**77,90 €**	7
150	120	GLS 51	100	301927	**77,90 €**	7
150	40	GLS 74	100	340853	**118,00 €**	7
150	60	GLS 74	100	340370	**95,40 €**	7
150	80	GLS 74	100	340371	**84,70 €**	7
150	100	GLS 74	100	342046	**77,90 €**	7
150	120	GLS 74	100	340375	**77,90 €**	7
225	40	0	50	223162	**246,00 €**	7
225	60	0	50	210124	**197,00 €**	7
225	80	0	50	210129	**174,00 €**	7
225	100	0	50	224731	**159,00 €**	7
225	120	0	50	210130	**159,00 €**	7
225	40	GLS 38	50	292414	**246,00 €**	7
225	60	GLS 38	50	292435	**197,00 €**	7
225	80	GLS 38	50	292436	**174,00 €**	7
225	100	GLS 38	50	294609	**159,00 €**	7
225	120	GLS 38	50	292437	**159,00 €**	7
225	40	GLS 52	50	302042	**246,00 €**	7
225	60	GLS 52	50	302043	**197,00 €**	7
225	80	GLS 52	50	302044	**174,00 €**	7
225	100	GLS 52	50	302045	**159,00 €**	7
225	120	GLS 52	50	302046	**159,00 €**	7
225	40	GLS 55	50	314427	**246,00 €**	7
225	60	GLS 55	50	312448	**197,00 €**	7
225	80	GLS 55	50	312449	**174,00 €**	7
225	100	GLS 55	50	312450	**159,00 €**	7
225	120	GLS 55	50	312451	**159,00 €**	7

Recommended prices.

Discs with paper backing, self-fastening

Coated abrasives

Abrasive paper, self-fastening

PS 33 BK





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Improved abrasive and stock removal performance thanks to special heat-tempered aluminium oxide abrasive grain - Reduced clogging thanks to sanding active fillers in the size coat and the semi-open coating - Outstanding flexibility paired with good stability and tear resistance thanks to latex impregnated paper backing

Available grits:

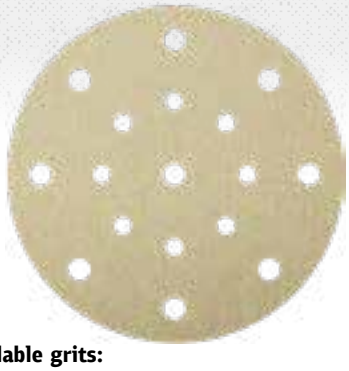
16 24 30 36 40 50 60 80 100 120 **150 180 220 240 280 320** 360 **400 500 600** 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
98 x 148	150	GLS 24	100	215477	**36,50 €**	7
98 x 148	180	GLS 24	100	215478	**36,50 €**	7
98 x 148	220	GLS 24	100	215479	**36,90 €**	7
98 x 148	240	GLS 24	100	215480	**36,90 €**	7
98 x 148	320	GLS 24	100	215482	**36,90 €**	7

Abrasive paper, self-fastening

PS 33 BK





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Improved abrasive and stock removal performance thanks to special heat-tempered aluminium oxide abrasive grain - Reduced clogging thanks to sanding active fillers in the size coat and the semi-open coating - Outstanding flexibility paired with good stability and tear resistance thanks to latex impregnated paper backing

Available grits:

16 24 30 36 40 50 60 80 100 120 **150 180 220 240 280 320** 360 **400 500 600** 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
125	150	◯ 0	100	153152	**60,50 €**	7
125	180	◯ 0	100	150435	**60,50 €**	7
125	220	◯ 0	100	155143	**61,00 €**	7
125	240	◯ 0	100	150460	**61,00 €**	7
125	320	◯ 0	100	150461	**61,00 €**	7
125	400	◯ 0	100	150462	**61,00 €**	7
125	150	GLS 5	100	150760	**60,50 €**	7
125	180	GLS 5	100	147837	**60,50 €**	7

Recommended prices.

Discs with paper backing, self-fastening

Coated abrasives

Continuation of 33 BK, Abrasive paper, self-fastening

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
125	220	GLS 5	100	150259	**61,00 €**	7
125	240	GLS 5	100	147838	**61,00 €**	7
125	320	GLS 5	100	147839	**61,00 €**	7
125	400	GLS 5	100	147644	**61,00 €**	7
125	600	GLS 5	100	175988	**61,00 €**	7
125	180	GLS 27	100	282515	**60,50 €**	7
125	240	GLS 27	100	282516	**61,00 €**	7
125	320	GLS 27	100	283465	**61,00 €**	7
150	150	0	100	148375	**77,90 €**	7
150	180	0	100	146958	**77,90 €**	7
150	220	0	100	149916	**78,70 €**	7
150	240	0	100	146959	**78,70 €**	7
150	320	0	100	146716	**78,70 €**	7
150	400	0	100	147108	**78,70 €**	7
150	150	GLS 1	100	148379	**77,90 €**	7
150	180	GLS 1	100	147095	**77,90 €**	7
150	220	GLS 1	100	149794	**78,70 €**	7
150	240	GLS 1	100	147094	**78,70 €**	7
150	320	GLS 1	100	147096	**78,70 €**	7
150	400	GLS 1	100	147097	**78,70 €**	7
150	150	GLS 3	100	149151	**77,90 €**	7
150	180	GLS 3	100	146948	**77,90 €**	7
150	220	GLS 3	100	149255	**78,70 €**	7
150	240	GLS 3	100	146907	**78,70 €**	7
150	320	GLS 3	100	147126	**78,70 €**	7
150	400	GLS 3	100	147125	**78,70 €**	7
150	150	GLS 47	100	306839	**77,90 €**	7
150	180	GLS 47	100	306840	**77,90 €**	7
150	240	GLS 47	100	306842	**78,70 €**	7
150	320	GLS 47	100	306844	**78,70 €**	7
150	150	GLS 51	100	301928	**77,90 €**	7
150	180	GLS 51	100	304084	**77,90 €**	7
150	220	GLS 51	100	301929	**78,70 €**	7
150	240	GLS 51	100	304815	**78,70 €**	7
150	320	GLS 51	100	301930	**78,70 €**	7
150	400	GLS 51	100	310898	**78,70 €**	7
150	150	GLS 74	100	342045	**77,90 €**	7
150	180	GLS 74	100	340598	**77,90 €**	7
150	220	GLS 74	100	342044	**78,70 €**	7
150	240	GLS 74	100	340599	**78,70 €**	7
150	320	GLS 74	100	342043	**78,70 €**	7
150	400	GLS 74	100	342042	**78,70 €**	7
225	180	0	50	214629	**159,00 €**	7
225	220	0	50	233622	**161,00 €**	7
225	240	0	50	292193	**161,00 €**	7
225	150	GLS 38	50	293646	**159,00 €**	7
225	180	GLS 38	50	293647	**159,00 €**	7
225	220	GLS 38	50	293648	**161,00 €**	7
225	240	GLS 38	50	309010	**161,00 €**	7
225	150	GLS 52	50	302047	**159,00 €**	7
225	180	GLS 52	50	302048	**159,00 €**	7

Recommended prices.

Discs with paper backing, self-fastening

Coated abrasives

Continuation of 33 BK, Abrasive paper, self-fastening

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
225	220	GLS 52	50	302049	**161,00 €**	7
225	240	GLS 52	50	327940	**161,00 €**	7
225	150	GLS 55	50	312452	**159,00 €**	7
225	180	GLS 55	50	314428	**159,00 €**	7
225	220	GLS 55	50	335916	**161,00 €**	7
225	240	GLS 55	50	668075	**161,00 €**	7

CEVOLUTION

Abrasive paper, self-fastening, CEVOLUTION

PS 61 FK

CEVOLUTION





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	F-paper

Applications:	
Stainless steel	●
Steel	●
Wood	◑

Advantages: Continuously aggressive abrasive performance - High-performance abrasive disc for stainless steel grinding - Also very good results in repair grinding of parquet flooring - The PS 61 FK includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16 24 30 36 40 50 **60** **80** 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115	80	○ 0	50	325556	**86,20 €**	7
115	120	○ 0	50	322315	**79,30 €**	7
125	60	○ 0	50	322468	**110,00 €**	7
125	80	○ 0	50	321597	**97,60 €**	7
125	120	○ 0	50	322469	**89,60 €**	7
150	60	○ 0	50	322036	**148,00 €**	7
150	80	○ 0	50	321325	**130,00 €**	7
150	120	○ 0	50	322472	**119,00 €**	7

Recommended prices.

Abrasive film, active coated, self fastening, waterproof

FP 73 WK





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	Foil

Applications:	
Paint/Varnish/Filler	●
Plastic	◑

Advantages: Special product with highly tear-resistant film backing for use on paint, varnish and fillers - Very good adaptation of the discs with excellent grit adhesion also in the edge area - Substantially reduced clogging and significantly longer service life

Available grits:

16 24 30 36 40 50 60 **80 100 120 150 180** 220 **240** 280 **320** 360 **400** 500 **600 800** 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
150	240	◯ 0	100	322397	**98,50 €**	7
150	80	GLS 47	100	320641	**107,00 €**	7
150	100	GLS 47	100	320642	**97,60 €**	7
150	120	GLS 47	100	320643	**97,60 €**	7
150	150	GLS 47	100	320644	**97,60 €**	7
150	180	GLS 47	100	320725	**97,60 €**	7
150	240	GLS 47	100	320726	**98,50 €**	7
150	320	GLS 47	100	320727	**98,50 €**	7
150	400	GLS 47	100	320728	**98,50 €**	7
150	600	GLS 47	100	320729	**98,50 €**	7
150	800	GLS 47	100	320730	**98,50 €**	7

Recommended prices.

Discs with paper backing, self-fastening

Coated abrasives

Abrasive paper, actively coated, self-fastening

PS 73 CWK





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Plastic	◑

Advantages: High-quality product for use on varnish, paint and filler - High removal rate - Substantially reduced clogging and significantly longer service life due to additional special coating

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
150	40	◯ 0	100	301231	**129,00 €**	7
150	60	◯ 0	100	301232	**104,00 €**	7
150	80	◯ 0	100	301233	**92,10 €**	7
150	100	◯ 0	100	301234	**84,70 €**	7
150	120	◯ 0	100	301235	**84,70 €**	7
150	40	GLS 1	100	301205	**129,00 €**	7
150	80	GLS 1	100	301207	**92,10 €**	7
150	120	GLS 1	100	301209	**84,70 €**	7
150	40	GLS 3	100	301218	**129,00 €**	7
150	60	GLS 3	100	301219	**104,00 €**	7
150	80	GLS 3	100	301220	**92,10 €**	7
150	100	GLS 3	100	301221	**84,70 €**	7
150	120	GLS 3	100	301222	**84,70 €**	7
150	40	GLS 47	100	301810	**129,00 €**	7
150	60	GLS 47	100	301811	**104,00 €**	7
150	80	GLS 47	100	301812	**92,10 €**	7
150	100	GLS 47	100	301813	**84,70 €**	7
150	120	GLS 47	100	301814	**84,70 €**	7
150	80	GLS 51	100	310524	**92,10 €**	7
150	120	GLS 51	100	310478	**84,70 €**	7

Recommended prices.

Discs with paper backing, self-fastening

Coated abrasives

Abrasive paper, actively coated, self-fastening

PS 73 BWK





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Plastic	◑

Advantages: High-quality product for use on varnish, paint and filler - High removal rate - Substantially reduced clogging and significantly longer service life due to additional special coating

Available grits:

16 24 30 36 40 50 60 80 100 120 **150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500** 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
150	150	◯ 0	100	301236	**84,70 €**	7
150	180	◯ 0	100	301237	**84,70 €**	7
150	220	◯ 0	100	301238	**85,50 €**	7
150	240	◯ 0	100	301239	**85,50 €**	7
150	320	◯ 0	100	301240	**85,50 €**	7
150	400	◯ 0	100	301241	**85,50 €**	7
150	500	◯ 0	100	301937	**85,50 €**	7
150	800	◯ 0	100	301886	**85,50 €**	7
150	1000	◯ 0	100	301891	**85,50 €**	7
150	320	GLS 1	100	301214	**85,50 €**	7
150	600	GLS 1	100	301217	**85,50 €**	7
150	150	GLS 3	100	301223	**84,70 €**	7
150	180	GLS 3	100	301224	**84,70 €**	7
150	220	GLS 3	100	301225	**85,50 €**	7
150	240	GLS 3	100	301226	**85,50 €**	7
150	320	GLS 3	100	301227	**85,50 €**	7
150	400	GLS 3	100	301228	**85,50 €**	7
150	600	GLS 3	100	301230	**85,50 €**	7
150	800	GLS 3	100	301889	**85,50 €**	7
150	150	GLS 47	100	301855	**84,70 €**	7
150	180	GLS 47	100	301856	**84,70 €**	7
150	220	GLS 47	100	301857	**85,50 €**	7
150	240	GLS 47	100	301858	**85,50 €**	7
150	320	GLS 47	100	301859	**85,50 €**	7
150	400	GLS 47	100	301860	**85,50 €**	7
150	500	GLS 47	100	301861	**85,50 €**	7
150	600	GLS 47	100	301862	**85,50 €**	7
150	800	GLS 47	100	307051	**85,50 €**	7
150	180	GLS 51	100	310525	**84,70 €**	7
150	220	GLS 51	100	310526	**85,50 €**	7
150	240	GLS 51	100	309093	**85,50 €**	7

Recommended prices.

Discs with paper / film backing, self-fastening

Coated abrasives

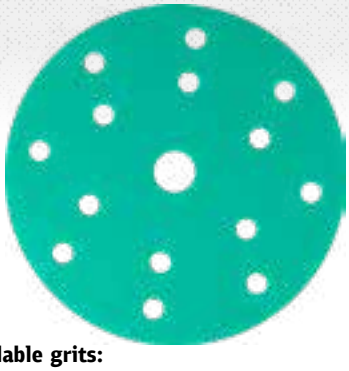
Continuation of PS 73 BWK, Abrasive paper, actively coated, self-fastening

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
150	320	GLS 51	100	309094	**85,50 €**	7
150	500	GLS 51	100	310528	**85,50 €**	7
150	600	GLS 51	100	310529	**85,50 €**	7
150	800	GLS 51	100	310530	**85,50 €**	7

Abrasive film, self-fastening, waterproof

FP 77 K T-ACT





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	Foil

Applications:			
Paint/Varnish/Filler	●	Composite materials	●
Primer	●	Plastic	●
Filler	●		
Gel coats	●		

Advantages: New high-performance disc with optimized clogging behaviour - Increased service life due to the new coating, which prevents the adhesion of paint and dust particles - For fine sanding in the fine grit range 240 - 2000, a highly flexible and completely flat foil backing is used for highest surface quality

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 **240** 280 **320** 360 **400** **500** **600** **800** **1000** **1200** **1500** **2000** 2500 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
125	240	0	100	353177	**85,40 €**	7
125	320	0	100	353175	**85,40 €**	7
125	400	0	100	353174	**85,40 €**	7
125	600	0	100	353172	**85,40 €**	7
125	240	GLS 5	100	353162	**85,40 €**	7
125	320	GLS 5	100	353169	**85,40 €**	7
125	400	GLS 5	100	353160	**85,40 €**	7
125	500	GLS 5	100	353159	**85,40 €**	7
125	600	GLS 5	100	353158	**85,40 €**	7
125	240	GLS 27	100	353168	**85,40 €**	7
125	320	GLS 27	100	353166	**85,40 €**	7
125	400	GLS 27	100	353165	**85,40 €**	7
125	500	GLS 27	100	353164	**85,40 €**	7
125	600	GLS 27	100	353163	**85,40 €**	7
150	240	0	100	353157	**114,00 €**	7
150	320	0	100	353156	**114,00 €**	7
150	400	0	100	353155	**114,00 €**	7
150	600	0	100	353153	**114,00 €**	7
150	240	GLS 3	100	353146	**114,00 €**	7
150	320	GLS 3	100	353145	**114,00 €**	7
150	400	GLS 3	100	353144	**114,00 €**	7
150	500	GLS 3	100	353143	**114,00 €**	7
150	600	GLS 3	100	353142	**114,00 €**	7
150	240	GLS 47	100	353141	**114,00 €**	7
150	320	GLS 47	100	353138	**114,00 €**	7
150	400	GLS 47	100	353136	**114,00 €**	7

Recommended prices.

Discs with film / paper backing, self-fastening

Coated abrasives

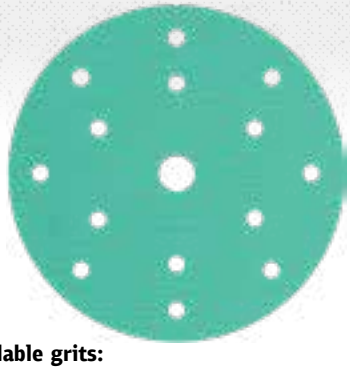
Continuation of FP 77 K T-ACT, Abrasive film, self fastening, waterproof

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
150	500	GLS 47	100	353135	**114,00 €**	7
150	600	GLS 47	100	353140	**114,00 €**	7
150	800	GLS 47	100	353134	**114,00 €**	7
150	1000	GLS 47	100	353133	**114,00 €**	7
150	2000	GLS 47	100	353130	**114,00 €**	7

Abrasive paper, self-fastening

PS 77 CK T-ACT





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Primer	●
Filler	●
Gel coats	●
Composite materials	●
Plastic	◑

Advantages: New high-performance disc with optimized clogging behaviour - Increased service life due to the new coating, which prevents the adhesion of paint and dust particles - For aggressive grinding at high loads, a flexible and tear-resistant C-latex paper is used in the grit range 60-220

Available grits:

16 24 30 36 40 50 **60 80 100 120 150 180 220** 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
125	60	0	100	353219	**91,00 €**	7
125	80	0	100	353224	**80,90 €**	7
125	120	0	100	353223	**74,50 €**	7
125	150	0	100	353225	**74,50 €**	7
125	180	0	100	353222	**74,50 €**	7
125	220	0	100	353218	**75,10 €**	7
125	60	GLS 5	100	353217	**91,00 €**	7
125	80	GLS 5	100	353216	**80,90 €**	7
125	100	GLS 5	100	353215	**74,50 €**	7
125	120	GLS 5	100	353214	**74,50 €**	7
125	150	GLS 5	100	353213	**74,50 €**	7
125	180	GLS 5	100	353212	**74,50 €**	7
125	220	GLS 5	100	353209	**75,10 €**	7
125	60	GLS 27	100	353220	**91,00 €**	7
125	80	GLS 27	100	353235	**80,90 €**	7
125	100	GLS 27	100	353234	**74,50 €**	7
125	120	GLS 27	100	353233	**74,50 €**	7
125	150	GLS 27	100	353232	**74,50 €**	7
125	180	GLS 27	100	353231	**74,50 €**	7
125	220	GLS 27	100	353211	**75,10 €**	7
150	60	0	100	353208	**121,00 €**	7
150	80	0	100	353207	**107,00 €**	7
150	100	0	100	353210	**97,70 €**	7
150	120	0	100	353206	**97,70 €**	7
150	150	0	100	353205	**97,70 €**	7

Recommended prices.

Discs with paper backing, self-fastening / Abrasive screen

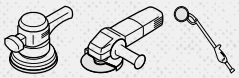
Coated abrasives

Continuation of PS 77 CK T-ACT, Abrasive paper, self-fastening

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
150	180	0	100	353204	**97,70 €**	7
150	220	0	100	353203	**98,60 €**	7
150	60	GLS 3	100	353195	**121,00 €**	7
150	180	GLS 3	100	353190	**97,70 €**	7
150	220	GLS 3	100	353189	**98,60 €**	7
150	60	GLS 47	100	353188	**121,00 €**	7
150	80	GLS 47	100	353187	**107,00 €**	7
150	100	GLS 47	100	353186	**97,70 €**	7
150	120	GLS 47	100	353185	**97,70 €**	7
150	150	GLS 47	100	353182	**97,70 €**	7
150	180	GLS 47	100	353181	**97,70 €**	7
150	80	GLS 51	100	353184	**107,00 €**	7
150	120	GLS 51	100	353183	**97,70 €**	7

Abrasive screen, self-fastening, waterproof

AN 400





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Backing	Polyester screen

Applications:			
Paint/Varnish/Filler	●	Composite materials	●
Gel coats	●	Wood	●
Plaster	●	Wood-based materials	●
Plasterboard walls	●		

Advantages: Effective and full-surface dust extraction thanks to open grid structure - Dust-free grinding extends the service life of the abrasive - At the same time, improved health and safety thanks to reduced dust formation at the work station - Independent of existing extraction hole patterns - Waterproof

Available grits:

16 24 30 36 40 50 60 **80 100 120 150 180 220 240 280 320 360 400 500 600 800** 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
125	80	Screen	50	337898	**141,00 €**	7
125	100	Screen	50	337899	**128,00 €**	7
125	120	Screen	50	337900	**128,00 €**	7
125	150	Screen	50	337901	**128,00 €**	7
125	180	Screen	50	337905	**128,00 €**	7
125	240	Screen	50	337904	**128,00 €**	7
125	320	Screen	50	337903	**128,00 €**	7
125	400	Screen	50	337902	**128,00 €**	7
125	600	Screen	50	340402	**128,00 €**	7
150	80	Screen	50	337886	**193,00 €**	7
150	100	Screen	50	337887	**176,00 €**	7
150	120	Screen	50	337885	**176,00 €**	7
150	150	Screen	50	337884	**176,00 €**	7
150	180	Screen	50	337883	**176,00 €**	7
150	220	Screen	50	342146	**176,00 €**	7
150	240	Screen	50	337888	**176,00 €**	7
150	320	Screen	50	337876	**176,00 €**	7

Recommended prices.

Abrasive screen / Protection Pad

Continuation of AN 400, Abrasive screen, self-fastening, waterproof

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
150	400	Screen	50	337877	**176,00 €**	7
150	600	Screen	50	340193	**176,00 €**	7
225	80	Screen	25	337871	**413,00 €**	7
225	100	Screen	25	337875	**374,00 €**	7
225	120	Screen	25	337873	**374,00 €**	7
225	150	Screen	25	337874	**374,00 €**	7
225	180	Screen	25	337872	**374,00 €**	7
225	240	Screen	25	337878	**374,00 €**	7
225	320	Screen	25	337879	**499,00 €**	7
225	400	Screen	25	337880	**499,00 €**	7

Protection pad, self-fastening

PP 555 Retail packs





Advantages: Improvement of adhesion and protection of the backing pad on random orbital sanders

Diameter in mm	Suitable for	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
125	Random orbital sander	2	370652	**21,34 €**	14
150	Random orbital sander	2	358148	**23,03 €**	14
225	Drywall sander	2	370662	**48,55 €**	14

Packing unit (Minimum order quantity) = 1 packs of 2 pads

Recommended prices.

Hand Block

Hand block, self fastening

HBD 125



Advantages: Very suitable for surface and edge grinding - Fatigue-proof hand sanding due to ergonomic form - For self-fastening discs in diameter 125 mm - Self-fastening

Diameter in mm	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
125	1	387039	**11,92 €**	14

Hand block, self fastening

HBD 150



Advantages: Very suitable for surface and edge grinding - Fatigue-proof hand sanding due to ergonomic form - For self-fastening discs in diameter 150 mm - Self-fastening

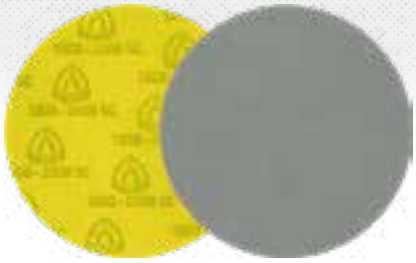
Diameter in mm	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
150	1	387044	**14,46 €**	14

Recommended prices.

Disc with foam material, self-fastening / Backing pads

Sanding disc with foam material, self-fastening, waterproof

FD 500





Properties	
Bonding agent	Resin
Grain	Aluminium oxide/SiC
Backing	Foam material/ velours

Applications:	
Paint/Varnish/Filler	●

Advantages: Uniform pressure distribution thanks to elastic foam coating - Soft grinding and extremely fine scratch pattern - Superior flexibility and adaptability on contours and profiles - Exceptionally well suited for finish grinding - Suitable for wet and dry use - Available in grit 1000, 1500 (Aluminium oxide) and 2000, 3000 (SiC)

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 **1000** 1200 **1500** **2000** 2500 **3000**

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
125	1000	◯ 0	10	342291	**404,00 €**	7
125	1500	◯ 0	10	342290	**404,00 €**	7
125	2000	◯ 0	10	342289	**404,00 €**	7
125	3000	◯ 0	10	342288	**404,00 €**	7
150	1000	◯ 0	10	342294	**561,00 €**	7
150	1500	◯ 0	10	342293	**561,00 €**	7
150	2000	◯ 0	10	342295	**561,00 €**	7
150	3000	◯ 0	10	342292	**561,00 €**	7

Self-fastening multihole backing pad for random orbital sanders

HST 545





Advantages: Very good adhesion for all velour-coated discs - Suitable for all standard hole patterns - Optimal running behaviour - Improved dust extraction due to multi-hole cover plate - Available in Medium and Soft - Adapter M8 and 5/16" included

Diameter in mm	Thread/Shaft	Density	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
150	thread M8/ 5/16"	soft	10200 rpm	1	384002	**58,16 €**	14
150	thread M8/ 5/16"	medium	10200 rpm	1	384003	**58,16 €**	14

Recommended prices.

Backing pads

Self-fastening multihole backing pad for random orbital sanders

HST 555





Advantages: Very good adhesion for all velour-coated discs due to fine, heat resistant self-fastening coating - For all standard hole patterns, also for netlike and diverse multihole patterns - Compatible with all standard orbital sanders

Diameter in mm	Adaptor	Thread/Shaft	Density	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
150	Festool adaptor	thread M8/ 5/16"	soft	10200 rpm	1	320488	**78,42 €**	14
150	Festool adaptor	thread M8/ 5/16"	medium	10200 rpm	1	320489	**78,42 €**	14
150	Festool adaptor	thread M8/ 5/16"	hard	10200 rpm	1	320587	**78,42 €**	14

Self-fastening multihole backing pad for random orbital sanders

HST 555 A





Advantages: Very good adhesion for all velour-coated discs due to fine, heat resistant self-fastening coating - For all standard hole patterns, also for netlike and diverse multihole patterns - Self-fastening backing pad compatible with BOSCH random orbital sanders of the GEX series with star-shaped mounting

Diameter in mm	Adaptor	Thread/Shaft	Density	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
150	Bosch adaptor	thread M8	medium	10200 rpm	1	320490	**58,79 €**	14

Recommended prices.

Abrasive cloth, self-fastening

CS 411 XK





Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close
Backing	X-cotton

Applications:	
Stainless steel	●
Steel	●
Metals	●
Wood	●

Advantages: Aggressive abrasive behaviour due to self-sharpening zirconia alumina - Resistant high-performance abrasive disc with tear-resistant cotton backing for rough and intermediate sanding on edges and surfaces

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
125	40	◯ 0	50	291980	**235,00 €**	7
125	60	◯ 0	50	182412	**206,00 €**	7
125	80	◯ 0	50	238954	**192,00 €**	7
150	40	◯ 0	50	301271	**324,00 €**	7
150	60	◯ 0	50	64647	**282,00 €**	7
150	80	◯ 0	50	285565	**262,00 €**	7

Abrasive cloth, self-fastening

CS 920 YK





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close
Backing	Y-polyester

Applications:	
Stainless steel	●
NF metals	●
Steel	◑

Advantages: Tear-resistant polyester backing - Long service life due to self-sharpening ceramic grit - Cool grinding due to additional multibond

Available grits:

16 24 30 36 40 50 **60** **80** **100** **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
125	60	◯ 0	50	670083	**214,00 €**	7
125	80	◯ 0	50	670082	**195,00 €**	7
125	100	◯ 0	50	670081	**186,00 €**	7
125	120	◯ 0	50	670080	**186,00 €**	7

Recommended prices.

Discs with cloth backing, self-fastening / Backing pads / Self-fastening support

Continuation of CS 920 YK, Abrasive cloth, self-fastening

Diameter in mm	Grit	Hole pattern	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
150	60	◯ 0	50	670079	**294,00 €**	7
150	80	◯ 0	50	670078	**269,00 €**	7
150	100	◯ 0	50	670084	**256,00 €**	7
150	120	◯ 0	50	670085	**256,00 €**	7

Backing pad for self-fastening discs

HST 359





Advantages: Good adhesion for all velour-coated abrasive discs - For medium-duty rough grinding and polishing

Diameter in mm	Thread/Shaft	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115	thread M10	13300 rpm	1	70432	**11,97 €**	14
115	thread M14	13300 rpm	1	70433	**11,97 €**	14
115	8 mm	4000 rpm	1	6874	**9,41 €**	14
125	thread M14	12250 rpm	1	70434	**12,39 €**	14
125	8 mm	4000 rpm	1	70435	**9,50 €**	14
150	thread M14	10200 rpm	1	70436	**18,45 €**	14
180	thread M14	8500 rpm	1	73066	**25,17 €**	14

Self-fastening support

CS 396 Y





Properties

Engaging elements	Mushroom heads
Thickness	1,5 mm
Temperature range	-30° to +80°

Advantages: Can be cut to size easily - Simple and safe fixing on smooth and even surfaces - Allows a quick change of the abrasive

All sizes and minimum purchasing quantities available on request

Recommended prices.

Notes

Quick Change Discs

Coated abrasive	Type	Grain	Coating	Page
	***QMC/QRC 412***	Aluminium oxide	●	**145, 148**
	***QMC/QRC 411***	Zirconia alumina	●	**146, 148**
	***QMC/QRC 409***	Zirconia alumina	●	**146, 149**
	***QMC/QRC 910***	Ceramic aluminium oxide	●	**147, 149**

Minimum order quantities for made to order items

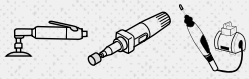
QCD	Diameter	Minimum order quantities
QRC/QMC 412	25 mm	1,700 pieces
QRC/QMC 411	38 mm	1,200 pieces
QRC/QMC 409	50 mm	900 pieces
QRC/QMC 910	76 mm	600 pieces

We reserve the right to over-deliver or under-deliver made to order items.

Quick Change Disc

QMC 412





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close

Applications:	
Metals	●
NF metals	●

Advantages: For universal use in coarse and intermediate grinding

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter in mm	Grit	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
38	36	30000 rpm	100	295174	**116,00 €**	6
38	60	30000 rpm	100	295177	**109,00 €**	6
38	80	30000 rpm	100	295178	**105,00 €**	6
38	120	30000 rpm	100	295180	**104,00 €**	6
50	36	30000 rpm	100	295196	**125,00 €**	6
50	40	30000 rpm	100	295197	**121,00 €**	6
50	60	30000 rpm	100	295199	**117,00 €**	6
50	80	30000 rpm	100	295200	**113,00 €**	6
50	100	30000 rpm	100	295201	**112,00 €**	6
50	120	30000 rpm	100	295202	**112,00 €**	6
50	180	30000 rpm	100	295204	**112,00 €**	6
50	240	30000 rpm	100	295205	**112,00 €**	6
50	320	30000 rpm	100	295206	**112,00 €**	6
76	60	20000 rpm	50	295221	**176,00 €**	6
76	80	20000 rpm	50	295222	**169,00 €**	6
76	120	20000 rpm	50	295224	**168,00 €**	6
76	180	20000 rpm	50	295226	**168,00 €**	6

Backing pad see page 147 / Adapter see page 150.

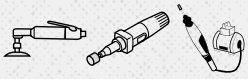
Recommended prices.

Quick Change Discs

Quick Change Disc

QMC 411





Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close

Applications:	
Stainless steel	●
Metals	●

Advantages: Aggressive abrasive behavior due to self-sharpening zirconia alumina - High removal rate on steel and stainless steel

Available grits:

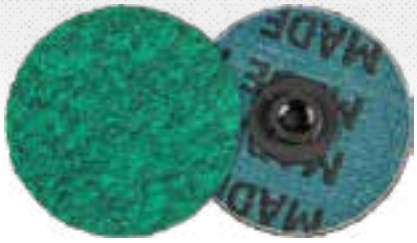
16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

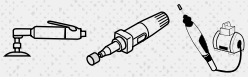
Diameter in mm	Grit	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
50	36	30000 rpm	100	295300	**134,00 €**	6
50	40	30000 rpm	100	295301	**129,00 €**	6
50	60	30000 rpm	100	295303	**126,00 €**	6
50	80	30000 rpm	100	295304	**121,00 €**	6
50	120	30000 rpm	100	295305	**120,00 €**	6
76	80	20000 rpm	50	295316	**181,00 €**	6

Backing pad see page 147 / Adapter see page 150.

Quick Change Disc

QMC 409





Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close

Applications:	
Stainless steel	●
Metals	●

Advantages: High removal rate on stainless steel - Multibond allows cool grinding on stainless steel - Minimal clogging on aluminium

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter in mm	Grit	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
50	60	30000 rpm	100	295337	**141,00 €**	6
50	80	30000 rpm	100	295338	**135,00 €**	6
50	120	30000 rpm	100	295339	**134,00 €**	6

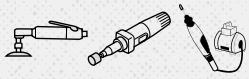
Backing pad see page 147 / Adapter see page 150.

Recommended prices.

Quick Change Disc

QMC 910





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close

Applications:	
Stainless steel	●
High alloy steel	●

Advantages: Extremely high removal rate on stainless steel due to micro-crystalline and self-sharpening ceramic grit - Continuously aggressive abrasive properties - Multibond allows cool grinding on stainless steel

Available grits:

16 | 24 | 30 | **36** | **40** | **50** | **60** | **80** | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter in mm	Grit	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
38	60	30000 rpm	100	295359	**142,00 €**	6
38	80	30000 rpm	100	295360	**136,00 €**	6
50	36	30000 rpm	100	295366	**163,00 €**	6
50	40	30000 rpm	100	295367	**157,00 €**	6
50	60	30000 rpm	100	295369	**153,00 €**	6
50	80	30000 rpm	100	295370	**147,00 €**	6

Backing pad see page 147 / Adapter see page 150.

Backing pad

QMC 555





Advantages: For secure mounting of QMC discs - Optimized abrasive properties (aggressiveness, surface quality) due to three hardnesses - Easy differentiation of the hardnesses through coloured rings - Fixing spindle can be unscrewed, therefore the use on angle grinder or with adapter QCA 555 is possible via 1/4"-20 thread

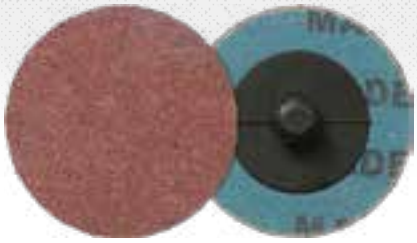
Diameter in mm	Thread/Shaft	Density	Colour	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
25	Shaft 6 mm	medium	blue	30000 rpm	1	295422	**18,09 €**	14
38	Shaft 6 mm	soft	grey	30000 rpm	1	300058	**18,83 €**	14
38	Shaft 6 mm	medium	blue	30000 rpm	1	295424	**18,46 €**	14
38	Shaft 6 mm	firm	red	30000 rpm	1	300059	**20,49 €**	14
50	Shaft 6 mm	soft	grey	30000 rpm	1	300060	**20,14 €**	14
50	Shaft 6 mm	medium	blue	30000 rpm	1	295426	**20,14 €**	14
50	Shaft 6 mm	firm	red	30000 rpm	1	295427	**21,88 €**	14
76	Shaft 6 mm	soft	grey	20000 rpm	1	300061	**21,38 €**	14
76	Shaft 6 mm	medium	blue	20000 rpm	1	295430	**21,38 €**	14
76	Shaft 6 mm	firm	red	20000 rpm	1	295431	**24,23 €**	14

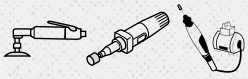
Recommended prices.

Quick Change Discs
Quick Roll Connect

Quick Change Disc

QRC 412





Properties		Applications:	
Bonding agent	Resin	Metals	●
Grain	Aluminium oxide	NF metals	●
Coating	Close		

Advantages: For universal use in coarse and intermediate grinding

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

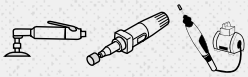
Diameter in mm	Grit	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
50	36	30000 rpm	100	295207	**125,00 €**	6
50	40	30000 rpm	100	295208	**121,00 €**	6
50	60	30000 rpm	100	295210	**117,00 €**	6
50	80	30000 rpm	100	295211	**113,00 €**	6
50	120	30000 rpm	100	295213	**112,00 €**	6
76	36	20000 rpm	50	295229	**188,00 €**	6
76	60	20000 rpm	50	295232	**176,00 €**	6
76	80	20000 rpm	50	295233	**169,00 €**	6
76	120	20000 rpm	50	295235	**168,00 €**	6

Backing pad see page 150 / Adapter see page 150.

Quick Change Disc

QRC 411





Properties		Applications:	
Bonding agent	Resin	Stainless steel	●
Grain	Zirconia alumina	Metals	●
Coating	Close		

Advantages: Aggressive abrasive behavior due to self-sharpening zirconia alumina - High removal rate on steel and stainless steel

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter in mm	Grit	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
50	36	30000 rpm	100	295306	**134,00 €**	6
50	40	30000 rpm	100	295307	**129,00 €**	6
50	60	30000 rpm	100	295309	**126,00 €**	6
50	80	30000 rpm	100	295310	**121,00 €**	6

Recommended prices.

Quick Change Discs
Quick Roll Connect

Continuation of QRC 411, Quick Change Disc

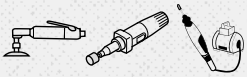
Diameter in mm	Grit	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
50	120	30000 rpm	100	295311	**120,00 €**	6
76	36	20000 rpm	50	295318	**201,00 €**	6
76	60	20000 rpm	50	295321	**188,00 €**	6
76	80	20000 rpm	50	295322	**181,00 €**	6

Backing pad see page 150 / Adapter see page 150.

Quick Change Disc

QRC 409





Properties		Applications:	
Bonding agent	Resin	Stainless steel	●
Grain	Zirconia alumina	Metals	●
Coating	Close		

Advantages: High removal rate on stainless steel - Multibond allows cool grinding on stainless steel - Minimal clogging on aluminium

Available grits:

16 24 30 **36** **40** **50** **60** **80** 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

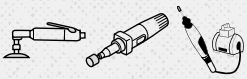
Diameter in mm	Grit	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
50	36	30000 rpm	100	295340	**150,00 €**	6
50	60	30000 rpm	100	295343	**141,00 €**	6
50	80	30000 rpm	100	295344	**135,00 €**	6

Backing pad see page 150 / Adapter see page 150.

Quick Change Disc

QRC 910





Properties		Applications:	
Bonding agent	Resin	Stainless steel	●
Grain	Ceramic Al. oxide	High alloy steel	●
Coating	Close		

Advantages: Extremely high removal rate on stainless steel due to micro-crystalline and self-sharpening ceramic grit - Continuously aggressive abrasive properties - Multibond allows cool grinding on stainless steel

Available grits:

16 24 30 **36** **40** **50** **60** **80** 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
50	40	30000 rpm	100	295372	**157,00 €**	6
50	60	30000 rpm	100	295374	**153,00 €**	6
50	80	30000 rpm	100	295375	**147,00 €**	6

Backing pad see page 150 / Adapter see page 150.

Recommended prices.

Backing pads / Adapter

Backing pad

QRC 555





Advantages: For secure mounting of QRC discs - Optimized abrasive properties (aggressiveness, surface quality) due to two hardnesses - Easy differentiation of the hardnesses through coloured rings - Fixing spindle can be unscrewed, therefore the use on angle grinder or with adapter QCA 555 is possible via 1/4"-20 thread

Diameter in mm	Thread/Shaft	Density	Colour	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
25	Shaft 6 mm	medium	blue	30000 rpm	1	295423	**18,09 €**	14
38	Shaft 6 mm	medium	blue	30000 rpm	1	295425	**18,46 €**	14
50	Shaft 6 mm	medium	blue	30000 rpm	1	295428	**20,14 €**	14
50	Shaft 6 mm	firm	red	30000 rpm	1	295429	**21,88 €**	14
76	Shaft 6 mm	medium	blue	20000 rpm	1	295432	**21,38 €**	14
76	Shaft 6 mm	firm	red	20000 rpm	1	295433	**24,23 €**	14

Adapter for quick change disc backing pad

QCA 555





Advantages: Quick Change Disc Adapter with M14 female thread and 1/4"-20 male thread - Allows use of quick change discs on a regular angle grinder

Width x Length in mm	Thread/Shaft	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
20 x 30	thread M14	80 m/s	75400 rpm	1	308693	**14,75 €**	14

Recommended prices.

Notes

Abrasive mop wheels

		Material applications																Machine applications						
Type	Page	Metal	Apparatus / container engineering	Precision engineering	Mould making	Fittings	Pipes	Profiled sections	Tools	Mountings	Cutlery	Wood	Contoured wood	Model construction	Profiled sections	Paint / varnish / fillers	Plastics	Flexible shafts	Drilling machines	Die grinders	Automatic grinders	Floor stand grinders	Angle grinders	Satin finishing machine
SM 611	153	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●		
SM 611 W	154	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●		
SM 611 H	155	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		●	●	●		
SM 611 S	159	●	●				●																	●
MM 630	157	●	◑		◑		◑	◑				●	●	●	●	●	◑	●	●	●				
MM 650	156	●	●	◑	◑	◑	◑	●		◑		●	●	●	●	●	◑	●		●		●		
WSM 617	158	●	●	●	●	●	●	●	●	●	●	◑	◑	●	●	●	●	◑					●	
FSR 618	157	●	◑	●	●	●	●	●	●	●	●	◑	◑	◑	◑	◑	◑	●			●	●		

● = main application ◑ = possible application

Minimum order quantities for made to order items

Product	Diameter in mm	Minimum order quantities
SM 611 *SM 611 W/H/S ** *WSM 617 **	100–165	20 pieces
	200–300	10 pieces
	350–410	4 pieces

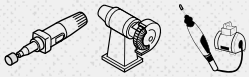
** Available dimensions on request*

Product	Diameter in mm	Minimum order quantities
FSR 618	165	20 pieces
	200–300	10 pieces
	350–400	4 pieces
MM 650	100–165	20 pieces
	200–300	10 pieces
	>300	4 pieces

We reserve the right to over-deliver or under-deliver made to order items.

Abrasive mop

SM 611





Properties	
Bonding agent	Resin
Grain	Aluminium oxide

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	●
Metals	●

Advantages: Even surface scratch pattern due to continuously fresh, unused abrasive grit - For universal use on all materials - Adapts optimally to workpiece contour

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600** 800 1000 1200 1500 2000 2500 3000

Diameter x Width x Bore in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 30 x 21	40	50 m/s	9500 rpm	5	12000	**30,56 €**	9
100 x 30 x 21	60	50 m/s	9500 rpm	5	12002	**30,56 €**	9
100 x 30 x 21	80	50 m/s	9500 rpm	5	12003	**34,73 €**	9
100 x 30 x 21	120	50 m/s	9500 rpm	5	12005	**34,73 €**	9
140 x 50 x 21	40	50 m/s	6800 rpm	3	12060	**49,60 €**	9
140 x 50 x 21	60	50 m/s	6800 rpm	3	12062	**49,60 €**	9
140 x 50 x 21	80	50 m/s	6800 rpm	3	12063	**57,57 €**	9
140 x 50 x 21	120	50 m/s	6800 rpm	3	12065	**57,73 €**	9
165 x 25 x 43,1	40	50 m/s	5800 rpm	5	12075	**41,70 €**	9
165 x 25 x 43,1	60	50 m/s	5800 rpm	5	12077	**41,70 €**	9
165 x 25 x 43,1	80	50 m/s	5800 rpm	5	12078	**45,59 €**	9
165 x 25 x 43,1	100	50 m/s	5800 rpm	5	12079	**45,59 €**	9
165 x 25 x 43,1	120	50 m/s	5800 rpm	5	12080	**45,59 €**	9
165 x 25 x 43,1	150	50 m/s	5800 rpm	5	12081	**53,53 €**	9
165 x 25 x 43,1	240	50 m/s	5800 rpm	5	12084	**59,02 €**	9
165 x 30 x 43,1	40	50 m/s	5800 rpm	5	12090	**49,60 €**	9
165 x 30 x 43,1	60	50 m/s	5800 rpm	5	12092	**49,60 €**	9
165 x 30 x 43,1	80	50 m/s	5800 rpm	5	12093	**54,78 €**	9
165 x 30 x 43,1	120	50 m/s	5800 rpm	5	12095	**54,78 €**	9
165 x 30 x 43,1	180	50 m/s	5800 rpm	5	12097	**63,18 €**	9
165 x 50 x 43,1	40	50 m/s	5800 rpm	3	12105	**63,04 €**	9
165 x 50 x 43,1	60	50 m/s	5800 rpm	3	12107	**63,04 €**	9
165 x 50 x 43,1	80	50 m/s	5800 rpm	3	12108	**75,51 €**	9
165 x 50 x 43,1	100	50 m/s	5800 rpm	3	12109	**75,51 €**	9
165 x 50 x 43,1	120	50 m/s	5800 rpm	3	12110	**75,51 €**	9
165 x 50 x 43,1	150	50 m/s	5800 rpm	3	12111	**86,18 €**	9
165 x 50 x 43,1	180	50 m/s	5800 rpm	3	12112	**86,18 €**	9
165 x 50 x 43,1	240	50 m/s	5800 rpm	3	12114	**96,52 €**	9
165 x 50 x 43,1	320	50 m/s	5800 rpm	3	12116	**96,52 €**	9
200 x 25 x 68,2	120	50 m/s	4800 rpm	5	12140	**80,83 €**	9
200 x 50 x 68,2	40	50 m/s	4800 rpm	3	12165	**105,24 €**	9
200 x 50 x 68,2	60	50 m/s	4800 rpm	3	12167	**105,24 €**	9
200 x 50 x 68,2	80	50 m/s	4800 rpm	3	12168	**126,44 €**	9
200 x 50 x 68,2	120	50 m/s	4800 rpm	3	12170	**126,44 €**	9

Recommended prices.

Abrasive mop wheels

Abrasive mop

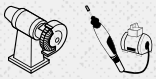
Continuation of SM 611, Abrasive mop

Diameter x Width x Bore in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
250 x 25 x 68,2	60	50 m/s	3800 rpm	2	12197	**99,71 €**	9
250 x 25 x 68,2	120	50 m/s	3800 rpm	2	12200	**126,57 €**	9
250 x 30 x 68,2	60	50 m/s	3800 rpm	2	12212	**123,78 €**	9
250 x 30 x 68,2	80	50 m/s	3800 rpm	2	12213	**147,52 €**	9
250 x 50 x 68,2	40	50 m/s	3800 rpm	1	12225	**176,36 €**	9
250 x 50 x 68,2	60	50 m/s	3800 rpm	1	12227	**176,36 €**	9
250 x 50 x 68,2	80	50 m/s	3800 rpm	1	12228	**206,05 €**	9
250 x 50 x 68,2	120	50 m/s	3800 rpm	1	12230	**206,05 €**	9
250 x 50 x 68,2	180	50 m/s	3800 rpm	1	12232	**238,98 €**	9
250 x 50 x 68,2	220	50 m/s	3800 rpm	1	12233	**238,98 €**	9
250 x 50 x 68,2	240	50 m/s	3800 rpm	1	12234	**267,01 €**	9
250 x 50 x 68,2	320	50 m/s	3800 rpm	1	12236	**267,01 €**	9
300 x 50 x 97,8	40	50 m/s	3200 rpm	1	12285	**243,92 €**	9
300 x 50 x 97,8	80	50 m/s	3200 rpm	1	12288	**278,57 €**	9
300 x 50 x 97,8	120	50 m/s	3200 rpm	1	12290	**278,57 €**	9
300 x 50 x 97,8	180	50 m/s	3200 rpm	1	12292	**329,62 €**	9
300 x 50 x 97,8	240	50 m/s	3200 rpm	1	12294	**385,68 €**	9
300 x 50 x 97,8	320	50 m/s	3200 rpm	1	12296	**385,68 €**	9

Use only with mounting plate SMD 612 (page 156)!

Abrasive mop

SM 611 W





Properties	
Bonding agent	Resin
Grain	Aluminium oxide

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	●
Metals	●

Advantages: Even surface scratch pattern due to continuously fresh, unused abrasive grit - For universal use on all materials - Adapts optimally to workpiece contour - Can be used without mounting plate SMD 612

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240 280 320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

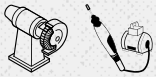
Diameter x Width x Bore in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
165 x 25 x 25,4	40	50 m/s	5800 rpm	5	221597	**41,71 €**	9
165 x 25 x 25,4	60	50 m/s	5800 rpm	5	221596	**41,71 €**	9
165 x 25 x 25,4	80	50 m/s	5800 rpm	5	221595	**45,63 €**	9
165 x 25 x 25,4	120	50 m/s	5800 rpm	5	221593	**45,63 €**	9
165 x 25 x 25,4	180	50 m/s	5800 rpm	5	221591	**53,53 €**	9
165 x 50 x 25,4	40	50 m/s	5800 rpm	3	241156	**63,04 €**	9

Recommended prices.

Abrasive mop

SM 611 H





Properties	
Bonding agent	Resin
Grain	Aluminium oxide

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	●
Metals	●

Advantages: Wooden core with mounting bore diameter of 13 mm for fast mounting - Can be used without mounting plate SMD 612 - Enlargement of the mounting bore is relatively uncomplicated

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 **120** 150 **180** 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Width x Bore in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
165 x 25 x 13	40	50 m/s	5800 rpm	5	10030	**41,70 €**	9
165 x 25 x 13	60	50 m/s	5800 rpm	5	10005	**41,70 €**	9
165 x 25 x 13	80	50 m/s	5800 rpm	5	10004	**45,59 €**	9
165 x 25 x 13	120	50 m/s	5800 rpm	5	10006	**45,59 €**	9
165 x 25 x 13	240	50 m/s	5800 rpm	5	10027	**67,92 €**	9
165 x 50 x 13	40	50 m/s	5800 rpm	3	10022	**63,04 €**	9
165 x 50 x 13	60	50 m/s	5800 rpm	3	10017	**72,42 €**	9
165 x 50 x 13	80	50 m/s	5800 rpm	3	10018	**75,51 €**	9
165 x 50 x 13	120	50 m/s	5800 rpm	3	15990	**86,63 €**	9

Recommended prices.

Abrasive mop wheels

Abrasive mop

Abrasive mop

MM 650





Properties	
Bonding agent	Resin
Grain	Aluminium oxide

Applications:	
Paint/Varnish/Filler	●
Wood	●
Metals	●
Plastic	◑

Advantages: Very suitable for workpieces with high profiles due to grinding flaps with longitudinal slots - Produces a very fine surface

Available grits:

16 24 30 36 40 50 60 **80 100 120 150 180 220 240 280 320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Width x Bore in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
250 x 50 x 43,1	80	32 m/s	2450 rpm	2	2750	**206,92 €**	9
250 x 50 x 43,1	120	32 m/s	2450 rpm	2	2485	**206,92 €**	9
250 x 50 x 43,1	150	32 m/s	2450 rpm	2	2483	**242,49 €**	9
250 x 50 x 43,1	180	32 m/s	2450 rpm	2	2482	**242,49 €**	9
250 x 100 x 43,1	80	32 m/s	2450 rpm	1	10210	**386,39 €**	9
250 x 100 x 43,1	120	32 m/s	2450 rpm	1	2740	**386,39 €**	9
250 x 100 x 43,1	180	32 m/s	2450 rpm	1	2742	**468,83 €**	9

Use only with mounting plate SMD 612 (Cat. number 14823)!

Mounting plate

SMD 612



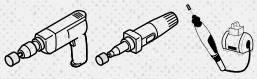
Advantages: Ensures smooth running and secure mounting of Klingspor abrasive and non-woven mop wheels on the machine

Diameter x Bore in mm	Suitable for	Max. enlargement of bore Ø in mm	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
55 x 10	SM 611 (Ø100+Ø140)	Ø 20 mm	2	14821	**6,43 €**	14
79 x 12	SM 611/NCW/NFW 600 (Ø150+Ø165)+ MM 650 (Ø250)	Ø 40 mm	2	14823	**7,51 €**	14
121 x 14	SM 611/NCW/NFW 600 (Ø200+Ø250)	Ø 50 mm	2	14824	**9,33 €**	14
155 x 20	SM 611 (Ø300)	Ø 50 mm	2	14826	**12,26 €**	14
195 x 25	SM 611 (Ø350)	Ø 80 mm	2	14827	**102,42 €**	14
221 x 25,4	SM 611 (Ø380+Ø410)	Ø 80 mm	2	14829	**142,64 €**	14

Recommended prices.

Abrasive mop

MM 630





Properties	
Bonding agent	Resin
Grain	Aluminium oxide

Applications:	
Paint/Varnish/Filler	●
Wood	●
Metals	●
Plastic	◑

Advantages: Very suitable for workpieces with high profiles due to grinding flaps with longitudinal slots - For use on hand operated machines - Fine surface pattern

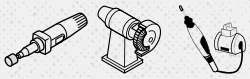
Available grits:

16 24 30 36 40 50 60 **80** 100 **120** 150 **180** 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Width x Shaft in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
180 x 25 x 6	80	40 m/s	4200 rpm	2	262630	**51,11 €**	9
180 x 25 x 6	120	40 m/s	4200 rpm	2	262631	**51,11 €**	9
180 x 25 x 6	180	40 m/s	4200 rpm	2	262632	**51,11 €**	9
180 x 50 x 6	80	40 m/s	4200 rpm	2	262634	**62,07 €**	9
180 x 50 x 6	120	40 m/s	4200 rpm	2	262635	**62,07 €**	9
180 x 50 x 6	180	40 m/s	4200 rpm	2	262636	**62,07 €**	9

Pleated mop

FSR 618





Properties	
Bonding agent	Resin
Grain	Aluminium oxide

Applications:	
Metals	●
Wood	◑
Paint/Varnish/Filler	◑
Plastic	◑

Advantages: Pleated mop wheel consisting of pleated aluminum oxide cloth flaps allows easy access to joints, grooves and slots - Very large immersion depth

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** **150** **180** **220** **240** **280** **320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Bore in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
165 x 14	40	50 m/s	5800 rpm	10	10187	**74,21 €**	9
165 x 14	60	50 m/s	5800 rpm	10	5830	**74,21 €**	9
165 x 14	80	50 m/s	5800 rpm	10	5831	**74,21 €**	9
165 x 14	120	50 m/s	5800 rpm	10	73994	**74,21 €**	9
165 x 14	150	50 m/s	5800 rpm	10	25998	**74,21 €**	9
165 x 14	220	50 m/s	5800 rpm	10	26033	**74,21 €**	9

Recommended prices.

Abrasive mop wheels

Abrasive mop

Angle grinder mop

WSM 617





Properties	
Bonding agent	Resin
Grain	Aluminium oxide

Applications:			
Steel	●	Wood	◑
Stainless steel	●		
Paint	●		
Plastic	●		

Advantages: Can be used on all standard angle grinders (80 m/s) - For universal use; in front and side position - Easy tool changing by hand without additional aids

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240 280 320 360 400** 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Width in mm	Grit	Thread/Shaft	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 20	40	thread M14	80 m/s	13300 rpm	2	277014	**27,50 €**	9
115 x 20	60	thread M14	80 m/s	13300 rpm	2	277015	**27,50 €**	9
115 x 20	80	thread M14	80 m/s	13300 rpm	2	277016	**29,10 €**	9
115 x 20	120	thread M14	80 m/s	13300 rpm	2	277017	**29,10 €**	9
125 x 20	40	thread M14	80 m/s	12250 rpm	2	277018	**29,10 €**	9
125 x 20	60	thread M14	80 m/s	12250 rpm	2	277019	**29,10 €**	9
125 x 20	80	thread M14	80 m/s	12250 rpm	2	277020	**30,86 €**	9
125 x 20	120	thread M14	80 m/s	12250 rpm	2	277021	**30,86 €**	9



The all-round abrasive mop wheel for the angle grinder

- Quick and easy mounting
- Multi purpose
- Extremely safe
- Ideal for working on hard-to-reach places

Recommended prices.

Satin finishing drums

Satin finishing drum

SM 611 S





Properties	
Bonding agent	Resin
Grain	Aluminium oxide

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	●
Metals	●

Advantages: Even surface scratch pattern - Special product for fine surface finishing

Available grits:

16 24 30 36 **40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600** 800 1000 1200 1500 2000 2500 3000

Diameter x Width x Bore in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 50 x 19	40	19 m/s	3700 rpm	3	60868	**43,64 €**	9
100 x 50 x 19	60	19 m/s	3700 rpm	3	60899	**43,64 €**	9
100 x 50 x 19	80	19 m/s	3700 rpm	3	60943	**47,88 €**	9
100 x 50 x 19	120	19 m/s	3700 rpm	3	61045	**47,88 €**	9
100 x 100 x 19	40	19 m/s	3700 rpm	1	83167	**83,25 €**	9
100 x 100 x 19	60	19 m/s	3700 rpm	1	7325	**83,25 €**	9
100 x 100 x 19	80	19 m/s	3700 rpm	1	7326	**91,23 €**	9
100 x 100 x 19	120	19 m/s	3700 rpm	1	93076	**91,23 €**	9
100 x 100 x 19	180	19 m/s	3700 rpm	1	93021	**99,43 €**	9
100 x 100 x 19	240	19 m/s	3700 rpm	1	104999	**112,87 €**	9

Recommended prices.

Small abrasive mops

	Material applications														Machine applications			
Type	Metal	Apparatus / container engineering	Precision engineering	Mould making	Fittings	Pipes	Profiled sections	Tools	Mountings	Wood	Contoured wood	Model construction	Profiled sections	Plastics	Flexible shafts	Drilling machines	Die grinders	Page
KM 613	●	●	●	●	●	●	●	●	●	◑	◑	◑	◑	◑	●	●	●	161
KM 615	●	●	●	●	●	●	●	●	●			◑	◑		●	●	●	165
KMT 614	●	●	●	●	●	●	●	●	●	◑	◑	◑	◑	◑	●	●	●	165

● = main application ◑ = possible application

Minimum order quantities for made to order items

Product	Grit	Minimum order quantities
KM 613	40–320	250 pieces
	from 360	500 pieces
KM 615	40–180	250 pieces
KMT 614	40–320	250 pieces
	from 360	500 pieces

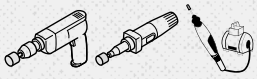
Small abrasive mop

Abrasive mop

Small abrasive mop

KM 613





Properties	
Bonding agent	Resin
Grain	Aluminium oxide

Applications:	
Stainless steel	●
Metals	●
Wood	◑
Plastic	◑

Advantages: Universal product for steel and stainless steel materials - Even removal rate - Suitable for use in hard-to-reach areas

Available grits:

16 | 24 | 30 | 36 | **40** | 50 | **60** | **80** | **100** | **120** | **150** | **180** | **220** | **240** | 280 | **320** | 360 | **400** | **500** | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter x Width x Shaft in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
10 x 10 x 3	40	40 m/s	76300 rpm	10	327992	**4,86 €**	9
10 x 10 x 3	60	40 m/s	76300 rpm	10	327993	**4,86 €**	9
10 x 10 x 3	80	40 m/s	76300 rpm	10	327994	**4,86 €**	9
10 x 10 x 3	120	40 m/s	76300 rpm	10	327995	**4,86 €**	9
10 x 10 x 3	180	40 m/s	76300 rpm	10	327997	**4,86 €**	9
10 x 10 x 3	240	40 m/s	76300 rpm	10	327998	**4,86 €**	9
10 x 10 x 3	320	40 m/s	76300 rpm	10	327999	**4,86 €**	9
20 x 10 x 3	60	40 m/s	38150 rpm	25	325948	**4,15 €**	9
20 x 10 x 3	80	40 m/s	38150 rpm	25	305324	**4,15 €**	9
20 x 10 x 3	120	40 m/s	38150 rpm	25	307342	**4,16 €**	9
20 x 10 x 3	240	40 m/s	38150 rpm	25	307343	**4,16 €**	9
20 x 10 x 3	320	40 m/s	38150 rpm	25	307344	**4,16 €**	9
20 x 10 x 6	40	40 m/s	38150 rpm	25	284729	**4,15 €**	9
20 x 10 x 6	60	40 m/s	38150 rpm	25	284730	**4,15 €**	9
20 x 10 x 6	80	40 m/s	38150 rpm	25	284731	**4,15 €**	9
20 x 10 x 6	120	40 m/s	38150 rpm	25	284732	**4,16 €**	9
20 x 10 x 6	180	40 m/s	38150 rpm	25	284733	**4,16 €**	9
20 x 10 x 6	240	40 m/s	38150 rpm	25	284734	**4,16 €**	9
20 x 10 x 6	320	40 m/s	38150 rpm	25	284735	**4,16 €**	9
20 x 15 x 6	40	40 m/s	38150 rpm	25	284736	**4,19 €**	9
20 x 15 x 6	60	40 m/s	38150 rpm	25	284737	**4,19 €**	9
20 x 15 x 6	80	40 m/s	38150 rpm	25	284738	**4,19 €**	9
20 x 15 x 6	120	40 m/s	38150 rpm	25	284739	**4,21 €**	9
20 x 15 x 6	180	40 m/s	38150 rpm	25	284740	**4,21 €**	9
20 x 15 x 6	240	40 m/s	38150 rpm	25	284741	**4,23 €**	9
20 x 20 x 6	40	40 m/s	38150 rpm	25	284743	**4,25 €**	9
20 x 20 x 6	60	40 m/s	38150 rpm	25	284744	**4,25 €**	9
20 x 20 x 6	80	40 m/s	38150 rpm	25	284745	**4,25 €**	9
20 x 20 x 6	120	40 m/s	38150 rpm	25	284746	**4,30 €**	9
20 x 20 x 6	180	40 m/s	38150 rpm	25	284747	**4,30 €**	9
20 x 20 x 6	240	40 m/s	38150 rpm	25	284748	**4,31 €**	9
20 x 20 x 6	320	40 m/s	38150 rpm	25	284749	**4,31 €**	9
25 x 10 x 6	40	40 m/s	30500 rpm	10	253816	**4,17 €**	9
25 x 10 x 6	60	40 m/s	30500 rpm	10	253591	**4,17 €**	9

Recommended prices.

Small abrasive mop

Abrasive mop

Continuation of KM 613, Small abrasive mop

Diameter x Width x Shaft in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
25 x 10 x 6	80	40 m/s	30500 rpm	10	253592	**4,17 €**	9
25 x 10 x 6	120	40 m/s	30500 rpm	10	253593	**4,18 €**	9
25 x 15 x 6	40	40 m/s	30500 rpm	10	253817	**4,39 €**	9
25 x 15 x 6	60	40 m/s	30500 rpm	10	250985	**4,39 €**	9
25 x 15 x 6	80	40 m/s	30500 rpm	10	237496	**4,39 €**	9
25 x 15 x 6	120	40 m/s	30500 rpm	10	253606	**4,43 €**	9
25 x 15 x 6	150	40 m/s	30500 rpm	10	253607	**4,43 €**	9
25 x 15 x 6	240	40 m/s	30500 rpm	10	253608	**4,44 €**	9
30 x 5 x 3	60	40 m/s	25400 rpm	10	12781	**4,18 €**	9
30 x 5 x 3	80	40 m/s	25400 rpm	10	12782	**4,18 €**	9
30 x 5 x 3	120	40 m/s	25400 rpm	10	12784	**4,19 €**	9
30 x 5 x 6	60	40 m/s	25400 rpm	10	12790	**4,18 €**	9
30 x 5 x 6	80	40 m/s	25400 rpm	10	12791	**4,18 €**	9
30 x 5 x 6	120	40 m/s	25400 rpm	10	12793	**4,19 €**	9
30 x 5 x 6	150	40 m/s	25400 rpm	10	12794	**4,19 €**	9
30 x 5 x 6	240	40 m/s	25400 rpm	10	12796	**4,21 €**	9
30 x 10 x 3	60	40 m/s	25400 rpm	10	12808	**4,25 €**	9
30 x 10 x 3	80	40 m/s	25400 rpm	10	12809	**4,25 €**	9
30 x 10 x 3	120	40 m/s	25400 rpm	10	12811	**4,31 €**	9
30 x 10 x 3	240	40 m/s	25400 rpm	10	12814	**4,32 €**	9
30 x 10 x 6	40	40 m/s	25400 rpm	10	12816	**4,25 €**	9
30 x 10 x 6	60	40 m/s	25400 rpm	10	12817	**4,25 €**	9
30 x 10 x 6	80	40 m/s	25400 rpm	10	12818	**4,25 €**	9
30 x 10 x 6	100	40 m/s	25400 rpm	10	12819	**4,31 €**	9
30 x 10 x 6	120	40 m/s	25400 rpm	10	12820	**4,31 €**	9
30 x 10 x 6	150	40 m/s	25400 rpm	10	12821	**4,31 €**	9
30 x 10 x 6	180	40 m/s	25400 rpm	10	12822	**4,31 €**	9
30 x 10 x 6	240	40 m/s	25400 rpm	10	12823	**4,32 €**	9
30 x 10 x 6	320	40 m/s	25400 rpm	10	12824	**4,32 €**	9
30 x 15 x 6	40	40 m/s	25400 rpm	10	12843	**4,71 €**	9
30 x 15 x 6	60	40 m/s	25400 rpm	10	12844	**4,71 €**	9
30 x 15 x 6	80	40 m/s	25400 rpm	10	12845	**4,71 €**	9
30 x 15 x 6	100	40 m/s	25400 rpm	10	12846	**4,73 €**	9
30 x 15 x 6	120	40 m/s	25400 rpm	10	12847	**4,73 €**	9
30 x 15 x 6	150	40 m/s	25400 rpm	10	12848	**4,73 €**	9
30 x 15 x 6	180	40 m/s	25400 rpm	10	12849	**4,73 €**	9
30 x 15 x 6	240	40 m/s	25400 rpm	10	12850	**4,74 €**	9
30 x 15 x 6	320	40 m/s	25400 rpm	10	12851	**4,74 €**	9
40 x 10 x 6	40	40 m/s	19000 rpm	10	12870	**4,71 €**	9
40 x 10 x 6	60	40 m/s	19000 rpm	10	12871	**4,71 €**	9
40 x 10 x 6	80	40 m/s	19000 rpm	10	12872	**4,71 €**	9
40 x 10 x 6	120	40 m/s	19000 rpm	10	12874	**4,73 €**	9
40 x 15 x 6	40	40 m/s	19000 rpm	10	12906	**4,83 €**	9
40 x 15 x 6	60	40 m/s	19000 rpm	10	12907	**4,83 €**	9
40 x 15 x 6	80	40 m/s	19000 rpm	10	12908	**4,83 €**	9
40 x 15 x 6	100	40 m/s	19000 rpm	10	12909	**4,85 €**	9
40 x 15 x 6	120	40 m/s	19000 rpm	10	12910	**4,85 €**	9
40 x 15 x 6	150	40 m/s	19000 rpm	10	12911	**4,85 €**	9
40 x 15 x 6	180	40 m/s	19000 rpm	10	12912	**4,85 €**	9
40 x 15 x 6	240	40 m/s	19000 rpm	10	12913	**4,85 €**	9
40 x 15 x 6	320	40 m/s	19000 rpm	10	12914	**4,85 €**	9

Recommended prices.

Small abrasive mop

Abrasive mop

Continuation of KM 613, Small abrasive mop

Diameter x Width x Shaft in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
40 x 20 x 6	40	40 m/s	19000 rpm	10	12942	**5,01 €**	9
40 x 20 x 6	60	40 m/s	19000 rpm	10	12943	**5,01 €**	9
40 x 20 x 6	80	40 m/s	19000 rpm	10	12944	**5,01 €**	9
40 x 20 x 6	100	40 m/s	19000 rpm	10	12945	**5,04 €**	9
40 x 20 x 6	120	40 m/s	19000 rpm	10	12946	**5,04 €**	9
40 x 20 x 6	150	40 m/s	19000 rpm	10	12947	**5,04 €**	9
40 x 20 x 6	180	40 m/s	19000 rpm	10	12948	**5,04 €**	9
40 x 20 x 6	240	40 m/s	19000 rpm	10	12949	**5,08 €**	9
40 x 20 x 6	320	40 m/s	19000 rpm	10	12950	**5,08 €**	9
50 x 5 x 6	60	40 m/s	15200 rpm	10	135235	**7,56 €**	9
50 x 5 x 6	80	40 m/s	15200 rpm	10	136451	**7,56 €**	9
50 x 5 x 6	120	40 m/s	15200 rpm	10	251778	**7,61 €**	9
50 x 10 x 6	40	40 m/s	15200 rpm	10	12960	**4,58 €**	9
50 x 10 x 6	60	40 m/s	15200 rpm	10	12961	**4,58 €**	9
50 x 10 x 6	80	40 m/s	15200 rpm	10	12962	**4,58 €**	9
50 x 10 x 6	120	40 m/s	15200 rpm	10	12964	**4,63 €**	9
50 x 10 x 6	150	40 m/s	15200 rpm	10	12965	**4,63 €**	9
50 x 10 x 6	240	40 m/s	15200 rpm	10	12967	**4,68 €**	9
50 x 15 x 6	40	40 m/s	15200 rpm	10	12978	**5,27 €**	9
50 x 15 x 6	60	40 m/s	15200 rpm	10	12979	**5,27 €**	9
50 x 15 x 6	80	40 m/s	15200 rpm	10	12980	**5,27 €**	9
50 x 15 x 6	120	40 m/s	15200 rpm	10	12982	**5,29 €**	9
50 x 20 x 6	40	40 m/s	15200 rpm	10	12996	**5,71 €**	9
50 x 20 x 6	60	40 m/s	15200 rpm	10	12997	**5,71 €**	9
50 x 20 x 6	80	40 m/s	15200 rpm	10	12998	**5,71 €**	9
50 x 20 x 6	100	40 m/s	15200 rpm	10	12999	**5,73 €**	9
50 x 20 x 6	120	40 m/s	15200 rpm	10	13000	**5,73 €**	9
50 x 20 x 6	150	40 m/s	15200 rpm	10	13001	**5,73 €**	9
50 x 20 x 6	180	40 m/s	15200 rpm	10	13002	**5,73 €**	9
50 x 20 x 6	240	40 m/s	15200 rpm	10	13003	**5,78 €**	9
50 x 20 x 6	320	40 m/s	15200 rpm	10	13004	**5,78 €**	9
50 x 30 x 6	40	40 m/s	15200 rpm	10	61282	**6,39 €**	9
50 x 30 x 6	60	40 m/s	15200 rpm	10	61299	**6,39 €**	9
50 x 30 x 6	80	40 m/s	15200 rpm	10	61319	**6,39 €**	9
50 x 30 x 6	100	40 m/s	15200 rpm	10	61333	**6,43 €**	9
50 x 30 x 6	120	40 m/s	15200 rpm	10	61350	**6,43 €**	9
50 x 30 x 6	150	40 m/s	15200 rpm	10	71015	**6,43 €**	9
50 x 30 x 6	180	40 m/s	15200 rpm	10	61371	**6,43 €**	9
50 x 30 x 6	240	40 m/s	15200 rpm	10	71017	**6,46 €**	9
50 x 30 x 6	320	40 m/s	15200 rpm	10	61389	**6,46 €**	9
60 x 15 x 6	40	40 m/s	12700 rpm	10	13014	**5,57 €**	9
60 x 15 x 6	60	40 m/s	12700 rpm	10	13015	**5,57 €**	9
60 x 15 x 6	80	40 m/s	12700 rpm	10	13016	**5,57 €**	9
60 x 15 x 6	120	40 m/s	12700 rpm	10	13018	**5,58 €**	9
60 x 15 x 6	150	40 m/s	12700 rpm	10	13019	**5,58 €**	9
60 x 15 x 6	240	40 m/s	12700 rpm	10	13021	**5,61 €**	9
60 x 20 x 6	40	40 m/s	12700 rpm	10	13032	**6,26 €**	9
60 x 20 x 6	60	40 m/s	12700 rpm	10	13033	**6,26 €**	9
60 x 20 x 6	80	40 m/s	12700 rpm	10	13034	**6,26 €**	9
60 x 20 x 6	120	40 m/s	12700 rpm	10	13036	**6,26 €**	9
60 x 20 x 6	180	40 m/s	12700 rpm	10	13038	**6,26 €**	9

Recommended prices.

Small abrasive mop

Abrasive mop

Continuation of KM 613, Small abrasive mop

Diameter x Width x Shaft in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
60 x 20 x 6	240	40 m/s	12700 rpm	10	13039	**6,37 €**	9
60 x 30 x 6	40	40 m/s	12700 rpm	10	13050	**6,69 €**	9
60 x 30 x 6	60	40 m/s	12700 rpm	10	13051	**6,69 €**	9
60 x 30 x 6	80	40 m/s	12700 rpm	10	13052	**6,69 €**	9
60 x 30 x 6	100	40 m/s	12700 rpm	10	13053	**6,73 €**	9
60 x 30 x 6	120	40 m/s	12700 rpm	10	13054	**6,73 €**	9
60 x 30 x 6	150	40 m/s	12700 rpm	10	13055	**6,73 €**	9
60 x 30 x 6	180	40 m/s	12700 rpm	10	13056	**6,73 €**	9
60 x 30 x 6	240	40 m/s	12700 rpm	10	13057	**6,74 €**	9
60 x 30 x 6	320	40 m/s	12700 rpm	10	13058	**6,74 €**	9
60 x 40 x 6	40	40 m/s	12700 rpm	10	13068	**8,25 €**	9
60 x 40 x 6	60	40 m/s	12700 rpm	10	13069	**8,25 €**	9
60 x 40 x 6	80	40 m/s	12700 rpm	10	13070	**8,25 €**	9
60 x 40 x 6	100	40 m/s	12700 rpm	10	13071	**8,30 €**	9
60 x 40 x 6	120	40 m/s	12700 rpm	10	13072	**8,30 €**	9
60 x 40 x 6	150	40 m/s	12700 rpm	10	13073	**8,30 €**	9
60 x 40 x 6	240	40 m/s	12700 rpm	10	13075	**8,33 €**	9
60 x 50 x 6	40	32 m/s	10150 rpm	10	13086	**9,46 €**	9
60 x 50 x 6	60	32 m/s	10150 rpm	10	13087	**9,46 €**	9
60 x 50 x 6	80	32 m/s	10150 rpm	10	13088	**9,46 €**	9
60 x 50 x 6	120	32 m/s	10150 rpm	10	13090	**9,53 €**	9
60 x 50 x 6	180	32 m/s	10150 rpm	10	13092	**9,53 €**	9
80 x 15 x 6	40	40 m/s	9500 rpm	10	13104	**6,83 €**	9
80 x 15 x 6	60	40 m/s	9500 rpm	10	13105	**6,83 €**	9
80 x 15 x 6	80	40 m/s	9500 rpm	10	13106	**6,83 €**	9
80 x 15 x 6	120	40 m/s	9500 rpm	10	13108	**6,85 €**	9
80 x 15 x 6	150	40 m/s	9500 rpm	10	13109	**6,85 €**	9
80 x 15 x 6	240	40 m/s	9500 rpm	10	13111	**6,89 €**	9
80 x 20 x 6	40	40 m/s	9500 rpm	10	13122	**7,58 €**	9
80 x 20 x 6	60	40 m/s	9500 rpm	10	13123	**7,58 €**	9
80 x 20 x 6	80	40 m/s	9500 rpm	10	13124	**7,58 €**	9
80 x 20 x 6	120	40 m/s	9500 rpm	10	13126	**7,66 €**	9
80 x 30 x 6	40	40 m/s	9500 rpm	10	13140	**9,68 €**	9
80 x 30 x 6	60	40 m/s	9500 rpm	10	13141	**9,68 €**	9
80 x 30 x 6	80	40 m/s	9500 rpm	10	13142	**9,68 €**	9
80 x 30 x 6	120	40 m/s	9500 rpm	10	13144	**9,71 €**	9
80 x 30 x 6	150	40 m/s	9500 rpm	10	13145	**9,71 €**	9
80 x 30 x 6	240	40 m/s	9500 rpm	10	13147	**9,77 €**	9
80 x 30 x 6	320	40 m/s	9500 rpm	10	13148	**9,77 €**	9
80 x 40 x 6	40	40 m/s	9500 rpm	10	13158	**11,90 €**	9
80 x 40 x 6	60	40 m/s	9500 rpm	10	13159	**11,90 €**	9
80 x 40 x 6	80	40 m/s	9500 rpm	10	13160	**11,90 €**	9
80 x 40 x 6	120	40 m/s	9500 rpm	10	13162	**11,93 €**	9
80 x 50 x 6	40	32 m/s	7650 rpm	10	13176	**13,41 €**	9
80 x 50 x 6	60	32 m/s	7650 rpm	10	13177	**13,41 €**	9
80 x 50 x 6	80	32 m/s	7650 rpm	10	13178	**13,41 €**	9
80 x 50 x 6	100	32 m/s	7650 rpm	10	13179	**13,48 €**	9
80 x 50 x 6	120	32 m/s	7650 rpm	10	13180	**13,48 €**	9
80 x 50 x 6	150	32 m/s	7650 rpm	10	13181	**13,48 €**	9
80 x 50 x 6	240	32 m/s	7650 rpm	10	13183	**13,53 €**	9
80 x 50 x 6	320	32 m/s	7650 rpm	10	13184	**13,53 €**	9

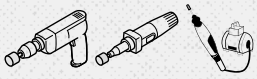
Recommended prices.

Small abrasive mop

Abrasive mop

Small abrasive mop

KM 615





Properties		Applications:	
Bonding agent	Resin	Stainless steel	●
Grain	Aluminium oxide		

Advantages: Cool grinding due to multibond - Increased removal rate on stainless steel

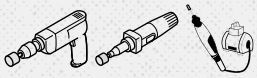
Available grits:

16 24 30 36 **40** 50 **60** **80** 100 **120** **150** **180** 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Width x Shaft in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
30 x 10 x 6	60	40 m/s	25400 rpm	10	253615	**4,93 €**	9
30 x 10 x 6	80	40 m/s	25400 rpm	10	253620	**4,93 €**	9
30 x 10 x 6	120	40 m/s	25400 rpm	10	253610	**4,94 €**	9
40 x 20 x 6	60	40 m/s	19000 rpm	10	253616	**5,83 €**	9
40 x 20 x 6	80	40 m/s	19000 rpm	10	253621	**5,83 €**	9
40 x 20 x 6	120	40 m/s	19000 rpm	10	253611	**5,84 €**	9
50 x 20 x 6	60	40 m/s	15200 rpm	10	253617	**6,56 €**	9
60 x 30 x 6	60	40 m/s	12700 rpm	10	253618	**7,72 €**	9
60 x 30 x 6	80	40 m/s	12700 rpm	10	253623	**7,72 €**	9
80 x 40 x 6	60	40 m/s	9500 rpm	10	253619	**13,71 €**	9
80 x 40 x 6	80	40 m/s	9500 rpm	10	253624	**13,71 €**	9

Small abrasive mop, cup-shaped

KMT 614





Properties		Applications:	
Bonding agent	Resin	Metals	●
Grain	Aluminium oxide	Wood	◑
		Plastic	◑

Advantages: Can be used in radial and front position

Available grits:

16 24 30 36 **40** **50** **60** **80** **100** **120** **150** **180** **220** **240** 280 **320** **360** **400** **500** **600** 800 1000 1200 1500 2000 2500 3000

Diameter x Width x Shaft in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
60 x 40 x 6	40	40 m/s	12700 rpm	10	13194	**9,57 €**	9
60 x 40 x 6	60	40 m/s	12700 rpm	10	13195	**9,57 €**	9

Recommended prices.

Non-woven products

			Machines													Material applications						
Work step	**Type**	**Tool type**	**Angle grinderr**	**Drilling machine**	**Die grinder**	**Flexible shaft grinder**	**Back stand grinding machine**	**Hand tool belt grinder**	**Right angle die grinder**	**Orbital sander**	**Satin finishing machine**	**Floor standing grinder**	**Random orbital sander**	**Fillet weld grinder**	**Hand sanding**	**Stainless steel**	**Steel**	**NF metals**	**Varnish**	**Plastic**	**Wood**	**Page**
Light sanding and creating satin finishes	***SMT 850 plus***	Combi-abrasive mop disc	●													●	◑					**185**
	SMT 800	Non-woven mop disc	●													●	●	●				**185**
	SV 484	SCM non-woven web disc (universal)	●													●	●	●	◑			**173**
	NDS 800	SCM non-woven web disc (hard, edge)	●													●	●	●	◑			**174**
	NBS 800	SCM non-woven web belt					●									●	●	●				**171**
	NBF 800	SCM non-woven file belt						●								●	●	●				**170**
	QMC/QRC 800	SCM Quick Change Disc							●							●	●	●				**176,178**
Coarse cleaning, removal of coatings	***PW 2000***	Power wheel		●	●	●										●	●	◑	●			**189**
	NCD 200	Coarse cleaning disc	●													●	●	◑	●			**188**
	NCD 200 HD	Coarse cleaning disc HD	●													●	●	◑	◑			**189**
	QRC 200 HD	Coarse cleaning QCD							●							●	●	◑	◑			**179**
Finishing and creating matt finishes	***NRO 400***	Non-woven web roll, aluminium oxide								●					●	●	●	●	◑	◑	◑	**168**
	NRO 500	Non-woven web roll, SiC								●					●	●	◑	◑	●	●	◑	**169**
	NPA 400	Non-woven hand pad, aluminium oxide								●					●	●	●	●	◑	◑	◑	**169**
	NPA 500	Non-woven hand pad, SiC								●					●	●	◑	◑	●	●	◑	**170**
	NFW 600 S	Non-woven finishing wheel									●					●	●	●		◑		**182**
	NCW 600 S	Non-woven combi finishing wheel									●					●	●	●		◑		**182**
	NFW 600	Non-woven finishing wheel										●				●	●	●		◑		**181**
	NCW 600	Non-woven combi finishing wheel										●				●	●	●		◑		**181**
	NDS 400 K	Non-woven self-adhesive disc											●			●	●	●	●	●	◑	**172**
	QMC/QRC 400	Non-woven QCD							●							●	●	●	◑	◑		**176,177**
	NFS 600	Non-woven mounted wheel		●	●	●										●	●	●		◑		**184**
	NCS 600	Combi non-woven mounted wheel		●	●	●										●	●	●		◑		**183**
Removal of heat tinting, pre-polishing	***NUD 500***	Unitised compact disc	●													●	●	●				**186**
	MFW 600	Unitised compact disc / wheel	●											●		●	●	●				**186**
	QRC 500	Unitised compact QCD							●							●	●	●				**178**
	NCO 700 DB	Non-woven convolute wheel										●				●	●	●		◑		**187**
	NCO 710 DB	Non-woven convolute wheel										●				●	●	●		◑		**187**

● = main application ◑ = possible application

Minimum order quantities for made to order items

Format/style	Product	Width / Diameter	Minimum order quantity
Rolls	NRO 400 / 500	Dimensions and quantities on request	
Sheets	NPA 400 / 500	Dimensions and quantities on request	
Belts	NBF 800	6 – 13 mm	20 pieces
		14 – 30 mm	10 pieces
	NBS 800	31 – 75 mm	5 pieces
		76 – 320 mm	2 pieces
Quick Change Discs	QRC/QMC 800	Ø 38 mm	400 pieces
		Ø 50 mm	350 pieces
		Ø 76 mm	350 pieces
	QRC/QMC 400	Ø 38 mm	700 pieces
		Ø 50 mm	500 pieces
		Ø 76 mm	375 pieces
Abrasive mop wheels/ Abrasive mop rollers	NFW 600 / NCW 600	Ø 100 – 165 mm	20 pieces
		Ø 200 – 300 mm	10 pieces
	NFW 600 S/ NCW 600 S	Ø 100 – 110 mm	20 pieces
Small abrasive mop	NCS 600 / NFS 600	Ø 30, 40, 50, 60 mm	150 pieces
		Ø 80, 100 mm	100 pieces
Non-woven compact wheels	MFW 600	Ø 125 + Ø 150 mm	250 pieces
	NCO 700 / NCO 710	Ø 152,4 + Ø 203,2 mm	10 pieces
		Ø 250 mm + Ø 300 mm	20 pieces

The minimum length for non-woven belts is 270 mm.
We reserve the right to over-deliver or under-deliver production items.

Non-woven web

Rolls

Non-woven web roll, waterproof

NRO 400





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Soft non-woven material

Applications:	
Stainless steel	●
Metals	●
Wood	●
Plastic	◑
Paint/Varnish/Filler	◑

Advantages: Very good adaptation to surface contours - No clogging - Ideal for smoothing, cleaning, roughening and for general surface finishing - Can be used wet and dry

Width x Length in mm	Colour	Grade	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 10000	maroon	medium	1	258870	**56,66 €**	1
100 x 10000	maroon	fine	1	258872	**52,73 €**	1
100 x 10000	dark green	very fine general purpose	1	258871	**44,01 €**	1
100 x 10000	maroon	very fine	1	258873	**52,73 €**	1
115 x 10000	maroon	coarse	1	271086	**99,57 €**	1
115 x 10000	maroon	medium	1	258885	**64,97 €**	1
115 x 10000	maroon	fine	1	258887	**60,74 €**	1
115 x 10000	dark green	very fine general purpose	1	258886	**51,76 €**	1
115 x 10000	maroon	very fine	1	258888	**60,74 €**	1
150 x 10000	maroon	medium	1	258890	**84,85 €**	1
150 x 10000	maroon	fine	1	258892	**79,00 €**	1
150 x 10000	dark green	very fine general purpose	1	258891	**66,61 €**	1
150 x 10000	maroon	very fine	1	258893	**79,00 €**	1

Recommended prices.

Non-woven web roll, waterproof

NRO 500





Properties	
Bonding agent	Resin
Grain	SiC
Non-woven material type	Soft non-woven material

Applications:	
Stainless steel	●
Plastic	●
Paint/Varnish/Filler	●
Metals	◑
Wood	◑

Advantages: Very good adaptation to surface contours - No clogging - Ideal for smoothing, cleaning, roughening and for general surface finishing - Can be used wet and dry

Width x Length in mm	Colour	Grade	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 10000	black	medium	1	260365	**61,92 €**	1
100 x 10000	grey	ultra fine	1	258874	**57,63 €**	1
115 x 10000	black	medium	1	260366	**71,00 €**	1
115 x 10000	grey	ultra fine	1	258889	**66,38 €**	1
150 x 10000	black	medium	1	260367	**92,61 €**	1
150 x 10000	grey	ultra fine	1	258894	**86,33 €**	1

Non-woven web hand pad, waterproof

NPA 400





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Soft non-woven material

Applications:	
Stainless steel	●
Metals	●
Wood	●
Paint/Varnish	◑
Plastic	◑

Advantages: Outstanding for surface finishing, e.g. adaptation to an existing surface scratch pattern - Can be used wet and dry

Width x Length in mm	Colour	Grade	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
152 x 229	brown	coarse	20	342852	**289,87 €**	5
152 x 229	maroon	medium	20	342855	**229,53 €**	5
152 x 229	maroon	fine	20	342856	**227,60 €**	5
152 x 229	maroon	very fine	20	342849	**233,44 €**	5
152 x 229	green	very fine heavy duty	20	342853	**229,53 €**	5
152 x 229	dark green	very fine general purpose	20	342854	**227,60 €**	5

Recommended prices.

Non-woven web

Pads / Belts

Non-woven web hand pad, waterproof

NPA 500





Properties	
Bonding agent	Resin
Grain	SiC
Non-woven material type	Soft non-woven material

Applications:	
Paint/Varnish	●
Plastic	●
Stainless steel	●
Metals	◑
Wood	◑

Advantages: Outstanding for surface finishing, e.g. adaptation to an existing surface scratch pattern - Can be used wet and dry

Width x Length in mm	Colour	Grade	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
152 x 229	black	medium	20	342857	**257,24 €**	5
152 x 229	grey	ultra fine	20	342851	**255,13 €**	5
152 x 229	white	without grain	20	342850	**248,72 €**	5

SCM file belt

NBF 800





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Non-woven material with fabric lining

Applications:	
Stainless steel	●
NF metals	●
Metals	◑

Advantages: Special product for surface finishing with hand tool belt grinders - Ideal for removal of discolorations, for light deburring, leveling, matt finishing and roughening - Minimal clogging and long service life - Suitable for dry and wet grinding

Width x Length in mm	Belt joint	Colour	Grade	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
6 x 520	F4W	brown	coarse	10	258646	**3,91 €**	3
6 x 520	F4W	maroon	medium	10	258647	**3,52 €**	3
6 x 520	F4W	blue	very fine	10	258648	**3,52 €**	3
6 x 610	F4W	brown	coarse	10	380449	**4,18 €**	3
6 x 610	F4W	maroon	medium	10	380448	**3,72 €**	3
6 x 610	F4W	blue	very fine	10	343154	**3,72 €**	3
9 x 533	F4W	brown	coarse	10	258652	**4,15 €**	3
9 x 533	F4W	maroon	medium	10	258653	**3,55 €**	3
9 x 533	F4W	blue	very fine	10	258654	**3,55 €**	3
10 x 330	F4W	brown	coarse	10	258655	**3,09 €**	3
10 x 330	F4W	maroon	medium	10	258656	**2,68 €**	3
10 x 330	F4W	blue	very fine	10	258657	**2,68 €**	3
12 x 520	F4W	brown	coarse	10	258658	**4,26 €**	3
12 x 520	F4W	maroon	medium	10	258659	**3,48 €**	3

Recommended prices.

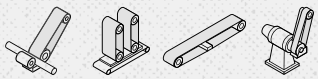
Continuation of NBF 800, SCM File belt

Width x Length in mm	Belt joint	Colour	Grade	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
12 x 520	F4W	blue	very fine	10	258660	**3,48 €**	3
12 x 533	F4W	maroon	medium	10	258662	**3,54 €**	3
13 x 457	F4W	brown	coarse	10	258664	**4,12 €**	3
13 x 457	F4W	maroon	medium	10	258665	**3,37 €**	3
13 x 457	F4W	blue	very fine	10	258666	**3,37 €**	3
13 x 610	F4W	brown	coarse	10	258667	**5,10 €**	3
13 x 610	F4W	maroon	medium	10	258668	**4,11 €**	3
13 x 610	F4W	blue	very fine	10	258669	**4,11 €**	3
20 x 520	F4W	brown	coarse	10	258671	**6,31 €**	3
20 x 520	F4W	maroon	medium	10	258672	**5,02 €**	3
20 x 520	F4W	blue	very fine	10	258673	**5,02 €**	3
28 x 533	F4W	maroon	medium	10	258695	**7,27 €**	3
28 x 533	F4W	blue	very fine	10	258696	**7,27 €**	3
30 x 533	F4W	brown	coarse	5	258699	**9,66 €**	3
30 x 533	F4W	maroon	medium	5	258700	**7,67 €**	3
30 x 533	F4W	blue	very fine	5	258701	**7,67 €**	3
30 x 610	F4W	maroon	medium	5	258703	**8,52 €**	3

SCM standard belt

NBS 800





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Non-woven material with fabric lining

Applications:	
Stainless steel	●
NF metals	●
Metals	◑

Advantages: Special product for surface finishing with hand-operated machines (except hand tool belt grinders) and stationary machines - Ideal for removal of discolorations, for light deburring, leveling, matte finishing and roughening - Minimal clogging - Long service life - Suitable for dry and wet grinding

Width x Length in mm	Belt joint	Colour	Grade	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
30 x 800	F3W	purple	medium	5	258706	**10,61 €**	3
40 x 618	F3W	grey	coarse	5	258711	**13,97 €**	3
40 x 618	F3W	purple	medium	5	258712	**10,88 €**	3
40 x 618	F3W	blue	very fine	5	258713	**10,88 €**	3
40 x 760	F3W	grey	coarse	5	659528	**16,77 €**	3
40 x 760	F3W	purple	medium	5	659535	**12,97 €**	3
40 x 760	F3W	green	fine	5	372093	**12,97 €**	3
40 x 820	F3W	grey	coarse	5	258714	**17,95 €**	3
40 x 820	F3W	purple	medium	5	258715	**13,85 €**	3
40 x 820	F3W	blue	very fine	5	258716	**13,85 €**	3
50 x 450	F3W	grey	coarse	5	258717	**12,87 €**	3
50 x 450	F3W	purple	medium	5	258718	**10,06 €**	3
50 x 2000	F3W	grey	coarse	5	354643	**51,28 €**	3
50 x 2000	F3W	purple	medium	5	338943	**38,79 €**	3
50 x 2000	F3W	blue	very fine	5	354644	**38,79 €**	3

Recommended prices.

Non-woven web

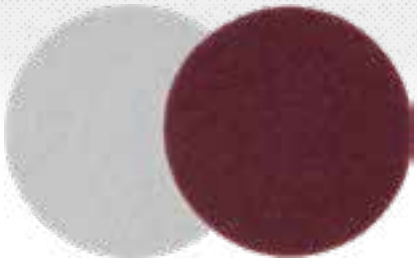
Belts / Discs

Continuation of NBS 800, SCM standard belt

Width x Length in mm	Belt joint	Colour	Grade	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
75 x 2000	F3W	grey	coarse	5	258729	**76,68 €**	3
75 x 2000	F3W	purple	medium	5	258730	**57,94 €**	3
75 x 2000	F3W	blue	very fine	5	258731	**57,94 €**	3
90 x 395	F3W	grey	coarse	5	383427	**19,66 €**	3
90 x 395	F3W	purple	medium	5	336813	**15,22 €**	3
90 x 395	F3W	blue	very fine	5	336812	**15,22 €**	3
100 x 295	F3W	grey	coarse	1	380329	**16,19 €**	3
100 x 295	F3W	purple	medium	1	380328	**12,62 €**	3
100 x 295	F3W	blue	very fine	1	380327	**12,62 €**	3
150 x 2000	F3W	grey	coarse	5	380337	**151,14 €**	3
150 x 2000	F3W	purple	medium	5	380334	**113,67 €**	3
150 x 2000	F3W	blue	very fine	5	380357	**113,67 €**	3

Non-woven web disc, self-fastening

NDS 400 K





Properties	
Bonding agent	Resin
Grain	Aluminium oxide/SiC
Non-woven material type	Soft non-woven material + velour backing

Applications:			
Metals	●	Paint/Varnish/Filler	●
Steel	●		
Stainless steel	●		
Plastic	●		

Advantages: Creates an omnidirectional, ultra-fine satin finish on stainless steel surfaces - Effortless cleaning of metal surfaces - Removal of thin layers of oxidation on NF metal - Preparation of surfaces for subsequent coating - Roughening of painted and plastic surfaces - Available in ultra fine (SiC) and very fine (Aluminium oxide)

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 **320** 360 400 500 **600** 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Colour	Grade	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
150	320	maroon	very fine	20	342640	**485,58 €**	5
150	600	grey	ultra fine	20	342641	**485,58 €**	5

Recommended prices.

SCM disc, waterproof

SV 484





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Non-woven material with fabric lining

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	●
Metals	●
Stainless steel	●

Advantages: Universal non-woven web disc with outstanding price-performance ratio - Soft and elastic grinding - Can be used wet and dry - With center hole for easy mounting, secure hold and smooth running on backing plates with centering - Also suited for backing pads without centering and fiber discs backing plates with clamping screw

Available grits:

16 24 30 36 40 50 60 **80** **100** 120 150 **180** 220 240 **280** 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Bore in mm	Grit	Grade	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115 x 22	80	coarse	10	353413	**348,19 €**	5
115 x 22	100	medium	10	353415	**332,65 €**	5
115 x 22	180	medium	10	353409	**332,65 €**	5
115 x 22	280	very fine	10	353410	**332,65 €**	5
125 x 22	80	coarse	10	353414	**457,13 €**	5
125 x 22	100	medium	10	353416	**433,79 €**	5
125 x 22	180	medium	10	353411	**433,79 €**	5
125 x 22	280	very fine	10	353412	**433,79 €**	5

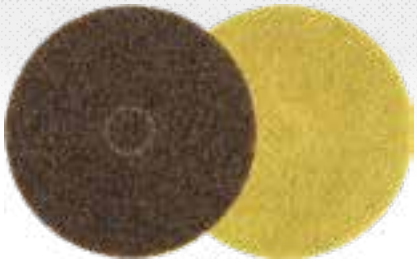
Recommended prices.

Non-woven web

Discs / Backing pads

SCM disc, waterproof

NDS 800





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Non-woven material with fabric lining

Applications:			
Metals	●	Wood	◑
Stainless steel	●		
Paint/Varnish/Filler	◑		
Plastic	◑		

Advantages: High edge stability - Aggressive abrasive behaviour - Long service life - Can be used for wet and dry grinding - With expressible center hole for easy mounting, secure hold and smooth running on backing plates with centering - Also suited for backing pads without centering and fiber discs backing plates with clamping screw

Available grits:

16 24 30 36 40 **50** 60 80 **100** 120 150 **180** 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Bore in mm	Grit	Colour	Grade	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
115 x 22	50	brown	coarse	10	320103	**556,33 €**	5
115 x 22	100	maroon	medium	10	320104	**468,80 €**	5
115 x 22	180	blue	very fine	10	320105	**468,80 €**	5
125 x 22	50	brown	coarse	10	320106	**647,76 €**	5
125 x 22	100	maroon	medium	10	320107	**534,95 €**	5
125 x 22	180	blue	very fine	10	320108	**534,95 €**	5

Self-fastening backing pad for SCM discs

NDS 555





Advantages: Good adhesion for non-woven web discs - For medium-duty grinding and polishing

Diameter in mm	Thread/Shaft	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115	thread M14	13300 rpm	1	164100	**24,73 €**	14
125	thread M14	12250 rpm	1	208275	**26,84 €**	14

Recommended prices.

Self-fastening backing pad for SCM discs with center hole

NDS 555 C





Advantages: Easy and always centric positioning of the non-woven web discs - Good adhesion due to special self-fastening hooks - Less vibrations, stable running - No loosening of the discs, even with decreasing adhesion - Adaptable, for surfaces and light contours

Diameter in mm	Thread/Shaft	Suitable for	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115	thread M14	Diameter 115 x 22	13300 rpm	1	358126	**25,25 €**	14
125	thread M14	Diameter 125 x 22	12250 rpm	1	358127	**27,37 €**	14

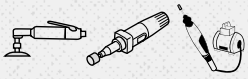
Recommended prices.

Non-woven web
Quick Change Discs

Non-woven web quick change disc

QMC 400





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Soft non-woven material

Applications:	
Paint/Varnish/Filler	●
Stainless steel	●
Metals	◑

Advantages: Suitable for surface finishing work - For cleaning work on metals and painted surfaces

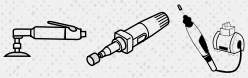
Diameter in mm	Colour	Grade	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
50	bordeaux	medium	19100 rpm	50	295392	**154,00 €**	5
50	bordeaux	fine	19100 rpm	50	295393	**145,00 €**	5
50	bordeaux	very fine	19100 rpm	50	295394	**142,00 €**	5

Backing pads see page 177 / Adapter see page 180.

SCM quick change disc

QMC 800





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Non-woven material with fabric lining

Applications:	
Metals	●
Stainless steel	●
Paint/Varnish/Filler	◑

Advantages: For light deburring - For removal of rust and paint - Long life due to hard, stable quality of surface conditioning material

Diameter in mm	Colour	Grade	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
50	grey	coarse	19100 rpm	50	295410	**295,00 €**	5
50	purple	medium	19100 rpm	50	295411	**281,00 €**	5
50	blue	very fine	19100 rpm	50	295412	**259,00 €**	5
76	grey	coarse	12500 rpm	25	295416	**443,00 €**	5
76	purple	medium	12500 rpm	25	295417	**422,00 €**	5
76	blue	very fine	12500 rpm	25	295418	**388,00 €**	5

Backing pads see page 177 / Adapter see page 180.

Recommended prices.

Backing pad

QMC 555



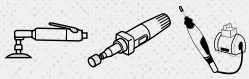


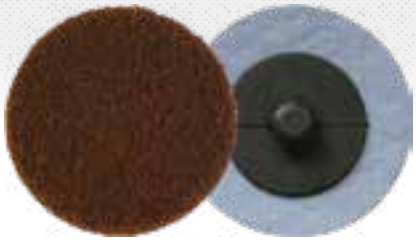
Advantages: For secure mounting of QMC discs - Optimized abrasive properties (aggressiveness, surface quality) due to three hardnesses - Easy differentiation of the hardnesses through coloured rings - Fixing spindle can be unscrewed, therefore the use on angle grinder or with adapter QCA 555 is possible via 1/4"-20 thread

Diameter in mm	Thread/Shaft	Density	Colour	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
25	Shaft 6 mm	medium	blue	30000 rpm	1	295422	**18,09 €**	14
38	Shaft 6 mm	soft	grey	30000 rpm	1	300058	**18,83 €**	14
38	Shaft 6 mm	medium	blue	30000 rpm	1	295424	**18,46 €**	14
38	Shaft 6 mm	firm	red	30000 rpm	1	300059	**20,49 €**	14
50	Shaft 6 mm	soft	grey	30000 rpm	1	300060	**20,14 €**	14
50	Shaft 6 mm	medium	blue	30000 rpm	1	295426	**20,14 €**	14
50	Shaft 6 mm	firm	red	30000 rpm	1	295427	**21,88 €**	14
76	Shaft 6 mm	soft	grey	20000 rpm	1	300061	**21,38 €**	14
76	Shaft 6 mm	medium	blue	20000 rpm	1	295430	**21,38 €**	14
76	Shaft 6 mm	firm	red	20000 rpm	1	295431	**24,23 €**	14

Non-woven web quick change disc

QRC 400





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Soft non-woven material

Applications:	
Paint/Varnish/Filler	●
Stainless steel	●
Metals	◑

Advantages: Suitable for surface finishing work - For cleaning work on metals and painted surfaces

All sizes and minimum purchasing quantities available on request

Backing pads see page 179 / Adapter see page 180.

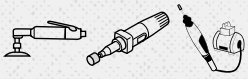
Recommended prices.

Non-woven web
Quick Change Discs

SCM quick change disc

QRC 800





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Non-woven material with fabric lining

Applications:	
Metals	●
Stainless steel	●
Paint/Varnish/Filler	◑

Advantages: For light deburring - For removal of rust and paint - Long life due to hard, stable quality of surface conditioning material

Diameter in mm	Colour	Grade	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
50	grey	coarse	19100 rpm	50	295413	**295,00 €**	5
50	purple	medium	19100 rpm	50	295414	**281,00 €**	5
50	blue	very fine	19100 rpm	50	295415	**259,00 €**	5
76	grey	coarse	12500 rpm	25	295419	**443,00 €**	5
76	purple	medium	12500 rpm	25	295420	**422,00 €**	5

Backing pads see page 179 / Adapter see page 180.

Unitized Quick Change Discs

QRC 500





Properties	
Bonding agent	Resin
Grain	Aluminium oxide/SiC
Non-woven material type	Highly compacted material made of compressed non-woven web layers

Applications:			
Stainless steel	●	NF metals	●
Titanium	●	Aluminium	●
Steel	●		
High alloy steel	●		

Advantages: Very long service life - Very fine, constant and brilliant surface pattern - Versatile, depending on density and structure (removal to polishing) - Very suitable for hard-to-reach areas (e.g. inside corners) - Can be used on the face and surface - Free of metallic ingredients

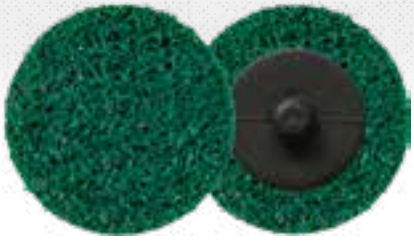
Diameter in mm	Colour	Grade	Density	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
51	grey	fine	2 SF soft	22100 rpm	10	358978	**867,00 €**	5
51	grey	fine	3 SF medium soft	22100 rpm	10	358981	**913,00 €**	5
51	grey	fine	6 SF hard	22100 rpm	10	358979	**1.022,00 €**	5
51	maroon	coarse	8 AC very hard	22100 rpm	10	358980	**1.213,00 €**	5
76	grey	fine	2 SF soft	15100 rpm	5	358982	**1.301,00 €**	5
76	grey	fine	3 SF medium soft	15100 rpm	5	358985	**1.369,00 €**	5
76	grey	fine	6 SF hard	15100 rpm	5	358983	**1.533,00 €**	5
76	maroon	coarse	8 AC very hard	15100 rpm	5	358984	**1.820,00 €**	5

Backing pads see page 179 / Adapter see page 180.

Recommended prices.

Quick Change Disc, Clean and Strip

QRC 200 HD





Properties	
Bonding agent	Resin
Grain	Ceramic coated aluminium oxide
Non-woven material type	Clean and strip material

Applications:	
Stainless steel	●
Steel	●
NF metals	●
Paint/Varnish/Filler	●

Advantages: Hard, aggressive cleaning fleece for heavy-duty use - Open structure, no clogging and cool grinding - Fast work progress and long service life - No change in workpiece geometry in metal applications - Can be used on the face and surface

Diameter in mm	Colour	Grade	Max. RPM	Packing unit/pcs.	Cat. number	Price/100 pcs. €	Discount group
51	green	extra coarse	10500 rpm	10	358993	**408,00 €**	5
76	green	extra coarse	7000 rpm	5	358994	**612,00 €**	5

Backing pads see page 179 / Adapter see page 180.

Backing pad

QRC 555





Advantages: For secure mounting of QRC discs - Optimized abrasive properties (aggressiveness, surface quality) due to two hardnesses - Easy differentiation of the hardnesses through coloured rings - Fixing spindle can be unscrewed, therefore the use on angle grinder or with adapter QCA 555 is possible via 1/4"-20 thread

Diameter in mm	Thread/Shaft	Density	Colour	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
25	Shaft 6 mm	medium	blue	30000 rpm	1	295423	**18,09 €**	14
38	Shaft 6 mm	medium	blue	30000 rpm	1	295425	**18,46 €**	14
50	Shaft 6 mm	medium	blue	30000 rpm	1	295428	**20,14 €**	14
50	Shaft 6 mm	firm	red	30000 rpm	1	295429	**21,88 €**	14
76	Shaft 6 mm	medium	blue	20000 rpm	1	295432	**21,38 €**	14
76	Shaft 6 mm	firm	red	20000 rpm	1	295433	**24,23 €**	14

Recommended prices.

Non-woven web
Adapter

Adapter for quick change disc backing pad

QCA 555





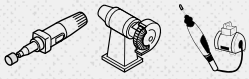
Advantages: Quick Change Disc Adapter with M14 female thread and 1/4"-20 male thread - Allows use of quick change discs on a regular angle grinder

Width x Length in mm	Thread/Shaft	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
20 x 30	thread M14	80 m/s	75400 rpm	1	308693	**14,75 €**	14

Recommended prices.

Combi non-woven web mop

NCW 600





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Soft non-woven material + abrasive cloth flaps

Applications:	
Stainless steel	●
Metals	●
Plastic	◑

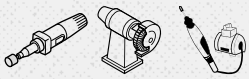
Advantages: Combination of non-woven and abrasive cloth flaps for a fine surface scratch pattern - Optimal wear properties - High removal rate - Long service life

Diameter x Width x Bore in mm	Grit	Grade	Colour	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
165 x 50 x 43,1	80	coarse	maroon	32 m/s	3700 rpm	3	258909	**60,56 €**	9
165 x 50 x 43,1	100	medium	maroon	32 m/s	3700 rpm	3	258910	**60,56 €**	9
165 x 50 x 43,1	150	medium	maroon	32 m/s	3700 rpm	3	258911	**60,56 €**	9
165 x 50 x 43,1	180	very fine	maroon	32 m/s	3700 rpm	3	258912	**60,56 €**	9
200 x 50 x 68,2	80	coarse	maroon	32 m/s	3050 rpm	2	258913	**106,20 €**	9
200 x 50 x 68,2	100	medium	maroon	32 m/s	3050 rpm	2	258914	**106,20 €**	9
200 x 50 x 68,2	150	medium	maroon	32 m/s	3050 rpm	2	258915	**106,20 €**	9

Use only with mounting plate SMD 612 (page 156) !

Non-woven web mop

NFW 600





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Soft non-woven material

Applications:	
Metals	●
Stainless steel	●

Advantages: Even finish throughout the entire service life - Optimal tool for creating a matt or satin finish

Diameter x Width x Bore in mm	Grade	Colour	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
165 x 50 x 43,1	coarse	maroon	32 m/s	3700 rpm	3	258898	**55,56 €**	9
165 x 50 x 43,1	medium	maroon	32 m/s	3700 rpm	3	258899	**55,56 €**	9
165 x 50 x 43,1	very fine	maroon	32 m/s	3700 rpm	3	258900	**55,56 €**	9
200 x 50 x 68,2	coarse	maroon	32 m/s	3050 rpm	2	258901	**102,95 €**	9
200 x 50 x 68,2	medium	maroon	32 m/s	3050 rpm	2	258902	**102,95 €**	9
200 x 50 x 68,2	very fine	maroon	32 m/s	3050 rpm	2	258903	**102,95 €**	9

Use only with mounting plate SMD 612 (page 156) !

Recommended prices.

Non-woven web
Abrasive mop

Combi non-woven web drum

NCW 600 S





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Soft non-woven material + abrasive cloth flaps

Applications:	
Stainless steel	●
Metals	●
Plastic	◑

Advantages: High removal rate and fine surface scratch pattern due to combination of non-woven and abrasive cloth flaps - Long service life

Diameter x Width x Bore in mm	Grit	Grade	Colour	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 50 x 19	80	coarse	maroon	19 m/s	3700 rpm	3	259896	**38,82 €**	9
100 x 50 x 19	100	medium	maroon	19 m/s	3700 rpm	3	259897	**38,82 €**	9
100 x 50 x 19	150	medium	maroon	19 m/s	3700 rpm	3	259898	**38,82 €**	9
100 x 50 x 19	180	very fine	maroon	19 m/s	3700 rpm	3	259899	**38,82 €**	9
100 x 100 x 19	80	coarse	maroon	19 m/s	3700 rpm	1	258905	**54,80 €**	9
100 x 100 x 19	100	medium	maroon	19 m/s	3700 rpm	1	258906	**54,80 €**	9
100 x 100 x 19	150	medium	maroon	19 m/s	3700 rpm	1	258907	**54,80 €**	9
100 x 100 x 19	180	very fine	maroon	19 m/s	3700 rpm	1	258908	**54,80 €**	9
110 x 100 x 19	80	coarse	maroon	19 m/s	3300 rpm	1	320246	**61,54 €**	9
110 x 100 x 19	100	medium	maroon	19 m/s	3300 rpm	1	320247	**61,54 €**	9
110 x 100 x 19	150	medium	maroon	19 m/s	3300 rpm	1	320248	**61,54 €**	9

Non-woven web drum

NFW 600 S





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Soft non-woven material

Applications:	
Metals	●
Stainless steel	●

Advantages: Even finish throughout the entire service life - Optimal tool with high quality non-woven flaps for creating a matt or satin finish

Diameter x Width x Bore in mm	Grade	Colour	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 50 x 19	coarse	maroon	19 m/s	3700 rpm	3	259853	**33,22 €**	9
100 x 50 x 19	medium	maroon	19 m/s	3700 rpm	3	259854	**33,22 €**	9
100 x 50 x 19	very fine	maroon	19 m/s	3700 rpm	3	259895	**33,22 €**	9
100 x 100 x 19	coarse	maroon	19 m/s	3700 rpm	1	258895	**51,40 €**	9
100 x 100 x 19	medium	maroon	19 m/s	3700 rpm	1	258896	**51,40 €**	9

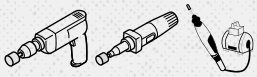
Recommended prices.

Continuation of NFW 600 S, Non-woven web drum

Diameter x Width x Bore in mm	Grade	Colour	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 100 x 19	very fine	maroon	19 m/s	3700 rpm	1	258897	**51,40 €**	9
110 x 100 x 19	coarse	maroon	19 m/s	3300 rpm	1	320253	**60,12 €**	9
110 x 100 x 19	medium	maroon	19 m/s	3300 rpm	1	320254	**60,12 €**	9
110 x 100 x 19	very fine	maroon	19 m/s	3300 rpm	1	320255	**60,12 €**	9

Combi non-woven web spindle mop

NCS 600





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Soft non-woven material + abrasive cloth flaps

Applications:	
Stainless steel	●
Metals	●
Plastic	◑

Advantages: High removal rate and fine surface scratch pattern due to combination of non-woven and abrasive cloth flaps - Long service life

Diameter x Width x Shaft in mm	Grit	Grade	Colour	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
50 x 30 x 6	60	coarse	maroon	32 m/s	12200 rpm	10	258932	**10,98 €**	9
50 x 30 x 6	100	medium	maroon	32 m/s	12200 rpm	10	258933	**10,98 €**	9
50 x 30 x 6	150	medium	maroon	32 m/s	12200 rpm	10	258934	**10,98 €**	9
50 x 30 x 6	240	very fine	maroon	32 m/s	12200 rpm	10	258935	**10,98 €**	9
60 x 30 x 6	60	coarse	maroon	32 m/s	10200 rpm	10	258936	**13,37 €**	9
60 x 30 x 6	100	medium	maroon	32 m/s	10200 rpm	10	258937	**13,37 €**	9
60 x 30 x 6	150	medium	maroon	32 m/s	10200 rpm	10	258938	**13,37 €**	9
60 x 30 x 6	240	very fine	maroon	32 m/s	10200 rpm	10	258939	**13,37 €**	9
60 x 50 x 6	60	coarse	maroon	32 m/s	10200 rpm	10	258940	**15,91 €**	9
60 x 50 x 6	100	medium	maroon	32 m/s	10200 rpm	10	258941	**15,91 €**	9
60 x 50 x 6	150	medium	maroon	32 m/s	10200 rpm	10	258942	**15,91 €**	9
60 x 50 x 6	240	very fine	maroon	32 m/s	10200 rpm	10	258943	**15,91 €**	9
80 x 50 x 6	60	coarse	maroon	32 m/s	7600 rpm	10	258944	**20,07 €**	9
80 x 50 x 6	100	medium	maroon	32 m/s	7600 rpm	10	258945	**20,07 €**	9
80 x 50 x 6	150	medium	maroon	32 m/s	7600 rpm	10	258946	**20,07 €**	9
80 x 50 x 6	240	very fine	maroon	32 m/s	7600 rpm	10	258947	**20,07 €**	9
100 x 50 x 6	60	coarse	maroon	32 m/s	6100 rpm	4	258948	**35,67 €**	9
100 x 50 x 6	100	medium	maroon	32 m/s	6100 rpm	4	258949	**35,67 €**	9
100 x 50 x 6	150	medium	maroon	32 m/s	6100 rpm	4	258950	**35,67 €**	9
100 x 50 x 6	240	very fine	maroon	32 m/s	6100 rpm	4	258951	**35,67 €**	9

Recommended prices.

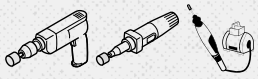
Non-woven web

Abrasive mop

Non-woven web spindle mop

NFS 600





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Non-woven material type	Soft non-woven material

Applications:	
Metals	●
Stainless steel	●

Advantages: Even finish throughout the entire service life - Optimal tool with high quality non-woven flaps for creating a matt or satin finish

Diameter x Width x Shaft in mm	Grade	Colour	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
50 x 30 x 6	coarse	maroon	32 m/s	12200 rpm	10	258917	**10,77 €**	9
50 x 30 x 6	medium	maroon	32 m/s	12200 rpm	10	258918	**10,77 €**	9
50 x 30 x 6	very fine	maroon	32 m/s	12200 rpm	10	258919	**10,77 €**	9
60 x 30 x 6	coarse	maroon	32 m/s	10200 rpm	10	258920	**13,06 €**	9
60 x 30 x 6	medium	maroon	32 m/s	10200 rpm	10	258921	**13,06 €**	9
60 x 30 x 6	very fine	maroon	32 m/s	10200 rpm	10	258922	**13,06 €**	9
60 x 50 x 6	coarse	maroon	32 m/s	10200 rpm	10	258923	**15,52 €**	9
60 x 50 x 6	medium	maroon	32 m/s	10200 rpm	10	258924	**15,52 €**	9
60 x 50 x 6	very fine	maroon	32 m/s	10200 rpm	10	258925	**15,52 €**	9
80 x 50 x 6	coarse	maroon	32 m/s	7600 rpm	10	258926	**19,38 €**	9
80 x 50 x 6	medium	maroon	32 m/s	7600 rpm	10	258927	**19,38 €**	9
80 x 50 x 6	very fine	maroon	32 m/s	7600 rpm	10	258928	**19,38 €**	9
100 x 50 x 6	coarse	maroon	32 m/s	6000 rpm	4	258929	**32,53 €**	9
100 x 50 x 6	medium	maroon	32 m/s	6000 rpm	4	258930	**32,53 €**	9
100 x 50 x 6	very fine	maroon	32 m/s	6000 rpm	4	258931	**32,53 €**	9

Recommended prices.

Non-woven mop disc

SMT 800 SPECIAL







Properties	
Grain	Aluminium oxide
Non-woven material type	Non-woven material with fabric lining
Backing plate	Glass fibre
Design	Convex 12°

Applications:	
Stainless steel	●
Steel	●

Advantages: High quality non-woven mop disc for stainless steel finish work - Optimal results when used on variable speed angle grinders - Three grades

Diameter x Bore in mm	Form	Grade	Colour	Max. operating speed	Max. RPM	Recommended operating speed	Recommended RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		coarse	brown	80 m/s	13300 rpm	42 m/s	7000 rpm	5	278495	**10,01 €**	10
115 x 22,23		medium	maroon	80 m/s	13300 rpm	42 m/s	7000 rpm	5	278496	**10,01 €**	10
115 x 22,23		very fine	green	80 m/s	13300 rpm	42 m/s	7000 rpm	5	278497	**10,01 €**	10
125 x 22,23		coarse	brown	80 m/s	12250 rpm	42 m/s	6400 rpm	5	278498	**11,81 €**	10
125 x 22,23		medium	maroon	80 m/s	12250 rpm	42 m/s	6400 rpm	5	278499	**11,81 €**	10
125 x 22,23		very fine	green	80 m/s	12250 rpm	42 m/s	6400 rpm	5	278500	**11,81 €**	10

Combi-abrasive mop disc

SMT 850 plus SPECIAL







Properties	
Grain	Aluminium oxide
Non-woven material type	Non-woven material with fabric lining+abrasive cloth flaps
Backing plate	Glass fibre
Design	Convex 12°

Applications:	
Stainless steel	●

Advantages: High-quality combi surface conditioning mop disc - Specially suited for machining of WIG weld seams on stainless steel components - Even finish throughout the entire service life - Stock removal and finishing in one step

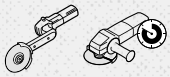
Diameter x Bore in mm	Form	Grit	Grade	Colour	Max. operating speed	Max. RPM	Recommended operating speed	Recommended RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		60	coarse	brown	80 m/s	13300 rpm	42 m/s	7000 rpm	5	312556	**15,54 €**	10
115 x 22,23		80	medium	maroon	80 m/s	13300 rpm	42 m/s	7000 rpm	5	312557	**15,54 €**	10
115 x 22,23		120	very fine	green	80 m/s	13300 rpm	42 m/s	7000 rpm	5	312558	**15,54 €**	10
125 x 22,23		60	coarse	brown	80 m/s	12250 rpm	42 m/s	6400 rpm	5	312559	**18,34 €**	10
125 x 22,23		80	medium	maroon	80 m/s	12250 rpm	42 m/s	6400 rpm	5	312560	**18,34 €**	10
125 x 22,23		120	very fine	green	80 m/s	12250 rpm	42 m/s	6400 rpm	5	312561	**18,34 €**	10

Recommended prices.

Non-woven web
Unitized wheels

Unitized disc

MFW 600





Properties	
Bonding agent	Resin
Grain	SiC
Non-woven material type	Highly compacted material made of compressed non-woven web layers

Applications:	
Steel	●
Stainless steel	●
NF metals	●

Advantages: Special product for finishing stainless steel weld seams - 4 different grades for material removal up to high gloss

Diameter x Width x Bore in mm	Grade	Colour	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
125 x 6 x 22	coarse	red	59 m/s	9000 rpm	5	342218	**37,96 €**	9
125 x 6 x 22	medium	grey	59 m/s	9000 rpm	5	342219	**34,04 €**	9
125 x 6 x 22	fine	grey	39 m/s	5900 rpm	5	342237	**30,38 €**	9
150 x 3 x 25,4	coarse	red	59 m/s	7500 rpm	10	337948	**35,80 €**	9
150 x 3 x 25,4	medium	grey	59 m/s	7500 rpm	10	337949	**32,44 €**	9
150 x 6 x 25,4	coarse	red	59 m/s	7500 rpm	5	337944	**40,15 €**	9
150 x 6 x 25,4	medium	grey	59 m/s	7500 rpm	5	337945	**38,09 €**	9
150 x 6 x 25,4	fine	grey	39 m/s	5000 rpm	5	337946	**36,02 €**	9
150 x 6 x 25,4	very fine	grey	39 m/s	5000 rpm	5	337947	**34,00 €**	9

Unitized disc

NUD 500





Properties	
Bonding agent	Resin
Grain	SiC
Non-woven material type	Highly compacted material made of compressed non-woven web layers
Backing plate	Glass fibre
Design	Flat

Applications:			
Alloyed steels	●	Chrome and nickel steels	●
High alloy steel	●	Steel	●
Non-ferrous metals	●	Titanium	●
Light metals	●		

Advantages: For cleaning and pre-polishing surfaces - For smoothing weld seams - Fewer work steps - Precise cleaning, clearing and finishing of surfaces - Achieves an ultra-low scratch depth on the processed material

Diameter x Width x Bore in mm	Grade	Colour	Max. operating speed	Max. RPM	Recommended RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 13 x 22,23	coarse	grey	63 m/s	10450 rpm	5800 rpm	5	337864	**60,17 €**	9
115 x 13 x 22,23	medium	grey	63 m/s	10450 rpm	5800 rpm	5	337865	**48,86 €**	9
115 x 13 x 22,23	very fine	grey	63 m/s	10450 rpm	5800 rpm	5	337866	**42,58 €**	9
125 x 13 x 22,23	coarse	grey	63 m/s	9600 rpm	5300 rpm	5	337861	**61,58 €**	9
125 x 13 x 22,23	medium	grey	63 m/s	9600 rpm	5300 rpm	5	337862	**49,42 €**	9
125 x 13 x 22,23	very fine	grey	63 m/s	9600 rpm	5300 rpm	5	337863	**42,86 €**	9

Recommended prices.

Non-woven convolute wheels

NCO 700 DB





Properties	
Bonding agent	Resin
Grain	SiC
Non-woven material type	Highly compacted material made of wound non-woven web layers

Applications:			
Stainless steel	●	NF metals	●
Titanium/Alloy	●	Aluminium	●
Steel	●	Plastic	◑
High alloy steel	●		

Advantages: Open structure, no clogging - Excellent satin finish with very low surface roughness - Good service life, consistent, reproducible finish - Removal of medium (7SF) to heavy burrs (9SF) without secondary burr formation - Cost-effective version with excellent price/performance ratio for applications with lower rotational speeds

Diameter x Width x Bore in mm	Colour	Grade	Density	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
152,4 x 25,4 x 25,4	grey	fine	7 SF	47 m/s	6000 rpm	2	366498	**86,74 €**	9
152,4 x 25,4 x 25,4	grey	fine	8 SF	47 m/s	6000 rpm	2	366499	**91,66 €**	9
152,4 x 25,4 x 25,4	grey	fine	9 SF	47 m/s	6000 rpm	2	366500	**95,76 €**	9
203,2 x 51 x 76,2	grey	fine	7 SF	36 m/s	3450 rpm	1	367522	**206,54 €**	9
203,2 x 51 x 76,2	grey	fine	8 SF	36 m/s	3450 rpm	1	367523	**214,73 €**	9
203,2 x 51 x 76,2	grey	fine	9 SF	36 m/s	3450 rpm	1	367524	**225,87 €**	9

Reduction flange RF 712 see page 188.

Non-woven convolute wheels

NCO 710 DB





Properties	
Bonding agent	Resin
Grain	SiC
Non-woven material type	Highly compacted material made of wound non-woven web layers

Applications:			
Stainless steel	●	NF metals	●
Titanium/Alloy	●	Aluminium	●
Steel	●	Plastic	◑
High alloy steel	●		

Advantages: Open structure, no clogging - Produces an excellent satin finish with very low surface roughness - Long service life, consistent and reproducible finish - Removal of medium (7SF) to heavy burrs (9SF) without secondary burr formation - Premium version with excellent service life and performance

Diameter x Width x Bore in mm	Colour	Grade	Density	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
152,4 x 25,4 x 25,4	grey	fine	7 SF	47 m/s	6000 rpm	2	366877	**157,89 €**	9
152,4 x 25,4 x 25,4	grey	fine	8 SF	47 m/s	6000 rpm	2	366907	**171,37 €**	9
152,4 x 25,4 x 25,4	grey	fine	9 SF	47 m/s	6000 rpm	2	366909	**182,86 €**	9
203,2 x 51 x 76,2	grey	fine	7 SF	47 m/s	4500 rpm	1	367525	**259,04 €**	9
203,2 x 51 x 76,2	grey	fine	8 SF	47 m/s	4500 rpm	1	367526	**285,06 €**	9
203,2 x 51 x 76,2	grey	fine	9 SF	47 m/s	4500 rpm	1	367527	**322,81 €**	9

Reduction flange RF 712 see page 188.

Recommended prices.

Non-woven web

Reduction flange / Clean and strip discs

Reduction flange

RF 712



Advantages: Wheel flange for clamping non-woven convolute wheels NCO 700/710 on stationary machines - Bore adaptable to required shaft diameter

Packing unit: 2 pieces (1 pair)

Diameter in mm	Suitable for	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115	NCO700/710 with 76,2 mm inner bore	2	372122	**89,09 €**	14

Clean and strip disc, extra coarse

NCD 200







Properties	
Bonding agent	Resin
Grain	SiC
Non-woven material type	Clean and strip material
Backing plate	Glass fibre
Design	Flat

Applications:	
Stainless steel	●
Steel	●
NF metals	●
Paint/Varnish/Filler	●
Plastic	●

Advantages: Special SiC non-woven web for cleaning of surfaces and removal of heat tinting/ blueing - No clogging due to open structure - For the removal of paint and rust

Diameter x Bore in mm	Form	Colour	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		black	63 m/s	10450 rpm	5	259043	**16,23 €**	9
125 x 22,23		black	63 m/s	9600 rpm	5	259044	**17,89 €**	9

Recommended prices.

Clean and strip disc, heavy duty

NCD 200 HD







Properties	
Bonding agent	Resin
Grain	Ceramic coated aluminium oxide
Non-woven material type	Clean and strip material
Backing plate	Glass fibre
Design	Flat

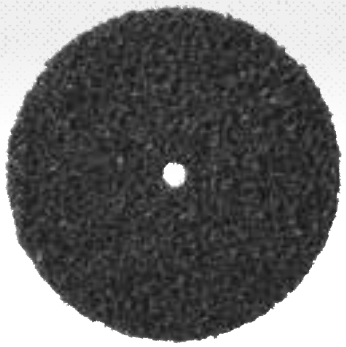
Applications:	
Stainless steel	●
Steel	●
NF metals	●
Paint/Varnish/Filler	●

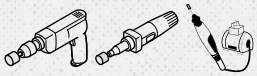
Advantages: Hard, aggressive non-woven version for higher loads - Open structure - No clogging - Cool grinding - Fast work progress and long service life - No change in workpiece contour

Diameter x Bore in mm	Form	Grade	Colour	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		extra coarse	green	63 m/s	10450 rpm	5	358003	**19,49 €**	9
125 x 22,23		extra coarse	green	63 m/s	9600 rpm	5	358004	**21,47 €**	9

Clean and Strip Power Wheel, extra coarse

PW 2000





Properties	
Bonding agent	Resin
Grain	SiC
Non-woven material type	Clean and strip material

Applications:	
Paint/Varnish/Filler	●
Plastic	●
Metals	●
Stone	●

Advantages: Special non-woven web, ideal for removing heat tinting, oxide layers, rust and paint residue - For cleaning of weld seams - No clogging

Diameter x Width x Bore in mm	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 13 x 13	40 m/s	7600 rpm	10	194625	**11,19 €**	9
150 x 13 x 13	40 m/s	5000 rpm	10	194626	**18,68 €**	9

Recommended prices.

Non-woven web
Fixing spindle

Fixing spindle

SD 2000



Advantages: For secure mounting on drilling machines, flexible shafts and stroke grinders and optimal true running of the grinding tool PW 2000

Diameter in mm	Suitable for	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
6	1 wheel Ø 100 - Ø 200	1	194629	**15,56 €**	14
8	1-2 wheels Ø 100 - Ø 200	1	194632	**18,75 €**	14

Recommended prices.

Abrasive mop discs

Type		Material						Application				Page
		Steel	Stainless steel	High alloy stainless steel	NF metals	Aluminium	Wood	Finish grinding	Welded seam work	Edge work, bevelling	Deburring, levelling	
SMT 314 *EXTRA*		●			●	●	◑		●	●		193
SMT 324 *EXTRA*		●	●	●				●				194
SMT 324 *EXTRA*		●	●	●					●	●		194
SMT 325 *EXTRA*		●	●	●				●				195
SMT 325 *EXTRA*		●	●	●					●	●		195
SMT 624 *SUPRA*		●	●	●					●	●		196
SMT 626 *SUPRA*		●	●	●					●	●	●	198
SMT 628 *SUPRA*		●	●	●				●				197
SMT 636 *SUPRA*	 *		●	●	◑	◑		●				199
SMT 636 *SUPRA*			●	●	◑	◑			●	●		199
SMT 644 *SUPRA*		●	●	●				●				199
SMT 644 *SUPRA*		●	●	●					●	●		199
SMT 645 *SUPRA*		●	●	●				●				200
SMT 674 *SUPRA*		●	●						●	●		201
SMT 674 *SUPRA*		●	●					●				201
SMT 924 *SPECIAL*		●	●						●	●	●	202
SMT 925 *SPECIAL*		●	●	●				●				203
SMT 925 *SPECIAL*		●	●	●					●	●		203
SMT 926 *SPECIAL*		●	●	●					●	●	●	204
SMT 974 *SPECIAL*		●	●						●	●	●	202
SMT 975 *SPECIAL*		●	●						●	●	●	204
SMT 976 *SPECIAL*			●	●	◑	◑			●	●	●	205
SMT 996 *SPECIAL*	 *		●	●				●				205
SMT 996 *SPECIAL*			●	●					●	●	●	205
MST 624 *SUPRA*		●	●						●	●	●	206
MST 924 *SPECIAL*		●	●						●	●	●	206

● = main application ◑ = possible application *on request

Minimum order quantities for made to order items

Diameter	Minimum order quantities
up to 150 mm	320 pieces
180 mm	160 pieces

Abrasive mop discs

Abrasive mop disc

SMT 314

EXTRA





Class	EXTRA
Aggression	■■■■□□□
Service life	■■■■□□□

Applications:	
Steel	●
NF metals	●
Wood	◑



Properties	
Grain	Aluminium oxide
Backing plate	Glass fibre
Design	Convex 12°

Advantages: Good stock removal rate on unalloyed steels - Also suitable for non-ferrous metals - Good removal rate on angle grinders of all performance classes

Available grits:

16 24 30 **36** **40** 50 **60** **80** 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		36	80 m/s	13300 rpm	10	322808	**4,55 €**	10
115 x 22,23		40	80 m/s	13300 rpm	10	322809	**4,55 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	322811	**4,55 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	322812	**4,55 €**	10
115 x 22,23		120	80 m/s	13300 rpm	10	322813	**4,55 €**	10
125 x 22,23		36	80 m/s	12250 rpm	10	322814	**5,36 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	322815	**5,36 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	322817	**5,36 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	322818	**5,36 €**	10
125 x 22,23		120	80 m/s	12250 rpm	10	322819	**5,36 €**	10
180 x 22,23		40	80 m/s	8500 rpm	10	322821	**10,45 €**	10
180 x 22,23		60	80 m/s	8500 rpm	10	322822	**10,45 €**	10

Recommended prices.

Abrasive mop discs

Abrasive mop disc

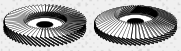
SMT 324
EXTRA





Class	EXTRA
Aggression	■■■■■□□
Service life	■■■■□□□

Applications:	
Stainless steel	●
Steel	●



Properties	
Grain	Zirconia alumina
Backing plate	Glass fibre
Design	Convex 12°, flat

Advantages: Universal product for edges and surface work on steel and stainless steel - Good removal rate on angle grinders of all performance classes - No glazing, also under low grinding pressure

Available grits:

16 | 24 | 30 | 36 | **40** | 50 | **60** | **80** | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		40	80 m/s	13300 rpm	10	321509	**3,64 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	321511	**3,64 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	321513	**3,64 €**	10
115 x 22,23		40	80 m/s	13300 rpm	10	321645	**3,64 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	321647	**3,64 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	321649	**3,64 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	321510	**4,29 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	321512	**4,29 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	321514	**4,29 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	321646	**4,29 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	321648	**4,29 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	321650	**4,29 €**	10

Recommended prices.

Abrasive mop discs

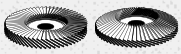
Abrasive mop disc

SMT 325

EXTRA







XLOCK !

Class	*EXTRA*
Aggression	■■■■■□□
Service life	■■■■□□□

Applications:	
Stainless steel	●
Steel	●

Properties	
Grain	Zirconia alumina
Backing plate	Plastic, glass-fibre reinforced
Design	Convex 12°, flat

Advantages: Universal product for edges and surface work on steel and stainless steel - Good removal rate on angle grinders of all performance classes - No glazing, also under low grinding pressure

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		40	80 m/s	13300 rpm	10	321659	**3,64 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	321661	**3,64 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	321663	**3,64 €**	10
115 x 22,23		40	80 m/s	13300 rpm	10	321653	**3,64 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	321655	**3,64 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	321657	**3,64 €**	10
115 x 22,23 X-LOCK		40	80 m/s	13300 rpm	10	351281	**7,78 €**	10
115 x 22,23 X-LOCK		60	80 m/s	13300 rpm	10	351280	**7,78 €**	10
115 x 22,23 X-LOCK		80	80 m/s	13300 rpm	10	351279	**7,78 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	321660	**4,29 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	321662	**4,29 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	321664	**4,29 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	321654	**4,29 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	321656	**4,29 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	321658	**4,29 €**	10
125 x 22,23 X-LOCK		40	80 m/s	12250 rpm	10	351278	**9,18 €**	10
125 x 22,23 X-LOCK		60	80 m/s	12250 rpm	10	351277	**9,18 €**	10
125 x 22,23 X-LOCK		80	80 m/s	12250 rpm	10	351276	**9,18 €**	10

Recommended prices.

Abrasive mop discs

Abrasive mop disc

SMT 624
SUPRA





Class	SUPRA
Aggression	■■■■■■□
Service life	■■■■■□□

Applications:	
Stainless steel	●
Steel	●



Properties	
Grain	Zirconia alumina
Backing plate	Glass fibre
Design	Convex 12°

Advantages: Aggressive stock removal rate and comfortable grinding behaviour - For universal use in demanding grinding work on steel and stainless steel - Optimal removal rate when used on high power angle grinders

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 16		36	80 m/s	15300 rpm	10	322758	**4,16 €**	10
100 x 16		40	80 m/s	15300 rpm	10	322759	**4,16 €**	10
100 x 16		60	80 m/s	15300 rpm	10	322760	**4,16 €**	10
100 x 16		80	80 m/s	15300 rpm	10	322761	**4,16 €**	10
115 x 22,23		36	80 m/s	13300 rpm	10	322764	**4,33 €**	10
115 x 22,23		40	80 m/s	13300 rpm	10	322765	**4,33 €**	10
115 x 22,23		50	80 m/s	13300 rpm	10	322766	**4,33 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	322767	**4,33 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	322768	**4,33 €**	10
115 x 22,23		120	80 m/s	13300 rpm	10	322769	**4,33 €**	10
125 x 22,23		36	80 m/s	12250 rpm	10	322771	**5,11 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	322772	**5,11 €**	10
125 x 22,23		50	80 m/s	12250 rpm	10	322773	**5,11 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	322774	**5,11 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	322775	**5,11 €**	10
125 x 22,23		120	80 m/s	12250 rpm	10	322776	**5,11 €**	10
150 x 22,23		40	80 m/s	10200 rpm	10	322778	**8,66 €**	10
150 x 22,23		60	80 m/s	10200 rpm	10	322779	**8,66 €**	10
150 x 22,23		80	80 m/s	10200 rpm	10	322780	**8,66 €**	10
180 x 22,23		36	80 m/s	8500 rpm	10	322782	**9,96 €**	10
180 x 22,23		40	80 m/s	8500 rpm	10	322783	**9,96 €**	10
180 x 22,23		60	80 m/s	8500 rpm	10	322785	**9,96 €**	10
180 x 22,23		80	80 m/s	8500 rpm	10	322786	**9,96 €**	10
180 x 22,23		120	80 m/s	8500 rpm	10	322787	**9,96 €**	10

Recommended prices.

Abrasive mop discs

Abrasive mop disc

SMT 628

SUPRA





Class	*SUPRA*
Aggression	■■■■■■□
Service life	■■■■■□□

Applications:	
Stainless steel	●
Steel	●



Properties	
Grain	Zirconia alumina
Backing plate	Glass fibre
Design	Flat

Advantages: Especially suitable for surface grinding of steel and stainless steel - Optimal removal rate when used on high power angle grinders - Aggressive stock removal rate and comfortable grinding behaviour

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		36	80 m/s	13300 rpm	10	322789	**4,67 €**	10
115 x 22,23		40	80 m/s	13300 rpm	10	322790	**4,67 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	322792	**4,67 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	322793	**4,67 €**	10
115 x 22,23		120	80 m/s	13300 rpm	10	322794	**4,67 €**	10
125 x 22,23		36	80 m/s	12250 rpm	10	322795	**5,52 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	322796	**5,52 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	322798	**5,52 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	322799	**5,52 €**	10
125 x 22,23		120	80 m/s	12250 rpm	10	322800	**5,52 €**	10
180 x 22,23		36	80 m/s	8500 rpm	10	322802	**10,75 €**	10
180 x 22,23		40	80 m/s	8500 rpm	10	322803	**10,75 €**	10
180 x 22,23		60	80 m/s	8500 rpm	10	322805	**10,75 €**	10
180 x 22,23		80	80 m/s	8500 rpm	10	322806	**10,75 €**	10

Recommended prices.

Abrasive mop discs

Abrasive mop disc

SMT 626

SUPRA





Class	*SUPRA*
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:	
Stainless steel	●
Steel	●



Properties	
Grain	Zirconia alumina
Backing plate	Glass fibre
Design	Convex 6°

Advantages: High material removal rates - Considerably longer service life due to unique flap angle

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		36	80 m/s	13300 rpm	10	321686	**4,85 €**	10
115 x 22,23		40	80 m/s	13300 rpm	10	321689	**4,85 €**	10
115 x 22,23		50	80 m/s	13300 rpm	10	321692	**4,85 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	321694	**4,85 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	321697	**4,85 €**	10
115 x 22,23		120	80 m/s	13300 rpm	10	321683	**4,85 €**	10
125 x 22,23		36	80 m/s	12250 rpm	10	321687	**5,72 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	321690	**5,72 €**	10
125 x 22,23		50	80 m/s	12250 rpm	10	321693	**5,72 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	321695	**5,72 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	321698	**5,72 €**	10
125 x 22,23		120	80 m/s	12250 rpm	10	321684	**5,72 €**	10
180 x 22,23		36	80 m/s	8500 rpm	10	321688	**11,15 €**	10
180 x 22,23		40	80 m/s	8500 rpm	10	321691	**11,15 €**	10
180 x 22,23		60	80 m/s	8500 rpm	10	321696	**11,15 €**	10
180 x 22,23		80	80 m/s	8500 rpm	10	321699	**11,15 €**	10

Recommended prices.

Abrasive mop discs

Abrasive mop disc, multibond

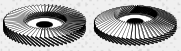
SMT 636
SUPRA





Class	SUPRA
Aggression	■■■■■■□
Service life	■■■■■□□

Applications:	
Stainless steel	●



Properties	
Grain	Zirconia alumina multibond
Backing plate	Glass fibre
Design	Convex 6°, flat

Advantages: Special product for use on stainless steel - Cool grinding due to multibond - Suitable for use on edges and surfaces - No glazing or clogging

Available grits:

16 | **24** | 30 | **36** | **40** | **50** | **60** | **80** | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		40	80 m/s	13300 rpm	10	322826	**6,36 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	322828	**6,36 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	322831	**7,51 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	322832	**7,51 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	322833	**7,51 €**	10

Abrasive mop disc

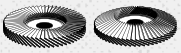
SMT 644
SUPRA





Class	SUPRA
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:	
Steel	●
Stainless steel	●



Properties	
Grain	Zirconia alumina
Backing plate	Glass fibre
Design	Convex 12°, flat

Advantages: Long service life when used on extremely steep edges - Constant stock removal level even when used on surfaces - No glazing or clogging, even at low machine output or low grinding pressure (<1000W)

Available grits:

16 | 24 | 30 | 36 | **40** | 50 | **60** | **80** | 100 | **120** | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		40	80 m/s	13300 rpm	10	329993	**4,85 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	329995	**4,85 €**	10
115 x 22,23		40	80 m/s	13300 rpm	10	329989	**4,85 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	330005	**5,72 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	330006	**5,72 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	330007	**5,72 €**	10

Recommended prices.

Abrasive mop discs

Continuation of SMT 644, Abrasive mop disc

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
125 x 22,23		120	80 m/s	12250 rpm	10	330008	**5,72 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	329997	**5,72 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	330002	**5,72 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	330003	**5,72 €**	10

Abrasive mop disc

SMT 645

SUPRA





Class	*SUPRA*
Aggression	■■■■■■□
Service life	■■■■■■■

Applications:	
Stainless steel	●
Steel	●



Properties	
Grain	Zirconia alumina
Backing plate	Plastic, glass-fibre reinforced
Design	Flat

Advantages: High edge stability - Very good removal rate also on low power angle grinders - Long service life due to double grinding flaps

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		40	80 m/s	13300 rpm	10	278590	**7,36 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	278591	**7,36 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	278592	**7,36 €**	10

Recommended prices.

Abrasive mop discs

CEVOLUTION

Abrasive mop disc CEVOLUTION

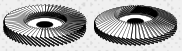
SMT 674 *SUPRA CEVOLUTION*





Class	*SUPRA*
Aggression	■■■■■■■
Service life	■■■■■□□

Applications:	
Steel	●
Stainless steel	◑



Properties	
Grain	Ceramic Al. oxide
Backing plate	Glass fibre
Design	Convex 12°, flat

Advantages: Universally suitable for all grinding tasks in the steel sector - Also suitable for stainless steel - Optimum price/performance ratio due to ceramic grain - The SMT 674 includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		40	80 m/s	13300 rpm	10	369262	**4,98 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	369261	**4,98 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	369260	**4,98 €**	10
115 x 22,23		40	80 m/s	13300 rpm	10	369269	**4,98 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	369265	**4,98 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	369276	**4,98 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	369259	**5,87 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	369258	**5,87 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	369257	**5,87 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	369275	**5,87 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	369274	**5,87 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	369273	**5,87 €**	10
180 x 22,23		40	80 m/s	8500 rpm	10	369268	**11,45 €**	10
180 x 22,23		60	80 m/s	8500 rpm	10	369267	**11,45 €**	10
180 x 22,23		80	80 m/s	8500 rpm	10	369266	**11,45 €**	10

Recommended prices.

Abrasive mop discs

Abrasive mop disc

SMT 924 SPECIAL



Class	SPECIAL
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Stainless steel	●
Steel	●

Properties	
Grain	Ceramic Al. oxide
Backing plate	Glass fibre
Design	Convex 6°

Advantages: Highly aggressive abrasive performance for demanding work on edges - High edge stability - Optimal removal rate when used on high power angle grinders under increased grinding pressure

Available grits:

16 24 30 **36** **40** 50 **60** **80** 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		40	80 m/s	13300 rpm	10	322862	**6,37 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	322863	**6,37 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	322864	**6,37 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	322867	**7,52 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	322868	**7,52 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	322869	**7,52 €**	10

CEVOLUTION

Abrasive mop disc CEVOLUTION

SMT 974 SPECIAL CEVOLUTION



Class	SPECIAL
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Steel	●
Stainless steel	◑

Properties	
Grain	Ceramic Al. oxide
Backing plate	Glass fibre
Design	Convex 6°

Advantages: Newly developed abrasive for demanding grinding tasks in the steel sector - Optimal tool for edge and weld seam finishing - Highly economical on powerful angle grinders - The SMT 974 includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		40	80 m/s	13300 rpm	10	369283	**5,76 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	369282	**5,76 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	369281	**5,76 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	369280	**6,79 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	369279	**6,79 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	369278	**6,79 €**	10

Recommended prices.

Abrasive mop discs

Abrasive mop disc

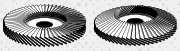
SMT 925
SPECIAL





Class	SPECIAL
Aggression	■■■■■■■
Service life	■■■■■■□

Applications:	
Stainless steel	●
Steel	●



Properties	
Grain	Zirconia alumina
Backing plate	Plastic, glass-fibre reinforced
Design	Convex 12°, flat

Advantages: Significantly higher abrasive performance and service life - Optimal removal rate when used on high-power angle grinders under increased grinding pressure - High removal rate and long service life

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		40	80 m/s	13300 rpm	10	321714	**7,95 €**	10
115 x 22,23		36	80 m/s	13300 rpm	10	321668	**7,95 €**	10
115 x 22,23		40	80 m/s	13300 rpm	10	321670	**7,95 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	321674	**7,95 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	321677	**7,95 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	321719	**9,38 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	321720	**9,38 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	321671	**9,38 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	321675	**9,38 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	321678	**9,38 €**	10
180 x 22,23		24	80 m/s	8500 rpm	5	321667	**18,29 €**	10
180 x 22,23		40	80 m/s	8500 rpm	5	321672	**18,29 €**	10
180 x 22,23		60	80 m/s	8500 rpm	5	321676	**18,29 €**	10

Recommended prices.

Abrasive mop discs

CEVOLUTION

Abrasive mop disc CEVOLUTION

SMT 975 SPECIAL CEVOLUTION



Class	SPECIAL
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Steel	●
Stainless steel	◑

Properties	
Grain	Ceramic Al. oxide
Backing plate	Plastic, glass-fibre reinforced
Design	Convex 6°

Advantages: High and fast stock removal due to newly developed abrasive with self-sharpening ceramic grain - Easy mounting due to integrated M14 thread - Very long tool life due to trimable backing plate - The SMT 975 includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115		40	80 m/s	13300 rpm	10	369295	**6,02 €**	10
115		60	80 m/s	13300 rpm	10	369296	**6,02 €**	10
115		80	80 m/s	13300 rpm	10	369297	**6,02 €**	10
125		40	80 m/s	12250 rpm	10	369301	**7,10 €**	10
125		60	80 m/s	12250 rpm	10	369303	**7,10 €**	10
125		80	80 m/s	12250 rpm	10	369304	**7,10 €**	10

Abrasive mop disc

SMT 926 SPECIAL



Class	SPECIAL
Aggression	■■■■■■□
Service life	■■■■■■■

Applications:	
Stainless steel	●
Steel	●

Properties	
Grain	Zirconia alumina
Backing plate	Glass fibre
Design	Convex 6°

Advantages: Maximum removal rate and service life - Especially suitable for rough work on steel and stainless steel - Optimal removal rate when used on high power angle grinders under increased grinding pressure

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		40	80 m/s	13300 rpm	10	321703	**6,06 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	321706	**6,06 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	321708	**6,06 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	321704	**7,15 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	321707	**7,15 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	321709	**7,15 €**	10
180 x 22,23		40	80 m/s	8500 rpm	10	321705	**13,94 €**	10

Recommended prices.

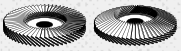
Abrasive mop discs

Abrasive mop disc, multibond

SMT 996 *SPECIAL*







Class	*SPECIAL*
Aggression	■■■■■■■
Service life	■■■■■■□

Applications:	
Stainless steel	●

Properties	
Grain	Ceramic aluminium oxide multibond
Backing plate	Glass fibre
Design	Convex 6°, flat

Advantages: Aggressive abrasive performance with little expenditure of energy - High edge stability - Cool grinding due to multibond - Optimal removal rate when used on high power angle grinders under increased grinding pressure

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		40	80 m/s	13300 rpm	10	322849	**6,71 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	322850	**6,71 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	322851	**6,71 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	322852	**7,92 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	322853	**7,92 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	322854	**7,92 €**	10

Abrasive mop disc, multibond, CEVOLUTION

SMT 976 *SPECIAL CEVOLUTION*







Class	*SPECIAL*
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Stainless steel	●
NF metals	◑
Aluminium	◑

Properties	
Grain	Ceramic aluminium oxide multibond
Backing plate	Glass fibre
Design	Convex 6º

Advantages: Newly developed abrasive for highest stock removal rates for stainless steel grinding tasks - Reduced grinding temperature due to multibond - Well suited for soft, smearing materials such as non-ferrous metals and aluminium - The SMT 976 includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Bore in mm	Form	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		40	80 m/s	13300 rpm	10	369277	**6,06 €**	10
115 x 22,23		60	80 m/s	13300 rpm	10	369272	**6,06 €**	10
115 x 22,23		80	80 m/s	13300 rpm	10	369271	**6,06 €**	10
125 x 22,23		40	80 m/s	12250 rpm	10	369270	**7,15 €**	10
125 x 22,23		60	80 m/s	12250 rpm	10	369264	**7,15 €**	10
125 x 22,23		80	80 m/s	12250 rpm	10	369263	**7,15 €**	10

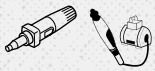
Recommended prices.

Abrasive mop discs

Mini abrasive mop disc

MST 624 SUPRA





Class	SUPRA
Aggression	■■■■■■□
Service life	■■■■■□□

Applications:	
Steel	●
Stainless steel	●

Properties	
Grain	Zirconia alumina
Backing plate	Plastic, glass-fibre reinforced
Design	Convex 6°

Advantages: Universally usable for demanding grinding tasks in the steel and stainless steel sector - Ideal for working in hard-to-reach areas - Highly economical thanks to fast tool changes

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

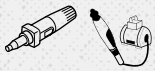
Diameter in mm	Form	Grit	Thread/Shaft	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
50		40	Quick Roll Connect	80 m/s	30000 rpm	10	365094	**3,46 €**	10
50		60	Quick Roll Connect	80 m/s	30000 rpm	10	365147	**3,46 €**	10
50		80	Quick Roll Connect	80 m/s	30000 rpm	10	365148	**3,46 €**	10
50		120	Quick Roll Connect	80 m/s	30000 rpm	10	365149	**3,46 €**	10
75		40	Quick Roll Connect	80 m/s	20000 rpm	10	365150	**3,90 €**	10
75		60	Quick Roll Connect	80 m/s	20000 rpm	10	365151	**3,90 €**	10
75		80	Quick Roll Connect	80 m/s	20000 rpm	10	365152	**3,90 €**	10
75		120	Quick Roll Connect	80 m/s	20000 rpm	10	365153	**3,90 €**	10

Backing pad see page 150 (QRC 555 firm)

Mini abrasive mop disc

MST 924 SPECIAL





Class	SPECIAL
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Steel	●
Stainless steel	●

Properties	
Grain	Ceramic Al. oxide
Backing plate	Plastic, glass-fibre reinforced
Design	Convex 6°

Advantages: Aggressive stock removal due to self-sharpening ceramic grain - Ideal for working on hard-to-reach areas - For coarse grinding tasks on high alloy steels and stainless steel materials

Available grits:

16 24 30 **36** **40** 50 **60** **80** 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Form	Grit	Thread/Shaft	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
50		36	Quick Roll Connect	80 m/s	30000 rpm	10	365095	**5,09 €**	10
50		40	Quick Roll Connect	80 m/s	30000 rpm	10	365144	**5,09 €**	10
50		60	Quick Roll Connect	80 m/s	30000 rpm	10	365145	**5,09 €**	10
50		80	Quick Roll Connect	80 m/s	30000 rpm	10	365146	**5,09 €**	10

Recommended prices.

Abrasive mop discs

Continuation of MST 924 Special Mini abrasive mop disc

Diameter in mm	Form	Grit	Thread/Shaft	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
75		36	Quick Roll Connect	80 m/s	20000 rpm	10	365137	**5,72 €**	10
75		40	Quick Roll Connect	80 m/s	20000 rpm	10	365138	**5,72 €**	10
75		60	Quick Roll Connect	80 m/s	20000 rpm	10	365143	**5,72 €**	10
75		80	Quick Roll Connect	80 m/s	20000 rpm	10	365136	**5,72 €**	10

Backing pad see page 150 (QRC 555 firm)

Recommended prices.

Kronenflex® cutting-off wheels and grinding discs

Kronenflex® cutting-off wheels 0,8 – 1,2 mm

Type	Thickness [mm]	Material applications: Steel	Hardened steel	Tool steel	Stainless steel	High alloy steel	Corrosion and acidproof steels	Aluminium	Bronze	Copper	Brass	Zinc die-casting	Cast iron	Page
A 980 TZ *SPECIAL*	0,8	●	●	●	●	●	●	●	◑	◑	◑	◑	◑	210
A 60 *EXTRA*	1,0	●	◑	◑	◑	◑	◑	◑	◑	◑	◑	◑	◑	210
A 660 R *SUPRA*	1,0	●	●	●	◑	◑	◑	◑	◑	◑	◑	◑	◑	211
A 60 TZ *SPECIAL*	1,0	●	●	●	●	●	●	◑	◑	◑	◑	●	◑	212
A 960 TZ *SPECIAL*	1,0	●	●	●	●	●	●	◑	◑	◑	◑	●	◑	212
A 60 N *SUPRA*	1,0	◑	◑	◑	◑	◑	◑	●	●	●	●	◑	◑	211
K 960 TX *SPECIAL*	1,0	●	●	●	●	●	●	◑	◑	◑	◑	●	●	213
Z 960 TX *SPECIAL*	1,0		●	●	●	●	●	◑	◑	◑	◑	●	◑	213
EDGE *SPECIAL*	1,2	●	●	●	●	●	●	●	◑	◑	◑	●	◑	214
A 660 R *SUPRA* ***Kleintrennscheibe***	1,0–1,6	●	●	●	◑	◑	◑	◑	◑	◑	◑	◑	◑	214

Kronenflex® cutting-off wheels 1,6 – 1,9 mm

Type	Thickness [mm]	Material applications: Steel	Hardened steel	Tool steel	Stainless steel	High alloy steels	Corrosion and acidproof steels	Aluminium	Bronze	Copper	Brass	Die-cast aluminium	Zinc die-casting	Page
A 346 *EXTRA*	1,6	●	◑	◑	●	◑	●	◑	◑	◑	◑	◑	◑	216
A 646 R *SUPRA*	1,6–1,9	●	●	◑	◑	●	●							216
A 46 TZ *SPECIAL*	1,6–1,9	●	●	●	●	●	●	◑	◑	◑	◑		●	217
A 946 TZ *SPECIAL*	1,6–1,9	●	●	●	●	●	●	●	◑	◑	◑	◑	◑	218

Kronenflex® cutting-off wheels 2,0 – 3,2 mm

Type	Thickness [mm]	Material applications: Steel	Hardened steels	Tool steel	Stainless steel	High alloy steels	Corrosion and acidproof steels	Aluminium	Bronze	Copper	Brass	Zinc die-casting	Cast iron	Stone / concrete	Page
A 24 *EXTRA*	2,0–3,2	●	◑	●	◑	◑	◑	◑	◑	◑	◑	◑	◑		219
A 24 R *SUPRA*	2,5–3,0	●	●	●	◑	◑	◑					◑	◑		220
A 24 N *SUPRA*	2,5–3,0	◑	●	◑	●	●	●	◑	◑	◑	◑				220
A 36 R *SUPRA*	2,0–2,5	◑	◑	●	●	●	●		◑	◑	◑				221
A 36 TZ *SPECIAL*	2,0	◑	◑	●	●	●	●						◑		221
A 24 R/36 *SPECIAL*	2,5–3,0	◑	◑	●	●	●	●								222
A 24 TZ *SPECIAL*	2,5–3,0	◑		◑	●	●	●						◑		222
A 46 N *SUPRA*	2,5–3,0							●	●	●	●	◑			223
A 46 VZ *SPECIAL*	2,0	◑	◑	●	●	●	●					◑			217
C 24 *EXTRA*	2,5–3,0													●	223

Kronenflex® large cutting-off wheels

Type	Thickness [mm]	Machines: Handheld machines 80m/s	Machines: Handheld machines 100m/s	Machines: Bench chop saws	Machines: Stationary < 5KW	Material applications: Steel	Material applications: Hardened steels	Material applications: Tool steel	Material applications: Stainless steel	Material applications: High alloy steels	Material applications: Corrosion and aacidproof steels	Material applications: Aluminium	Material applications: Cast iron	Material applications: Stone / concrete	Material applications: Asphalt	Page
A 24 *EXTRA*	3,5	●				●	◑	●	◑	◑	◑		◑			224
C 24 *EXTRA*	3,5	●											◑	●	◑	224
A 624 SX *SPECIAL*	3,5–4,0		●			●	●									225
A 924 R *SPECIAL*	4,0		●			●	●	●	●	●	●					226
A 924 SX *SPECIAL*	3,5–4,0		●			●	●									225
A 330 *EXTRA*	2,5–3,0			●		●	◑	◑	◑	◑	◑	◑				227
A 630 N *SUPRA*	2,5–3,2			●		●	◑	◑	◑	◑	◑	◑				228
A 930 N *SPECIAL*	2,5–3,5			●		●	◑	◑	◑	◑	◑	◑				228
A 24 R *SUPRA*	3,0–4,5				●	●	●	●	◑	◑	◑		◑			227

Kronenflex® grinding discs

Type	Thickness [mm]	Material applications: Steel	Material applications: Hardened steels	Material applications: Tool steel	Material applications: Stainless steel	Material applications: High alloy steels	Material applications: Corrosion and acidproof steels	Material applications: Aluminium	Material applications: Bronze	Material applications: Copper	Material applications: Brass	Material applications: Zinc die-casting	Material applications: Cast iron	Material applications: Stone / concrete	Page
A 24 *EXTRA*	6,0–8,0	●	◑	◑	◑	◑	◑					◑	◑		229
A 24 *EXTRA T*	6,0–8,0	●	◑	◑	◑	◑	◑						◑		229
A 24 R *SUPRA*	4,0–10	●	●	●	◑	◑	◑						◑		230
A 24 R/01 *SPECIAL*	4,0	●	●	●	◑	◑	◑								230
A 24 N *SUPRA*	6,0–8,0	◑	●	◑	●	●	●								231
A 24 R/36 *SPECIAL*	6,0	◑	◑	◑	●	●	●								231
A 46 N *SUPRA*	6,0–8,0							●	◑	◑	◑	◑			232
A 624 T *SUPRA*	6,0	●	●	●	●	◑	◑					◑	●		232
C 24 R *SUPRA*	6,0												◑	●	233
A 16 R *SUPRA*	55	●											◑		234
A 30 R *SUPRA*	55	●													234
C 16 R *SUPRA*	55												◑	●	235
C 30 R *SUPRA*	55												◑	●	235

● = main application ◑ = possible applications

Kronenflex® cutting-off wheels 0,8 - 1,2 mm

for angle grinders

Cutting-off wheel

A 980 TZ
SPECIAL







Class	*SPECIAL*
Bond	■■■■■■□
Aggression	■■■■■□□
Service life	■■■■■■□

Applications:	
Stainless steel	●
Steel	●
NF metals	●

Advantages: Free of iron, sulfur and chlorine - Very short cutting times - Very precise and clean cuts - Low thermal load - Minimal burr formation, minimizing finish-machining - 25 pieces delivered in the Kronenflex® box for long-lasting high-performance and moisture protection

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 0,8 x 22,23		80 m/s	13300 rpm	25	322182	**3,44 €**	11
125 x 0,8 x 22,23		80 m/s	12250 rpm	25	322183	**3,93 €**	11

Cutting-off wheel

A 60
EXTRA





Class	*EXTRA*
Bond	■■■■■□□
Aggression	■■■■□□□
Service life	■■■■■□□

Applications:	
Metals	●
Stainless steel	◑

Advantages: Minimal burr formation - Low thermal load - Very good price-performance ratio

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 1 x 22,23		80 m/s	13300 rpm	25	262936	**1,85 €**	11
125 x 1 x 22,23		80 m/s	12250 rpm	25	262937	**2,14 €**	11

Recommended prices.

Kronenflex® cutting-off wheels 0,8 - 1,2 mm

for angle grinders

Cutting-off wheel

A 60 N

SUPRA





Class	*SUPRA*
Bond	■■■□□□□
Aggression	■■■■■□□
Service life	■■■■■□□

Applications:	
Aluminium	●
NF metals	◑

Advantages: Special combination prevents smearing and clogging - Minimal burr formation

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 1 x 22,23	▬	80 m/s	13300 rpm	25	264297	**2,57 €**	11
125 x 1 x 22,23	▬	80 m/s	12250 rpm	25	264298	**2,98 €**	11

Cutting-off wheel

A 660 R

SUPRA







Class	*SUPRA*
Bond	■■■■■□□
Aggression	■■■■■□□
Service life	■■■■■□□

Applications:	
Steel	●
Stainless steel	◑

Advantages: Minimal burr formation - Low thermal load - Highest cutting performance

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 1 x 22,23	▬	80 m/s	13300 rpm	25	328905	**2,31 €**	11
125 x 1 x 22,23	▬	80 m/s	12250 rpm	25	328906	**2,64 €**	11

Recommended prices.

Kronenflex® cutting-off wheels 0,8 - 1,2 mm

for angle grinders

Cutting-off wheel

A 60 TZ SPECIAL





Fe·S·Cl <0,1%

XLOCK !

Class	SPECIAL	Applications:	
Bond	■■■■■■□	Stainless steel	●
Aggression	■■■■■□□	Steel	●
Service life	■■■■■■□	NF metals	◑

Advantages: Free of iron, sulfur and chlorine - Short cutting times - Minimal burr formation - Low thermal load

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 1 x 16		80 m/s	15300 rpm	25	202402	**2,70 €**	11
115 x 1 x 22,23		80 m/s	13300 rpm	25	202400	**2,76 €**	11
115 x 1 x 22,23		80 m/s	13300 rpm	25	233741	**2,76 €**	11
115 x 1 x 22,23 X-LOCK		80 m/s	13300 rpm	25	351259	**4,28 €**	11
125 x 1 x 22,23		80 m/s	12250 rpm	25	202401	**3,14 €**	11
125 x 1 x 22,23		80 m/s	12250 rpm	25	233742	**3,14 €**	11
125 x 1 x 22,23 X-LOCK		80 m/s	12250 rpm	25	351258	**4,89 €**	11

Cutting-off wheel

A 960 TZ SPECIAL





Fe·S·Cl <0,1%

40%

Class	SPECIAL	Applications:	
Bond	■■■■■■■	Stainless steel	●
Aggression	■■■■■■□	Steel	●
Service life	■■■■■■■		

Advantages: Free of iron, sulphur and chlorine - Short cutting times and long service life - Low thermal load - Low burr formation - Optimized bonding for considerably longer service life - For diverse applications - 25 pieces delivered in the Kronenflex® box for long lasting high performance and moisture protection

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 1 x 22,23		80 m/s	13300 rpm	25	322180	**2,97 €**	11
125 x 1 x 22,23		80 m/s	12250 rpm	25	322181	**3,38 €**	11

Recommended prices.

Kronenflex® cutting-off wheels 0,8 - 1,2 mm

for angle grinders

Ceramic cutting-off wheel

K 960 TX
SPECIAL







CERAMIC

Class	*SPECIAL*
Bond	■■■■■■■
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Steel	●
Stainless steel	●
High alloy steel	●
Carbon steel	●
Titanium	●

Advantages: Free of iron, sulfur and chlorine - Outstanding performance in daily use - Highest cutting performance, even with low grinding pressure - 25 pieces delivered in the Kronenflex® box for long lasting high performance and moisture protection

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 1 x 22,23	▬	80 m/s	13300 rpm	25	328885	**4,09 €**	11
125 x 1 x 22,23	▬	80 m/s	12250 rpm	25	328886	**4,74 €**	11

Cutting-off wheel

Z 960 TX
SPECIAL







ZIRCONIUM

Class	*SPECIAL*
Bond	■■■■■■■
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Stainless steel	●
Alloys	●
Carbon steel	●
Titanium	●

Advantages: Free of iron, sulphur and chlorine - Ideal for tough/hard materials such as titanium and high alloy steels - Short cutting times and long service life due to self-sharpening zirconia alumina - Low thermal load - Low burr formation - 25 pieces delivered in the Kronenflex® box for long lasting high performance and moisture protection

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 1 x 22,23	▬	80 m/s	13300 rpm	25	322184	**3,25 €**	11
125 x 1 x 22,23	▬	80 m/s	12250 rpm	25	322185	**3,74 €**	11

Recommended prices.

Kronenflex® cutting-off wheels 0,8 - 1,2 mm

for angle grinders

Cutting-off wheel

EDGE SPECIAL







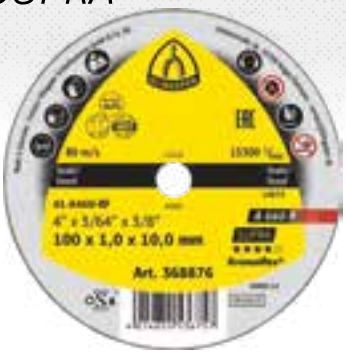
Class		Applications:	
Bond	■■■■■■■	Stainless steel	●
Aggression	■■■■■■□	Steel	●
Service life	■■■■■■■	Aluminium	●

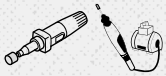
Advantages: High-performance cutting-off wheel with self-sharpening abrasive grain - Great cutting performance combined with a long service life - Wide range of applications - Packaged in units of 25 in the Kronenflex® Box to preserve maximum performance and protect against moisture

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 1,2 x 22,23		80 m/s	13300 rpm	25	355380	**2,28 €**	11
125 x 1,2 x 22,23		80 m/s	12250 rpm	25	355379	**4,15 €**	11
180 x 1,6 x 22,23		80 m/s	8500 rpm	25	695329	**5,54 €**	11
230 x 1,9 x 22,23		80 m/s	6650 rpm	25	695333	**8,36 €**	11

Small cutting-off wheel

A 660 R SUPRA







Class	*SUPRA*	Applications:	
Bond	■■■■■□□	Steel	●
Aggression	■■■■■■□	Stainless steel	●
Service life	■■■■■□□		

Advantages: Minimal burr formation - For universal use in hard-to-reach areas - For cutting tins, profiles and solid materials

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
50 x 1 x 6		80 m/s	30600 rpm	40	368881	**2,21 €**	11
76 x 1 x 6		80 m/s	20100 rpm	40	368880	**2,35 €**	11
76 x 1,6 x 6		80 m/s	20100 rpm	40	368878	**2,35 €**	11
76 x 1 x 10		80 m/s	20100 rpm	40	368879	**2,35 €**	11
76 x 1,6 x 10		80 m/s	20100 rpm	40	368877	**2,35 €**	11
100 x 1 x 10		80 m/s	15300 rpm	25	368876	**2,50 €**	11

Recommended prices.

Fixing spindle

Fixing spindle

SD 660



Advantages: Fixing spindle for clamping on the small A 660 R cutting blades onto straight grinders, flexible shafts, and drilling machines - Fits 6 and 10 mm holes

Diameter in mm	Suitable for	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
6	6 and 10 mm bore	1	337156	**53,12 €**	14

Recommended prices.

Kronenflex® cutting-off wheels 1,6 - 1,9 mm

for angle grinders

Cutting-off wheel

A 346 EXTRA



Class	EXTRA
Bond	■■■■□□□
Aggression	■■■■□□□
Service life	■■■■■□□

Applications:	
Stainless steel	●
Steel	●
Aluminium	◑

Advantages: Free of iron, sulphur and chlorine - Universal use on steel and stainless steel (INOX) - Cutting disc made of a calcined, cubic aluminium oxide that is self-sharpening - Minimal burr formation and longer service life - Best suited for cutting thin-walled profiles and pipes

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 1,6 x 22,23		80 m/s	13300 rpm	25	340936	**1,92 €**	11
125 x 1,6 x 22,23		80 m/s	12250 rpm	25	340938	**2,20 €**	11

Cutting-off wheel

A 646 R SUPRA



Class	SUPRA
Bond	■■■■■■□
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:	
Steel	●
Stainless steel	◑

Advantages: Free of iron, sulphur and chlorine - Universal use on steel and stainless steel - Cutting disc made of self-sharpening, calcined aluminum oxide - Tremendous aggressiveness when used for cutting solid steel materials

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 1,6 x 22,23		80 m/s	13300 rpm	25	340947	**2,44 €**	11
125 x 1,6 x 22,23		80 m/s	12250 rpm	25	340946	**2,81 €**	11
150 x 1,6 x 22,23		80 m/s	10200 rpm	25	340945	**3,39 €**	11
180 x 1,6 x 22,23		80 m/s	8500 rpm	25	340944	**3,71 €**	11
230 x 1,9 x 22,23		80 m/s	6650 rpm	25	340943	**5,36 €**	11
230 x 1,9 x 22,23		80 m/s	6650 rpm	25	340942	**5,36 €**	11

Recommended prices.

Kronenflex® cutting-off wheels 1,6 - 1,9 mm

for angle grinders

Cutting-off wheel

A 46 TZ SPECIAL



Class	SPECIAL
Bond	■■■■■■□
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:	
Stainless steel	●
Steel	●

Advantages: Free of iron, sulphur and chlorine - Universal use on steel and stainless steel - First choice for professional applications and fast cutting of demanding materials

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 1,6 x 16		80 m/s	15300 rpm	25	194071	**2,70 €**	11
115 x 1,6 x 22,23		80 m/s	13300 rpm	25	187170	**2,76 €**	11
115 x 1,6 x 22,23		80 m/s	13300 rpm	25	235378	**2,76 €**	11
115 x 1,6 x 22,23 X-LOCK		80 m/s	13300 rpm	25	351257	**4,28 €**	11
125 x 1,6 x 22,23		80 m/s	12250 rpm	25	187171	**3,14 €**	11
125 x 1,6 x 22,23		80 m/s	12250 rpm	25	235379	**3,14 €**	11
125 x 1,6 x 22,23 X-LOCK		80 m/s	12250 rpm	25	351256	**4,89 €**	11
150 x 1,6 x 22,23		80 m/s	10200 rpm	25	241472	**3,88 €**	11
180 x 1,6 x 22,23		80 m/s	8500 rpm	25	221161	**4,18 €**	11
180 x 1,6 x 22,23		80 m/s	8500 rpm	25	312257	**4,18 €**	11
230 x 1,9 x 22,23		80 m/s	6650 rpm	25	224084	**5,39 €**	11
230 x 1,9 x 22,23		80 m/s	6650 rpm	25	265044	**5,39 €**	11

Thin cutting-off wheel & grinding disc

A 46 VZ SPECIAL



Class	SPECIAL
Bond	■■■■■■□
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:	
Stainless steel	●
Steel	●
NF metals	◑

Advantages: Long service life - Multi-purpose: cutting off and light rough grinding with one wheel - High aggressiveness in cutting - No change of wheel necessary

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 2 x 22,23		80 m/s	13300 rpm	25	298176	**3,68 €**	11
125 x 2 x 22,23		80 m/s	12250 rpm	25	298177	**4,23 €**	11

Recommended prices.

Kronenflex® cutting-off wheels 1,6 - 1,9 mm

for angle grinders

Cutting-off wheel

A 946 TZ

SPECIAL





Fe·S·Cl <0,1%

40%

Class	SPECIAL
Bond	■■■■■■■
Aggression	■■■■■■■
Service life	■■■■■■□

Applications:	
Steel	●
Stainless steel	●
NF metals	◑
Castings	◑

Advantages: Free of iron, sulfur and chlorine - Extra long service life across all applications - For universal use in metal processing - Short cutting times - Low burr formation - Low thermal load - 25 pieces delivered in the Kronenflex® box for long lasting high performance and moisture protection

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 1,6 x 22,23		80 m/s	13300 rpm	25	339109	**3,32 €**	11
125 x 1,6 x 22,23		80 m/s	12250 rpm	25	339110	**3,74 €**	11
150 x 1,6 x 22,23		80 m/s	10200 rpm	25	339111	**4,65 €**	11
180 x 1,6 x 22,23		80 m/s	8500 rpm	25	339112	**5,04 €**	11
230 x 1,9 x 22,23		80 m/s	6650 rpm	25	339113	**6,47 €**	11
230 x 1,9 x 22,23		80 m/s	6650 rpm	25	339114	**6,47 €**	11

Wheel flange

FL 76



Advantages: Use of the wheel flange increases lateral stability with thin cutting-off wheels having a flat form and diameters of 180 and 230 mm

Two-piece set

Diameter in mm	Suitable for	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
76	A 46 TZ + A 646 R + A 946 TZ	1	236130	**101,70 €**	14

Recommended prices.

Kronenflex® cutting-off wheels 2,0 - 3,2 mm

for angle grinders

Cutting-off wheel

A 24 EXTRA





Class	*EXTRA*
Bond	■■■■□□□
Aggression	■■■■□□□
Service life	■■■■□□□

Applications:	
Metals	●

XLOCK !

Advantages: Proven a million times over - Standard wheel with outstanding price-performance ratio - For universal use in metalworking - Fast cutting off of solid material

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 2,5 x 16		80 m/s	15300 rpm	25	188998	**1,64 €**	11
115 x 2,5 x 22,23		80 m/s	13300 rpm	25	242137	**1,66 €**	11
115 x 2,5 x 22,23		80 m/s	13300 rpm	25	188461	**1,66 €**	11
115 x 2,5 x 22,23 X-LOCK		80 m/s	13300 rpm	25	351255	**2,65 €**	11
115 x 3,2 x 22,23		80 m/s	13300 rpm	25	209014	**1,99 €**	11
125 x 2,5 x 22,23		80 m/s	12250 rpm	25	242138	**1,87 €**	11
125 x 2,5 x 22,23		80 m/s	12250 rpm	25	188463	**1,87 €**	11
125 x 2,5 x 22,23 X-LOCK		80 m/s	12250 rpm	25	351254	**2,98 €**	11
125 x 3,2 x 22,23		80 m/s	12250 rpm	25	209016	**2,27 €**	11
150 x 2,5 x 22,23		80 m/s	10200 rpm	25	235375	**2,31 €**	11
150 x 2,5 x 22,23		80 m/s	10200 rpm	25	235374	**2,31 €**	11
180 x 2 x 22,23		80 m/s	8500 rpm	25	286455	**2,52 €**	11
180 x 3 x 22,23		80 m/s	8500 rpm	25	13490	**2,52 €**	11
180 x 3 x 22,23		80 m/s	8500 rpm	25	189000	**2,52 €**	11
230 x 2 x 22,23		80 m/s	6650 rpm	25	286456	**3,62 €**	11
230 x 3 x 22,23		80 m/s	6650 rpm	25	13492	**3,62 €**	11
230 x 3 x 22,23		80 m/s	6650 rpm	25	189002	**3,62 €**	11

Recommended prices.

Kronenflex® cutting-off wheels 2,0 - 3,2 mm

for angle grinders

Cutting-off wheel

A 24 R SUPRA





Class	SUPRA	Applications:	
Bond	■■■■■□□	Steel	●
Aggression	■■■■□□□	Stainless steel	◑
Service life	■■■■■□□	Castings	◑

Advantages: Optimized combination for use on steel - Can be used on stainless steel - Good cutting properties

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 2,5 x 16		80 m/s	15300 rpm	25	13754	**1,94 €**	11
115 x 2,5 x 22,23		80 m/s	13300 rpm	25	13297	**1,99 €**	11
115 x 2,5 x 22,23		80 m/s	13300 rpm	25	13466	**1,99 €**	11
125 x 2,5 x 22,23		80 m/s	12250 rpm	25	13295	**2,27 €**	11
125 x 2,5 x 22,23		80 m/s	12250 rpm	25	13738	**2,27 €**	11
150 x 2,5 x 22,23		80 m/s	10200 rpm	25	6667	**2,81 €**	11
180 x 3 x 22,23		80 m/s	8500 rpm	25	13456	**3,04 €**	11
180 x 3 x 22,23		80 m/s	8500 rpm	25	13470	**3,04 €**	11
230 x 3 x 22,23		80 m/s	6650 rpm	25	13464	**4,37 €**	11
230 x 3 x 22,23		80 m/s	6650 rpm	25	13478	**4,37 €**	11

Cutting-off wheel

A 24 N SUPRA





Class	SUPRA	Applications:	
Bond	■■■□□□□	Stainless steel	●
Aggression	■■■■■□□	Aluminium	◑
Service life	■■■■■□□		

Advantages: Special recipe prevents smearing and clogging - High removal rate on stainless steel due to hardened aluminium oxide

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 2,5 x 22,23		80 m/s	13300 rpm	25	3020	**2,15 €**	11
125 x 2,5 x 22,23		80 m/s	12250 rpm	25	2951	**2,47 €**	11
150 x 2,5 x 22,23		80 m/s	10200 rpm	25	235377	**2,99 €**	11
180 x 3 x 22,23		80 m/s	8500 rpm	25	13455	**3,25 €**	11
230 x 3 x 22,23		80 m/s	6650 rpm	25	13463	**4,70 €**	11
230 x 3 x 22,23		80 m/s	6650 rpm	25	13477	**4,70 €**	11

Recommended prices.

Kronenflex® cutting-off wheels 2,0 - 3,2 mm

for angle grinders

Cutting-off wheel

A 36 R

SUPRA





Class	*SUPRA*
Bond	■■■■□□□
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:	
Stainless steel	●

Advantages: Excellent cutting performance - Optimized aggression and service life

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 2 x 22,23	▬	80 m/s	13300 rpm	25	123208	**2,31 €**	11
125 x 2 x 22,23	▬	80 m/s	12250 rpm	25	126849	**2,65 €**	11
150 x 2 x 22,23	▬	80 m/s	10200 rpm	25	251752	**3,22 €**	11
180 x 2,5 x 22,23	▬	80 m/s	8500 rpm	25	123209	**3,54 €**	11
230 x 2,5 x 22,23	▬	80 m/s	6650 rpm	25	123833	**5,08 €**	11

Cutting-off wheel

A 36 TZ

SPECIAL





Class	*SPECIAL*
Bond	■■■■■■□
Aggression	■■■■■■■
Service life	■■■■■□□

Applications:	
Stainless steel	●
Steel	◑

Advantages: Very good cutting performance, even with low grinding pressure

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 2 x 22,23	▬	80 m/s	13300 rpm	25	136549	**2,85 €**	11
125 x 2 x 22,23	▬	80 m/s	12250 rpm	25	136550	**3,21 €**	11
180 x 2 x 22,23	▬	80 m/s	8500 rpm	25	136551	**4,31 €**	11
230 x 2 x 22,23	▬	80 m/s	6650 rpm	25	136552	**6,16 €**	11

Recommended prices.

Kronenflex® cutting-off wheels 2,0 - 3,2 mm

for angle grinders

Cutting-off wheel

A 24 TZ SPECIAL





Class	SPECIAL	Applications:	
Bond	■■■■■□□	Stainless steel	●
Aggression	■■■■□□□	Steel	◑
Service life	■■■■■■□	Castings	◑

Advantages: Optimized combination for use on stainless steel - Excellent performance

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 2,5 x 22,23		80 m/s	13300 rpm	25	136554	**2,64 €**	11
125 x 2,5 x 22,23		80 m/s	12250 rpm	25	136555	**3,04 €**	11
180 x 3 x 22,23		80 m/s	8500 rpm	25	136558	**4,06 €**	11
230 x 3 x 22,23		80 m/s	6650 rpm	25	136559	**5,84 €**	11

Cutting-off wheel

A 24 R/36 SPECIAL







Class	SPECIAL	Applications:	
Bond	■■■■□□□	Stainless steel	●
Aggression	■■■■■□□		
Service life	■■■■■□□		

Advantages: Special wheel for the nuclear industry - Free of iron, sulphur and chlorine

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 2,5 x 22,23		80 m/s	13300 rpm	25	60534	**2,31 €**	11
125 x 2,5 x 22,23		80 m/s	12250 rpm	25	2825	**2,65 €**	11
180 x 3 x 22,23		80 m/s	8500 rpm	25	60537	**3,54 €**	11
230 x 3 x 22,23		80 m/s	6650 rpm	25	60061	**5,08 €**	11

Recommended prices.

Kronenflex® cutting-off wheels 2,0 - 3,2 mm

for angle grinders

Cutting-off wheel

A 46 N

SUPRA





Class	*SUPRA*
Bond	■■■□□□□
Aggression	■■■■■□□
Service life	■■■■■□□

Applications:

Aluminium	●

Advantages: Special combination prevents smearing and clogging - Optimized cutting off performance on non-ferrous metals

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 2,5 x 22,23		80 m/s	13300 rpm	25	170707	**2,31 €**	11
125 x 2,5 x 22,23		80 m/s	12250 rpm	25	170708	**2,65 €**	11
180 x 3 x 22,23		80 m/s	8500 rpm	25	170709	**3,54 €**	11
230 x 3 x 22,23		80 m/s	6650 rpm	25	170710	**5,08 €**	11

Cutting-off wheel

C 24

EXTRA

SILICON CARBIDE !





Class	*EXTRA*
Bond	■■■■□□□
Aggression	■■■■□□□
Service life	■■■■□□□

Applications:

Stone/Concrete	●

Advantages: Universal cutting-off wheel for all mineral materials - Wide application range due to sharp, coarse SiC grit

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 2,5 x 22,23		80 m/s	13300 rpm	25	242143	**2,16 €**	11
115 x 2,5 x 22,23		80 m/s	13300 rpm	25	188462	**2,16 €**	11
125 x 2,5 x 22,23		80 m/s	12250 rpm	25	242144	**2,47 €**	11
125 x 2,5 x 22,23		80 m/s	12250 rpm	25	188464	**2,47 €**	11
180 x 3 x 22,23		80 m/s	8500 rpm	25	13489	**3,25 €**	11
230 x 3 x 22,23		80 m/s	6650 rpm	25	13491	**4,73 €**	11
230 x 3 x 22,23		80 m/s	6650 rpm	25	189003	**4,73 €**	11

Recommended prices.

Kronenflex® large cutting-off wheels

for petrol driven saw / cutter

Cutting-off wheel

A 24 EXTRA





Class	EXTRA
Bond	■■■■□□□
Aggression	■■■■□□□
Service life	■■■■■□□

Applications:

Metals	●

Advantages: Standard wheel with outstanding price-performance ratio - For universal use in metalworking - For use on gas powered freehand machines with a cutting speed of 80 m/s

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 3,5 x 20	▬	80 m/s	5100 rpm	10	288221	**9,01 €**	11
300 x 3,5 x 22,23	▬	80 m/s	5100 rpm	10	288222	**9,01 €**	11

Cutting-off wheel

C 24 EXTRA

SILICON CARBIDE !





Class	EXTRA
Bond	■■■■□□□
Aggression	■■■■□□□
Service life	■■■■■□□

Applications:

Stone/Concrete	●

Advantages: Optimal for all mineral materials due to sharp, coarse SiC grit - For use on gas powered freehand machines with a cutting speed of 80 m/s

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 3,5 x 20	▬	80 m/s	5100 rpm	10	288223	**11,70 €**	11
300 x 3,5 x 22,23	▬	80 m/s	5100 rpm	10	288224	**11,70 €**	11

Recommended prices.

Kronenflex® large cutting-off wheels

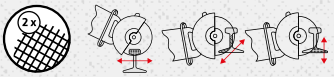
for petrol driven saw / cutter with clamping device

Cutting-off wheel

A 624 SX
SUPRA







Class	SUPRA
Bond	■■■■□□□
Aggression	■■■■■■■
Service life	■■■■■□□

Applications:

Steel	●

Advantages: For universal use on all rail types - Top performing product for lower powered machines (<5kW) and hard rails - Fast cutting, due to softer bond - For use on gas powered cutting-off machines with a cutting speed of 100 m/s and clamping device

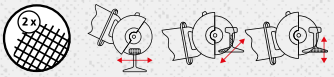
Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
305 x 3,5 x 22,23		100 m/s	6400 rpm	10	353111	**12,30 €**	11
356 x 4 x 22,23		100 m/s	5500 rpm	10	351433	**18,34 €**	11
356 x 4 x 25,4		100 m/s	5500 rpm	10	340641	**18,34 €**	11
406 x 4 x 25,4		100 m/s	4800 rpm	10	351436	**21,94 €**	11

Cutting-off wheel

A 924 SX
SPECIAL







Class	SPECIAL
Bond	■■■■■■□
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:

Steel	●

Advantages: For universal use on all rail types - Top performing product for high powered machines (>5kW) and hard rails - For use on gas powered cutting-off machines with a cutting speed of 100 m/s and clamping device - Excellent service life

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
305 x 3,5 x 22,23		100 m/s	6400 rpm	10	353093	**14,76 €**	11
356 x 4 x 22,23		100 m/s	5500 rpm	10	352325	**22,01 €**	11
356 x 4 x 25,4		100 m/s	5500 rpm	10	353097	**22,01 €**	11
406 x 4 x 25,4		100 m/s	4800 rpm	10	352324	**26,34 €**	11

Recommended prices.

Kronenflex® large cutting-off wheels

for petrol driven saw / cutter

Cutting-off wheel

A 924 R

SPECIAL





Class	SPECIAL
Bond	■■■■■□□
Aggression	■■■■■■□
Service life	■■■■■■■

Applications:	
Steel	●
Stainless steel	◑

Advantages: Optimised bond for use on steel, also can be used on stainless steel - For use on gas powered free-hand machines with a cutting speed of 100m/s - Free-hand cutting of pipes, rods, profiles and solid materials

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
305 x 4 x 20	▬	100 m/s	6400 rpm	10	354419	**11,56 €**	11
305 x 4 x 22,23	▬	100 m/s	6400 rpm	10	354418	**11,56 €**	11
305 x 4 x 25,4	▬	100 m/s	6400 rpm	10	354417	**11,56 €**	11
356 x 4 x 20	▬	100 m/s	5500 rpm	10	354416	**17,30 €**	11
356 x 4 x 22,23	▬	100 m/s	5500 rpm	10	354415	**17,30 €**	11
356 x 4 x 25,4	▬	100 m/s	5500 rpm	10	354414	**17,30 €**	11
406 x 4,5 x 20	▬	100 m/s	4800 rpm	10	384980	**20,74 €**	11
406 x 4,5 x 25,4	▬	100 m/s	4800 rpm	10	369735	**20,74 €**	11

Recommended prices.

Kronenflex® large cutting-off wheels

for stationary cutting / chop saws

Cutting-off wheel

A 24 R

SUPRA





Class	*SUPRA*	**Applications:**	
Bond	■■■■■□□	Steel	●
Aggression	■■■■□□□	Stainless steel	◑
Service life	■■■■■■□	Castings	◑

Advantages: Optimized combination for use on steel - Can be used on stainless steel - Good cutting properties - Optimal for stationary 3 - 5 kW cutting-off machine

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
250 x 3 x 32		100 m/s	7650 rpm	10	2465	**11,62 €**	11
300 x 3 x 22,23		100 m/s	6400 rpm	10	71365	**14,52 €**	11
300 x 3 x 25,4		100 m/s	6400 rpm	10	6793	**14,52 €**	11
300 x 3 x 30		100 m/s	6400 rpm	10	13524	**14,52 €**	11
300 x 3 x 32		100 m/s	6400 rpm	10	6807	**14,52 €**	11
350 x 3,5 x 25,4		100 m/s	5500 rpm	10	13528	**20,78 €**	11
350 x 3,5 x 32		100 m/s	5500 rpm	10	13536	**20,78 €**	11
400 x 4,5 x 25,4		100 m/s	4800 rpm	10	292933	**27,89 €**	11
400 x 4,5 x 32		100 m/s	4800 rpm	10	292932	**27,89 €**	11
400 x 4,5 x 40		100 m/s	4800 rpm	10	296567	**27,89 €**	11

Cutting-off wheel

A 330

EXTRA







Class	*EXTRA*	**Applications:**	
Bond	■■■■■□□	Steel	●
Aggression	■■■■■□□	Stainless steel	◑
Service life	■■■■■□□	Aluminium	◑

Advantages: More stability during cutting due to two glass fibre reinforcement mesh - Good cutting speed with a long service life - Recommended for various materials and different profiles - Usable on chop saws in craft and industry

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
305 x 2,5 x 25,4		80 m/s	5100 rpm	10	360976	**11,20 €**	11
356 x 2,5 x 25,4		80 m/s	4400 rpm	10	353326	**15,93 €**	11
406 x 3 x 25,4		80 m/s	3850 rpm	10	353329	**21,41 €**	11

Recommended prices.

Kronenflex® large cutting-off wheels
for chop saws

Cutting-off wheel

A 630 N
SUPRA



Class	SUPRA	Applications:	
Bond	■■■■■□□	Steel	●
Aggression	■■■■■■□	Stainless steel	◑
Service life	■■■■■■□	Aluminium	◑

Advantages: Aggressive model with an outstanding service life - An exceptional choice for the cutting of solid material - Bond optimized for universal use - Low thermal load - Minimum burr formation

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 2,5 x 25,4	▬	80 m/s	5100 rpm	10	353325	**13,32 €**	11
356 x 2,5 x 25,4	▬	80 m/s	4400 rpm	10	353324	**19,08 €**	11
406 x 3,2 x 25,4	▬	80 m/s	3850 rpm	10	353328	**25,60 €**	11

Cutting-off wheel

A 930 N
SPECIAL



Class	SPECIAL	Applications:	
Bond	■■■■■■□	Steel	●
Aggression	■■■■■■■	Stainless steel	◑
Service life	■■■■■■■	Aluminium	◑

Advantages: Ultimate aggression and service life for universal use (pipes, profiles, solid material) - Low thermal load and minimum burr formation due to one glass fibre reinforcement mesh - An exceptional choice for 110 volt machines and the cutting of solid material

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 2,5 x 25,4	▬	80 m/s	5100 rpm	10	322627	**17,24 €**	11
350 x 3 x 25,4	▬	80 m/s	4400 rpm	10	322628	**22,47 €**	11

Recommended prices.

Kronenflex® grinding discs

Grinding disc

A 24 EXTRA





Class	EXTRA
Bond	■■■■□□□
Aggression	■■■■□□□
Service life	■■■■□□□

Applications:

Metals	●

XLOCK !

Advantages: Standard disc with excellent price-performance ratio - For universal use in metalworking - Excellent results on all standard angle grinders

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 6 x 16		80 m/s	15300 rpm	10	189004	**3,02 €**	11
115 x 6 x 22,23		80 m/s	13300 rpm	10	188465	**3,07 €**	11
115 x 6 x 22,23 X-LOCK		80 m/s	13300 rpm	10	351253	**4,45 €**	11
125 x 6 x 22,23		80 m/s	12250 rpm	10	188466	**3,49 €**	11
125 x 6 x 22,23 X-LOCK		80 m/s	12250 rpm	10	351252	**5,09 €**	11
150 x 6 x 22,23		80 m/s	10200 rpm	10	235371	**4,30 €**	11
180 x 6 x 22,23		80 m/s	8500 rpm	10	13444	**4,59 €**	11
180 x 8 x 22,23		80 m/s	8500 rpm	10	13446	**5,98 €**	11
230 x 6 x 22,23		80 m/s	6650 rpm	10	13447	**6,90 €**	11
230 x 8 x 22,23		80 m/s	6650 rpm	10	13448	**8,97 €**	11

Grinding disc

A 24 EXTRA T





Class	EXTRA
Bond	■■■■■□□
Aggression	■■■□□□□
Service life	■■■■■□□

Applications:

Metals	●

Advantages: Extra hard grinding disc - Optimal for edge work and for removal of stubborn burrs

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
180 x 6 x 22,23		80 m/s	8500 rpm	10	13794	**4,83 €**	11
180 x 8 x 22,23		80 m/s	8500 rpm	10	13445	**6,27 €**	11

Recommended prices.

Grinding disc

A 24 R
SUPRA





Class	SUPRA	Applications:	
Bond	■■■■□□□	Steel	●
Aggression	■■■■■□□	Stainless steel	◑
Service life	■■■■■□□	Castings	◑

Advantages: With optimised recipe for use on steel - Also suitable for use on stainless steel - Large product range

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 4 x 16		80 m/s	15300 rpm	10	13400	**3,23 €**	11
100 x 6 x 16		80 m/s	15300 rpm	10	6578	**3,58 €**	11
115 x 4 x 22,23		80 m/s	13300 rpm	10	13746	**3,33 €**	11
115 x 6 x 22,23		80 m/s	13300 rpm	10	13401	**3,68 €**	11
125 x 4 x 22,23		80 m/s	12250 rpm	10	240831	**3,82 €**	11
125 x 6 x 22,23		80 m/s	12250 rpm	10	13402	**4,24 €**	11
150 x 6 x 22,23		80 m/s	10200 rpm	10	13403	**5,18 €**	11
180 x 10 x 22,23		80 m/s	8500 rpm	10	13423	**9,08 €**	11
180 x 4 x 22,23		80 m/s	8500 rpm	10	13408	**4,97 €**	11
180 x 7 x 22,23		80 m/s	8500 rpm	10	13413	**6,08 €**	11
180 x 8 x 22,23		80 m/s	8500 rpm	10	13418	**7,19 €**	11
230 x 4 x 22,23		80 m/s	6650 rpm	10	13428	**8,78 €**	11
230 x 6 x 22,23		80 m/s	6650 rpm	10	13433	**9,77 €**	11
230 x 8 x 22,23		80 m/s	6650 rpm	10	13438	**12,68 €**	11

Grinding disc

A 24 R/01
SPECIAL





Class	SPECIAL	Applications:	
Bond	■■■■□□□	Steel	●
Aggression	■■■■■■□	Stainless steel	◑
Service life	■■■□□□□		

Advantages: Special disc for pipeline and tank construction - Suitable for root seams - For repair of weld seams

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
125 x 4 x 22,23		80 m/s	12250 rpm	10	130825	**4,12 €**	11
180 x 4 x 22,23		80 m/s	8500 rpm	10	13756	**5,39 €**	11

Recommended prices.

Kronenflex® grinding discs

Grinding disc INOX

A 24 N
SUPRA





Class	*SUPRA*
Bond	■■■□□□□
Aggression	■■■■■□□
Service life	■■■■□□□

Applications:	
Stainless steel	●
Aluminium	◑

Advantages: High removal rate on stainless steel - Optimal ratio between removal and wear

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 6 x 22,23		80 m/s	13300 rpm	10	2923	**4,02 €**	11
125 x 6 x 22,23		80 m/s	12250 rpm	10	2922	**4,58 €**	11
180 x 4 x 22,23		80 m/s	8500 rpm	10	13407	**5,39 €**	11
180 x 6 x 22,23		80 m/s	8500 rpm	10	13412	**6,56 €**	11
180 x 8 x 22,23		80 m/s	8500 rpm	10	13417	**7,81 €**	11
230 x 6 x 22,23		80 m/s	6650 rpm	10	13432	**10,57 €**	11

Grinding disc

A 24 R/36
SPECIAL





Fe·S·Cl <0,1%

Class	*SPECIAL*
Bond	■■■■□□□
Aggression	■■■■■□□
Service life	■■■■■□□

Applications:	
Stainless steel	●

Advantages: Special wheel for the nuclear industry - Free of iron, sulfur and chlorine - Optimal ratio between removal and wear

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 6 x 22,23		80 m/s	13300 rpm	10	2488	**4,02 €**	11
125 x 6 x 22,23		80 m/s	12250 rpm	10	2830	**4,58 €**	11
180 x 6 x 22,23		80 m/s	8500 rpm	10	2463	**6,56 €**	11

Recommended prices.

Grinding disc

A 46 N
SUPRA





Class	SUPRA
Bond	■■■□□□□
Aggression	■■■■■□□
Service life	■■■■□□□

Applications:	
Aluminium	●
NF metals	◑

Advantages: No clogging when used on non-ferrous metals - Optimal ratio between removal and wear

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 6 x 22,23		80 m/s	13300 rpm	10	6622	**4,16 €**	11
125 x 6 x 22,23		80 m/s	12250 rpm	10	2226	**4,76 €**	11
180 x 6 x 22,23		80 m/s	8500 rpm	10	13410	**6,80 €**	11
180 x 8 x 22,23		80 m/s	8500 rpm	10	13415	**8,08 €**	11

Grinding disc

A 624 T
SUPRA





Class	SUPRA
Bond	■■■■■■□
Aggression	■■■■□□□
Service life	■■■■■■□

Applications:	
Steel	●
Stainless steel	●
Castings	●

Advantages: Special recipe for use on various materials - Optimal ratio between removal and wear

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 6 x 22,23		80 m/s	13300 rpm	10	325215	**4,87 €**	11
125 x 6 x 22,23		80 m/s	12250 rpm	10	325216	**5,65 €**	11
180 x 6 x 22,23		80 m/s	8500 rpm	10	325217	**8,08 €**	11
230 x 6 x 22,23		80 m/s	6650 rpm	10	325218	**13,00 €**	11

Recommended prices.

Kronenflex® grinding discs

Grinding disc

C 24 R
SUPRA





SILICON CARBIDE !

Class	SUPRA
Bond	■■■□□□□
Aggression	■■■■□□□
Service life	■■■■□□□

Applications:

Stone/Concrete	●
Castings	◑

Advantages: Ideal for use on stone and mineral materials - High removal rate due to sharp, coarse SiC grain

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
180 x 6 x 22,23		80 m/s	8500 rpm	10	13409	**8,10 €**	11

Recommended prices.

Kronenflex® cup grinding wheels

Cup grinding wheel

A 16 R
SUPRA





Class	*SUPRA*
Bond	■■■■□□□
Aggression	■■■■□□□
Service life	■■■□□□□

Applications:	
Steel	●
Castings	◑

Advantages: For surface grinding and finish grinding of weld seams - Coarse grain for optimized aggressiveness

Diameter x Height x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
110 x 55 x 22,23		50 m/s	8600 rpm	6	13729	**20,86 €**	11

Cup grinding wheel

A 30 R
SUPRA





Class	*SUPRA*
Bond	■■■■□□□
Aggression	■■■■□□□
Service life	■■■■□□□

Applications:	
Steel	●

Advantages: For surface grinding and finish grinding of weld seams - Optimized aggressiveness and long service life

Diameter x Height x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
110 x 55 x 22,23		50 m/s	8600 rpm	6	13728	**20,86 €**	11

Recommended prices.
Cup grinding wheels may only be used on angle grinders diameter 180mm with cup grinding wheel protection!

Kronenflex® cup grinding wheels

Cup grinding wheel

C 16 R

SUPRA





Class	*SUPRA*
Bond	■■■■□□□
Aggression	■■■■■□□
Service life	■■■□□□□

Applications:	
Stone/Concrete	●
Castings	◑

Advantages: For use on surfaces and edges - For stone and mineral materials - Optimized aggressiveness due to sharp, coarse SiC grain

Diameter x Height x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
110 x 55 x 22,23		50 m/s	8600 rpm	6	13727	**26,16 €**	11

Cup grinding wheel

C 30 R

SUPRA





Class	*SUPRA*
Bond	■■■■□□□
Aggression	■■■■□□□
Service life	■■■■□□□

Applications:	
Stone/Concrete	●
Castings	◑

Advantages: For use on surfaces and edges - Ideal for stone and mineral materials due to sharp, coarse SiC grain

Diameter x Height x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
110 x 55 x 22,23		50 m/s	8600 rpm	6	13726	**26,16 €**	11

Recommended prices.
Cup grinding wheels may only be used on angle grinders diameter 180mm with cup grinding wheel protection!

Diamond tools

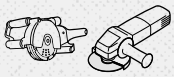
Product	Machine	Application - Material	SPECIAL	SUPRA	EXTRA	Page
Diamond cutting blades Ø 100 - 230 mm	Angle grinder	Universal	DT 900 U	DT 600 U	DT 300 U	237-241
			DT 900 UT	DT 612 UT	DT 350 U	
			DT 900 UX	DT 650 UD	DT 300 UT	
					DT 310 UT	
		Concrete	DT 900 B		DT 350 B	242-243
			DT 900 BX		DT 350 BT	
		Concrete		DT 600 GU		244
		Tiles	DT 900 FL	DT 600 F	DT 300 F	244-246
			DT 900 FT			
			DT 900 FP			
		Mortar joints		DN 600 U	DN 300 U	248
		All Cut Metal		DT 600 ACM		247
		All Cut Rescue	DT 900 ACR			247
Cup grinding wheels	Angle grinder	Concrete		DS 600 B	DS 300 B	249-250
				DS 600 S		
		Lime sandstone, screed and abrasive materials		DS 600 A		250
		Adaptor M14			DZ 114	252
		Epoxy resin, tile adhesive	DS 900 PKD	DS 650 PKD		251
Diamond cutting blades Ø 250 - 500 mm	Petrol powered cutter, Table saw, Joint cutter	Universal	DT 900 U	DT 600 U	DT 300 U	253-257
			DT 900 US	DT 612 UT	DT 310 UT	
			DT 900 UX		DT 350 U	
		Granite	DT 900 G			258
		Tiles	DT 900 FL	DT 600 F	DT 300 F	258-259
		All Cut Rescue	DT 900 ACR			260
		Clinker	DT 900 KHX	DT 600 KM		260-262
				DT 600 KMS		
				DT 600 KS		
		Asphalt	DT 902 A	DT 602 A	DT 350 A	262-264
				DT 612 A		
		Asphalt / concrete		DT 612 AB	DT 350 AB	264-265
		Concrete	DT 900 B	DT 602 B	DT 350 B	265-268
			DT 900 BX		DT 350 BT	
			DT 902 B			
		Reduction rings			DZ 100 RR	268
Drill bits	Drill stand	Concrete	DR 912 B	DK 612 B		269-271
				DK 654 B		
	Percussion drill	Concrete		DD 600 U		272
		Adaptor kit			ADS 200	272
	Drilling machine	Tiles		DB 600 F		273
	Angle grinder	Tiles		DK 600 F		274-275
		Hole starting aid			ABH 80	275

Diamond cutting blades for angle grinders

Diamond cutting blade

DT 300 U EXTRA







Properties	
Design	Sintered
Segmentation	Standard
Aggression	■■■□□□□
Service life	■■■□□□□

Applications:	
Construction materials	●
Concrete, universal	●

Advantages: Product for universal use on general construction materials - Excellent cutting performance - Great price-performance ratio

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23	80 m/s	13300 rpm	8 / 37,3 / 1,6 / 7	1	325345	**15,00 €**	12
125 x 22,23	80 m/s	12250 rpm	9 / 36,4 / 1,6 / 7	1	325346	**16,90 €**	12
180 x 22,23	80 m/s	8500 rpm	13 / 38,1 / 2 / 7	1	325347	**27,20 €**	12
230 x 22,23	80 m/s	6650 rpm	16 / 40,2 / 2,3 / 7	1	325348	**34,10 €**	12

Diamond cutting blade

DT 350 U EXTRA







XLOCK !

Properties	
Design	Laser welded
Segmentation	Standard
Aggression	■■■■■□□
Service life	■■■■■□□

Applications:	
Construction materials	●
Concrete, universal	●

Advantages: Product with laser-welded standard segments for universal use on general construction material - Smooth, fast and low-vibration cutting with unmatched service life - Optimum price-performance ratio

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23	80 m/s	13300 rpm	8 / 33 / 2,4 / 10	1	336214	**21,40 €**	12
115 x 22,23 X-LOCK	80 m/s	13300 rpm	8 / 33 / 2,4 / 10	1	350463	**24,50 €**	12
125 x 22,23	80 m/s	12250 rpm	9 / 33 / 2,4 / 10	1	336215	**24,00 €**	12
125 x 22,23 X-LOCK	80 m/s	12250 rpm	9 / 33 / 2,4 / 10	1	350464	**27,40 €**	12
150 x 22,23	80 m/s	10200 rpm	11 / 33 / 2,4 / 10	1	336260	**30,70 €**	12
180 x 22,23	80 m/s	8500 rpm	11 / 42 / 2,6 / 10	1	336216	**38,20 €**	12
230 x 22,23	80 m/s	6650 rpm	15 / 42 / 2,6 / 10	1	336219	**47,50 €**	12

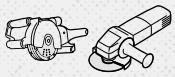
Recommended prices.

Diamond cutting blades for angle grinders

Diamond cutting blade

DT 600 U
SUPRA







XLOCK !

Properties	
Design	Laser welded
Segmentation	Short segments
Aggression	■■■■■■□
Service life	■■■■□□□

Applications:	
Construction materials	●
Concrete, universal	●
Cured concrete, reinforced	●
Chalky sandstone	●

Advantages: Suitable for a various range of applications - First-rate cutting performance - Exceptional service life thanks to the use of premium grade raw materials and diamonds - Clean cutting edges

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 16	80 m/s	15300 rpm	11 / 20 / 2,4 / 9	1	325025	**27,20 €**	12
115 x 22,23	80 m/s	13300 rpm	13 / 20 / 2,4 / 9	1	322630	**30,60 €**	12
115 x 22,23 X-LOCK	80 m/s	13300 rpm	13 / 20 / 2,4 / 9	1	350461	**35,20 €**	12
125 x 22,23	80 m/s	12250 rpm	15 / 20 / 2,4 / 9	1	322631	**34,10 €**	12
125 x 22,23 X-LOCK	80 m/s	12250 rpm	15 / 20 / 2,4 / 9	1	350462	**39,00 €**	12
140 x 22,23	80 m/s	10900 rpm	17 / 20 / 2,4 / 9	1	325046	**40,50 €**	12
150 x 22,23	80 m/s	10200 rpm	18 / 20 / 2,4 / 9	1	322632	**43,90 €**	12
180 x 22,23	80 m/s	8500 rpm	22 / 20 / 2,6 / 9	1	322633	**54,10 €**	12
230 x 22,23	80 m/s	6650 rpm	30 / 20 / 2,6 / 9	1	322634	**67,70 €**	12

Diamond cutting blade

DT 612 UT
SUPRA







Properties	
Design	Laser welded
Segmentation	Turbo
Aggression	■■■■□□□
Service life	■■■■■■□

Applications:	
Construction materials	●
Concrete, universal	●
Cured concrete, reinforced	●
Chalky sandstone	●

Advantages: Special turbo segments for an extremely high cutting speed on almost all hard materials - Excellent service life even on reinforced concrete

Diameter x Bore in mm	Thread/Shaft	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23		80 m/s	13300 rpm	8 / 33 / 2,4 / 12	1	334044	**31,40 €**	12
125 x 22,23		80 m/s	12250 rpm	9 / 33 / 2,4 / 12	1	334045	**35,30 €**	12
125 x 22,23	thread M14	80 m/s	12250 rpm	10 / 31 / 2,2 / 12	1	383486	**35,30 €**	12
150 x 22,23		80 m/s	10200 rpm	11 / 33 / 2,4 / 12	1	345388	**44,10 €**	12
180 x 22,23		80 m/s	8500 rpm	11 / 42 / 2,6 / 12	1	334046	**56,00 €**	12
230 x 22,23		80 m/s	6650 rpm	15 / 42 / 2,6 / 12	1	334047	**70,00 €**	12
230 x 22,23	thread M14	80 m/s	6650 rpm	16 / 38 / 2,4 / 12	1	383487	**70,00 €**	12

Recommended prices.

Diamond cutting blades for angle grinders

Diamond cutting blade

DT 650 UD SUPRA



Properties	
Design	Laser welded
Segmentation	Turbo
Aggression	■■■■■□□
Service life	■■■■■□□

Applications:			
Construction materials	●	Hard stone	◑
Cured concrete, reinforced	●		
Concrete, universal	●		
Chalky sandstone	●		

Advantages: Ultra fast cutting speed thanks to specially designed turbo segments - Low vibration detenso core for efficient noise reduction - Suitable for use on almost any hard material

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
230 x 22,23	80 m/s	6650 rpm	15 / 42 / 2,6 / 12	1	334061	**79,90 €**	12

Diamond cutting blade

DT 900 U SPECIAL



Properties	
Design	Laser welded
Segmentation	Turbo
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:			
Construction materials	●	Hard stone	◑
Concrete, universal	●		
Cured concrete, reinforced	●		
Chalky sandstone	●		

Advantages: Ultra fast cutting speed on almost any hard material thanks to specially designed turbo segments - Further increased service life thanks to titanium-coated diamonds even on reinforced concrete

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23	80 m/s	13300 rpm	8 / 33 / 2,4 / 12	1	325206	**52,70 €**	12
125 x 22,23	80 m/s	12250 rpm	9 / 33 / 2,4 / 12	1	325209	**58,60 €**	12
180 x 22,23	80 m/s	8500 rpm	11 / 42 / 2,6 / 12	1	325028	**93,70 €**	12
230 x 22,23	80 m/s	6650 rpm	15 / 42 / 2,6 / 12	1	325045	**117,00 €**	12

Recommended prices.

Diamond cutting blades for angle grinders

Diamond cutting blade

DT 900 UX SPECIAL

NEW !





Properties	
Design	Laser welded
Segmentation	Standard
Aggression	■■■■■■■
Service life	■■■■■■■



Applications:	
Concrete, universal	●
Construction materials	●
Cured concrete, reinforced	●

Advantages: Titanium-coated diamonds for first-rate cutting performance - Specially developed matrix segments with performance-optimized arrangement of the diamonds ensure a very high cutting speed and good service life - Ideally suited for almost all construction materials

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
230 x 22,23	80 m/s	6650 rpm	15 / 42 / 2,7 / 12	1	334043	**96,80 €**	12

Diamond cutting blade

DT 300 UT EXTRA





Properties	
Design	Sintered
Segmentation	Turbo continuous rim
Aggression	■■■■□□□
Service life	■■■□□□□



Applications:	
Construction materials	●
Concrete, universal	●
Roof tiles	●

Advantages: Suitable for a various range of applications - Excellent cutting performance - Great price-performance ratio - Turbo segments for clean and nick-free edges - Ideal for roofers

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 16 / 22,23	80 m/s	15300 rpm	CR / CR / 1,9 / 7	1	330625	**14,10 €**	12
115 x 22,23	80 m/s	13300 rpm	CR / CR / 1,9 / 7	1	325353	**15,90 €**	12
125 x 22,23	80 m/s	12250 rpm	CR / CR / 1,9 / 7	1	325354	**17,70 €**	12
180 x 22,23	80 m/s	8500 rpm	CR / CR / 2,2 / 7	1	325355	**28,40 €**	12
230 x 22,23	80 m/s	6650 rpm	CR / CR / 2,5 / 7	1	325356	**35,30 €**	12

Recommended prices.

Diamond cutting blades for angle grinders

Diamond cutting blade

DT 310 UT
EXTRA



Properties	
Design	Sintered
Segmentation	Turbo continuous rim
Aggression	■■■■□□□
Service life	■■■■□□□

Applications:	
Construction materials	●
Concrete, universal	●
Roof tiles	●

Advantages: All-purpose - Excellent cutting performance, great price-performance ratio - Turbo segments for clean and nick-free edges - Ideal for roofers - For cutting clay and roof tiles

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 16 / 22,23	80 m/s	15300 rpm	CR / CR / 2 / 10	1	334087	**15,30 €**	12
115 x 22,23	80 m/s	13300 rpm	CR / CR / 2 / 10	1	334088	**17,60 €**	12
125 x 22,23	80 m/s	12250 rpm	CR / CR / 2 / 10	1	334089	**19,50 €**	12
180 x 22,23	80 m/s	8500 rpm	CR / CR / 2,5 / 10	1	334090	**30,90 €**	12
230 x 22,23	80 m/s	6650 rpm	CR / CR / 2,5 / 10	1	334091	**38,90 €**	12

Diamond cutting blade

DT 900 UT
SPECIAL



Properties	
Design	Sintered
Segmentation	Turbo continuous rim
Aggression	■■■■■■□
Service life	■■■■■□□

Applications:	
Concrete, universal	●
Construction materials	●
Roof tiles	●

Advantages: Wave-shaped steel core - Use on construction material - Clean cutting edges - High aggressiveness

Diameter x Bore in mm	Thread/Shaft	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 16 / 22,23		80 m/s	15300 rpm	CR / CR / 2,2 / 10	1	330626	**29,70 €**	12
115 x 22,23		80 m/s	13300 rpm	CR / CR / 2,2 / 10	1	325364	**33,70 €**	12
125 x 22,23		80 m/s	12250 rpm	CR / CR / 2,2 / 10	1	325365	**37,20 €**	12
125 x 22,23	thread M14	80 m/s	12250 rpm	CR / CR / 2,2 / 10	1	383485	**37,20 €**	12
230 x 22,23		80 m/s	6650 rpm	CR / CR / 2,5 / 10	1	325367	**74,70 €**	12
230 x 22,23	thread M14	80 m/s	6650 rpm	CR / CR / 2,8 / 12	1	383484	**74,70 €**	12

Recommended prices.

Diamond cutting blades for angle grinders

Diamond cutting blade

DT 350 B
EXTRA







Properties	
Design	Laser welded
Segmentation	Standard
Aggression	■■■■■□□
Service life	■■■■■□□

Applications:

Concrete	●
Cured concrete, reinforced	◑

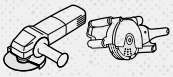
Advantages: Diamond cutting disc with good price-performance ratio for working on concrete materials - Fast cutting with low vibration - Optimum service life

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
125 x 22,23	80 m/s	12250 rpm	9 / 33 / 2,4 / 10	1	339828	**24,00 €**	12
150 x 22,23	80 m/s	10200 rpm	11 / 33 / 2,4 / 10	1	345382	**31,00 €**	12
230 x 22,23	80 m/s	6650 rpm	15 / 42 / 2,6 / 10	1	339829	**47,50 €**	12

Diamond cutting blade

DT 350 BT
EXTRA







Properties	
Design	Laser welded
Segmentation	Turbo
Aggression	■■■■■■□
Service life	■■■■■□□

Applications:

Concrete	●
Cured concrete, reinforced	◑

Advantages: Special turbo segments for an extremely high cutting speed on concrete and all concrete products - Fast and easy cutting with low vibration - Optimum service life - Optimum price-performance ratio

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23	80 m/s	13300 rpm	8 / 33 / 2,4 / 10	1	354790	**24,50 €**	12
125 x 22,23	80 m/s	12250 rpm	9 / 33 / 2,4 / 10	1	354791	**27,30 €**	12
150 x 22,23	80 m/s	10200 rpm	11 / 33 / 2,4 / 10	1	354792	**35,60 €**	12
180 x 22,23	80 m/s	8500 rpm	11 / 42 / 2,6 / 10	1	354793	**43,70 €**	12
230 x 22,23	80 m/s	6650 rpm	15 / 42 / 2,6 / 10	1	354794	**54,60 €**	12

Recommended prices.

Diamond cutting blades for angle grinders

Diamond cutting blade

DT 900 B SPECIAL







Properties	
Design	Laser welded
Segmentation	Standard
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Cured concrete, reinforced	●
Concrete, universal	●
Chalky sandstone	◑
Construction materials	◑

Advantages: Titanium-coated diamonds for first-rate cutting performance - Fast cutting speed even on reinforced concrete - Unrivalled service life - Designed for professional applications on concrete

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23	80 m/s	13300 rpm	8 / 33 / 2,4 / 12	1	325205	**45,80 €**	12
125 x 22,23	80 m/s	12250 rpm	9 / 33 / 2,4 / 12	1	325208	**50,90 €**	12
180 x 22,23	80 m/s	8500 rpm	11 / 42 / 2,6 / 12	1	325027	**81,20 €**	12
230 x 22,23	80 m/s	6650 rpm	15 / 42 / 2,6 / 12	1	325034	**102,00 €**	12

Diamond cutting blade

DT 900 BX SPECIAL

NEW !







Properties	
Design	Laser welded
Segmentation	Standard
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Cured concrete, reinforced	●
Concrete, universal	●
Construction materials	●
Chalky sandstone	●

Advantages: High performance blade with ultra high cutting speed - Specially engineered for effortless cutting through concrete

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
230 x 22,23	80 m/s	6650 rpm	15 / 42 / 2,7 / 12	1	371785		12

Recommended prices.

Diamond cutting blades for angle grinders

Diamond cutting blade

DT 600 GU
SUPRA



Properties	
Design	Laser welded
Segmentation	Standard
Aggression	■■■■■□□
Service life	■■■■■□□

Applications:	
Granite	●
Terrazzo	●

Advantages: High stock removal rate - Excellent service life - Clean cutting - Great price-performance ratio - Suitable for all types of granite

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23	80 m/s	13300 rpm	8 / 33 / 2,4 / 10	1	336614	**33,70 €**	12
125 x 22,23	80 m/s	12250 rpm	9 / 33 / 2,4 / 10	1	336615	**37,30 €**	12
180 x 22,23	80 m/s	8500 rpm	11 / 42 / 2,6 / 10	1	336616	**59,90 €**	12
230 x 22,23	80 m/s	6650 rpm	15 / 42 / 2,6 / 10	1	336617	**74,90 €**	12

Diamond cutting blade

DT 300 F
EXTRA



Properties	
Design	Sintered
Segmentation	Continuous rim
Aggression	■■■□□□□
Service life	■■■□□□□

Applications:	
Tiles	●
Stove tiles	●

Advantages: Clean edges when used for cutting tiles - Attractively priced quality wheel

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 16 / 22,23	80 m/s	15300 rpm	CR / CR / 1,6 / 7	1	330623	**11,90 €**	12
115 x 22,23	80 m/s	13300 rpm	CR / CR / 1,6 / 7	1	325357	**13,90 €**	12
125 x 22,23	80 m/s	12250 rpm	CR / CR / 1,6 / 7	1	325358	**15,00 €**	12
180 x 22,23	80 m/s	8500 rpm	CR / CR / 1,6 / 7	1	325359	**24,40 €**	12
230 x 22,23	80 m/s	6650 rpm	CR / CR / 1,9 / 7	1	325360	**30,60 €**	12

Recommended prices.

Diamond cutting blades for angle grinders

Diamond cutting blade

DT 600 F SUPRA



Properties	
Design	Sintered
Segmentation	Continuous rim
Aggression	■■■■□□□
Service life	■■■■□□□

Applications:	
Stoneware	●
Stove tiles	●
Stove tiles, glazed	●

Advantages: Professional wheel for tiles and feldspat - For precision working - Short cutting-off times - Clean edges

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 16 / 22,23	80 m/s	15300 rpm	CR / CR / 1,6 / 7	1	330624	**17,70 €**	12
115 x 22,23	80 m/s	13300 rpm	CR / CR / 1,6 / 7	1	325368	**19,80 €**	12
125 x 22,23	80 m/s	12250 rpm	CR / CR / 1,6 / 7	1	325369	**22,00 €**	12
150 x 22,23	80 m/s	10200 rpm	CR / CR / 1,6 / 7	1	325370	**28,70 €**	12
180 x 22,23	80 m/s	8500 rpm	CR / CR / 1,6 / 7	1	325371	**35,30 €**	12
230 x 22,23	80 m/s	6650 rpm	CR / CR / 1,9 / 7	1	325372	**43,90 €**	12

Diamond cutting blade

DT 900 FL SPECIAL



Properties	
Design	Sintered
Segmentation	Continuous rim, with laser-cut slots
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:			
Wall tiles	●	Marble	●
Floor tiles	●	Stoneware	●
Porcelain	●		
Ceramics	●		

Advantages: High-precision tool for hard wall and floor tiles - Laser-cut slots for exceptionally smooth operation and perfectly cut edges

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23	80 m/s	13300 rpm	CR / CR / 1,4 / 7	1	331042	**39,30 €**	12
125 x 22,23	80 m/s	12250 rpm	CR / CR / 1,4 / 7	1	331043	**43,70 €**	12
180 x 22,23	80 m/s	8500 rpm	CR / CR / 1,6 / 7	1	331044	**70,00 €**	12
230 x 22,23	80 m/s	6650 rpm	CR / CR / 1,8 / 7	1	331041	**87,50 €**	12

Recommended prices.

Diamond cutting blades for angle grinders

Diamond cutting blade

DT 900 FT SPECIAL







Properties	
Design	Sintered
Segmentation	Turbo continuous rim
Aggression	■■■■■■■
Service life	■■■■■■□

Applications:			
Stoneware	●	Slate	●
Stove tiles	●		
Stove tiles, glazed	●		
Granite	●		

Advantages: 1,4 mm thin professional blade for extremely demanding applications - Work results of superior quality - Continuous rim with turbo segments - Clean and nick-free edges

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 16 / 22,23	80 m/s	15300 rpm	CR / CR / 1,4 / 7,5	1	330627	**32,20 €**	12
115 x 22,23	80 m/s	13300 rpm	CR / CR / 1,4 / 7,5	1	325392	**36,70 €**	12
125 x 22,23	80 m/s	12250 rpm	CR / CR / 1,4 / 7,5	1	325393	**40,50 €**	12
180 x 22,23	80 m/s	8500 rpm	CR / CR / 2 / 7	1	330628	**64,70 €**	12
230 x 22,23	80 m/s	6650 rpm	CR / CR / 2 / 7	1	330629	**80,60 €**	12

Diamond cutting blade

DT 900 FP SPECIAL







Properties	
Design	Sintered
Segmentation	Continuous rim, with special geometry
Aggression	■■■■■■■
Service life	■■■■■■□

Applications:			
Hard floor tiles	●	Ceramics	●
Porcelain	●		
Hard wall tiles	●		
Hard fine stoneware	●		

Advantages: Extra thin disc for hard tiles and porcelain - The special geometry allows for superior cutting speeds and perfectly cut edges

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23	80 m/s	13300 rpm	CR / CR / 1,4 / 10	1	331039	**45,30 €**	12
125 x 22,23	80 m/s	12250 rpm	CR / CR / 1,4 / 10	1	331040	**50,60 €**	12

Recommended prices.

Diamond cutting blade

DT 600 ACM
SUPRA



Properties	
Design	Vacuum-brazed
Segmentation	Standard
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:			
Steel	●	Castings	●
Stainless steel	●	Aluminium	◑
Metals	●		
NF metals	●		

Advantages: Vacuum-brazed disc for almost all metallic materials - No wear behaviour as with conventional diamond cutting blades and therefore almost odourless and dirt-free - Extra thin blade for high cutting performance and aggressiveness

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23	80 m/s	13300 rpm	8 / 42 / 1,3 / 1,8	1	355720	**61,20 €**	12
125 x 22,23	80 m/s	12250 rpm	10 / 36 / 1,3 / 1,8	1	355722	**68,10 €**	12
230 x 22,23	80 m/s	6650 rpm	16 / 42 / 1,6 / 1,8	1	355721	**136,00 €**	12

Diamond cutting blade

DT 900 ACR
SPECIAL



Properties	
Design	Vacuum-brazed
Segmentation	Narrow gullet
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:			
Construction materials	●	Plastic	●
Concrete, universal	●	Rubber	●
Glass	●	Metal	◑
Wood-based materials	●		

Advantages: Vacuum-brazed diamond cutting blade for almost all materials - Very wide range of applications due to special manufacturing process - 10 mm high diamond coating for a good service life and an aggressive cut for very different and demanding materials - Ideal for rescue services

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23	80 m/s	13300 rpm	8 / 56 / 2,8 / 10	1	355723	**72,40 €**	12
125 x 22,23	80 m/s	12250 rpm	10 / 45 / 2,8 / 10	1	355724	**80,60 €**	12
180 x 22,23	80 m/s	8500 rpm	14 / 56 / 3,1 / 10	1	684384	**129,00 €**	12
230 x 22,23	80 m/s	6650 rpm	16 / 56 / 3,1 / 10	1	355725	**161,00 €**	12

Recommended prices.

Diamond cutting blades for angle grinders

Broaching wheel

DN 300 U
EXTRA



Properties	
Design	Laser welded
Segmentation	Standard
Aggression	■■■■■□□
Service life	■■■■□□□

Applications:	
Screed	●
Plaster	●
Aerated concrete	●

Advantages: Special broaching wheel with robust design for removing mortar - Great price-performance ratio - Specially designed hammer segments - Optimum protection of the steel core

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 22,23	80 m/s	13300 rpm	9 / 32 / 6 / 7	1	666279	**66,40 €**	12
125 x 22,23	80 m/s	12250 rpm	10 / 32 / 6 / 7	1	666280	**74,00 €**	12

Broaching wheel

DN 600 U
SUPRA



Properties	
Design	Laser welded
Segmentation	Standard
Aggression	■■■■■■□
Service life	■■■■■□□

Applications:	
Mortar joints	●
Plaster	●
Aerated concrete	●

Advantages: Special broaching wheel with robust design for removing mortar from bricks, natural stones and clinker facades - Specially designed hammer segments - Optimum protection of the steel core

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
80 x 22,23	80 m/s	19100 rpm	6 / 30 / 6 / 7	1	330630	**84,70 €**	12
115 x 22,23	80 m/s	13300 rpm	9 / 32 / 6 / 7	1	330631	**109,00 €**	12
115 x 22,23	80 m/s	13300 rpm	9 / 32 / 8 / 7	1	330658	**127,00 €**	12
115 x 22,23	80 m/s	13300 rpm	9 / 32 / 10 / 7	1	330663	**146,00 €**	12
115 x 22,23	80 m/s	13300 rpm	9 / 33 / 4,5 / 7	1	325380	**91,80 €**	12
125 x 22,23	80 m/s	12250 rpm	10 / 32 / 6 / 7	1	330632	**121,00 €**	12
125 x 22,23	80 m/s	12250 rpm	10 / 32 / 8 / 7	1	330662	**142,00 €**	12
125 x 22,23	80 m/s	12250 rpm	10 / 32 / 10 / 7	1	330664	**161,00 €**	12
125 x 22,23	80 m/s	12250 rpm	10 / 33 / 4,5 / 7	1	325381	**102,00 €**	12

Recommended prices.

Diamond cup grinding wheels for angle grinders

Diamond cup grinding wheel

DS 300 B
EXTRA



Properties	
Design	Brazed
Segmentation	Standard
Aggression	■■■■□□□
Service life	■■■■□□□

Applications:	
Concrete	●
Screed	●
Construction materials	●

Advantages: Double row cup grinding wheel with outstanding stock removal performance - High aggressiveness at low force requirements - Exceptional price-performance ratio - M14 adapter available, see DZ 114

Diameter x Bore in mm	Cup grinding wheel height in mm	Max. operating speed	Max. RPM	Segment in mm Number / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 16 / 22,23	20	80 m/s	15300 rpm	14 / 7 / 5,5	1	330622	**51,20 €**	12
115 x 22,23	20	80 m/s	13300 rpm	14 / 8,2 / 5,5	1	325361	**57,90 €**	12
125 x 22,23	24,5	80 m/s	12250 rpm	18 / 7 / 5	1	325362	**70,80 €**	12
180 x 22,23	30,5	80 m/s	8500 rpm	22 / 8 / 5	1	325363	**103,00 €**	12

Diamond cup grinding wheel

DS 600 B
SUPRA



Properties	
Design	Brazed
Segmentation	Standard
Aggression	■■■■■□□
Service life	■■■■■■□

Applications:	
Concrete	●
Screed	●
Construction materials	●

Advantages: Double row cup grinding wheel for machining concrete and abrasive materials - Efficient dust extraction - Aggressive grinding performance - Long service life - M14 adapter available, see DZ 114

Diameter x Bore in mm	Cup grinding wheel height in mm	Max. operating speed	Max. RPM	Segment in mm Number / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 16 / 22,23	20	80 m/s	15300 rpm	16 / 8,5 / 5,5	1	330621	**80,80 €**	12
115 x 22,23	20	80 m/s	13300 rpm	16 / 8,2 / 5,5	1	325377	**91,80 €**	12
125 x 22,23	23,5	80 m/s	12250 rpm	20 / 7,2 / 5,5	1	325378	**112,00 €**	12
180 x 22,23	30,5	80 m/s	8500 rpm	24 / 8 / 5,5	1	325379	**163,00 €**	12

Recommended prices.

Diamond cup grinding wheels for angle grinders

Diamond cup grinding wheel

DS 600 S

SUPRA



Properties	
Design	Brazed
Segmentation	Standard
Aggression	■■■■■□□
Service life	■■■■■■□

Applications:			
Concrete	●	Brickwork	●
Firebrick	●		
Natural stone	●		
Masonry	●		

Advantages: Excellent dust extraction thanks to specially designed (fan-shaped) opening - Low weight thanks to lightweight steel plate - Rugged performance and operation with minimum vibrations - M14 adapter available, see DZ 114

Diameter x Bore in mm	Cup grinding wheel height in mm	Max. operating speed	Max. RPM	Segment in mm Number / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 16 / 22,23	20,5	80 m/s	15300 rpm	16 / 7,2 / 5,5	1	331022	**94,20 €**	12
115 x 22,23	20,5	80 m/s	13300 rpm	16 / 7,2 / 5,5	1	331023	**106,00 €**	12
125 x 22,23	20,5	80 m/s	12250 rpm	16 / 7,2 / 5,5	1	331024	**129,00 €**	12
180 x 22,23	30,5	80 m/s	8500 rpm	24 / 7,8 / 5,5	1	331025	**188,00 €**	12

Diamond cup grinding wheel

DS 600 A

SUPRA



Properties	
Design	Brazed
Segmentation	Standard
Aggression	■■■■■□□
Service life	■■■■■■□

Applications:			
Asphalt	●	Sandstone	●
Abrasive materials	●		
Green concrete	●		
Aerated concrete	●		

Advantages: An ideal match with all types of abrasive materials - Outstanding grinding performance combined with a long service life - Fast and smooth grinding of surfaces thanks to double-row segments - Extended service life thanks to optimized matrix and diamonds - Simple dust extraction through openings in the steel enclosure - M14 adapter available, see DZ 114

Diameter x Bore in mm	Cup grinding wheel height in mm	Max. operating speed	Max. RPM	Segment in mm Number / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 16 / 22,23	20	80 m/s	15300 rpm	14 / 8,2 / 5,5	1	331026	**54,00 €**	12
115 x 22,23	20	80 m/s	13300 rpm	14 / 8,2 / 5,5	1	331027	**60,70 €**	12
125 x 22,23	24,5	80 m/s	12250 rpm	18 / 7,2 / 5	1	331028	**74,30 €**	12
180 x 22,23	30,5	80 m/s	8500 rpm	22 / 7,8 / 5,3	1	331029	**107,00 €**	12

Recommended prices.

Diamond cup grinding wheels for angle grinders

Diamond cup grinding wheel

DS 650 PKD
SUPRA



Properties	
Design	Brazed
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:			
Epoxy resin	●	Bitumen	●
Adhesive	●	Paint	●
Coatings	●	Glue	●
Filler	●		

Advantages: PCD (Poly Crystalline Diamonds) cup grinding wheel with good stock removal on hard resins and adhesive residues - Good dust removal - Aggressive grinding performance - Support segments for a smooth and low-vibration grinding process - M14 adapter available, see DZ 114

Diameter x Bore in mm	Cup grinding wheel height in mm	Max. operating speed	Max. RPM	Segment in mm Number / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
125 x 22,23	21,6	80 m/s	12250 rpm	6 / 13 / 3,6	1	355953	**234,00 €**	12
180 x 22,23	29	80 m/s	8500 rpm	6 / 13 / 4	1	355940	**311,00 €**	12

Diamond cup grinding wheel

DS 900 PKD
SPECIAL



Properties	
Design	Brazed
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:			
Adhesive	●	Bitumen	●
Epoxy resin	●	Paint	●
Filler	●	Glue	●
Coatings	●		

Advantages: Ultra-aggressive polycrystalline diamond cutting wedges enable the cup grinding wheel to remove hard and solid coatings - Support segments for a smooth and low-vibration grinding process - M14 adapter available, see DZ 114

Diameter x Bore in mm	Cup grinding wheel height in mm	Max. operating speed	Max. RPM	Segment in mm Number / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
125 x 22,23	21	80 m/s	12250 rpm	6 / 5 / 3,5	1	355941	**366,00 €**	12
180 x 22,23	21,5	80 m/s	8500 rpm	8 / 5 / 3,5	1	355948	**483,00 €**	12

Recommended prices.

Adapter

Adapter M14

DZ 114





Advantages: For retooling diamond cup grinding wheels with a Ø 22.23 mm hole to an M14 spindle size - Suitable for all Klingspor diamond cup grinding wheels

Size in mm	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
thread M14	1	331332	**40,17 €**	14

Recommended prices.

Diamond cutting blades for petrol powered cutters and table saws

Diamond cutting blade

DT 300 U
EXTRA



Properties	
Design	Sintered
Segmentation	Standard
Aggression	■■■□□□□
Service life	■■■□□□□

Applications:

Construction materials	●

Advantages: Product for universal use on general construction materials - Excellent cutting performance - Great price-performance ratio

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 20	100 m/s	6400 rpm	17 / 50,1 / 2,8 / 7	1	326831	**65,80 €**	12
300 x 25,4	100 m/s	6400 rpm	17 / 50,1 / 2,8 / 7	1	325349	**65,80 €**	12
300 x 30	100 m/s	6400 rpm	17 / 50,1 / 2,8 / 7	1	325351	**65,80 €**	12
350 x 25,4	100 m/s	5500 rpm	20 / 50,1 / 2,8 / 7	1	325350	**82,80 €**	12
350 x 30	100 m/s	5500 rpm	20 / 50,1 / 2,8 / 7	1	325352	**82,80 €**	12

Diamond cutting blade

DT 310 UT
EXTRA



Properties	
Design	Sintered
Segmentation	Turbo continuous rim
Aggression	■■■■□□□
Service life	■■■■□□□

Applications:

Construction materials	●
Concrete, universal	●

Advantages: All-purpose - Excellent cutting performance, great price-performance ratio - Continuous rim with turbo segments for clean and nick-free edges - 10 mm tall cutting edge

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 20	100 m/s	6400 rpm	CR / CR / 3 / 10	1	334092	**75,60 €**	12
300 x 25,4	100 m/s	6400 rpm	CR / CR / 3 / 10	1	339121	**75,60 €**	12
350 x 20	100 m/s	5500 rpm	CR / CR / 3 / 10	1	334093	**95,60 €**	12
350 x 25,4	100 m/s	5500 rpm	CR / CR / 3 / 10	1	339123	**95,60 €**	12

Recommended prices.

Diamond cutting blades for petrol powered cutters, table saws and joint cutters

Diamond cutting blade

DT 350 U
EXTRA



Properties	
Design	Laser welded
Segmentation	Standard
Aggression	■■■■■□□
Service life	■■■■■□□

Applications:	
Construction materials	●
Concrete, universal	●

Advantages: Product with laser-welded standard segments for universal use on general construction materials - Smooth, fast and low-vibration cutting with unmatched service life - Optimum price-performance ratio

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 20	100 m/s	6400 rpm	21 / 40 / 2,8 / 10	1	336223	**92,20 €**	12
300 x 25,4	100 m/s	6400 rpm	21 / 40 / 2,8 / 10	1	336220	**92,20 €**	12
350 x 20	100 m/s	5500 rpm	24 / 40 / 3 / 10	1	336224	**116,00 €**	12
350 x 25,4	100 m/s	5500 rpm	24 / 40 / 3 / 10	1	336221	**116,00 €**	12
400 x 25,4	100 m/s	4800 rpm	28 / 40 / 3,6 / 10	1	347486	**163,00 €**	12

Diamond cutting blade

DT 600 U
SUPRA



Properties	
Design	Laser welded
Segmentation	Short segments
Aggression	■■■■■■□
Service life	■■■■□□□

Applications:	
Construction materials	●
Concrete, universal	●
Cured concrete, reinforced	●
Chalky sandstone	●

Advantages: High cutting performance - Long service life thanks to the use of premium-grade raw materials and diamonds - Clean cutting edges - Effortless cutting thanks to short serrated segments

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 20	100 m/s	6400 rpm	32 / 24 / 2,8 / 10	1	325183	**131,00 €**	12
300 x 25,4	100 m/s	6400 rpm	32 / 24 / 2,8 / 10	1	325184	**131,00 €**	12
300 x 30	100 m/s	6400 rpm	32 / 24 / 2,8 / 10	1	325185	**131,00 €**	12
350 x 20	100 m/s	5500 rpm	37 / 24 / 3 / 10	1	325194	**166,00 €**	12
350 x 25,4	100 m/s	5500 rpm	37 / 24 / 3 / 10	1	325195	**166,00 €**	12
350 x 30	100 m/s	5500 rpm	37 / 24 / 3 / 10	1	325196	**166,00 €**	12
400 x 20	100 m/s	4800 rpm	43 / 24 / 3,6 / 10	1	347484	**234,00 €**	12
400 x 25,4	100 m/s	4800 rpm	43 / 24 / 3,6 / 10	1	347485	**234,00 €**	12
400 x 30	100 m/s	4800 rpm	43 / 24 / 3,6 / 10	1	347527	**234,00 €**	12

Recommended prices.

Diamond cutting blades for petrol powered cutters, table saws and joint cutters

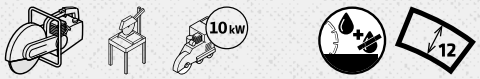
Continuation of DT 600 U SUPRA, Diamond cutting blade

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
450 x 25,4	100 m/s	4300 rpm	48 / 24 / 3,6 / 10	1	325201	**276,00 €**	12
450 x 30	100 m/s	4300 rpm	48 / 24 / 3,6 / 10	1	325200	**276,00 €**	12
500 x 25,4	100 m/s	3900 rpm	54 / 24 / 3,6 / 10	1	325203	**331,00 €**	12
500 x 30	100 m/s	3900 rpm	54 / 24 / 3,6 / 10	1	325202	**331,00 €**	12

Diamond cutting blade

DT 612 UT
SUPRA





Properties	
Design	Laser welded
Segmentation	Turbo
Aggression	■■■■□□□
Service life	■■■■■■□

Applications:	
Concrete, universal	●
Cured concrete, reinforced	●
Construction materials	●

Advantages: Special turbo segments for an extremely high cutting speed on almost all hard materials - Excellent service life even on reinforced concrete

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 20	100 m/s	6400 rpm	20 / 40 / 2,8 / 12	1	340224	**136,00 €**	12
300 x 25,4	100 m/s	6400 rpm	20 / 40 / 2,8 / 12	1	340229	**136,00 €**	12
350 x 20	100 m/s	5500 rpm	22 / 40 / 3 / 12	1	340227	**172,00 €**	12
350 x 25,4	100 m/s	5500 rpm	22 / 40 / 3 / 12	1	340230	**172,00 €**	12
400 x 20	100 m/s	4800 rpm	26 / 40 / 3,6 / 12	1	347482	**240,00 €**	12
400 x 25,4	100 m/s	4800 rpm	26 / 40 / 3,6 / 12	1	347493	**240,00 €**	12

Recommended prices.

Diamond cutting blades for petrol powered cutters and table saws

Diamond cutting blade

DT 900 U
SPECIAL



Properties

Design	Laser welded
Segmentation	Narrow/wide gullet
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:

Construction materials	●
Concrete, universal	●
Cured concrete, reinforced	●
Chalky sandstone	●
Granite	●

Advantages: Suitable for a wide range of applications - Ultra fast cutting speed - Special segment bond for long service life and clean cuts - Titanium-coated diamonds for first-rate cutting performance - Engineered for professional use

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segmentation	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 25,4	100 m/s	6400 rpm		18 / 40 / 2,8 / 10	1	325053	**161,00 €**	12
300 x 25,4	100 m/s	6400 rpm		21 / 40 / 2,8 / 10	1	325067	**177,00 €**	12
300 x 30	100 m/s	6400 rpm		18 / 40 / 2,8 / 10	1	325052	**161,00 €**	12
300 x 30	100 m/s	6400 rpm		21 / 40 / 2,8 / 10	1	325066	**177,00 €**	12
350 x 25,4	100 m/s	5500 rpm		21 / 40 / 3 / 10	1	325085	**205,00 €**	12
350 x 25,4	100 m/s	5500 rpm		24 / 40 / 3 / 10	1	325100	**226,00 €**	12
350 x 30	100 m/s	5500 rpm		21 / 40 / 3 / 10	1	325084	**205,00 €**	12
350 x 30	100 m/s	5500 rpm		24 / 40 / 3 / 10	1	325099	**226,00 €**	12
400 x 25,4	100 m/s	4800 rpm		28 / 40 / 3,6 / 10	1	349233	**314,00 €**	12
400 x 25,4	100 m/s	4800 rpm		24 / 40 / 3,6 / 10	1	349246	**283,00 €**	12
400 x 30	100 m/s	4800 rpm		28 / 40 / 3,6 / 10	1	349234	**314,00 €**	12
400 x 30	100 m/s	4800 rpm		24 / 40 / 3,6 / 10	1	349245	**283,00 €**	12
450 x 25,4	100 m/s	4300 rpm		26 / 40 / 3,6 / 10	1	325133	**338,00 €**	12
450 x 25,4	100 m/s	4300 rpm		32 / 40 / 3,6 / 10	1	325176	**373,00 €**	12
450 x 30	100 m/s	4300 rpm		26 / 40 / 3,6 / 10	1	325132	**338,00 €**	12
450 x 30	100 m/s	4300 rpm		32 / 40 / 3,6 / 10	1	325175	**373,00 €**	12
500 x 25,4	100 m/s	3900 rpm		36 / 40 / 3,7 / 10	1	325155	**450,00 €**	12
500 x 25,4	100 m/s	3900 rpm		30 / 40 / 3,7 / 10	1	325164	**408,00 €**	12
500 x 30	100 m/s	3900 rpm		36 / 40 / 3,7 / 10	1	325154	**450,00 €**	12
600 x 25,4	100 m/s	3200 rpm		36 / 40 / 3,7 / 10	1	345023	**611,00 €**	12

Recommended prices.

Diamond cutting blades for petrol powered cutters, table saws and joint cutters

Diamond cutting blade

DT 900 UX SPECIAL



Properties	
Design	Laser welded
Segmentation	Standard
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Concrete, universal	●
Construction materials	●
Cured concrete, reinforced	●

Advantages: Titanium-coated diamonds for first-rate cutting performance - Specially developed matrix segments with performance-optimized arrangement of the diamonds ensure a very high cutting speed and good service life - Ideally suited for almost all construction materials

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 20	100 m/s	6400 rpm	20 / 40 / 2,8 / 12	1	334048	**192,00 €**	12
300 x 25,4	100 m/s	6400 rpm	20 / 40 / 2,8 / 12	1	336609	**192,00 €**	12
350 x 20	100 m/s	5500 rpm	22 / 40 / 3 / 12	1	334049	**242,00 €**	12
350 x 25,4	100 m/s	5500 rpm	22 / 40 / 3 / 12	1	336610	**242,00 €**	12
400 x 20	100 m/s	4800 rpm	26 / 40 / 3,6 / 12	1	334050	**338,00 €**	12
400 x 25,4	100 m/s	4800 rpm	26 / 40 / 3,6 / 12	1	336611	**338,00 €**	12
450 x 25,4	100 m/s	4300 rpm	30 / 40 / 3,6 / 12	1	336612	**403,00 €**	12
500 x 25,4	100 m/s	3900 rpm	34 / 40 / 3,6 / 12	1	336613	**483,00 €**	12

Diamond cutting blade

DT 900 US SPECIAL



Properties	
Design	Laser welded
Segmentation	Narrow gullet
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:		
Cured concrete, reinforced	●	Granite ●
Concrete, universal	●	
Construction materials	●	
Chalky sandstone	●	

Advantages: All-purpose high-performance tool - Extremely high cutting speed - Special segment bond for long service life and clean cuts - Engineered for professional use - Ideally suited for low-noise work environments thanks to sandwich core

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segmen-tation	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 25,4	100 m/s	6400 rpm		21 / 40 / 2,8 / 10	1	334062	**232,00 €**	12
350 x 25,4	100 m/s	5500 rpm		24 / 40 / 3 / 10	1	334063	**293,00 €**	12
350 x 30	100 m/s	5500 rpm		24 / 40 / 3 / 10	1	336726	**293,00 €**	12
400 x 25,4	100 m/s	4800 rpm		28 / 40 / 3,6 / 10	1	349238	**411,00 €**	12
450 x 25,4	100 m/s	4300 rpm		32 / 40 / 3,6 / 10	1	334065	**487,00 €**	12
500 x 25,4	100 m/s	3900 rpm		36 / 40 / 3,7 / 10	1	334066	**585,00 €**	12

Recommended prices.

Diamond cutting blades for petrol powered cutters and table saws

Diamond cutting blade

DT 900 G SPECIAL



Properties	
Design	Laser welded
Segmentation	Narrow gullet
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Granite	●
Porphyry, quartzite	●
Terrazzo	●

Advantages: Aggressive and clean cut due to very closely toothed segmentation - 14 mm high segments for a long service life - Also the perfect choice for all types of granite including porphyry and quartzite

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 25,4 / 30	100 m/s	6400 rpm	20 / 40 / 2,8 / 14	1	359079	**238,00 €**	12
350 x 25,4 / 30	100 m/s	5500 rpm	23 / 40 / 3 / 14	1	359081	**297,00 €**	12
400 x 25,4 / 30	100 m/s	4800 rpm	27 / 40 / 3,6 / 14	1	359080	**401,00 €**	12

Diamond cutting blade

DT 300 F EXTRA



Properties	
Design	Sintered
Segmentation	Continuous rim
Aggression	■■■■□□□
Service life	■■■□□□□

Applications:	
Tiles	●
Stove tiles	●

Advantages: Standard tool for clean and nick-free edges - Good price-performance ratio - Reduction ring from 30 mm to 25,4 mm included

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
200 x 25,4 / 30	80 m/s	7600 rpm	CR / CR / 1,9 / 7	1	325454	**28,90 €**	12

Recommended prices.

Diamond cutting blades for petrol powered cutters and table saws

Diamond cutting blade

DT 600 F
SUPRA



Properties	
Design	Sintered
Segmentation	Continuous rim
Aggression	■■■■■□□
Service life	■■■■■□□

Applications:	
Stoneware	●
Stove tiles	●
Stove tiles, glazed	●

Advantages: Professional wheel for tiles and feldspar - Continuous rim for clean and nick-free edges - Reduction ring from 30 mm to 25,4 mm included

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
180 x 25,4 / 30	80 m/s	8500 rpm	CR / CR / 1,6 / 7	1	325455	**35,30 €**	12
200 x 25,4 / 30	80 m/s	7600 rpm	CR / CR / 1,9 / 7	1	325373	**41,80 €**	12
250 x 25,4 / 30	80 m/s	6100 rpm	CR / CR / 1,9 / 7	1	325374	**66,00 €**	12
300 x 25,4 / 30	100 m/s	6400 rpm	CR / CR / 2 / 7	1	325375	**85,50 €**	12
350 x 25,4 / 30	100 m/s	5500 rpm	CR / CR / 2 / 7	1	325376	**108,00 €**	12

Diamond cutting blade

DT 900 FL
SPECIAL



Properties	
Design	Sintered
Segmentation	Continuous rim, with laser-cut slots
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:			
Wall tiles	●	Marble	●
Floor tiles	●	Stoneware	●
Porcelain	●		
Ceramics	●		

Advantages: High-precision tool for hard wall and floor tiles - Laser-cut slots for exceptionally smooth operation and perfectly cut edges - Reduction ring from 30 mm to 25,4 mm included

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
180 x 25,4 / 30	100 m/s	10650 rpm	CR / CR / 1,6 / 7	1	331045	**70,00 €**	12
200 x 25,4 / 30	100 m/s	9550 rpm	CR / CR / 1,6 / 7	1	331046	**83,00 €**	12
230 x 25,4 / 30	100 m/s	8350 rpm	CR / CR / 1,8 / 7	1	331048	**87,50 €**	12
250 x 25,4 / 30	100 m/s	7650 rpm	CR / CR / 2 / 7	1	331047	**131,00 €**	12
300 x 25,4 / 30	100 m/s	6400 rpm	CR / CR / 2,2 / 7	1	331049	**171,00 €**	12
350 x 25,4 / 30	100 m/s	5500 rpm	CR / CR / 2,2 / 7	1	331050	**215,00 €**	12

Recommended prices.

Diamond cutting blades for petrol powered cutters and table saws

Diamond cutting blade

DT 900 ACR SPECIAL



Properties	
Design	Vacuum-brazed
Segmentation	Narrow gullet
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:			
Construction materials	●	Plastic	●
Concrete, universal	●	Rubber	●
Glass	●	Metal	◑
Wood-based materials	●		

Advantages: Vacuum-brazed diamond cutting blade for almost all materials - Very wide range of applications due to special manufacturing process - 3-6 mm high diamond coating for a good service life and an aggressive cut for very different and demanding materials - Ideal for rescue services

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 20	100 m/s	6400 rpm	20 / 57 / 3,1 / 6	1	355726	**239,00 €**	12
300 x 25,4	100 m/s	6400 rpm	20 / 57 / 3,1 / 6	1	355727	**239,00 €**	12
350 x 20	100 m/s	5500 rpm	24 / 53 / 3,1 / 6	1	355729	**299,00 €**	12
350 x 25,4	100 m/s	5500 rpm	24 / 53 / 3,1 / 6	1	355728	**299,00 €**	12
400 x 20	100 m/s	4800 rpm	22 / 43 / 3,7 / 3	1	682270	**419,00 €**	12
400 x 25,4	100 m/s	4800 rpm	22 / 43 / 3,7 / 3	1	682271	**419,00 €**	12

Diamond cutting blade

DT 600 KS SUPRA

NEW !



Properties	
Design	Laser welded
Segmentation	Narrow/wide gullet
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Clinker, soft - medium	●
Clinker, hard-medium	◑

Advantages: Good cutting speed and clean cuts due to very narrow gullet - Very good service life due to 10 mm high segment - Especially suitable for soft clinker

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segmen-tation	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 35	100 m/s	6400 rpm		21 / 40 / 2,8 / 10	1	659773	**182,00 €**	12
350 x 60	100 m/s	5500 rpm		24 / 40 / 3 / 10	1	659742	**233,00 €**	12
450 x 60	100 m/s	4300 rpm		32 / 40 / 3,6 / 10	1	659743	**383,00 €**	12
500 x 60	100 m/s	3900 rpm		36 / 40 / 3,7 / 10	1	659772	**457,00 €**	12

Recommended prices.

Diamond cutting blades for table saws

Diamond cutting blade

DT 600 KM
SUPRA



Properties	
Design	Laser welded
Segmentation	Short segments
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:	
Clinker, medium hard	●
Clinker, soft	◑

Advantages: High cutting speed due to short serrated segments - Very good service life due to 15 mm high segment - Particularly suitable for medium-hard to soft clinker

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
350 x 25,4	100 m/s	5500 rpm	38 / 24 / 3 / 15	1	360934	**228,00 €**	12
450 x 25,4 / 60	100 m/s	4300 rpm	50 / 24 / 3,6 / 15	1	360933	**380,00 €**	12

Diamond cutting blade

DT 600 KMS
SUPRA



Properties	
Design	Laser welded
Segmentation	Short segments
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:	
Clinker, medium hard	●
Clinker, hard	◑

Advantages: High cutting speed due to short serrated segments - Very good service life due to 15 mm high segment - Particularly well suited for medium-hard to soft clinker - Particularly well suited for noise-reduced work thanks to sandwich core

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
350 x 25,4	100 m/s	5500 rpm	38 / 24 / 3 / 15	1	360950	**357,00 €**	12
450 x 25,4 / 60	100 m/s	4300 rpm	50 / 24 / 3,6 / 15	1	360949	**597,00 €**	12
500 x 25,4 / 60	100 m/s	3900 rpm	56 / 24 / 3,6 / 15	1	360951	**716,00 €**	12

Recommended prices.

Diamond cutting blades for petrol powered cutters, table saws and joint cutters

Diamond cutting blade

DT 900 KHX SPECIAL

NEW !



Properties	
Design	Laser welded
Segmentation	Narrow gullet
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Clinker, hard	●
Clinker, medium hard	◑

Advantages: Special arrangement of the diamonds ensures a very high cutting speed and good service life - Particularly well suited for hard to very hard clinker

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segmentation	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 25,4	100 m/s	6400 rpm		21 / 40 / 2,8 / 12	1	371912	**193,00 €**	12
300 x 35	100 m/s	6400 rpm		21 / 40 / 2,8 / 12	1	371911	**193,00 €**	12
350 x 60	100 m/s	5500 rpm		24 / 40 / 3 / 12	1	372046	**244,00 €**	12
400 x 60	100 m/s	4300 rpm		28 / 40 / 3,6 / 12	1	372047	**342,00 €**	12
400 x 70	63 m/s	3050 rpm		28 / 40 / 3,6 / 12	1	381823	**342,00 €**	12
450 x 60	100 m/s	4300 rpm		30 / 40 / 3,6 / 12	1	672090	**406,00 €**	12
500 x 60	100 m/s	3900 rpm		36 / 40 / 3,6 / 12	1	372048	**488,00 €**	12

Diamond cutting blade

DT 350 A EXTRA



Properties	
Design	Laser welded
Segmentation	Wide gullet
Aggression	■■■■□□□
Service life	■■■□□□□

Applications:	
Asphalt	●
Sandstone	●

Advantages: Diamond cutting blade for general repairs with an outstanding price-performance ratio - Specially engineered for applications on asphalt - Inclined protective segments prevent the premature wearing of the welds which can lead to segment loss on standard blades

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segmentation	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 20	100 m/s	6400 rpm		18 / 40 / 2,8 / 10	1	337731	**85,50 €**	12
300 x 25,4	100 m/s	6400 rpm		18 / 40 / 2,8 / 10	1	337729	**85,50 €**	12
350 x 20	100 m/s	5500 rpm		21 / 40 / 3,2 / 10	1	337732	**108,00 €**	12
350 x 25,4	100 m/s	5500 rpm		21 / 40 / 3,2 / 10	1	337730	**108,00 €**	12
400 x 20	100 m/s	4800 rpm		24 / 40 / 3,6 / 10	1	349236	**150,00 €**	12
400 x 25,4	100 m/s	4800 rpm		24 / 40 / 3,6 / 10	1	349237	**150,00 €**	12
450 x 25,4	100 m/s	4300 rpm		28 / 40 / 3,7 / 10	1	337734	**178,00 €**	12
500 x 25,4	100 m/s	3900 rpm		30 / 40 / 3,7 / 10	1	337735	**217,00 €**	12

Recommended prices.

Diamond cutting blades for petrol powered cutters and joint cutters

Diamond cutting blade

DT 602 A SUPRA



Properties	
Design	Laser welded
Segmentation	Wide gullet
Aggression	■■■■■□□
Service life	■■■■□□□

Applications:	
Asphalt	●
Sandstone	●

Advantages: First-rate cutting performance - Protective segments to guard the blade - Great price-performance ratio - Specially engineered for applications on asphalt - Also suitable for use on electric joint cutters

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segmentation	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 20	100 m/s	6400 rpm		18 / 40 / 2,8 / 10	1	327025	**157,00 €**	12
300 x 25,4	100 m/s	6400 rpm		18 / 40 / 2,8 / 10	1	325060	**157,00 €**	12
350 x 20	100 m/s	5500 rpm		21 / 40 / 3,2 / 10	1	327026	**198,00 €**	12
350 x 25,4	100 m/s	5500 rpm		21 / 40 / 3,2 / 10	1	325092	**198,00 €**	12
400 x 20	100 m/s	4800 rpm		24 / 40 / 3,6 / 10	1	349228	**277,00 €**	12
400 x 25,4	100 m/s	4800 rpm		24 / 40 / 3,6 / 10	1	349240	**277,00 €**	12
450 x 25,4	100 m/s	4300 rpm		28 / 40 / 3,7 / 10	1	325128	**332,00 €**	12
500 x 25,4	100 m/s	3900 rpm		30 / 40 / 3,7 / 10	1	325171	**399,00 €**	12

Diamond cutting blade

DT 612 A SUPRA



Properties	
Design	Laser welded
Segmentation	Wide gullet
Aggression	■■■■■■□
Service life	■■■■■□□

Applications:	
Asphalt	●
Sandstone	●

Advantages: Titanium-coated diamonds for first-rate cutting performance combined with excellent service life - Protective segments to shield the core - Specially designed for applications on asphalt - Also suitable for use on electric joint cutters

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segmentation	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 25,4	100 m/s	6400 rpm		18 / 40 / 2,8 / 10	1	330075	**190,00 €**	12
350 x 25,4	100 m/s	5500 rpm		21 / 40 / 3,2 / 10	1	330076	**242,00 €**	12
400 x 25,4	100 m/s	4800 rpm		24 / 40 / 3,6 / 10	1	349227	**339,00 €**	12
450 x 25,4	100 m/s	4300 rpm		28 / 40 / 3,7 / 10	1	330078	**405,00 €**	12
500 x 25,4	100 m/s	3900 rpm		30 / 40 / 3,7 / 10	1	330079	**485,00 €**	12

Recommended prices.

Diamond cutting blades for petrol powered cutters and joint cutters

Diamond cutting blade

DT 902 A *SPECIAL*







Properties	
Design	Laser welded
Segmentation	Wide gullet
Aggression	■■■■■■■
Service life	■■■■■■□

Applications:	
Asphalt	●
Sandstone	●
Green concrete	●
Screed	●

Advantages: Very high cutting performance - 12 mm high segments - Protective segments to guard the blade - Increased service life thanks to titanium-coated diamonds

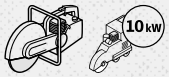
Diameter x Bore in mm	Max. operating speed	Max. RPM	Segmentation	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 25,4	100 m/s	6400 rpm		18 / 40 / 2,8 / 12	1	325062	**262,00 €**	12
350 x 25,4	100 m/s	5500 rpm		21 / 40 / 3,2 / 12	1	325094	**331,00 €**	12
400 x 25,4	100 m/s	4800 rpm		24 / 40 / 3,6 / 12	1	349239	**466,00 €**	12
450 x 25,4	100 m/s	4300 rpm		28 / 40 / 3,7 / 12	1	325130	**553,00 €**	12
500 x 25,4	100 m/s	3900 rpm		30 / 40 / 3,7 / 12	1	325173	**661,00 €**	12

CEVOLUTION

Diamond cutting blade CEVOLUTION

DT 350 AB *EXTRA CEVOLUTION*







Properties	
Design	Laser welded
Segmentation	Wide gullet
Aggression	■■■■□□□
Service life	■■■■□□□

Applications:	
Asphalt	●
Concrete	●

Advantages: Multi-purpose product for all repairs on asphalt and concrete thanks to laser-welded block segments, turbo segments and slanted protective segments - Can be used on gasoline-powered cutters and joint cutters with up to 10 kW - The diamond cutting blade DT 350 AB includes the new CEVOLUTION technology. CEVOLUTION stands for holistically optimized, ceramic abrasives. Klingspor products with CEVOLUTION technology contain, among others, an optimized grit mix, grit sizes and formulation in order to offer the maximum performance in every application.

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segmentation	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 20	100 m/s	6400 rpm		18 / 40 / 2,8 / 12	1	340232	**130,00 €**	12
300 x 25,4	100 m/s	6400 rpm		18 / 40 / 2,8 / 12	1	340241	**130,00 €**	12
350 x 20	100 m/s	5500 rpm		21 / 40 / 3,2 / 12	1	340236	**165,00 €**	12
350 x 25,4	100 m/s	5500 rpm		21 / 40 / 3,2 / 12	1	340240	**165,00 €**	12
400 x 25,4	100 m/s	4800 rpm		24 / 40 / 3,6 / 12	1	349235	**231,00 €**	12
450 x 25,4	100 m/s	4300 rpm		28 / 40 / 3,7 / 12	1	353717	**275,00 €**	12

Recommended prices.

Diamond cutting blades for petrol powered cutters, table saws and joint cutters

Diamond cutting blade

DT 612 AB SUPRA



Properties	
Design	Laser welded
Segmentation	Wide gullet
Aggression	■■■■■■□
Service life	■■■■■□□

Applications:	
Asphalt	●
Concrete	●

Advantages: Suitable for asphalt and concrete - Specially engineered for use on both materials - High cutting speed - Excellent service life - Titanium-coated diamonds

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segmentation	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 20	100 m/s	6400 rpm		18 / 40 / 2,8 / 10	1	332344	**198,00 €**	12
300 x 25,4	100 m/s	6400 rpm		18 / 40 / 2,8 / 10	1	330080	**198,00 €**	12
350 x 20	100 m/s	5500 rpm		21 / 40 / 3,2 / 10	1	332345	**250,00 €**	12
350 x 25,4	100 m/s	5500 rpm		21 / 40 / 3,2 / 10	1	330081	**250,00 €**	12
400 x 20	100 m/s	4800 rpm		24 / 40 / 3,6 / 10	1	349225	**353,00 €**	12
400 x 25,4	100 m/s	4800 rpm		24 / 40 / 3,6 / 10	1	349226	**353,00 €**	12
450 x 25,4	100 m/s	4300 rpm		28 / 40 / 3,7 / 10	1	330083	**417,00 €**	12
500 x 25,4	100 m/s	3900 rpm		30 / 40 / 3,7 / 10	1	330084	**501,00 €**	12

Diamond cutting blade

DT 350 B EXTRA



Properties	
Design	Laser welded
Segmentation	Standard
Aggression	■■■■■□□
Service life	■■■■■□□

Applications:	
Concrete	●
Cured concrete, reinforced	◑

Advantages: Diamond cutting disc with good price-performance ratio for working on concrete and construction materials - Fast cutting with low vibration - Optimum service life

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 20	100 m/s	6400 rpm	21 / 40 / 2,8 / 10	1	352749	**92,20 €**	12
350 x 20	100 m/s	5500 rpm	24 / 40 / 3 / 10	1	354663	**116,00 €**	12
350 x 25,4	100 m/s	5500 rpm	24 / 40 / 3 / 10	1	339830	**116,00 €**	12
400 x 25,4	100 m/s	4800 rpm	28 / 40 / 3,6 / 10	1	351133	**163,00 €**	12

Recommended prices.

Diamond cutting blades for petrol powered cutters, table saws and joint cutters

Diamond cutting blade

DT 350 BT
EXTRA







Properties	
Design	Laser welded
Segmentation	Turbo
Aggression	■■■■■■□
Service life	■■■■■□□

Applications:	
Concrete	●
Cured concrete, reinforced	◑

Advantages: Special turbo segments for an extremely high cutting speed on concrete and all concrete products - Fast and easy cutting with low vibration - Optimum service life - Optimum price-performance ratio

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 20	100 m/s	6400 rpm	21 / 40 / 2,8 / 10	1	354795	**105,00 €**	12
300 x 25,4	100 m/s	6400 rpm	21 / 40 / 2,8 / 10	1	354796	**105,00 €**	12
350 x 20	100 m/s	5500 rpm	24 / 40 / 3 / 10	1	354797	**135,00 €**	12
350 x 25,4	100 m/s	5500 rpm	24 / 40 / 3 / 10	1	354798	**135,00 €**	12
400 x 25,4	100 m/s	4800 rpm	28 / 40 / 3,6 / 10	1	354799	**177,00 €**	12

Diamond cutting blade

DT 602 B
SUPRA







Properties	
Design	Laser welded
Segmentation	Wide gullet
Aggression	■■■■■□□
Service life	■■■■□□□

Applications:	
Cured concrete	●
Cured concrete, reinforced	●

Advantages: First-rate cutting performance - Fast cutting speed - Titanium-coated diamonds for first-rate cutting performance - Particularly well suited for concrete with medium reinforcement - Also suitable for use on electric joint cutters

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segmen-tation	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 25,4	100 m/s	6400 rpm		18 / 40 / 2,8 / 9	1	325056	**131,00 €**	12
350 x 25,4	100 m/s	5500 rpm		21 / 40 / 3,2 / 9	1	325088	**166,00 €**	12
400 x 25,4	100 m/s	4800 rpm		24 / 40 / 3,6 / 9	1	349242	**234,00 €**	12
450 x 25,4	100 m/s	4300 rpm		26 / 40 / 3,7 / 9	1	325136	**275,00 €**	12
500 x 25,4	100 m/s	3900 rpm		30 / 40 / 3,7 / 9	1	325167	**331,00 €**	12

Recommended prices.

Diamond cutting blades for petrol powered cutters

Diamond cutting blade

DT 900 B SPECIAL



Properties	
Design	Laser welded
Segmentation	Turbo
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Cured concrete, reinforced	●
Concrete, universal	●
Construction materials	●
Chalky sandstone	◑

Advantages: Titanium-coated diamonds for first-rate cutting performance - Fast cutting speed even on reinforced concrete - Unrivalled service life - Designed for professional applications on concrete

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 20	100 m/s	6400 rpm	20 / 40 / 2,8 / 12	1	325078	**180,00 €**	12
300 x 25,4	100 m/s	6400 rpm	20 / 40 / 2,8 / 12	1	325079	**180,00 €**	12
350 x 20	100 m/s	5500 rpm	22 / 40 / 3 / 12	1	325080	**210,00 €**	12
350 x 25,4	100 m/s	5500 rpm	22 / 40 / 3 / 12	1	325081	**210,00 €**	12
400 x 20	100 m/s	4800 rpm	26 / 40 / 3,6 / 12	1	347489	**290,00 €**	12
400 x 25,4	100 m/s	4800 rpm	26 / 40 / 3,6 / 12	1	347490	**289,00 €**	12

Diamond cutting blade

DT 900 BX SPECIAL



Properties	
Design	Laser welded
Segmentation	Standard
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Cured concrete, reinforced	●
Concrete, universal	●
Construction materials	●
Chalky sandstone	●

Advantages: High performance blade with ultra high cutting speed - Specially engineered for effortless cutting through concrete

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
350 x 25,4	100 m/s	5500 rpm	22 / 40 / 3 / 12	1	369574	**246,00 €**	12
400 x 25,4	100 m/s	4800 rpm	26 / 40 / 3,6 / 12	1	369575	**347,00 €**	12

Recommended prices.

Diamond cutting blades for joint cutters / Reduction rings

Diamond cutting blade

DT 902 B
SPECIAL



Properties	
Design	Laser welded
Segmentation	Wide gullet
Aggression	■■■■■■■
Service life	■■■■■■□

Applications:	
Cured concrete	●
Cured concrete, reinforced	●

Advantages: Titanium-coated diamonds for first-rate cutting performance - Ultra fast cutting speed - Also suitable for concrete with strong reinforcement

Diameter x Bore in mm	Max. operating speed	Max. RPM	Segmentation	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
300 x 25,4	100 m/s	6400 rpm		18 / 40 / 2,8 / 11	1	325058	**195,00 €**	12
350 x 25,4	100 m/s	5500 rpm		21 / 40 / 3,2 / 11	1	325090	**247,00 €**	12
400 x 25,4	100 m/s	4800 rpm		24 / 40 / 3,6 / 11	1	349241	**349,00 €**	12
450 x 25,4	100 m/s	4300 rpm		26 / 40 / 3,7 / 11	1	325138	**415,00 €**	12
500 x 25,4	100 m/s	3900 rpm		30 / 40 / 3,7 / 11	1	325169	**499,00 €**	12

Reduction rings

DZ 100 RR



Advantages: Reduction rings with serration for enhanced adhesion

Diameter x Width x Bore in mm	Suitable for	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
22,23 x 1,2 x 15,88	Bore 22,23 mm	1	337148	**7,61 €**	14
22,23 x 1,2 x 20	Bore 22,23 mm	1	337282	**7,61 €**	14
25,4 x 2 x 20	Bore 25,4 mm	1	328933	**7,61 €**	14
25,4 x 2,5 x 20	Bore 25,4 mm	1	328934	**7,61 €**	14
25,4 x 9 x 20	Bore 25,4 mm	1	339133	**7,61 €**	14
25,4 x 2 x 22,23	Bore 25,4 mm	1	353265	**7,61 €**	14
30 x 2 x 25,4	Bore 30,00 mm	1	337344	**7,61 €**	14
30 x 2,5 x 25,4	Bore 30,00 mm	1	353266	**7,61 €**	14
30 x 2,5 x 20	Bore 30,00 mm	1	353267	**7,61 €**	14
30 x 2 x 22,23	Bore 30,00 mm	1	353268	**7,61 €**	14
30 x 2 x 20	Bore 30,00 mm	1	353269	**7,61 €**	14

Recommended prices.

Drill bits with R ½“ connection

R ½“ BSP Male drill bit

DK 612 B
SUPRA



Properties	
Design	Laser welded
Segmentation	Standard
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:	
Concrete, universal	●

Advantages: Drill bits for universal applications - High cutting speed and service life - Can be used on electric drilling machines

Diameter in mm	Thread/Shaft	Overall length in mm	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
51	thread 1/2"	300	5 / 24 / 2,5 / 10	1	325720	**124,00 €**	12
56	thread 1/2"	300	5 / 24 / 2,5 / 10	1	325721	**129,00 €**	12
61	thread 1/2"	300	5 / 24 / 2,5 / 10	1	325722	**137,00 €**	12
71	thread 1/2"	300	7 / 24 / 2,5 / 10	1	325724	**149,00 €**	12
81	thread 1/2"	300	8 / 24 / 2,5 / 10	1	325755	**171,00 €**	12
91	thread 1/2"	300	8 / 24 / 2,5 / 10	1	325756	**183,00 €**	12
101	thread 1/2"	300	9 / 24 / 2,5 / 10	1	325757	**194,00 €**	12
111	thread 1/2"	300	9 / 24 / 2,5 / 10	1	325758	**214,00 €**	12
121	thread 1/2"	300	10 / 24 / 2,5 / 10	1	325759	**234,00 €**	12
131	thread 1/2"	300	10 / 24 / 2,5 / 10	1	325761	**279,00 €**	12
141	thread 1/2"	300	11 / 24 / 2,5 / 10	1	325762	**286,00 €**	12
151	thread 1/2"	300	12 / 24 / 2,5 / 10	1	325763	**313,00 €**	12
161	thread 1/2"	300	12 / 24 / 2,5 / 10	1	325764	**331,00 €**	12
171	thread 1/2"	300	12 / 24 / 2,5 / 10	1	325765	**345,00 €**	12
180	thread 1/2"	300	13 / 24 / 2,5 / 10	1	325766	**371,00 €**	12
201	thread 1/2"	300	15 / 24 / 2,5 / 10	1	325768	**430,00 €**	12

Recommended prices.

Drill bits with 1 ¼“ UNC connection

1 ¼“ UNC Female drill bit

DK 654 B

SUPRA



Properties	
Design	Laser welded
Segmentation	Standard
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:	
Concrete, universal	●

Advantages: Drill bits for universal applications - Very fast cutting - Long service life - Roof-shaped segments - Can be used on electric and hydraulic machines

Diameter in mm	Thread/Shaft	Overall length in mm	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
52	thread 1 1/4"	450	5 / 24 / 3,5 / 11	1	325769	**131,00 €**	12
56	thread 1 1/4"	450	5 / 24 / 3,5 / 11	1	325770	**137,00 €**	12
61	thread 1 1/4"	450	5 / 24 / 3,5 / 11	1	325771	**146,00 €**	12
62	thread 1 1/4"	450	5 / 24 / 3,5 / 11	1	325772	**147,00 €**	12
66	thread 1 1/4"	450	5 / 24 / 3,5 / 11	1	325773	**154,00 €**	12
72	thread 1 1/4"	450	6 / 24 / 3,5 / 11	1	325774	**162,00 €**	12
82	thread 1 1/4"	450	7 / 24 / 3,5 / 11	1	325775	**187,00 €**	12
92	thread 1 1/4"	450	8 / 24 / 3,5 / 11	1	325776	**198,00 €**	12
102	thread 1 1/4"	450	9 / 24 / 3,5 / 11	1	325777	**207,00 €**	12
112	thread 1 1/4"	450	10 / 24 / 3,5 / 11	1	325778	**238,00 €**	12
122	thread 1 1/4"	450	10 / 24 / 4 / 11	1	325779	**270,00 €**	12
132	thread 1 1/4"	450	10 / 24 / 4 / 11	1	325781	**301,00 €**	12
142	thread 1 1/4"	450	11 / 24 / 4 / 11	1	325782	**313,00 €**	12
152	thread 1 1/4"	450	12 / 24 / 4 / 11	1	325783	**338,00 €**	12
162	thread 1 1/4"	450	13 / 24 / 4 / 11	1	325784	**357,00 €**	12
172	thread 1 1/4"	450	13 / 24 / 4 / 11	1	325785	**380,00 €**	12
182	thread 1 1/4"	450	14 / 24 / 4 / 11	1	325786	**409,00 €**	12
202	thread 1 1/4"	450	15 / 24 / 4,5 / 11	1	325787	**467,00 €**	12
225	thread 1 1/4"	450	16 / 24 / 4,5 / 11	1	325788	**571,00 €**	12
250	thread 1 1/4"	450	17 / 24 / 4,5 / 11	1	325789	**591,00 €**	12
300	thread 1 1/4"	450	22 / 20 / 5 / 11	1	325790	**736,00 €**	12

Recommended prices.

Drill bits with ring segments, R ½“ connection

R ½“ BSP Male drill bit

DR 912 B SPECIAL



Properties	
Design	Laser welded
Segmentation	Standard
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Concrete, universal	●

Advantages: Fast cutting - Long service life on reinforced concrete - Suitable for drill stand or handheld drilling

Diameter in mm	Thread/Shaft	Overall length in mm	Segment in mm Number / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
8	thread 1/2"	300	1 / 2 / 10	1	325791	**74,60 €**	12
10	thread 1/2"	300	1 / 2 / 10	1	325792	**85,30 €**	12
12	thread 1/2"	300	1 / 2 / 10	1	325793	**90,90 €**	12
14	thread 1/2"	300	1 / 2 / 10	1	325794	**92,70 €**	12
15	thread 1/2"	300	1 / 2,5 / 10	1	325795	**98,20 €**	12
16	thread 1/2"	300	1 / 2,5 / 10	1	325796	**102,00 €**	12
18	thread 1/2"	300	1 / 2,5 / 10	1	325797	**107,00 €**	12
20	thread 1/2"	300	1 / 2,5 / 10	1	325798	**109,00 €**	12
22	thread 1/2"	300	1 / 2,5 / 10	1	325799	**116,00 €**	12
24	thread 1/2"	300	1 / 2,5 / 10	1	325800	**119,00 €**	12
25	thread 1/2"	300	1 / 2,5 / 10	1	325801	**128,00 €**	12
26	thread 1/2"	300	1 / 2,5 / 10	1	325802	**138,00 €**	12
28	thread 1/2"	300	1 / 2,5 / 10	1	325803	**148,00 €**	12
30	thread 1/2"	300	1 / 2,5 / 10	1	325804	**160,00 €**	12
32	thread 1/2"	300	1 / 2,5 / 10	1	325805	**173,00 €**	12
35	thread 1/2"	300	1 / 3 / 10	1	325806	**184,00 €**	12
40	thread 1/2"	300	1 / 3 / 10	1	325807	**193,00 €**	12
42	thread 1/2"	300	1 / 3,5 / 10	1	325808	**199,00 €**	12
52	thread 1/2"	300	1 / 3,5 / 10	1	325811	**231,00 €**	12

Recommended prices.

Core cutter and adapter kit

Core cutter for switch boxes

DD 600 U

SUPRA



Properties	
Design	Laser welded
Edge	Segmented
Aggression	■■■■□□□
Service life	■■■■■■□

Applications:	
Masonry	●
Construction materials	●
Chalky sandstone	●

Advantages: For machining soft and medium-hard materials such as brick, clinker and firebrick - Hexagon mounting with center drill bit are separately available (see ADS 200)

Diameter in mm	Thread/ Shaft	Max. operating speed	Max. RPM	Overall length in mm	Segment in mm Number / Length / Width / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
68	thread M16	8 m/s	2000 rpm	70	3 / 24 / 3,5 / 7	1	325390	**69,50 €**	12
82	thread M16	8 m/s	1600 rpm	70	4 / 24 / 3,5 / 7	1	325391	**83,50 €**	12

Adapter kit

ADS 200



Advantages: SDS / hexagon adapter with 8 mm centre bit for article DD 600 U

Size in mm	Thread/Shaft	Suitable for	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115	SDS holding device	DD 600 U	1	236588	**45,93 €**	14
115	hexagonal	DD 600 U	1	236442	**29,65 €**	14

Recommended prices.

Diamond drill for stoneware

Diamond drill

DB 600 F SUPRA



Properties	
Design	Vacuum-brazed
Edge	Closed
Aggression	■■■■■□□
Service life	■■■■■■□

Applications:	
Stoneware	●
Stove tiles	●
Stove tiles, glazed	●

Advantages: Dry cutting drill bit for drilling with pinpoint accuracy on hard materials such as fine stoneware, granite floor tiles and stove tiles - Clean edges - Precise holes - No bursting, cracking, or splintering - Integrated cooling wax - No water required - Excellent price-performance ratio

Diameter in mm	Thread/Shaft	Max. RPM	Overall length in mm	Segment in mm Number / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
6	1/4" bit, hexagonal	3000 rpm	32	1 / 10	1	325382	**37,30 €**	12
8	1/4" bit, hexagonal	3000 rpm	40	1 / 10	1	325527	**41,00 €**	12
10	1/4" bit, hexagonal	3000 rpm	40	1 / 10	1	325383	**44,60 €**	12
12	1/4" bit, hexagonal	3000 rpm	40	1 / 10	1	325384	**52,10 €**	12
14	1/4" bit, hexagonal	3000 rpm	40	1 / 10	1	325528	**59,50 €**	12

Diamond drill set

DB 600 F SUPRA **Set**



Properties	
Design	Vacuum-brazed
Edge	Closed
Aggression	■■■■■□□
Service life	■■■■■■□

Applications:	
Stoneware	●
Stove tiles	●
Stove tiles, glazed	●

Properties: 7 piece diamond drill set in a Klingspor case

Contents: 2x Ø 6 mm (325382), 1x Ø 8 mm (325527), 1x Ø 10 mm (325383), 1x Ø 12 mm (325384), 1x Ø 14 mm (325528), 1x hole starting aid (313807)

Advantages: Diamond drill bits and stainless steel centring aids in a convenient and sturdy aluminium case

Size in mm	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
200 x 140 x 55	3000 rpm	1	331021	**207,03 €**	12

Recommended prices.

Dry drill bit for stoneware

Dry drill bit

DK 600 F

SUPRA



Properties	
Design	Vacuum-brazed
Edge	Closed

Applications:	
Stoneware	●
Tiles	●
Stove tiles	●

Advantages: Dry drill bit for all standard angle grinders - Suitable for the hardest of tiles, masonry and stoneware - Freehand centering - Precise and accurate drilling - Clean edges, precise holes - No splitting, cracking or chipping - No water needed

Diameter in mm	Thread/Shaft	Max. RPM	Overall length in mm	Segment in mm Number / Height	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
6	thread M14	13300 rpm	35	1 / 10	1	330670	**35,40 €**	12
8	thread M14	13300 rpm	35	1 / 10	1	330671	**37,20 €**	12
10	thread M14	13300 rpm	35	1 / 10	1	330672	**38,70 €**	12
12	thread M14	13300 rpm	35	1 / 10	1	330673	**40,40 €**	12
14	thread M14	13300 rpm	35	1 / 10	1	330674	**45,20 €**	12
20	thread M14	13300 rpm	45	1 / 15	1	330675	**47,00 €**	12
22	thread M14	13300 rpm	45	1 / 15	1	330676	**48,40 €**	12
25	thread M14	13300 rpm	45	1 / 15	1	330677	**56,60 €**	12
26	thread M14	13300 rpm	45	1 / 15	1	325385	**58,70 €**	12
30	thread M14	13300 rpm	45	1 / 15	1	330678	**64,70 €**	12
35	thread M14	13300 rpm	45	1 / 15	1	330679	**72,70 €**	12
38	thread M14	13300 rpm	45	1 / 15	1	325386	**82,40 €**	12
40	thread M14	13300 rpm	45	1 / 15	1	330680	**89,00 €**	12
45	thread M14	13300 rpm	45	1 / 15	1	330681	**96,40 €**	12
50	thread M14	13300 rpm	45	1 / 15	1	330682	**105,00 €**	12
58	thread M14	13300 rpm	45	1 / 15	1	325387	**109,00 €**	12
65	thread M14	13300 rpm	45	1 / 15	1	325388	**116,00 €**	12
68	thread M14	13300 rpm	45	1 / 15	1	330683	**122,00 €**	12
70	thread M14	13300 rpm	45	1 / 15	1	325389	**119,00 €**	12
82	thread M14	13300 rpm	50	1 / 15	1	330685	**126,00 €**	12
112	thread M14	13300 rpm	50	1 / 15	1	330684	**146,00 €**	12

Recommended prices.

Dry drill bit for stoneware / Accessory

Dry drill bit set

DK 600 F SUPRA Set



Properties	
Design	Vacuum-brazed
Edge	Closed

Applications:	
Stoneware	●
Tiles	●
Stove tiles	●

Properties: 6-piece dry drill bit set in a Klingspor case

Contents: 2x Ø 6 mm (330670), 2x Ø 8 mm (330671), 1x Ø 10 mm (330672), 1x Ø 12 mm (330673)

Advantages: Dry drill bits in a convenient and sturdy aluminium case

Size in mm	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
110 x 130 x 100	13300 rpm	1	331076	**207,03 €**	12

Hole starting aid

ABH 80



Advantages: Hole starting aid for professional diamond dry drill DB 600 F

Size in mm	Suitable for	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
55	DB 600 F	1	313807	**88,85 €**	14

Recommended prices.

Flexible abrasives

Description	Type	Material applications: Iron	Steel	Stainless steel	NF metals	Wood	Paint / Varnish	Glass / Stone	Plastic	Leather	Paper	Ceramic	Porcelain	Page
R-Flex	***RFS 651 bond E***			●	●									277
	RFM 652 bond E				●									277
	RFR 654 bond Z/E	●	●	●	●	◑	◑	◑	●			◑	◑	279
Sandflex	***SFM 656 bond T***			●										278
	SFK 655 block	●	●	●	●	●	●	●	●	●	●	●	●	278

● = main application ◑ = possible application

Dimensions R-Flex point RFS 651

Ø [mm]	Possible widths [mm]	Grit size	Minimum order quantities	Requested grit type / grit size
15	15, 20, 25, 30	60, 120, 240	10	from 450 pieces
20	15, 20, 25, 30	60, 120, 240	10	from 450 pieces
25	10, 15, 20, 25, 30	60, 120, 240	10	from 250 pieces
30	10, 15, 20, 25, 30	60, 120, 240	10	from 250 pieces
40	10, 15, 20, 30, 40	60, 120, 240	10	from 160 pieces
50	10, 20, 30, 40	60, 120, 240	10	from 110 pieces
60	30, 40	60, 120, 240	10	from 90 pieces

Dimensions R-Flex wheel RFR 654

Ø [mm]	Possible widths [mm]	Grit size	Minimum order quantities	Requested grit type / grit size
100	10, 15, 20, 25, 30, 35	60, 120, 240	6	from 15 pieces
125	10, 15, 20, 25, 30, 35	60, 120, 240	6	from 12 pieces
150	10, 15, 20, 25, 30, 35	60, 120, 240	6	from 6 pieces
175	15, 20, 25, 30, 35	60, 120, 240	6	from 6 pieces
200	15, 20, 25, 30, 35	60, 120, 240	6	from 6 pieces

Other grit sizes on request

R-Flex mounted points

RFS 651





Properties		Applications:	
Bonding agent	Plastic	Aluminium	●
Grain	SiC	Stainless steel	●
		NF metals	●

Advantages: Versatile mounted points for cleaning and finishing - Soft abrasion due to elastic structure - Can be used until completely worn down

Available grits:

16 24 30 36 40 50 **60** 80 100 **120** 150 180 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Height x Shaft in mm	Grit	Bonding agent	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
40 x 15 x 6	60	E	16 m/s	7650 rpm	10	14006	**11,13 €**	13
40 x 15 x 6	120	E	16 m/s	7650 rpm	10	14007	**11,13 €**	13
40 x 15 x 6	240	E	16 m/s	7650 rpm	10	14008	**11,13 €**	13
60 x 30 x 6	60	E	16 m/s	5000 rpm	10	14030	**16,27 €**	13
60 x 30 x 6	120	E	16 m/s	5000 rpm	10	14031	**16,27 €**	13

R-Flex mottling points

RFM 652





Properties		Applications:	
Bonding agent	Plastic	Aluminium	●
Grain	SiC	NF metals	●

Advantages: Produces a satin surface scratch pattern - Soft abrasion due to elastic structure - Can be used until completely worn down - Available in two executions: with full length round shaft (standard execution, stock items) or with flattened shaft for simple and secure clamping in tool holders with clamping screw (made to order items)

Available grits:

16 24 30 36 40 50 **60** 80 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Height x Shaft in mm	Grit	Bonding agent	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
30 x 30 x 6	60	E	8 m/s	5000 rpm	10	14033	**16,83 €**	13
30 x 30 x 6	120	E	8 m/s	5000 rpm	10	14034	**16,83 €**	13
50 x 30 x 6	60	E	8 m/s	3000 rpm	10	14037	**18,21 €**	13
50 x 30 x 6	120	E	8 m/s	3000 rpm	10	14038	**18,21 €**	13

Recommended prices.

Flexible abrasives

Mottling points / Hand block

Sandflex mottling points

SFM 656



Properties	
Bonding agent	Plastic
Grain	SiC

Applications:	
Stainless steel	●

Advantages: Produces a glossy finish on stainless steel surfaces - Soft abrasion due to elastic structure - Can be used until completely worn down - Available in two executions: with flattened shaft for simple and secure clamping (standard execution, stock items) and with full length round shaft (made to order items)

Available grits:

16 24 30 36 40 50 **60** 80 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Height x Shaft in mm	Grit	Bonding agent	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
30 x 30 x 6	60	T	5 m/s	3200 rpm	10	334988	**16,83 €**	13
30 x 30 x 6	120	T	5 m/s	3200 rpm	10	334990	**16,83 €**	13
40 x 30 x 6	60	T	5 m/s	2400 rpm	10	334991	**17,59 €**	13
40 x 30 x 6	120	T	5 m/s	2400 rpm	10	334992	**17,59 €**	13
50 x 30 x 6	60	T	5 m/s	1900 rpm	10	334993	**18,21 €**	13
50 x 30 x 6	120	T	5 m/s	1900 rpm	10	334994	**18,21 €**	13
60 x 30 x 6	60	T	5 m/s	1600 rpm	10	334995	**19,08 €**	13

Hand block

SFK 655



Properties	
Bonding agent	Plastic
Grain	SiC

Applications:			
Paint/Varnish	●	Leather	●
Glass/Stone	●	Metals	●
Wood	●		
Plastic	●		

Advantages: Universal hand block for cleaning and finishing - Can be used on many materials - Cleaning performance is significantly increased by use of additives - Soft abrasion due to elastic structure - Can be used until completely worn down - Easy to cut to desired shape

Available grits:

16 24 **30** 36 40 50 **60** 80 100 **120** 150 180 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length x Height in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
80 x 50 x 20	30	18	13800	**7,89 €**	13
80 x 50 x 20	60	18	13801	**7,89 €**	13
80 x 50 x 20	120	18	13802	**7,89 €**	13
80 x 50 x 20	240	18	13803	**7,89 €**	13

Recommended prices.

Continuation of SFK 655 Hand block

Width x Length x Height in mm	Grit	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
150 x 80 x 20	30	1	13804	**23,50 €**	13
150 x 80 x 20	60	1	13805	**23,50 €**	13
150 x 80 x 20	120	1	63231	**23,50 €**	13
150 x 80 x 20	240	1	13807	**23,50 €**	13

Hand block

SFK 655 Set



Properties	
Bonding agent	Plastic
Grain	SiC

Applications:			
Paint/Varnish	●	Leather	●
Glass/Stone	●	Metals	●
Wood	●		
Plastic	●		

Advantages: Universal hand block for cleaning and finishing - Can be used on many materials - Cleaning performance is significantly increased by use of additives - Soft abrasion due to elastic structure - Can be used until completely worn down - Easy to cut to desired shape

Contents: 18 pcs. / 6 pieces in grit 60, 120, 240 each

Available grits:

16 24 30 36 40 50 **60** 80 100 **120** 150 180 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length x Height in mm	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
80 x 50 x 20	1	72129	**143,24 €**	13

R-flex wheel

RFR 654



Properties	
Bonding agent	Plastic
Grain	Aluminium oxide/SiC

Applications:			
Stainless steel	●	Plastic	●
Steel	●	Glass	◑
NF metals	●		
Aluminium	●		

Advantages: Versatile abrasive wheel - Deburring, matt finishing and finishing with one tool - Good adaptation to workpiece contour - Soft abrasion due to elastic structure - Can be used until completely worn down - Available in 2 bond hardnesses: medium (E) and hard (Z)

Available grits:

16 24 30 36 40 50 **60** 80 100 **120** 150 180 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

All sizes and minimum purchasing quantities available on request

Recommended prices.

Carbide burrs

Type			Form	Page
HF 100 A	(ZYA)		Cylindrical	**281**
HF 100 B	(ZYAS)		Cylindrical with end cut	**281**
HF 100 C	(WRC)		Cylindrical with spherical head	**282**
HF 100 D	(KUD)		Spherical shape	**283**
HF 100 E	(TRE)		Oval shape	**283**
HF 100 F	(RBF)		Conical shape	**284**
HF 100 G	(SPG)		Arch shape	**284**
HF 100 H			Flame shape	**285**

Type			Form	Page
HF 100 J	(KSJ)		Conical shape, pointed nose (60°)	**285**
HF 100 K	(KSK)		Conical shape, pointed nose (90°)	**286**
HF 100 L	(KEL)		Conical shape, round nose	**286**
HF 100 M	(SKM)		Conical shape, pointed nose	**287**
HF 100 N	(WKN)		Dovetail	**287**

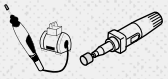
Sets of burrs		
HF 100	Set, 40 carbide burrs	**288**
HF 100	Set, 5 carbide burrs	**288**
HF 100 Steel	Set, 5 carbide burrs	**289**
HF 100 INOX	Set, 5 carbide burrs	**289**

	Materials																								
	Steel							Soft NF metals				Hard NF metals				Creep resistant materials		Cast iron		Plastics				
Cut	Carbon steel	Tool steel	Non-alloyed steel	Case-hardened steel	Cast steel	Alloyed steel	Hardened steel	Aluminium	Messing	Copper	Zinc	Bronze	Titanium	Titanium alloy	Aluminium alloy (high SiC contingent)	Nickel based alloy	Cobalt based alloy	Grey cast iron	White cast iron	GRP	CFRP	Ebonite / Hard rubber	Thermoplastic material	Thermosets
2	◑	◑	●	●	●	◑	◑		●	●	◑	●	●	◑	●	◑	◑	◑	◑					●
3								●	◑	◑	●											◑	◑	
6	●	●	●	●	●	●	●		◑	◑		◑	◑	◑	◑	●	●	●	●	◑	◑			◑
10	●	●	●	●	●	●	●											●	●					
11																●	●							

● = main application ◑ = possible application

Carbide burr

HF 100 A





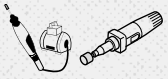
Properties: Cylindrical burr without end-cut - Designation in accordance with DIN 8032: ZYA
Advantages: For universal use - Especially suitable for surface grinding



Diameter in mm	Height in mm	Total length in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
3	14	38	3	6	5	295482	**13,06 €**	14
12,7	25	70	6	3	1	295604	**61,71 €**	14
6	18	50	6	6	1	295531	**22,46 €**	14
8	19	64	6	6	1	295552	**29,34 €**	14
9,6	19	64	6	6	1	295568	**31,54 €**	14
12,7	19	64	6	6	1	295594	**48,21 €**	14
12,7	25	70	6	6	1	295609	**49,25 €**	14
16	25	70	6	6	1	295621	**62,08 €**	14
8	19	64	6	11	1	334119	**35,30 €**	14

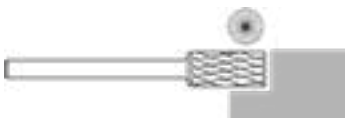
Carbide burr

HF 100 B





Properties: Cylindrical burr with end cut - Designation in accordance with DIN 8032: ZYAS
Advantages: The end cut makes it suitable for blind holes and faces on inner contours



Diameter in mm	Height in mm	Total length in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
3	14	38	3	6	5	295483	**14,40 €**	14
6,3	12,7	55	3	6	5	295507	**23,64 €**	14
6	18	50	6	2	1	295522	**24,68 €**	14
12,7	25	70	6	2	1	295603	**54,15 €**	14
6	18	50	6	3	1	295526	**30,93 €**	14
9,6	19	64	6	3	1	295564	**43,46 €**	14
12,7	25	70	6	3	1	295605	**67,85 €**	14
6	18	50	6	6	1	295532	**24,68 €**	14

Recommended prices.

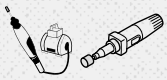
Carbide Burrs

Continuation of HF 100 B, Carbide burr

Diameter in mm	Height in mm	Total length in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
8	19	64	6	6	1	295553	**32,27 €**	14
9,6	19	64	6	6	1	295569	**34,70 €**	14
12,7	19	64	6	6	1	295595	**53,03 €**	14
12,7	25	70	6	6	1	295610	**54,15 €**	14
16	25	70	6	6	1	295622	**68,27 €**	14
6	18	50	6	10	1	334124	**27,17 €**	14
8	19	64	6	10	1	334125	**35,56 €**	14
9,6	19	64	6	10	1	334131	**38,22 €**	14
12,7	25	70	6	10	1	334132	**59,65 €**	14

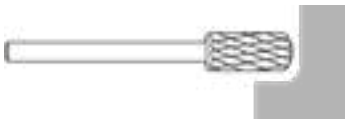
Carbide burr

HF 100 C



Properties: Cylindrical burr with ball end - Designation in accordance with DIN 8032: WRC
Advantages: For universal use on surfaces, contours and radiuses



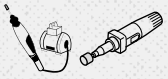


Diameter in mm	Height in mm	Total length in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
3	14	38	3	2	5	295649	**13,06 €**	14
3	14	38	3	6	5	295654	**13,06 €**	14
6	18	50	6	2	1	295686	**26,13 €**	14
12,7	25	70	6	2	1	295747	**55,21 €**	14
6	18	50	6	3	1	295688	**32,69 €**	14
9,6	19	63	6	3	1	295725	**44,05 €**	14
12,7	25	70	6	3	1	295750	**69,23 €**	14
6	18	50	6	6	1	295694	**26,13 €**	14
8	19	63	6	6	1	295713	**31,95 €**	14
9,6	19	63	6	6	1	295727	**35,13 €**	14
12,7	19	64	6	6	1	295741	**54,46 €**	14
12,7	25	70	6	6	1	295753	**55,21 €**	14
16	25	70	6	6	1	295763	**69,49 €**	14
6	18	50	6	10	1	334133	**28,78 €**	14
8	19	64	6	10	1	334135	**35,21 €**	14
9,6	19	64	6	10	1	334137	**38,71 €**	14
12,7	25	70	6	10	1	334140	**60,83 €**	14
6	18	50	6	11	1	334134	**31,37 €**	14
8	19	64	6	11	1	334136	**38,40 €**	14
9,6	19	64	6	11	1	334138	**42,23 €**	14
12,7	25	70	6	11	1	334139	**66,37 €**	14

Recommended prices.

Carbide burr

HF 100 D





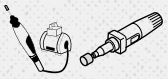
Properties: Ball-shaped burr - Designation in accordance with DIN 8032: KUD
Advantages: For use on contours - For deburring bore holes



Diameter in mm	Height in mm	Total length in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
3	2,5	38	3	6	5	295784	**13,06 €**	14
9,6	8	54	6	3	1	300054	**36,11 €**	14
6	4,7	50	6	6	1	295819	**24,01 €**	14
8	6	52	6	6	1	295831	**25,77 €**	14
9,6	8	54	6	6	1	295843	**28,82 €**	14
12,7	11	56	6	6	1	295859	**38,93 €**	14
6	4,7	50	6	11	1	334142	**28,84 €**	14

Carbide burr

HF 100 E





Properties: Drop-shaped burr - Designation in accordance with DIN 8032: TRE
Advantages: For milling out fillet welds - Suitable for working on moulded parts



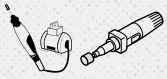
Diameter in mm	Height in mm	Total length in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
8	15	60	6	6	1	295909	**32,07 €**	14
9,6	16	60	6	6	1	295916	**35,13 €**	14
12,7	22	67	6	6	1	295925	**51,43 €**	14
12,7	22	67	6	11	1	334150	**61,83 €**	14

Recommended prices.

Carbide Burrs

Carbide burr

HF 100 F



Properties: Semi-circular burr - Designation in accordance with DIN 8032: RBF
Advantages: Well suited for working on moulded parts

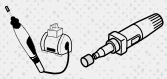




Diameter in mm	Height in mm	Total length in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
3	14	38	3	6	5	295951	**13,06 €**	14
9,6	19	64	6	3	1	295985	**43,05 €**	14
12,7	25	70	6	3	1	296007	**63,74 €**	14
6	18	50	6	6	1	295971	**27,25 €**	14
9,6	19	64	6	6	1	295987	**34,35 €**	14
8	20	65	6	6	1	295978	**32,07 €**	14
12,7	25	70	6	6	1	296010	**50,86 €**	14
9,6	19	64	6	10	1	334155	**37,89 €**	14
12,7	25	70	6	10	1	334157	**56,01 €**	14
9,6	19	64	6	11	1	334156	**41,31 €**	14

Carbide burr

HF 100 G



Properties: Pointed arch-shaped burr with flattened tip - Designation in accordance with DIN 8032: SPG
Advantages: Ideal for chamfering - For deburring bore holes





Diameter in mm	Height in mm	Total length in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
3	14	38	3	2	5	296043	**13,06 €**	14
3	14	38	3	6	5	296047	**13,06 €**	14
6,3	12,7	45	3	6	5	296055	**21,50 €**	14
6	18	50	6	6	1	296062	**27,25 €**	14
8	19	64	6	6	1	296066	**33,15 €**	14
9,6	19	64	6	6	1	296074	**36,67 €**	14
12,7	19	64	6	6	1	296079	**49,86 €**	14

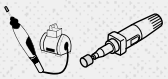
Recommended prices.

Continuation of HF 100 G, Carbide burr

Diameter in mm	Height in mm	Total length in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
12,7	25	70	6	6	1	296086	**49,86 €**	14
8	19	64	6	10	1	334161	**36,48 €**	14
12,7	25	70	6	10	1	334165	**54,96 €**	14
8	19	64	6	11	1	334162	**39,75 €**	14

Carbide burr

HF 100 H





Properties: Flame-shaped burr - No designation in accordance with DIN 8032
Advantages: Well suited for working on moulded parts



Diameter in mm	Height in mm	Total length in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
8	19	64	6	6	1	296193	**36,10 €**	14
9,6	19	65	6	6	1	297074	**62,65 €**	14
12,7	32	77	6	6	1	296194	**73,61 €**	14

Carbide burr

HF 100 J





Properties: Conical burr - 60° angle - Designation in accordance with DIN 8032: KSJ
Advantages: Suitable for chamfering or bevelling



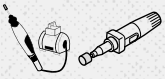
All sizes and minimum purchasing quantities available on request

Recommended prices.

Carbide Burrs

Carbide burr

HF 100 K



Properties: Conical burr - 90° angle - Designation in accordance with DIN 8032: KSK
Advantages: For deburring bore holes - For chamfering or bevelling

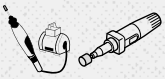




All sizes and minimum purchasing quantities available on request

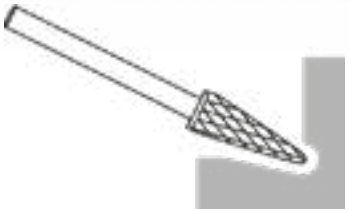
Carbide burr

HF 100 L



Properties: Conical round-nosed burr - Designation in accordance with DIN 8032: KEL
Advantages: For difficult-to-access areas



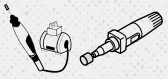


Diameter in mm	Height in mm	Total length in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
3	14	38	3	6	5	296199	**13,06 €**	14
9,6	30	76	6	3	1	300055	**55,05 €**	14
12,7	32	77	6	3	1	297470	**75,19 €**	14
6	18	50	6	6	1	296200	**27,86 €**	14
8	25,4	70	6	6	1	296205	**36,59 €**	14
9,6	30	76	6	6	1	296201	**43,96 €**	14
12,7	32	77	6	6	1	296192	**53,66 €**	14
9,6	30	76	6	10	1	334172	**48,38 €**	14
12,7	32	77	6	10	1	334173	**59,16 €**	14
12,7	32	77	6	11	1	334174	**64,49 €**	14

Recommended prices.

Carbide burr

HF 100 M



Properties: Pointed cone burr - Designation in accordance with DIN 8032: SKM
Advantages: For deburring tasks - For conical holes and grooves - Ideal for model building

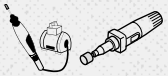




Diameter in mm	Height in mm	Total length in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
3	11	38	3	6	5	296114	**13,06 €**	14
6	20	50	6	6	1	296136	**27,86 €**	14
8	18	64	6	6	1	300052	**40,71 €**	14
9,6	16	64	6	6	1	296144	**44,05 €**	14
12,7	22	71	6	6	1	296148	**55,16 €**	14

Carbide burr

HF 100 N



Properties: Angular burr without end cut - Designation in accordance with DIN 8032: WKN
Advantages: Suitable for difficult-to-access areas, inner edges or conical profiles





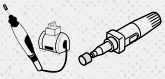
All sizes and minimum purchasing quantities available on request

Recommended prices.

Carbide Burrs

Carbide burr

HF 100 set





Properties: 40 piece burr set, cut 6, in lockable Klingspor presentation box

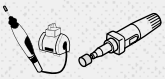
Contents: 2 x HF 100 B 6x18x6 (295532), 2 x HF 100 C 6x18x6 (295694), 2 x HF100 F 6x18x6 (295971), 2 x HF100 G 6x18x6 (296062), 2 x HF 100 L 6x18x6 (296200), 2 x HF 100 B 8x19x6 (295553), 2 x HF 100 C 8x19x6 (295713), 2 x HF 100 F 8x20x6 (295978), 2 x HF 100 G 8x19x6 (296066), 2 x HF 100 L 8x25,4x6 (296205), 2 x HF 100 B 9,6x19x6 (295569), 2 x HF 100 C 9,6x19x6 (295727), 2 x HF 100 F 9,6x19x6 (295987), 2 x HF 100 G 9,6x19x6 (296074), 2 x HF 100 L 9,6x30x6 (296201), 2 x HF 100 B 12,7x25x6 (295610), 2 x HF 100 C 12,7x25x6 (295753), 2 x HF 100 F 12,7x25x6 (296010), 2 x HF 100 G 12,7x25x6 (296086), 2 x HF 100 L 12,7x32x6 (296192)

Advantages: All top sellers at a glance

Size in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
335 x 225 x 380	6	6	1	300627	**1.609,37 €**	14

Carbide burr

HF 100 set





Properties: 5 piece burr set, cut 6, in a Klingspor screw lid container

Contents: HF 100 B 9,6x19x6 (295569), HF 100 C 9,6x19x6 (295727), HF 100 D 9,6x8x6 (295843), HF 100 E 9,6x16x6 (295916), HF 100 F 9,6x19x6 (295987)

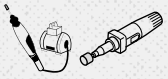
Advantages: Presentation of the top sellers - Practical and safe storage of the burrs

Size in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
70 x 70 x 100	6	6	1	336927	**171,37 €**	14

Recommended prices.

Carbide burr

HF 100 Steel





Properties: 5 piece burr set, cut 10, in Klingspor screw box

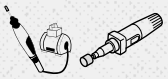
Contents: HF 100 A 9.6x19x6 (334120), HF 100 C 9.6x19x6 (334137), HF 100 D 9.6x8x6 (334146), HF 100 F 9.6x19x6 (334155), HF 100 L 9.6x30x6 (334172)

Advantages: Presentation of high performance Steel tooth geometry (Cut 10), safe and convenient storage of the burrs - Toothing optimised for processing steel and cast steel - Strikingly improved stock removal performance by contrast with standard cross-cut tooth geometries

Size in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
70 x 70 x 100	6	10	1	337154	**212,07 €**	14

Carbide burr

HF 100 Inox





Properties: 5 piece burr set, cut 11, in a Klingspor screw box

Contents: HF 100 A 9,6x19,0x6 (334121), HF 100 C 9,6x19x6 (334138), HF 100 D 9,6x8x6 (334145), HF 100 F 9,6x19x6 (334156), HF 100 L 10x20x6 (334204)

Advantages: Presentation of the high performance Inox cut - Practical and safe storage of the burrs - Optimized cut for working on austenitic, corrosion and acid-proof stainless steels - Considerably higher stock removal rate compared to the standard double cut

Size in mm	Shaft diameter in mm	Cut	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
70 x 70 x 100	6	11	1	334221	**229,88 €**	14

Recommended prices.

Wire brushes

Machines	Type of wire brush	Wire style	Bristle material	Material applications: Construction steel	Carbon steel	Alloyed steels	Cast iron	Stainless steel	Aluminium	Copper	Brass	Wood	Type	Page
	Wheel brush	knotted	Steel wire	●	●	●	●						*BR 600 Z*	291
			INOX wire					●	●	●	●			
	Pipeline brush	knotted	Steel wire	●	●	●	●						*BRP 600 Z*	291
	Cone brush	knotted	Steel wire	●	●	●	●						*BK 600 Z*	292
			INOX wire					●	●	●	●			
		crimped	Steel wire	●	●	●	●						*BK 600 W*	292
	Cup-shaped brush	knotted	Steel wire	●	●	●	●						*BT 600 Z*	293
			INOX wire					●	●	●	●			
		crimped	Steel wire	●	●	●	●						*BT 600 W*	293
			INOX wire					●	●	●	●			
	Wheel brush	crimped	Steel wire	●	●	●	●						*BR 600 W*	294
			INOX wire					●	●	●	●			
	Wheel brush with shaft Ø 6 mm	knotted	Steel wire	●	●	●	●						*BRS 600 Z*	294
			INOX wire					●	●	●	●			
	Wheel brush with shaft Ø 6 mm	crimped	Steel wire	●	●	●	●						*BRS 600 W*	295
			INOX wire					●	●	●	●			
	Wheel brush with shaft Ø 6 mm	abrasive bristle	SIC	●		●		●	●	●	●	●	*BRS 600 P*	295
	Cup-shaped brush with shaft Ø 6 mm	crimped	Steel wire	●	●	●	●						*BTS 600 W*	296
			INOX wire					●	●	●	●			
	End brush with shaft Ø 6 mm	knotted	Steel wire	●	●	●	●						*BPS 600 Z*	296
			INOX wire					●	●	●	●			
	End brush with shaft Ø 6 mm	crimped	Steel wire	●	●	●	●						*BPS 600 W*	297
			INOX wire					●	●	●	●			
	Handheld brush with wooden handpiece	straight	Steel wire	●	●	●	●						*BH 600*	298
			INOX wire					●	●	●	●			
			Brass wire						●	●	●	●		
	Handheld brush with plastic handpiece	crimped	Steel wire	●	●	●	●						*BHP 600*	298
			INOX wire					●	●	●	●			
			Brass wire						●	●	●	●		
	Handheld brush fillet weld	straight	Steel wire	●	●	●	●						*BHK 600*	299
			INOX wire					●	●	●	●			
	Spark plug brush	crimped	INOX wire					●	●	●	●		*BHZ 600*	299
			Brass wire						●	●	●			

● = main application

Wheel brush, knotted wire

BR 600 Z





Applications:

Stainless steel	●
Steel	●

Advantages: Wheel brush for pre- and post-processing of welding seams - For aggressive removal of scale, rust, slag - For heavy brushing and deburring work

Diameter x Width x Bore in mm	Thread/Shaft	Fill material	Wire thickness in mm	Filament length in mm	Number of knots	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 14 x 22,23		Steel	0,50	22	20	12500 rpm	1	358311	**11,62 €**	14
115 x 14 x 22,23		Stainless steel	0,50	22	20	12500 rpm	1	358342	**17,42 €**	14
115 x 14	thread M14	Steel	0,50	22	22	12500 rpm	1	370717	**15,12 €**	14
115 x 14	thread M14	Stainless steel	0,50	22	22	12500 rpm	1	370718	**22,66 €**	14
125 x 14 x 22,23		Steel	0,50	22	24	12500 rpm	1	358312	**12,43 €**	14
125 x 14 x 22,23		Stainless steel	0,50	22	24	12500 rpm	1	358343	**18,65 €**	14
125 x 14	thread M14	Steel	0,50	22	26	12500 rpm	1	370719	**16,16 €**	14
178 x 14 x 22,23		Steel	0,50	42	30	9000 rpm	1	358313	**24,99 €**	14
178 x 14 x 22,23		Stainless steel	0,50	42	30	9000 rpm	1	363720	**37,47 €**	14
178 x 14	thread M14	Steel	0,50	39	36	9000 rpm	1	370720	**32,50 €**	14

Pipeline brush, knotted wire

BRP 600 Z





Applications:

Steel	●
Stainless steel	●

Advantages: Ideal tool for the professional processing of U / V-type welds in pipeline, pipework and container construction - Thanks to its slim overall width it is also well suited for working on hard-to-reach areas (e.g. root or narrow fillet welds) - Cleaning of all welding seams on pipe connections

Diameter x Width x Bore in mm	Fill material	Wire thickness in mm	Filament length in mm	Number of knots	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 6 x 22,23	Steel	0,50	28	36	15000 rpm	1	358314	**12,43 €**	14
125 x 6 x 22,23	Steel	0,50	22	36	12500 rpm	1	358315	**13,29 €**	14
125 x 6 x 22,23	Stainless steel	0,50	22	36	12500 rpm	1	363992	**19,91 €**	14
178 x 6 x 22,23	Steel	0,50	42	48	9000 rpm	1	358319	**26,72 €**	14

Recommended prices.

Wire brushes

Bevel brush with thread, knotted wire

BK 600 Z





Applications:

Steel	●
Stainless steel	●

Advantages: Ideal tool for working on hard-to-reach areas, inside corners and bevels - High brushing capacity due to knotted wire design - Excellent for cleaning larger surfaces - Removal of scale, rust, paint, slag, etc.

Diameter x Width in mm	Thread/Shaft	Fill material	Wire thickness in mm	Filament length in mm	Number of knots	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
100 x 14	thread M14	Steel	0,50	20	18	12500 rpm	1	358327	**9,43 €**	14
100 x 14	thread M14	Stainless steel	0,50	20	20	12500 rpm	1	358329	**14,16 €**	14
115 x 14	thread M14	Steel	0,50	22	18	12500 rpm	1	358328	**13,11 €**	14
115 x 14	thread M14	Stainless steel	0,50	22	20	12500 rpm	1	358330	**19,67 €**	14

Bevel brush with thread, crimped wire

BK 600 W





Applications:

Steel	●

Advantages: Ideal tool for working on hard-to-reach areas, inside corners and bevels - Material-protecting brushing due to crimped wire design - Excellent for cleaning larger surfaces - For removing rust, dirt, paint residue, etc.

Diameter in mm	Thread/Shaft	Fill material	Wire thickness in mm	Filament length in mm	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115	thread M14	Steel	0,30	26	12500 rpm	1	364822	**9,84 €**	14
125	thread M14	Steel	0,30	26	12500 rpm	1	370724	**14,78 €**	14

Recommended prices.

Cup brush with thread, knotted wire

BT 600 Z





Applications:

Steel	●
Stainless steel	●

Advantages: For aggressive brushing work on large, flat surfaces - For preparing metal surfaces before varnishing - Stable knotted wire design for easy cleaning and removal of slag, rust, scale and concrete residues

Diameter in mm	Thread/Shaft	Fill material	Wire thickness in mm	Filament length in mm	Number of knots	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
65	thread M14	Steel	0,35	22	18	12500 rpm	1	358334	**8,05 €**	14
65	thread M14	Steel	0,50	22	18	12500 rpm	1	358335	**8,34 €**	14
65	thread M14	Stainless steel	0,50	22	18	12500 rpm	1	358340	**12,54 €**	14
80	thread M14	Steel	0,50	22	20	8500 rpm	1	358337	**10,93 €**	14
100	thread M14	Steel	0,50	27	22	8500 rpm	1	358338	**14,67 €**	14

Cup-shaped brush, crimped wire

BT 600 W





Applications:

Steel	●
Stainless steel	●

Advantages: Ideal tool for cleaning and clearing profiled or uneven surfaces, e.g. checker plate - For medium-duty brushing work, derusting and removing paint, impurities and paint residues - Material-saving work - For processing very thin sheet metal, e.g. car workshops and restoration companies

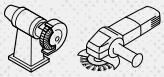
Diameter in mm	Thread/Shaft	Fill material	Wire thickness in mm	Filament length in mm	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
65	thread M14	Steel	0,30	21	12500 rpm	1	358372	**6,26 €**	14
65	thread M14	Stainless steel	0,30	21	12500 rpm	1	358377	**9,39 €**	14
80	thread M14	Steel	0,30	24	8500 rpm	1	358373	**8,19 €**	14
80	thread M14	Stainless steel	0,30	24	8500 rpm	1	358326	**12,29 €**	14
100	thread M14	Steel	0,30	27	8500 rpm	1	358375	**11,03 €**	14

Recommended prices.

Wire brushes

Wheel brush, crimped wire

BR 600 W





Applications:

Steel	●
Stainless steel	●

Advantages: Suitable for low to medium duty brushing and deburring of cut edges, tubes or small parts - Ø150-200 mm for use on stationary machines - Ø115/Ø125 mm for use on angle grinders - High fill density for a long service life

Incl. adapter set for brushes Ø 150 - 200 mm to reduce the mounting hole (12,7 mm, 16 mm, 19 mm, 22,2 mm, 25,4 mm)

Diameter x Width x Bore in mm	Thread/Shaft	Fill material	Wire thickness in mm	Filament length in mm	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
115 x 15	thread M14	Steel	0,30	24	15000 rpm	1	370722	**17,65 €**	14
125 x 15	thread M14	Steel	0,30	29	15000 rpm	1	370723	**20,37 €**	14
150 x 25 x 32		Steel	0,30	30	6000 rpm	1	363997	**22,62 €**	14
150 x 25 x 32		Stainless steel	0,30	30	6000 rpm	1	364000	**33,91 €**	14
178 x 25 x 32		Steel	0,30	42	6000 rpm	1	363998	**27,91 €**	14
178 x 25 x 32		Stainless steel	0,30	42	6000 rpm	1	364001	**41,87 €**	14
200 x 25 x 32		Steel	0,30	45	4500 rpm	1	363999	**34,38 €**	14
200 x 25 x 32		Stainless steel	0,30	45	4500 rpm	1	364002	**51,57 €**	14

Wheel brush with shaft, knotted wire

BRS 600 Z





Applications:

Steel	●
Stainless steel	●

Advantages: Knotted design for rough brushing work and long service life - For efficient work in hard-to-reach areas such as grooves, flutes, depressions - Deburring of cut edges, removal of scale, paint, slag

Diameter x Width x Shaft in mm	Total length in mm	Fill material	Wire thick-ness in mm	Filament length in mm	Number of knots	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
75 x 12 x 6	37	Steel	0,50	19	15	25000 rpm	10	358320	**7,40 €**	14
75 x 12 x 6	37	Stainless steel	0,50	19	15	25000 rpm	10	358321	**11,09 €**	14

Recommended prices.

Wheel brush with shaft, crimped wire

BRS 600 W





Applications:

Steel	●
Stainless steel	●

Advantages: Crimped wire design for gentle cleaning of small to medium surfaces - Excellently suitable for components with difficult access such as beads, flanged edges - Good brushing performance even with profiled workpieces

Diameter x Width x Shaft in mm	Total length in mm	Fill material	Wire thickness in mm	Filament length in mm	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
30 x 9 x 6	40	Steel	0,20	6	20000 rpm	20	358346	**2,90 €**	14
30 x 9 x 6	40	Stainless steel	0,20	6	20000 rpm	20	358357	**4,35 €**	14
40 x 9 x 6	40	Steel	0,20	11	18000 rpm	20	358348	**3,75 €**	14
40 x 9 x 6	40	Stainless steel	0,20	11	18000 rpm	20	358358	**5,60 €**	14
50 x 9 x 6	40	Steel	0,30	13	15000 rpm	10	358354	**4,43 €**	14
50 x 9 x 6	40	Stainless steel	0,30	13	15000 rpm	10	358359	**6,63 €**	14
60 x 14 x 6	44	Steel	0,30	18	15000 rpm	10	358355	**5,51 €**	14
60 x 14 x 6	44	Stainless steel	0,30	18	15000 rpm	10	358360	**8,27 €**	14
70 x 16 x 6	48	Steel	0,30	20	15000 rpm	10	358356	**5,91 €**	14
70 x 16 x 6	48	Stainless steel	0,30	20	15000 rpm	10	358362	**8,86 €**	14

Wheel brush with shaft, polyamide bristles

BRS 600 P





Applications:

Stainless steel	●
NF metals	●
Wood	●

Advantages: Abrasive bristles of polyamide interspersed with silicon carbide (SiC) grain for working with light contact pressure - Ideal for structuring and paint stripping of wooden components - Removal of oxide layers on non-ferrous metals or of tarnish colours on stainless steel components, e.g. filled rods on stainless steel railings

Diameter x Width x Shaft in mm	Total length in mm	Fill material	Filament length in mm	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
50 x 9 x 6	45	Polyamide SiC grit 120	10	6000 rpm	10	358364	**8,87 €**	14
50 x 9 x 6	45	Polyamide SiC grit 320	10	6000 rpm	10	358366	**8,87 €**	14
70 x 12 x 6	45	Polyamide SiC grit 120	14	4500 rpm	10	358367	**16,71 €**	14
70 x 12 x 6	45	Polyamide SiC grit 320	14	4500 rpm	10	358369	**16,71 €**	14

Recommended prices.

Wire brushes

Cup brush with shaft, crimped wire

BTS 600 W





Applications:	
Steel	●
Stainless steel	●

Advantages: Ideal tool for cleaning small and medium-sized surfaces - Crimped wire ideal for fine machining or surface preparation of steel or stainless steel - Removes paint, rust, incrustations

Diameter x Shaft in mm	Total length in mm	Fill material	Wire thickness in mm	Filament length in mm	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
50 x 6	70	Steel	0,30	24	13000 rpm	20	358331	**4,00 €**	14
50 x 6	70	Stainless steel	0,30	24	13000 rpm	20	358332	**5,97 €**	14

End brush with shaft, knotted wire

BPS 600 Z





Applications:	
Steel	●
Stainless steel	●

Advantages: Tool diameter changes depending on the rotation speed - Perfectly suited for working on pipe inner surfaces or bores - High brushing effect due to knotted wire design

Diameter x Shaft in mm	Total length in mm	Fill material	Wire thick-ness in mm	Filament length in mm	Number of knots	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
19 x 6	70	Steel	0,35	25	6	20000 rpm	20	358333	**7,45 €**	14
19 x 6	70	Stainless steel	0,35	25	6	20000 rpm	20	358336	**11,14 €**	14
22 x 6	70	Steel	0,35	25	8	20000 rpm	10	358339	**10,14 €**	14
22 x 6	70	Stainless steel	0,35	25	8	20000 rpm	10	358341	**15,26 €**	14
30 x 6	72	Steel	0,35	25	12	20000 rpm	10	358344	**12,15 €**	14
30 x 6	72	Stainless steel	0,35	25	12	20000 rpm	10	358345	**18,26 €**	14

Recommended prices.

End brush with shaft, crimped wire

BPS 600 W





Applications:

Steel	●
Stainless steel	●

Advantages: For fine machining and removal of light burrs in pipes or bores - Well suited for processing and cleaning moulds and die-cast parts - Very soft and adaptable tool

Diameter x Shaft in mm	Total length in mm	Fill material	Wire thickness in mm	Filament length in mm	Max. RPM	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
12 x 6	70	Steel	0,30	25	20000 rpm	30	358350	**4,32 €**	14
12 x 6	70	Stainless steel	0,30	25	20000 rpm	30	358351	**6,45 €**	14
25 x 6	75	Steel	0,30	25	18000 rpm	10	358347	**4,73 €**	14
25 x 6	75	Stainless steel	0,30	25	18000 rpm	10	358352	**7,09 €**	14
30 x 6	75	Steel	0,30	25	18000 rpm	10	358349	**5,16 €**	14
30 x 6	75	Stainless steel	0,30	25	18000 rpm	10	358353	**7,75 €**	14

Recommended prices.

Wire brushes

Hand brush with wooden body

BH 600





Applications:

Steel	●
Stainless steel	●
NF metals	●

Advantages: Hand brush with wooden handle for manual removal of rust, dirt, paint

Length in mm	Overall length in mm	Filament length in mm	Fill material	Structure	Number of rows	Wire thickness in mm	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
290	125	25	Steel	Straight	2	0,35	12	358361	**1,45 €**	14
290	125	25	Steel	Straight	3	0,35	12	358376	**2,02 €**	14
290	125	25	Steel	Straight	4	0,35	12	358365	**2,52 €**	14
290	125	25	Steel	Straight	5	0,35	12	358363	**2,78 €**	14
290	125	25	Stainless steel	Straight	3	0,30	12	358368	**4,03 €**	14
290	125	25	Stainless steel	Straight	4	0,30	12	358370	**5,05 €**	14
290	125	25	Brass	Crimped	3	0,35	12	358371	**4,75 €**	14
290	125	25	Brass	Crimped	4	0,35	12	358374	**5,92 €**	14

Hand brush with plastic handle

BHP 600





Applications:

Steel	●
Stainless steel	●
NF metals	●

Advantages: Comfortable handling due to ergonomically shaped plastic handle - Crimped wire design for gentle cleaning of steel, stainless steel or non-ferrous metals

Length in mm	Overall length in mm	Filament length in mm	Fill material	Structure	Wire thickness in mm	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
265	140	25	Steel	Crimped	0,30	24	358323	**2,36 €**	14
265	140	25	Stainless steel	Crimped	0,30	24	358324	**4,73 €**	14
265	140	25	Brass	Crimped	0,30	24	358325	**5,54 €**	14

Recommended prices.

V Shaped scratch brush

BHK 600





Applications:

Steel	●
Stainless steel	●
NF metals	●

Advantages: V-shaped wire fill ideal for cleaning and cleansing fillet and V-type welds - Well suited for working in hard-to-reach areas, e.g. corners or angles

Length mm	Overall length in mm	Filament length in mm	Fill material	Structure	Number of rows	Wire thickness in mm	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
290	125	25	Steel	Straight	3	0,35	12	358378	**4,70 €**	14
290	125	25	Stainless steel	Straight	3	0,30	12	358379	**9,36 €**	14

Spark plug brush

BHZ 600





Applications:

Steel	●
Stainless steel	●
NF metals	●

Advantages: Soft brass or stainless steel wire suitable for fine brushing work - Ideal for the gentle cleaning of contact surfaces, e.g. spark plugs or electrodes

Length in mm	Overall length in mm	Filament length in mm	Fill material	Struc-ture	Number of rows	Wire thickness in mm	Packing unit/pcs.	Cat. number	Price/pc. €	Discount group
145	45	17	Brass	Crimped	3	0,17	25	358322	**1,72 €**	14
145	45	17	Stainless steel	Crimped	3	0,17	25	358463	**1,47 €**	14

Recommended prices.

Jigsaw blades

Type			Wood														Metal							Plastic and others					Page
			Softwood	Hardwood	HPL boards*	Construction wood	Coated boards	Countertop boards	Plywood	Multiplex	Core boards	MDF	Chipboards	Trespa® boards	Wood with nails	Laminate	Sheet metal	Steel	Stainless steel	Steel sheets	Non-ferrous metal	Aluminium	Sandwich material	Plastic	Fibre-reinforced plastics	FRP	Epoxy	PC boards	
JS 302 WQ	EXTRA	Wood	●			●		●	●	●	●	●	●																302
JS 352 WQ	EXTRA	Wood	●			●		●	●	●	●	●	●																302
JS 601 WF	SUPRA	Wood	●			●			●	●	●	●	●																303
JS 601 WQ	SUPRA	Wood	●			●			●	●	●	●	●																303
JS 941 WF	SPECIAL	Wood	●			●			●	●	●	●	●																304
JS 931 WF	SPECIAL	Wood	●			●			●	●	●	●	●																304
JS 901 WQ	SPECIAL	Wood		●	●				●		●		●	●															305
JS 661 WF	SUPRA	Wood	●			●	●	●	●	●	●																		305
JS 971 WF	SPECIAL	Wood	●			●	●	●	●	●	●																		306
JS 951 WF	SPECIAL	Wood	●			●	●		●							●													306
JS 901 WF	SPECIAL	Wood	●			●			●	●	●	●																	307
JS 981 WA	SPECIAL	Wood	●			●		●		●	●	●	●																308
JS 941 LF	SPECIAL	Laminate					●									●								●				●	307
JS 601 LF	SUPRA	Laminate					●									●								●				●	308
JS 994 MT	SPECIAL	Metal															●	●	●	●									309
JS 904 MF	SPECIAL	Metal													●		●	●	●	●	●	●							309
JS 994 MF	SPECIAL	Metal															●	●	●	●									310
JS 993 MF	SPECIAL	Metal															●	●	●	●	●	●							310
JS 904 MT	SPECIAL	Metal																●				●	●		●				311
JS 993 MT	SPECIAL	Metal																●	●		●	●			●				311
JS 993 AX	SPECIAL	All Cut		●											●			●	●		●	●			●	●	●		312

● = Main applications * High Pressure Laminate

Reciprocating saw blades

Type			Wood											Metal					Plastic and others					Page
			Softwood	Hardwood	Greenwood	Firewood	Construction wood	Plywood	Multiplex	Core boards	Chipboards	Wood with nails	Pallets	Sheet metal	Steel	Stainless steel	Non-ferrous metal	Aluminium	Plastic	Fibre-reinforced plastics	Epoxy	Aerated concrete	Masonry/brick	
RS 652 WF	SUPRA	Wood	●				●	●	●	●	●													313
RS 603 WF	SUPRA	Wood	●				●	●			●								●					313
RS 603 WR	SUPRA	Wood	●		●	●	●																	314
RS 902 WF	SPECIAL	Wood	●						●	●	●								●					314
RS 902 WQ	SPECIAL	Wood	●		●	●	●																	315
RS 903 MF	SPECIAL	Metal												●	●	●	●	●						316
RS 903 MQ	SPECIAL	Metal												●	●	●								317
RS 993 MA	SPECIAL	Metal												●	●	●								317
RS 983 MS	SPECIAL	Metal												●	●									319
RS 993 PQ	SPECIAL	Pallets										●	●		●	●	●	●		●	●			318
RS 915 CX	SPECIAL	Mineral-based materials																				●	●	320
RS 953 AQ	SPECIAL	All Cut									●	●								●	●			315
RS 903 AF	SPECIAL	All Cut										●					●	●						316
RS 993 AQ	SPECIAL	All Cut										●	●		●	●	●	●		●	●			318
RS 983 AS	SPECIAL	All Cut	●	●																●	●			319

● = Main applications

Jigsaw blades

Cr-V jigsaw blade crossground, set

JS 302 WQ

EXTRA



Properties	
Thread/Shaft	T-shaft
Design	Crossground, set
Material	Chromium-vanadium

Applications:			
Softwood	●	Chipboard	●
Construction wood	●	Blockboards	●
Kitchen worktop	●	Multiplex boards	●
Plywood	●	MDF	●

Advantages: Very fast, rough cuts in almost all wood materials - Top seller with very good price/performance ratio

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 100 x 1,25	75	6	5 - 50	5	670547	**6,33 €**	14
8 x 130 x 1,25	110	6	5 - 100	5	670548	**10,18 €**	14

Cr-V jigsaw blade crossground, set

JS 352 WQ

EXTRA



Properties	
Thread/Shaft	T-shaft
Design	Crossground, set
Material	Chromium-vanadium

Applications:			
Softwood	●	Blockboards	●
Construction wood	●	Chipboard	●
Kitchen worktop	●	Multiplex boards	●
Plywood	●		

Advantages: Very fast, rough curved cuts in almost all wood materials - Top seller with very good price/performance ratio

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 100 x 1,25	75	6	5 - 50	5	670549	**7,57 €**	14

Recommended prices.

Cr-V jigsaw blade crossground, tapered

JS 601 WF
SUPRA



Properties	
Thread/Shaft	T-shaft
Design	Crossground, tapered
Material	Chromium-vanadium

Applications:			
Construction wood	●	Chipboard	●
Softwood	●	Multiplex boards	●
Plywood	●	MDF	●
Blockboards	●		

Advantages: Very clean, straight cuts in wood and wood-based materials

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 100 x 1,45	75	10	3 - 30	5	670540	**7,02 €**	14
8 x 130 x 1,45	110	10	4 - 80	5	670517	**9,34 €**	14

Cr-V jigsaw blade crossground, tapered

JS 601 WQ
SUPRA



Properties	
Thread/Shaft	T-shaft
Design	Crossground, tapered
Material	Chromium-vanadium

Applications:			
Softwood	●	Chipboard	●
Construction wood	●	Multiplex boards	●
Plywood	●	MDF	●
Blockboards	●		

Advantages: Very clean, straight and fast cuts in wood and wood-based materials

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 100 x 1,45	75	6	10 - 45	5	670538	**7,09 €**	14
8 x 115 x 1,45	90	8	10 - 65	5	670542	**7,84 €**	14
8 x 115 x 1,45	95	6	6 - 70	5	669581	**9,05 €**	14

Recommended prices.

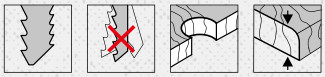
Jigsaw blades

Cr-V jigsaw blade crossground, tapered

JS 941 WF SPECIAL







Properties	
Thread/Shaft	T-shaft
Design	Crossground, tapered
Material	Chromium-vanadium

Applications:			
Softwood	●	Chipboard	●
Construction wood	●	Multiplex boards	●
Plywood	●	MDF	●
Blockboards	●		

Advantages: Saw blade with back serration for clean curved cuts in wood and wood materials of all kinds - Fine, very clean cutting edges

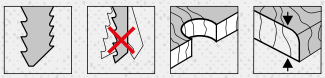
Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
5 x 100 x 1,45	75	10-18	4 - 30	5	670544	**10,18 €**	14

Cr-V jigsaw blade crossground, tapered

JS 931 WF SPECIAL







Properties	
Thread/Shaft	T-shaft
Design	Crossground, tapered
Material	Chromium-vanadium

Applications:			
Softwood	●	Blockboards	●
Construction wood	●		
Chipboard	●		
Plywood	●		

Advantages: Top product with double-sided serration for extreme curved cuts in wood and wood-based materials - Fine and clean cutting edges - Suitable for thin and thick material

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
5 x 115 x 1,45	95	8-11	3 - 60	5	670541	**15,65 €**	14

Recommended prices.

Bi-metal jigsaw blade crossground, tapered

JS 901 WQ
SPECIAL







Properties	
Thread/Shaft	T-shaft
Design	Crossground, tapered
Material	Bi-metal

Applications:			
Hardwood	●	Chipboard	●
HPL (High Pressure Laminate)	●		
Plywood	●		
Blockboards	●		

Advantages: Very fast, straight and clean cuts in hard materials such as hardwood, laminate and HPL boards - Particularly long service life due to bi-metal construction

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 100 x 1,27	75	6	10 - 45	5	670551	**15,87 €**	14

Cr-V jigsaw blade crossground, tapered

JS 661 WF
SUPRA







Properties	
Thread/Shaft	T-shaft
Design	Crossground, tapered
Material	Chromium-vanadium

Applications:			
Softwood	●	Plywood	●
Construction wood	●	Multiplex boards	●
Coated panels	●		
Kitchen worktop	●		

Advantages: Very clean, straight cuts in wood and wood-based materials - Clean edges on the visible side due to butt serration - Especially for coated boards and kitchen worktops

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 100 x 1,45	75	10	3 - 30	5	670546	**7,51 €**	14

Recommended prices.

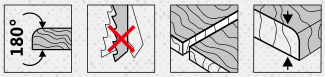
Jigsaw blades

Cr-V jigsaw blade crossground, tapered

JS 971 WF
SPECIAL







Properties	
Thread/Shaft	T-shaft
Design	Crossground, tapered
Material	Chromium-vanadium

Applications:	
Kitchen worktop	●
Coated panels	●
Softwood	●
Construction wood	●

Advantages: Chip-free and clean cut on both sides due to tooth tips radially aligned to the centre of the saw blade - Extra long blade, therefore particularly suitable for kitchen worktops

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 132 x 1,45	110	12	3 - 60	5	670533	**10,53 €**	14

Cr-V jigsaw blade crossground, tapered

JS 951 WF
SPECIAL







Properties	
Thread/Shaft	T-shaft
Design	Crossground, tapered
Material	Chromium-vanadium

Applications:	
Softwood	●
Construction wood	●
Coated panels	●
Laminate	●

Advantages: Fine and clean curved cuts in softwood and coated panels thanks to pointed toothing - Also perfectly suited for cutting laminate

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 100 x 1,45	75	18	2 - 20	5	670537	**9,71 €**	14

Recommended prices.

Cr-V jigsaw blade crossground, tapered

JS 901 WF SPECIAL



Properties	
Thread/Shaft	T-shaft
Design	Crossground, tapered
Material	Chromium-vanadium

Applications:			
Softwood	●	Multiplex boards	●
Construction wood	●	MDF	●
Plywood	●		
Blockboards	●		

Advantages: Very clean, straight and fast cuts in wood and wood-based materials - Particularly clean cuts due to special tooth geometry ground on three sides - Also suitable for thick material up to 65 mm

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 115 x 1,45	90	9	3 - 65	5	670539	**8,53 €**	14

Cr-V jigsaw blade crossground, tapered

JS 941 LF SPECIAL



Properties	
Thread/Shaft	T-shaft
Design	Crossground, tapered
Material	Chromium-vanadium

Applications:	
Laminate	●
Coated panels	●
Plastic	●

Advantages: Top product with back serration for curved cuts in laminate, vinyl parquet, plastic and plastic-coated panels - Fine serration for clean and tear-free cutting edges on all sides

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
5 x 100 x 1,45	75	17-19	3 - 30	5	670543	**14,50 €**	14

Recommended prices.

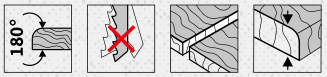
Jigsaw blades

Cr-V jigsaw blade crossground, tapered

JS 601 LF
SUPRA







Properties	
Thread/Shaft	T-shaft
Design	Crossground, tapered
Material	Chromium-vanadium

Applications:	
Laminate	●
Plastic	●
Coated panels	●

Advantages: Very clean, straight and chip-free cuts on both sides in plastic and plastic-coated materials - Top seller for laminate and vinyl parquet flooring

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 100 x 1,45	75	17	3 - 30	5	670550	**8,66 €**	14

Cr-V jigsaw blade crossground, tapered

JS 981 WA
SPECIAL







Properties	
Thread/Shaft	T-shaft
Design	Crossground, tapered
Material	Chromium-vanadium

Applications:			
Softwood	●	Chipboard	●
Construction wood	●	Multiplex boards	●
Kitchen worktop	●	MDF	●
Blockboards	●		

Advantages: Very clean, straight and fast cuts in wood and wood-based materials - Particularly clean cuts due to special tooth geometry ground on three sides - Extra strong blade for cuts with precise angles

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 100 x 1,7	75	9	3 - 45	5	670556	**12,67 €**	14
8 x 130 x 1,7	105	9	3 - 80	5	670535	**15,94 €**	14
8 x 170 x 1,7	145	9	3 - 120	5	670545	**18,99 €**	14

Recommended prices.

Bi-metal jigsaw blade milled, wavy

JS 994 MT SPECIAL



Properties	
Thread/Shaft	T-shaft
Design	Milled, wavy set
Material	Bi-metal

Applications:	
Sheet metal	●
Metal	●
Steel	●
Stainless steel	●

Advantages: Special blade with Vario toothing for steel and stainless steel sheets - Finer toothing (as JS 994 MF) for thinner material thicknesses - Straight cut - Long service life due to bi-metal construction

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 90 x 1	63	23-28	1 - 3	5	670498	**9,61 €**	14

Bi-metal jigsaw blade milled, wavy

JS 904 MF SPECIAL



Properties	
Thread/Shaft	T-shaft
Design	Milled, wavy set
Material	Bi-metal

Applications:			
Sheet metal	●	Non-ferrous metals	●
Metal	●	Aluminium	●
Steel	●	Wood with nails	●
Stainless steel	●		

Advantages: Top seller for metalworking - Straight cuts in all types of sheet metal and metals of all kinds, also stainless steel - Long service life due to bi-metal construction

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 100 x 1	75	12	2,5 - 6	5	669417	**9,94 €**	14

Recommended prices.

Jigsaw blades

Bi-metal jigsaw blade milled, wavy

JS 994 MF
SPECIAL



Properties	
Thread/Shaft	T-shaft
Design	Milled, wavy set
Material	Bi-metal

Applications:	
Sheet metal	●
Metal	●
Steel	●
Stainless steel	●

Advantages: Special blade with Vario toothing for steel and stainless steel sheets - Straight cut - Long service life due to bi-metal construction

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 90 x 1	63	11-13	2,5 - 6	5	670323	**9,61 €**	14

Bi-metal jigsaw blade milled, set

JS 993 MF
SPECIAL



Properties	
Thread/Shaft	T-shaft
Design	Milled, set
Material	Bi-metal

Applications:			
Sheet metal	●	Non-ferrous metals	●
Metal	●	Aluminium	●
Steel	●		
Stainless steel	●		

Advantages: Special blade with progressive toothing for profiles and sheets made of stainless steel, steel and other metals - For thin and thick material (up to 10mm thickness) - Very fast and straight cut - Long service life due to bi-metal construction

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 100 x 1	75	10-16	1,5 - 10	5	670530	**10,56 €**	14

Recommended prices.

Bi-metal jigsaw blade milled, wavy

JS 904 MT SPECIAL



Properties	
Thread/Shaft	T-shaft
Design	Milled, wavy set
Material	Bi-metal

Applications:	
Metal	●
Sandwich material	●
Aluminium	●
Fibre reinforced plastics	●

Advantages: Particularly long saw blade for pipes and larger profile cross-sections made of metal - Specially suitable for thin-walled profiles due to fine toothing - Straight cut

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 130 x 1	110	21	1 - 3	5	670532	**14,60 €**	14

Bi-metal jigsaw blade milled, set

JS 993 MT SPECIAL



Properties	
Thread/Shaft	T-shaft
Design	Milled, set
Material	Bi-metal

Applications:			
Aluminium	●	Non-ferrous metals	●
Fibre reinforced plastics	●		
Steel	●		
Stainless steel	●		

Advantages: Universally versatile blade with Vario toothing for metal and plastic processing - For cutting tubes, profiles, sheets in low to medium material thickness - Also excellently suited for plastics and sandwich multi layered material - Straight, fast cuts - Extra long blade for larger workpiece cross-sections - Long service life due to bi-metal construction

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 132 x 1	110	16-25	1,2 - 6	5	670505	**14,70 €**	14

Recommended prices.

Jigsaw blades

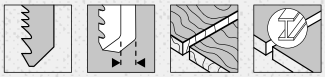
Bi-metal jigsaw blade milled, set

JS 993 AX

SPECIAL







Properties	
Thread/Shaft	T-shaft
Design	Milled, set
Material	Bi-metal

Applications:			
Hardwood	●	Metal	●
Fibre reinforced plastics	●	Stainless steel	●
Epoxy resin	●	Non-ferrous metals	●
Steel	●	Wood with nails	●

Advantages: Universal saw blade with Vario toothing in bi-metal execution suitable for cutting all materials, also for wood with nails - Extra thick, stable and long blade for large workpiece cross-sections

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
8 x 132 x 1,27	110	10-14	3 - 80	5	670527	**17,45 €**	14

Recommended prices.

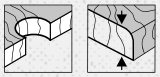
Reciprocating saw blades

Cr-V reciprocating saw blade crossground, set

RS 652 WF
SUPRA







Properties	
Thread/Shaft	Universal shaft ½"
Design	Crossground, set
Material	Chromium-vanadium

Applications:			
Softwood	●	Blockboards	●
Construction wood	●	Chipboard	●
Plywood	●		
Multiplex boards	●		

Advantages: Universal saw blade for wooden beams and construction timber up to 100 mm material thickness - Fine cutting edges - Also for curved cuts in wood-based material and kitchen worktops - Good price/performance ratio

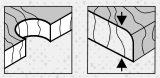
Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
19 x 150 x 1,2	130	6	6 - 100	5	670493	**16,08 €**	14

Cr-V reciprocating saw blade milled and set

RS 603 WF
SUPRA







Properties	
Thread/Shaft	Universal shaft ½"
Design	Milled, set
Material	Chromium-vanadium

Applications:	
Softwood	●
Construction wood	●
Plywood	●
Chipboard	●

Advantages: Universal saw blade for wooden beams and construction timber with larger material cross-sections - Fine cutting edges - Also for curved cuts in wood-based material and kitchen worktops - Also suitable for cutting plastic tubes

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
19 x 230 x 1,2	210	6	6 - 180	5	670464	**15,58 €**	14
19 x 300 x 1,2	280	6	6 - 250	5	670476	**19,91 €**	14

Recommended prices.

Reciprocating saw blades

Cr-V reciprocating saw blade milled and set

RS 603 WR

SUPRA







Properties	
Thread/Shaft	Universal shaft ½"
Design	Milled, set
Material	Chromium-vanadium

Applications:	
Softwood	●
Construction wood	●
Greenwood	●
Firewood	●

Advantages: Cr-V saw blade with coarse toothing - For fast, rough cuts in wood, wood materials and kitchen worktops - Also suitable for green wood and firewood

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
19 x 150 x 1,2	130	4	15 - 100	5	670496	**12,59 €**	14
19 x 230 x 1,2	210	3	20 - 170	5	670479	**15,58 €**	14
19 x 300 x 1,2	280	3	20 - 250	5	670472	**19,91 €**	14

Cr-V reciprocating saw blade crossground, tapered

RS 902 WF

SPECIAL







Properties	
Thread/Shaft	Universal shaft ½"
Design	Crossground, tapered
Material	Chromium-vanadium

Applications:	
Plywood	●
Multiplex boards	●
Blockboards	●
Chipboard	●

Advantages: Cr-V saw blade with special three edge diamond ground toothing - Clean cuts in wood, wood materials and kitchen worktops - Also suitable for cutting plastic tubes

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
19 x 240 x 1,2	210	7	6 - 100	5	670469	**27,16 €**	14

Recommended prices.

Reciprocating saw blades

Cr-V reciprocating saw blade crossground, set

RS 902 WQ SPECIAL



Properties	
Thread/Shaft	Universal shaft ½"
Design	Crossground, set
Material	Chromium-vanadium

Applications:	
Softwood	●
Construction wood	●
Greenwood	●
Firewood	●

Advantages: Long saw blade with special, coarse toothing - Particularly suitable for softwood, greenwood and firewood - Very fast cut - No jamming in thicker branches and pieces of wood

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
19 x 240 x 1,2	210	5	15 - 190	5	670475	**20,37 €**	14

Bi-metal reciprocating saw blade milled and set

RS 953 AQ SPECIAL



Properties	
Thread/Shaft	Universal shaft ½"
Design	Milled, set
Material	Bi-metal

Applications:	
Wood with nails	●
Chipboard	●
Fibre reinforced plastics	●
Epoxy resin	●

Advantages: Universal bi-metal blade for wood, wood with metal (nails, screws, fittings) and plastics - Ideal for demolition work, renovation of old buildings - Fast cuts - Also suitable for rough curve cutting

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
19 x 150 x 1,27	130	6	6 - 100	5	670435	**24,17 €**	14
19 x 230 x 1,27	210	6	6 - 170	5	670421	**32,70 €**	14

Recommended prices.

Reciprocating saw blades

Bi-metal reciprocating saw blade milled and set

RS 903 AF SPECIAL





Properties	
Thread/Shaft	Universal shaft ½"
Design	Milled, set
Material	Bi-metal

Applications:	
Wood with nails	●
Non-ferrous metals	●
Aluminium	●

Advantages: Bi-metal blade with finer toothing for wood with nails and for sheet metal, tubes and profiles made of various metals - For open profiles and medium-thick steel tubes

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
19 x 150 x 0,9	130	10	3 - 12	5	670432	**18,15 €**	14
19 x 200 x 0,9	180	10	3 - 12	5	670362	**22,76 €**	14

Bi-metal reciprocating saw blade milled and set

RS 903 MF SPECIAL





Properties	
Thread/Shaft	Universal shaft ½"
Design	Milled, set
Material	Bi-metal

Applications:	
Steel	●
Stainless steel	●
Non-ferrous metals	●
Aluminium	●

Advantages: Bi-metal blade for cutting steel, stainless steel, aluminium and non-ferrous metals - Particularly suitable for thin-walled sheet metal, profiles and pipes due to the fine toothing - Top seller for the heating and plumbing sector

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
19 x 150 x 0,9	130	18	1,5 - 4	5	670415	**18,15 €**	14
19 x 230 x 0,9	210	18	1,5 - 4	5	670434	**23,51 €**	14

Recommended prices.

Bi-metal reciprocating saw blade milled and set

RS 903 MQ
SPECIAL





Properties	
Thread/Shaft	Universal shaft ½"
Design	Milled, set
Material	Bi-metal

Applications:	
Sheet metal	●
Steel	●
Stainless steel	●

Advantages: Bi-metal blade for cutting all types of metal, including stainless steel - Particularly suitable for medium to thick sheet metal and profiles - Top product for the heating and plumbing sector

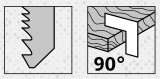
Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
19 x 150 x 0,9	130	14	2 - 8	5	670322	**18,34 €**	14
19 x 230 x 0,9	210	14	2 - 8	5	670429	**25,39 €**	14

Bi-metal reciprocating saw blade milled and set

RS 993 MA
SPECIAL







Properties	
Thread/Shaft	Universal shaft ½"
Design	Milled, set
Material	Bi-metal

Applications:	
Sheet metal	●
Steel	●
Stainless steel	●

Advantages: Bi-metal blade with Vario toothing for all types of metal, including stainless steel - Particularly suitable for medium to thick sheets and profiles - Broad blade for precise rectangualr and straight cuts - Particularly suitable for use in the heating and plumbing sector

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
25,4 x 150 x 0,9	130	10-14	4 - 12	5	670428	**23,69 €**	14
25,4 x 225 x 0,9	205	10-14	4 - 12	5	670338	**27,09 €**	14

Recommended prices.

Reciprocating saw blades

Bi-metal reciprocating saw blade milled and set

RS 993 AQ SPECIAL



Properties	
Thread/Shaft	Universal shaft ½"
Design	Milled, set
Material	Bi-metal

Applications:	
Fibre reinforced plastics	●
Epoxy resin	●
Steel	●
Stainless steel	●
Non-ferrous metals	●
Wood with nails	●

Advantages: Saw blade in bi-metal construction and with Vario toothing - Universally suitable for metal, non-ferrous metals, wood and plastics - Fast cuts - Very well suited for wood with nails

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
19 x 150 x 0,9	130	10-14	3 - 10	5	670341	**18,36 €**	14
19 x 300 x 0,9	280	10-14	3 - 10	5	670352	**33,85 €**	14

Bi-metal reciprocating saw blade milled and set

RS 993 PQ SPECIAL



Properties	
Thread/Shaft	Universal shaft ½"
Design	Milled, set
Material	Bi-metal

Applications:	
Fibre reinforced plastics	●
Epoxy resin	●
Steel	●
Stainless steel	●
Non-ferrous metals	●
Aluminium	●
Wood with nails	●

Advantages: Saw blade in bi-metal construction and with Vario toothing - Universally suitable for metal, non-ferrous metals, wood and plastics - Fast cut - Top seller for pallets (wood with nails)

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
19 x 230 x 0,9	210	10-14	3 - 160	5	670359	**26,41 €**	14

Recommended prices.

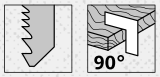
Reciprocating saw blades

Bi-metal reciprocating saw blade milled and set

RS 983 MS SPECIAL







Properties	
Thread/Shaft	Universal shaft ½"
Design	Milled, set
Material	Bi-metal

Applications:	
Sheet metal	●
Steel	●

Advantages: Special blade in bi-metal construction with and Vario toothing for stainless steel, steel and other metals - Particularly suitable for pipes, profiles and sheets with large material cross-sections (e.g. steel beams) - Precise angular cuts due to increased saw blade thickness

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
19 x 230 x 1,57	210	8-10	4 - 12	5	670345	**40,16 €**	14

Bi-metal reciprocating saw blade milled and set

RS 983 AS SPECIAL







Properties	
Thread/Shaft	Universal shaft ½"
Design	Milled, set
Material	Bi-metal

Applications:	
Hardwood	●
Softwood	●
Fibre reinforced plastics	●
Epoxy resin	●

Advantages: Bi-metal blade for demolition work and renovation of old buildings - Effortless cutting of wood, wood with nails, wood materials and plastics of all kinds - Straight and precise rectangular cuts due to increased saw blade thickness

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
25,4 x 230 x 1,57	210	4-6	20 - 190	5	670324	**42,65 €**	14

Recommended prices.

Reciprocating saw blades

Tungsten carbide tipped reciprocating saw blade

RS 915 CX
SPECIAL





Properties	
Thread/Shaft	Universal shaft ½"
Design	Special form
Material	Hard-metal

Applications:	
Aerated concrete	●
Masonry	●

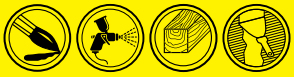
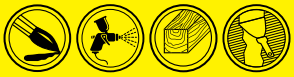
Advantages: Special saw blade with tungsten carbide tipped teeth especially for abrasive materials - Long service life and aggressive cut in aerated concrete and masonry

Width x Length x Thickness in mm	Overall length in mm	Teeth per inch	For material thickness in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
50 x 325 x 2,5	254	1,95	30 - 200	1	670042	**10,30 €**	14
50 x 460 x 2,5	388	1,95	30 - 360	1	670319	**16,39 €**	14

Recommended prices.

Notes

Retail range

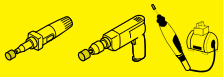
Machine	Application / Material	Product type	Page
		FP 77 K T-ACT	**326**
		PS 77 CK T-ACT	**326**
		PS 21 FK	**328**
		PS 18 EK	**329**
		AN 400	**330**
		PS 33 B/C K	**332**
		PS 22 K	**334**
	Hand pads, self-fastening for abrasive discs 125/150 mm	HBD 125/150	**337**
	Protection pad, self-fastening for abrasive discs	PP 555	**336**
		PS 21 FK	**328**
		AN 400	**338**
		PS 33 B/C K	**339**
		PS 22 K	**341**
		AN 400	**338**
		PS 33 B/C K	**339**
		PS 22 K	**341**
		PS 22 K	**334**

 Stainless steel
 Metal
 Wood
 Paint
 Filler
 Plastic

 Steel
 NF metals
 Hardwood
 Varnish
 Glass
 Aluminium

 Stone
 Concrete
 Titanium
 Carbon steel
 High alloy steel

*Sets contain 3 different grit sizes

Machine	Application / Material	Product type	Page
		AN 400	**342**
		PS 33 B/C K	**343**
		PS 22 K	**344**
		AN 400	**331**
		PS 33 B/C K	**345**
		PS 22 K	**346**
		PS 19 E/F K	**329**
		PS 33 B/C K	**332**
		AN 400	**330**
		LS 309 XH	**347**
		CS 310 XF	**349**
		KM 613	**349**
		CS 561	**350**
		FS 966	**351**

 Random orbital sander

 Portable orbital sander

 Long neck sander

 Die grinder

 Off-hand sanding

 Angle grinder

 Mouse sander

 Handheld belt sander

 Drilling machine

 Hand block

 Orbital sander

 Delta sander

 Hand tool belt grinder

 Flexible shaft

 Bench grinder

 Right-angle die grinder

Retail range

Machine	Application / Material	Product type	Page
		KL 375 J	**351**
		PL 31 B	**352**
		PS 33 B/C	**352**
		PS 30 D	**353**
		KL 371 X	**354**
		PL 31 B	**354**
		PS 33 B/C	**355**
		PS 11 A	**356**
		PS 11 C	**356**
		NPA 400	**357**
		NPA 500	**357**
		SK 500	**358**
		SK 700 A	**358**
		SW 501	**359**

 Stainless steel
 Metal
 Wood
 Paint
 Filler
 Plastic

 Steel
 NF metals
 Hardwood
 Varnish
 Glass
 Aluminium

 Stone
 Concrete
 Titanium
 Carbon steel
 High alloy steel

*Sets contain 3 different grit sizes

Machine	Thickness in mm	Application / Material	Product type	Page
	0,8	INOX, Fe	A 980 TZ Special	**359**
	1,0		A 60 Extra	**360**
			A 660 R Supra	**361**
		INOX	A 60 TZ Special	**361**
		INOX, Ti, CS, HS	K 960 TX Special	**362**
		INOX, CS, HS	Z 960 TX Special	**362**
	1,2	INOX, Al	EDGE	**363**
	1,6	INOX	A 346 Extra	**363**
			A 646 R Supra	**364**
		INOX	A 46 TZ Special	**365**
		INOX	A 946 TZ Special	**364**

 Random orbital sander

 Portable orbital sander

 Long neck sander

 Die grinder

 Off-hand sanding

 Angle grinder

 Mouse sander

 Handheld belt sander

 Drilling machine

 Hand block

 Orbital sander

 Delta sander

 Hand tool belt grinder

 Flexible shaft

 Bench grinder

 Right-angle die grinder

Retail range

Abrasive film, self-fastening, waterproof

FP 77 K T-ACT Retail packs Set





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	Foil

Applications:	
Paint/Varnish/Filler	●
Primer	●
Filler	●
Gel coats	●
Composite materials	●
Plastic	●

Advantages: High performance disc with optimised clogging behaviour - Increased service life due to the new coating, which prevents the adhesion of paint and dust particles - With a highly flexible and perfectly flat foil backing for high quality surface finishing

Set discs: Assortments in two pieces grit 240, two pieces grit 320 and two pieces grit 400

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 **240** 280 **320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
125	several grain sizes	GLS 5	367314	**6,00 €**	7
150	several grain sizes	GLS 74	368446	**7,20 €**	7

Packing unit (Minimum order quantity) = 5 packs of 6 discs

Abrasive paper, self-fastening

PS 77 CK T-ACT Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Primer	●
Filler	●
Gel coats	●
Composite materials	●
Plastic	◑

Advantages: New high-performance disc with optimized anti-clogging behaviour - Increased service life due to the new coating, which prevents the adhesion of paint and dust particles - For aggressive grinding at high loads, a flexible and tear-resistant C-latex paper is used

Available grits:

16 24 30 36 40 50 60 **80** **100** **120** **150** **180** 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
125	80	GLS 5	662865	**5,90 €**	7
125	100	GLS 5	662866	**5,60 €**	7
125	120	GLS 5	662867	**5,60 €**	7
125	150	GLS 5	662869	**5,60 €**	7
125	180	GLS 5	662868	**5,60 €**	7
125	80	GLS 27	360318	**4,80 €**	7
125	100	GLS 27	360319	**4,50 €**	7
125	120	GLS 27	360321	**4,50 €**	7
125	150	GLS 27	360322	**4,50 €**	7
125	180	GLS 27	360323	**4,50 €**	7
150	80	GLS 47	360349	**6,20 €**	7

Recommended prices.

Continuation of PS 77 CK T-ACT Retail packs, Abrasive paper, self-fastening

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
150	100	GLS 47	360347	**5,70 €**	7
150	120	GLS 47	360351	**5,70 €**	7
150	150	GLS 47	360350	**5,70 €**	7
150	180	GLS 47	360348	**5,70 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 discs

Abrasive paper, self-fastening

PS 77 CK T-ACT Retail packs Set





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:			
Paint/Varnish/Filler	●	Composite materials	●
Primer	●	Plastic	◑
Filler	●		
Gel coats	●		

Advantages: New high-performance disc with optimized anti-clogging behaviour - Increased service life due to the new coating, which prevents the adhesion of paint and dust particles - For aggressive grinding at high loads, a flexible and tear-resistant C-latex paper is used

Set discs: Assortments in two pieces grit 80, 120 and 180

Available grits:

16 24 30 36 40 50 60 **80** 100 **120** 150 **180** 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
125	several grain sizes	GLS 5	367315	**5,20 €**	7
150	several grain sizes	GLS 74	367316	**6,40 €**	7

Packing unit (Minimum order quantity) = 5 packs of 6 discs

Recommended prices.

Retail range

Abrasive paper, self-fastening

PS 21 FK Retail packs





Properties	
Bonding agent	Resin
Grain	Zirconia alumina
Coating	Close
Backing	F-paper

Applications:	
Steel	●
Stainless steel	●
Metals	●

Advantages: Aggressive abrasive behavior due to self-sharpening zirconia alumina - Optimal recipe for rough grinding and finish grinding of stainless steel - Long service life

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 **120** 150 **180** 220 **240** 280 **320** 360 **400** 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
125	40	◯ 0	367263	**7,50 €**	7
125	60	◯ 0	367262	**6,40 €**	7
125	80	◯ 0	367261	**5,90 €**	7
125	120	◯ 0	367260	**5,60 €**	7
125	180	◯ 0	367259	**5,60 €**	7
125	240	◯ 0	367257	**5,60 €**	7
125	320	◯ 0	367255	**5,60 €**	7
125	400	◯ 0	367254	**5,60 €**	7
150	40	◯ 0	367098	**9,50 €**	7
150	60	◯ 0	367097	**7,90 €**	7
150	80	◯ 0	367095	**7,20 €**	7
150	40	⦶ GLS 3	367096	**9,50 €**	7
150	60	⦶ GLS 3	367100	**7,90 €**	7
150	80	⦶ GLS 3	367099	**7,20 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 discs

Recommended prices.

Abrasive paper, self-fastening

PS 18 EK Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Open
Backing	E-paper

Applications:	
Wood	●
Plastic	◑
Paint/Varnish/Filler	◑

Advantages: Special product for processing of wood and workpieces

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
125	40	GLS 5	315546	**6,40 €**	7
125	60	GLS 5	315547	**5,60 €**	7
125	80	GLS 5	315548	**5,20 €**	7
125	120	GLS 5	315550	**4,90 €**	7
125	180	GLS 5	367253	**4,90 €**	7
150	40	GLS 3	315553	**7,90 €**	7
150	60	GLS 3	315554	**6,70 €**	7
150	80	GLS 3	315555	**6,20 €**	7
150	120	GLS 3	315557	**5,80 €**	7
150	180	GLS 3	315559	**5,80 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 discs

Abrasive paper, self-fastening

PS 19 EK Retail packs





Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	E-paper

Applications:	
Wood	●
Paint/Varnish/Filler	●
Plastic	●
Glass/Stone	●

Advantages: Hard and sharp silicon carbide grain for hard and tough materials - Resistant high-performance disc with a stable E-paper backing for rough sanding

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
225	24	GLS 55	665096	**21,50 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 discs

Recommended prices.

Retail range

Abrasive paper, self-fastening

PS 19 FK Retail packs





Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	F - paper + cloth

Applications:			
Masonry	●	Plastic	●
Plaster	●	Wood	●
Concrete	●		
Paint/Varnish/Filler	●		

Advantages: Very robust high-performance disc with tear-resistant combined backing for coarse grinding - Hard and sharp silicon carbide grain for hard and tough materials - For extreme applications

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
225	16	GLS 55	665097	**23,90 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 discs

Abrasive screen, self-fastening, waterproof

AN 400 Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Backing	Polyester screen

Applications:			
Paint/Varnish/Filler	●	Composite materials	●
Gel coats	●	Wood	●
Plaster	●	Wood-based materials	●
Plasterboard walls	●		

Advantages: Effective and full-surface dust extraction thanks to open grid structure - Dust-free grinding extends the service life of the abrasive - At the same time, improved health and safety thanks to reduced dust formation at the workstation - Independent of existing extraction hole patterns - Waterproof

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
125	80	Screen	360234	**10,90 €**	7
125	120	Screen	360235	**10,00 €**	7
125	180	Screen	360237	**10,00 €**	7
125	240	Screen	360238	**10,00 €**	7
125	320	Screen	360251	**10,00 €**	7
150	80	Screen	360261	**14,80 €**	7
150	120	Screen	360262	**13,40 €**	7
150	180	Screen	360263	**13,40 €**	7
150	240	Screen	360264	**13,40 €**	7
150	320	Screen	360265	**13,40 €**	7
225	80	Screen	360278	**30,90 €**	7

Recommended prices.

Continuation of AN 400 Retail packs, Abrasive screen, self-fastening, waterproof

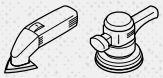
Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
225	120	Screen	360279	**27,90 €**	7
225	180	Screen	360282	**27,90 €**	7
225	240	Screen	360280	**27,90 €**	7
225	320	Screen	360281	**27,90 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 discs

Abrasive screen, self-fastening, waterproof

AN 400 Retail packs Set





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Backing	Polyester screen

Applications:			
Paint/Varnish/Filler	●	Composite materials	●
Gel coats	●	Wood	●
Plaster	●	Wood-based materials	●
Plasterboard walls	●		

Advantages: Effective and full-surface dust extraction thanks to open grid structure - Dust-free grinding extends the service life of the abrasive - At the same time, improved health and safety thanks to reduced dust formation at the workstation - Independent of existing extraction hole patterns - Waterproof

Sets: Assortments in two pieces grit 80, two pieces grit 120 and two pieces grit 180

Available grits:

16 24 30 36 40 50 60 **80** 100 **120** 150 **180** 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
96	several grain sizes	Screen	367459	**5,97 €**	7
125	several grain sizes	Screen	367328	**9,40 €**	7
150	several grain sizes	Screen	367327	**13,77 €**	7

Packing unit (Minimum order quantity) = 5 packs of 6 discs

Recommended prices.

Retail range

Abrasive paper, self-fastening

PS 33 CK Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Improved abrasive and stock removal performance thanks to special heat-tempered aluminium oxide abrasive grain - Reduced clogging thanks to sanding active fillers in the size coat and the semi-open coating - Outstanding flexibility paired with good stability and tear resistance thanks to latex impregnated paper backing

Available grits:

16 24 30 36 40 50 **60** **80** 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
125	60	GLS 27	360312	**4,40 €**	7
125	80	GLS 27	360313	**4,00 €**	7
125	120	GLS 27	360314	**3,70 €**	7
125	60	GLS 5	360250	**4,40 €**	7
125	80	GLS 5	360248	**4,00 €**	7
125	120	GLS 5	360249	**3,70 €**	7
150	60	GLS 1	360266	**5,60 €**	7
150	80	GLS 1	360267	**5,00 €**	7
150	120	GLS 1	360268	**4,70 €**	7
150	60	GLS 3	360324	**5,60 €**	7
150	80	GLS 3	360325	**5,00 €**	7
150	120	GLS 3	360326	**4,70 €**	7
150	60	GLS 47	368440	**5,60 €**	7
150	80	GLS 47	368445	**5,00 €**	7
150	120	GLS 47	368444	**4,70 €**	7
150	60	GLS 51	360272	**5,60 €**	7
150	80	GLS 51	360273	**5,00 €**	7
150	120	GLS 51	360274	**4,70 €**	7
150	60	GLS 74	360330	**5,60 €**	7
150	80	GLS 74	360331	**5,00 €**	7
150	120	GLS 74	360334	**4,70 €**	7
225	60	GLS 55	366980	**11,60 €**	7
225	80	GLS 55	366979	**10,50 €**	7
225	120	GLS 55	366984	**9,80 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 discs

Recommended prices.

Abrasive paper, self-fastening

PS 33 BK Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Improved abrasive and stock removal performance thanks to special heat-tempered aluminium oxide abrasive grain - Reduced clogging thanks to sanding active fillers in the size coat and the semi-open coating - Outstanding flexibility paired with good stability and tear resistance thanks to latex impregnated paper backing

Available grits:

16 24 30 36 40 50 60 80 100 120 150 **180** 220 **240** 280 **320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
125	180	GLS 27	360315	**3,70 €**	7
125	240	GLS 27	360316	**3,70 €**	7
125	320	GLS 27	360317	**3,70 €**	7
125	180	GLS 5	360247	**3,70 €**	7
125	240	GLS 5	360246	**3,70 €**	7
125	320	GLS 5	360245	**3,70 €**	7
150	180	GLS 1	360269	**4,70 €**	7
150	240	GLS 1	360270	**4,70 €**	7
150	320	GLS 1	360271	**4,70 €**	7
150	180	GLS 3	360327	**4,70 €**	7
150	240	GLS 3	360328	**4,70 €**	7
150	320	GLS 3	360329	**4,70 €**	7
150	180	GLS 47	368443	**4,70 €**	7
150	240	GLS 47	368442	**4,70 €**	7
150	320	GLS 47	368441	**4,70 €**	7
150	180	GLS 51	360275	**4,70 €**	7
150	240	GLS 51	360276	**4,70 €**	7
150	320	GLS 51	360277	**4,70 €**	7
150	180	GLS 74	360335	**4,70 €**	7
150	240	GLS 74	360336	**4,70 €**	7
150	320	GLS 74	360337	**4,70 €**	7
225	150	GLS 55	366977	**9,80 €**	7
225	180	GLS 55	366976	**9,80 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 discs

Recommended prices.

Abrasive paper, self-fastening

PS 22 K

NEW !



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	E-paper

Applications:	
Wood	●
Metals	●
Stainless steel	◑
Paint/Varnish/Filler	◑
Plastic	◑

Advantages: Universal abrasive disc for metalworking and woodworking - Uniform surface scratch pattern - Available in many grit sizes and dimensions

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
50	120	◯ 0	665176	**12,60 €**	7
50	240	◯ 0	681486	**12,70 €**	7
50	320	◯ 0	681474	**12,70 €**	7
50	400	◯ 0	681485	**12,70 €**	7
75	120	◯ 0	681487	**18,10 €**	7
75	240	◯ 0	681488	**18,20 €**	7
75	320	◯ 0	681489	**18,20 €**	7
75	400	◯ 0	681473	**18,20 €**	7

Packing unit (Minimum order quantity) = 400 pieces

Abrasive paper, self-fastening

PS 22 K Retail packs



Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	E-paper

Applications:	
Wood	●
Metals	●
Stainless steel	◑
Paint/Varnish/Filler	◑
Plastic	◑

Advantages: Universal abrasive disc for metalworking and woodworking - Uniform surface scratch pattern - Available in many grit sizes and dimensions

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
115	40	◯ 0	278805	**5,40 €**	7
115	60	◯ 0	278806	**4,50 €**	7
115	80	◯ 0	278807	**4,10 €**	7
115	120	◯ 0	278808	**3,80 €**	7

Recommended prices.

Retail range

Continuation of PS 22 K Retail packs, Abrasive paper, self-fastening

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
115	180	0	278809	**3,80 €**	7
115	40	GLS 4	243219	**5,50 €**	7
115	60	GLS 4	241608	**4,60 €**	7
115	80	GLS 4	243220	**4,20 €**	7
115	120	GLS 4	241610	**3,90 €**	7
115	180	GLS 4	241611	**3,90 €**	7
125	40	GLS 5	241614	**6,20 €**	7
125	60	GLS 5	241625	**5,10 €**	7
125	80	GLS 5	241626	**4,70 €**	7
125	120	GLS 5	241627	**4,30 €**	7
125	180	GLS 5	241628	**4,30 €**	7
150	40	GLS 1	371811	**8,10 €**	7
150	60	GLS 1	367094	**6,60 €**	7
150	80	GLS 1	367093	**5,90 €**	7
150	120	GLS 1	367092	**5,50 €**	7
150	180	GLS 1	371812	**5,50 €**	7
150	40	GLS 3	241649	**8,10 €**	7
150	60	GLS 3	241650	**6,60 €**	7
150	80	GLS 3	241651	**5,90 €**	7
150	120	GLS 3	241652	**5,50 €**	7
150	180	GLS 3	241653	**5,50 €**	7
150	60	GLS 47	669620	**7,70 €**	7
150	80	GLS 47	669621	**7,00 €**	7
150	120	GLS 47	669622	**6,60 €**	7
150	180	GLS 47	669623	**6,60 €**	7
150	240	GLS 47	669625	**6,60 €**	7
150	320	GLS 47	669624	**6,60 €**	7
150	40	GLS 51	319068	**8,10 €**	7
150	60	GLS 51	319069	**6,60 €**	7
150	80	GLS 51	319070	**5,90 €**	7
150	120	GLS 51	319071	**5,50 €**	7
150	180	GLS 51	319073	**5,50 €**	7
150	60	GLS 74	669628	**6,20 €**	7
150	80	GLS 74	669629	**5,50 €**	7
150	120	GLS 74	669630	**5,10 €**	7
150	180	GLS 74	669631	**5,10 €**	7
150	240	GLS 74	669626	**5,10 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 discs

Recommended prices.

Protection pad, self-fastening

PP 555
Retail packs





Advantages: Improvement of adhesion and protection of the backing pad on random orbital sanders

Diameter in mm	Suitable for	Cat. number	Price/pack €	Discount group
125	Random orbital sander	370652	**21,34 €**	14
150	Random orbital sander	358148	**23,03 €**	14
225	Drywall sander	370662	**48,55 €**	14

Packing unit (Minimum order quantity) = 1 packs of 2 pads

Recommended prices.

Hand block, self fastening

HBD 125





Advantages: Very suitable for surface and edge grinding - Fatigue-proof hand sanding due to ergonomic form - For self-fastening discs in diameter 125 mm - Self-fastening

Diameter in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
125	1	387039	**11,92 €**	14

Hand block, self fastening

HBD 150





Advantages: Very suitable for surface and edge grinding - Fatigue-proof hand sanding due to ergonomic form - For self-fastening discs in diameter 150 mm - Self-fastening

Diameter in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
150	1	387044	**14,46 €**	14

Recommended prices.

Abrasive screen, self-fastening, waterproof

AN 400 Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Backing	Polyester screen

Applications:			
Paint/Varnish/Filler	●	Composite materials	●
Gel coats	●	Wood	●
Plaster	●	Wood-based materials	●
Plasterboard walls	●		

Advantages: Effective and full-surface dust extraction thanks to open grid structure - Dust-free grinding extends the service life of the abrasive - At the same time, improved health and safety thanks to reduced dust formation at the work station - Independent of existing extraction hole patterns - Waterproof

Available grits:

16 24 30 36 40 50 60 **80** 100 **120** 150 **180** 220 **240** 280 **320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
70 x 125	80	Screen	360204	**5,30 €**	7
70 x 125	120	Screen	360205	**4,90 €**	7
70 x 125	180	Screen	360206	**4,90 €**	7
70 x 125	240	Screen	360207	**4,90 €**	7
70 x 125	320	Screen	360208	**4,90 €**	7
80 x 133	80	Screen	360197	**6,20 €**	7
80 x 133	120	Screen	360198	**5,70 €**	7
80 x 133	180	Screen	360199	**5,70 €**	7
80 x 133	240	Screen	360200	**5,70 €**	7
80 x 133	320	Screen	360201	**5,70 €**	7
93 x 178	80	Screen	360223	**8,80 €**	7
93 x 178	120	Screen	360224	**8,00 €**	7
93 x 178	180	Screen	360225	**8,00 €**	7
93 x 178	240	Screen	360226	**8,00 €**	7
93 x 178	320	Screen	360227	**8,00 €**	7
103 x 115	80	Screen	367138	**6,90 €**	7
103 x 115	120	Screen	367137	**6,50 €**	7
103 x 115	180	Screen	367136	**6,50 €**	7
103 x 115	240	Screen	367135	**6,50 €**	7
103 x 115	320	Screen	367134	**7,80 €**	7
115 x 230	80	Screen	360217	**13,40 €**	7
115 x 230	120	Screen	360218	**12,20 €**	7
115 x 230	180	Screen	360219	**12,20 €**	7
115 x 230	240	Screen	360220	**12,20 €**	7
115 x 230	320	Screen	360222	**12,20 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 strips

Recommended prices.

Abrasive paper, self-fastening

PS 33 CK Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Improved abrasive and stock removal performance thanks to special heat-tempered aluminium oxide abrasive grain - Reduced clogging thanks to sanding active fillers in the size coat and the semi-open coating - Outstanding flexibility paired with good stability and tear resistance thanks to latex impregnated paper backing

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
70 x 125	60	GL 0	360209	**3,30 €**	7
70 x 125	80	GL 0	360210	**3,10 €**	7
70 x 125	120	GL 0	360213	**3,00 €**	7
80 x 133	40	GL 18	367118	**5,00 €**	7
80 x 133	60	GL 18	360293	**4,00 €**	7
80 x 133	80	GL 18	360294	**3,40 €**	7
80 x 133	120	GL 18	360295	**3,30 €**	7
93 x 178	60	GL 17	360228	**4,30 €**	7
93 x 178	80	GL 17	360230	**4,00 €**	7
93 x 178	120	GL 17	360231	**3,80 €**	7
103 x 115	40	GL 19	367214	**5,20 €**	7
103 x 115	60	GL 19	367215	**4,50 €**	7
103 x 115	80	GL 19	367216	**4,20 €**	7
103 x 115	120	GL 19	367217	**4,00 €**	7
115 x 230	60	GL 15	360300	**5,90 €**	7
115 x 230	80	GL 15	360301	**5,40 €**	7
115 x 230	120	GL 15	360302	**5,10 €**	7
115 x 115	60	GL 20	360306	**3,60 €**	7
115 x 115	80	GL 20	360307	**3,30 €**	7
115 x 115	120	GL 20	360308	**3,10 €**	7
115 x 105	40	GL 43	367222	**4,80 €**	7
115 x 105	60	GL 43	367221	**4,30 €**	7
115 x 105	80	GL 43	367220	**4,10 €**	7
115 x 105	120	GL 43	367227	**4,00 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 strips

Recommended prices.

Retail range

Abrasive paper, self-fastening

PS 33 BK Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Improved abrasive and stock removal performance thanks to special heat-tempered aluminium oxide abrasive grain - Reduced clogging thanks to sanding active fillers in the size coat and the semi-open coating - Outstanding flexibility paired with good stability and tear resistance thanks to latex impregnated paper backing

Available grits:

16 24 30 36 40 50 60 80 100 120 150 **180** 220 **240** 280 **320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
70 x 125	180	GL 0	360214	**3,00 €**	7
70 x 125	240	GL 0	360215	**3,00 €**	7
70 x 125	320	GL 0	360216	**3,00 €**	7
80 x 133	180	GL 18	360303	**3,30 €**	7
80 x 133	240	GL 18	360296	**3,30 €**	7
80 x 133	320	GL 18	360297	**3,30 €**	7
93 x 178	180	GL 17	360252	**3,80 €**	7
93 x 178	240	GL 17	360232	**3,80 €**	7
93 x 178	320	GL 17	360233	**3,80 €**	7
103 x 115	180	GL 19	367218	**4,00 €**	7
103 x 115	240	GL 19	367219	**4,00 €**	7
103 x 115	320	GL 19	367223	**4,00 €**	7
115 x 230	180	GL 15	360304	**5,10 €**	7
115 x 230	240	GL 15	360305	**5,10 €**	7
115 x 230	320	GL 15	360320	**5,10 €**	7
115 x 115	180	GL 20	360309	**3,10 €**	7
115 x 115	240	GL 20	360310	**3,10 €**	7
115 x 115	320	GL 20	360311	**3,10 €**	7
115 x 105	180	GL 43	367226	**4,00 €**	7
115 x 105	240	GL 43	367225	**4,00 €**	7
115 x 105	320	GL 43	367224	**4,00 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 strips

Recommended prices.

Abrasive paper, self-fastening

PS 22 K
Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	E-paper

Applications:	
Wood	●
Metals	●
Stainless steel	◑
Paint/Varnish/Filler	◑
Plastic	◑

Advantages: High removal rate - Uniform scratch pattern

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 **120** 150 **180** 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
70 x 125	60	GL 0	367130	**4,60 €**	7
70 x 125	80	GL 0	367132	**4,40 €**	7
70 x 125	120	GL 0	367131	**4,30 €**	7
70 x 125	180	GL 0	367133	**4,30 €**	7
80 x 133	40	GL 18	367125	**5,50 €**	7
80 x 133	60	GL 18	367126	**4,90 €**	7
80 x 133	80	GL 18	367129	**4,70 €**	7
80 x 133	120	GL 18	367127	**4,50 €**	7
80 x 133	180	GL 18	367128	**4,50 €**	7
93 x 186	40	GL 35	677438	**6,50 €**	7
93 x 186	60	GL 35	677439	**5,60 €**	7
93 x 186	80	GL 35	677440	**5,20 €**	7
93 x 186	120	GL 35	677442	**4,90 €**	7
93 x 186	180	GL 35	677443	**4,90 €**	7
103 x 115	40	GL 19	367240	**5,30 €**	7
103 x 115	60	GL 19	367239	**4,70 €**	7
103 x 115	80	GL 19	367238	**4,40 €**	7
103 x 115	120	GL 19	367235	**4,30 €**	7
103 x 115	180	GL 19	367237	**4,30 €**	7
115 x 230	40	GL 15	369725	**7,70 €**	7
115 x 230	60	GL 15	369726	**6,40 €**	7
115 x 230	80	GL 15	369724	**5,80 €**	7
115 x 230	120	GL 15	369723	**5,40 €**	7
115 x 230	180	GL 15	369722	**5,40 €**	7
115 x 105	40	GL 43	367234	**5,40 €**	7
115 x 105	60	GL 43	367233	**4,80 €**	7
115 x 105	80	GL 43	367232	**4,50 €**	7
115 x 105	120	GL 43	367231	**4,30 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 strips

Recommended prices.

Retail range

Finishing paper

PL 31 B
Retail packs





Properties	
Bonding agent	Glue
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Metals	◑

Advantages: Product with optimal price-performance ratio - Optimised wear properties for hand-held machine grinding - Very fine surface scratch pattern

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 **120** 150 **180** 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
93 x 230	40	GL 9	382745	**4,10 €**	5
93 x 230	60	GL 9	382746	**3,80 €**	5
93 x 230	80	GL 9	382747	**3,60 €**	5
93 x 230	120	GL 9	382748	**3,60 €**	5
93 x 230	180	GL 9	382749	**3,60 €**	5
93 x 230	240	GL 9	382750	**3,60 €**	5

Packing unit (Minimum order quantity) = 5 packs of 5 strips

Abrasive screen, self-fastening, waterproof

AN 400
Retail packs Set





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Backing	Polyester screen

Applications:			
Paint/Varnish/Filler	●	Composite materials	●
Gel coats	●	Wood	●
Plaster	●	Wood-based materials	●
Plasterboard walls	●		

Advantages: Effective and full-surface dust extraction thanks to open grid structure - Dust-free grinding extends the service life of the abrasive - At the same time, improved health and safety thanks to reduced dust formation at the workstation - Independent of existing extraction hole patterns - Waterproof

Set: Assortments in two pieces grit 80, two pieces grit 120 and two pieces grit 180

Available grits:

16 24 30 36 40 50 60 **80** 100 **120** 150 **180** 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
99 x 148	several grain sizes	GLS 81 GI	367745	**6,51 €**	7

Packing unit (Minimum order quantity) = 5 packs of 6 strips

Recommended prices.

Abrasive paper, self-fastening

PS 33 CK Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Improved abrasive and stock removal performance thanks to special heat-tempered aluminium oxide abrasive grain - Reduced clogging thanks to sanding active fillers in the size coat and the semi-open coating - Outstanding flexibility paired with good stability and tear resistance thanks to latex impregnated paper backing

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
98 x 148	40	GLS 24	366849	**5,20 €**	7
98 x 148	60	GLS 24	360333	**3,80 €**	7
98 x 148	80	GLS 24	360338	**3,50 €**	7
98 x 148	120	GLS 24	360339	**3,30 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 strips

Abrasive paper, self-fastening

PS 33 BK Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Improved abrasive and stock removal performance thanks to special heat-tempered aluminium oxide abrasive grain - Reduced clogging thanks to sanding active fillers in the size coat and the semi-open coating - Outstanding flexibility paired with good stability and tear resistance thanks to latex impregnated paper backing

Available grits:

16 24 30 36 40 50 60 80 100 120 150 **180** 220 **240** 280 **320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
98 x 148	180	GLS 24	360340	**3,30 €**	7
98 x 148	240	GLS 24	360341	**3,30 €**	7
98 x 148	320	GLS 24	360342	**3,30 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 strips

Recommended prices.

Retail range

Abrasive paper, self-fastening

PS 22 K Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	E-paper

Applications:	
Wood	●
Metals	●
Stainless steel	◑
Paint/Varnish/Filler	◑
Plastic	◑

Advantages: Universal abrasive disc for metalworking and woodworking - Uniform surface scratch pattern - Available in many grit sizes and dimensions

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 **120** 150 **180** 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
98 x 148	40	GLS 24	366848	**5,90 €**	7
98 x 148	60	GLS 24	366847	**5,20 €**	7
98 x 148	80	GLS 24	366846	**4,80 €**	7
98 x 148	120	GLS 24	366845	**4,60 €**	7
98 x 148	180	GLS 24	366844	**4,60 €**	7
102 x 150	40	GLS 67	665436	**5,90 €**	7
102 x 150	60	GLS 67	665437	**5,20 €**	7
102 x 150	80	GLS 67	665438	**4,80 €**	7
102 x 150	120	GLS 67	665439	**4,60 €**	7
102 x 150	180	GLS 67	665440	**4,60 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 strips

Recommended prices.

Abrasive paper, self-fastening

PS 33 CK Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Improved abrasive and stock removal performance thanks to special heat-tempered aluminium oxide abrasive grain - Reduced clogging thanks to sanding active fillers in the size coat and the semi-open coating - Outstanding flexibility paired with good stability and tear resistance thanks to latex impregnated paper backing

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
96	40	GLS 15	366850	**4,70 €**	7
96	60	GLS 15	360241	**3,00 €**	7
96	80	GLS 15	360244	**2,80 €**	7
96	120	GLS 15	360243	**2,60 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 triangles

Abrasive paper, self-fastening

PS 33 BK Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Improved abrasive and stock removal performance thanks to special heat-tempered aluminium oxide abrasive grain - Reduced clogging thanks to sanding active fillers in the size coat and the semi-open coating - Outstanding flexibility paired with good stability and tear resistance thanks to latex impregnated paper backing

Available grits:

16 24 30 36 40 50 60 80 100 120 150 **180** 220 **240** 280 **320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
96	180	GLS 15	360242	**2,60 €**	7
96	240	GLS 15	360240	**2,60 €**	7
96	320	GLS 15	360239	**2,60 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 triangles

Recommended prices.

Retail range

Abrasive paper, self-fastening

PS 22 K Retail packs





Properties		Applications:			
Bonding agent	Resin	Wood	●	Plastic	◑
Grain	Aluminium oxide	Metals	●		
Coating	Semi-open	Stainless steel	◑		
Backing	E-paper	Paint/Varnish/Filler	◑		

Advantages: Universal abrasive disc for metalworking and woodworking - Uniform surface scratch pattern - Available in many grit sizes and dimensions

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 **120** 150 **180** 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
96	40	GLS 15	241656	**4,20 €**	7
96	60	GLS 15	241657	**3,60 €**	7
96	80	GLS 15	241658	**3,30 €**	7
96	120	GLS 15	241659	**3,10 €**	7
96	180	GLS 15	241660	**3,10 €**	7

Packing unit (Minimum order quantity) = 5 packs of 5 triangles

Abrasive paper, self-fastening

PS 22 K Retail packs Set





Properties		Applications:			
Bonding agent	Resin	Wood	●	Plastic	◑
Grain	Aluminium oxide	Metals	●		
Coating	Semi-open	Stainless steel	◑		
Backing	E-paper	Paint/Varnish/Filler	◑		

Advantages: Universal abrasive disc for metalworking and woodworking - Uniform surface scratch pattern - Available in many grit sizes and dimensions

Set: Assortments in two pieces grit 40, two pieces grit 80 and two pieces grit 120

Available grits:

16 24 30 36 **40** 50 60 **80** 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter in mm	Grit	Hole pattern	Cat. number	Price/pack €	Discount group
96	several grain sizes	GLS 15	241662	**5,30 €**	7
125	several grain sizes	GLS 5	241630	**6,90 €**	7
150	several grain sizes	GLS 51	319072	**8,50 €**	7

Packing unit (Minimum order quantity) = 5 packs of 6 triangles/discs

Recommended prices.

Abrasive cloth

LS 309 XH
Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	X-cotton

Applications:	
Wood	●
Metals	●
NF metals	●
Paint/Varnish/Filler	◑

Advantages: Special type for portable belt sanders - For universal use on wood, metal, paint and varnish - Large product mix of belts for all standard machines

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** **150** **180** 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Cat. number	Price/pack €	Discount group
75 x 457	40	F5	9189	**9,21 €**	4
75 x 457	60	F5	9176	**8,63 €**	4
75 x 457	80	F5	9172	**8,35 €**	4
75 x 457	100	F5	9171	**8,18 €**	4
75 x 457	120	F5	7138	**8,18 €**	4
75 x 533	40	F5	7018	**9,92 €**	4
75 x 533	60	F5	7019	**9,25 €**	4
75 x 533	80	F5	7020	**8,93 €**	4
75 x 533	100	F5	7021	**8,73 €**	4
75 x 533	120	F5	7022	**8,73 €**	4
75 x 533	150	F5	7023	**8,73 €**	4
75 x 533	180	F5	7077	**8,73 €**	4
100 x 560	40	F5	7036	**12,33 €**	4
100 x 560	60	F5	7037	**11,37 €**	4
100 x 560	80	F5	7038	**10,92 €**	4
100 x 560	100	F5	7039	**10,64 €**	4
100 x 560	120	F5	7040	**10,64 €**	4
100 x 610	40	F5	7080	**12,95 €**	4
100 x 610	60	F5	7081	**11,92 €**	4
100 x 610	80	F5	7082	**11,43 €**	4
100 x 610	100	F5	7083	**11,12 €**	4
100 x 610	120	F5	7084	**11,12 €**	4

Packing unit (Minimum order quantity) = 6 packs of 3 belts

Recommended prices.

Abrasive cloth

LS 309 XH Retail packs Set





Properties		Applications:	
Bonding agent	Resin	Wood	●
Grain	Aluminium oxide	Metals	●
Coating	Close	NF metals	●
Backing	X-cotton	Paint/Varnish/Filler	◑

Advantages: Special type for portable belt sanders - For universal use on wood, metal, paint and varnish - Large product mix of belts for all standard machines - 1 piece each in grit 40, 80 and 120 assorted

Available grits:

16 24 30 36 **40** 50 60 **80** 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Belt joint	Cat. number	Price/pack €	Discount group
75 x 457	several grain sizes	F5	367035	**8,60 €**	4
75 x 533	several grain sizes	F5	367034	**9,26 €**	4
100 x 560	several grain sizes	F5	367036	**11,33 €**	4
100 x 610	several grain sizes	F5	367037	**11,88 €**	4

Packing unit (Minimum order quantity) = 6 packs of 3 belts

Abrasive cleaning stick

NEW !

SBR 100 Retail packs



Advantages: The abrasive belt cleaner is a highquality cleaning stick - t is suitable for both abrasive belts and discs used with machinery and mounted on rotating and oscillating backing pads - The abrasive belt cleaner extends the lifetime of the abrasives by removing stuck-on abrasive dust, clearing the abrasive and thus expanding its service life

Width x Length x Height in mm	Packing unit/pcs.	Cat. number	Price/pack €	Discount group
38 x 215 x 38	1	680719	**12,92 €**	14

Recommended prices.

File belt, abrasive cloth

CS 310 XF Retail packs





Properties		Applications:	
Bonding agent	Resin	Stainless steel	●
Grain	Aluminium oxide	Metals	●
Coating	Close	NF metals	●
Backing	XF-cotton	Steel	●

Advantages: Universal type for working on radiuses and contours with belt files in all areas of metalworking

Available grits:

16 24 30 36 **40** 50 **60** 80 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

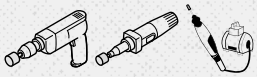
Width x Length in mm	Grit	Belt joint	Cat. number	Price/pack €	Discount group
10 x 330	40	F4G	367104	**5,51 €**	4
10 x 330	60	F4G	367105	**5,43 €**	4
10 x 330	120	F4G	367106	**5,36 €**	4
13 x 457	40	F4G	248820	**5,95 €**	4
13 x 457	60	F4G	248821	**5,79 €**	4
13 x 457	120	F4G	248822	**5,67 €**	4
13 x 610	40	F4G	367101	**6,35 €**	4
13 x 610	60	F4G	367102	**6,13 €**	4
13 x 610	120	F4G	367103	**5,97 €**	4

Packing unit (Minimum order quantity) = 6 packs of 3 belts

Small abrasive mop

KM 613 Retail packs





Properties		Applications:	
Bonding agent	Resin	Stainless steel	●
Grain	Aluminium oxide	Metals	●
		Wood	◑
		Plastic	◑

Advantages: Universal product for steel and stainless steel materials - Even removal rate - Suitable for use in hard-to-reach areas

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Width x Shaft in mm	Grit	Max. operating speed	Max. RPM	Cat. number	Price/pack €	Discount group
40 x 20 x 6	40	40 m/s	19000 rpm	360285	**6,26 €**	9
40 x 20 x 6	60	40 m/s	19000 rpm	360286	**6,26 €**	9
40 x 20 x 6	80	40 m/s	19000 rpm	360287	**6,26 €**	9
60 x 30 x 6	40	40 m/s	12700 rpm	360290	**8,37 €**	9

Recommended prices.

Retail range

Continuation of KM 613 Retail packs, Small abrasive mop

Diameter x Width x Shaft in mm	Grit	Max. operating speed	Max. RPM	Cat. number	Price/pack €	Discount group
60 x 30 x 6	60	40 m/s	12700 rpm	360289	**8,37 €**	9
60 x 30 x 6	80	40 m/s	12700 rpm	360288	**8,37 €**	9
80 x 30 x 6	40	40 m/s	9500 rpm	366998	**12,11 €**	9
80 x 30 x 6	60	40 m/s	9500 rpm	366997	**12,11 €**	9
80 x 30 x 6	80	40 m/s	9500 rpm	366996	**12,11 €**	9

Packing unit (Minimum order quantity) = Ø 40 mm 36 pieces, Ø 60 mm 24 pieces, Ø 80 mm 20 pieces

Abrasive fibre disc

CS 561 Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close

Applications:			
Steel	●	Stainless steel	◑
NF metals	●	Wood	◑
Metals	●		
Plastic	◑		

Advantages: For universal use - Robust, resistant and long-lasting

Available grits:

16 | **24** | 30 | 36 | **40** | 50 | **60** | **80** | 100 | **120** | 150 | 180 | 220 | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Diameter x Hole in mm	Grit	Hole pattern	Max. RPM	Cat. number	Price/pack €	Discount group
115 x 22	24	⊛ 30	13300 rpm	255905	**5,20 €**	8
115 x 22	40	⊛ 30	13300 rpm	255906	**4,50 €**	8
115 x 22	60	⊛ 30	13300 rpm	255907	**4,00 €**	8
115 x 22	80	⊛ 30	13300 rpm	255908	**3,90 €**	8
115 x 22	120	⊛ 30	13300 rpm	255909	**3,90 €**	8
125 x 22	24	⊛ 30	12250 rpm	255910	**5,90 €**	8
125 x 22	40	⊛ 30	12250 rpm	255911	**5,10 €**	8
125 x 22	60	⊛ 30	12250 rpm	255912	**4,50 €**	8
125 x 22	80	⊛ 30	12250 rpm	255913	**4,40 €**	8
125 x 22	120	⊛ 30	12250 rpm	255914	**4,40 €**	8

Packing unit (Minimum order quantity) = 5 packs of 5 fibre discs

Recommended prices.

Abrasive fibre disc, multibond

FS 966 ACT Retail packs

NEW !





Properties	
Bonding agent	Resin
Grain	Ceramic Al. oxide
Coating	Close

Applications:	
Stainless steel	●

Advantages: Micro-crystalline self-sharpening effect - High aggressiveness throughout the service life - Outstanding grit adhesion - Long service life, especially suitable for heavy duty applications - Increase in performance due to low temperatures - Multibond prevents heat tinting

Available grits:

16 24 30 **36** 40 50 **60** 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Diameter x Hole in mm	Grit	Hole pattern	Max. RPM	Cat. number	Price/pack €	Discount group
115 x 22	36	⊛ 30	13300 rpm	673834	**9,50 €**	8
115 x 22	60	⊛ 30	13300 rpm	673839	**7,40 €**	8
125 x 22	36	⊛ 30	12250 rpm	673840	**11,10 €**	8
125 x 22	60	⊛ 30	12250 rpm	673925	**8,70 €**	8

Packing unit (Minimum order quantity) = 5 packs of 5 fibre discs

Abrasive cloth

KL 375 J Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Close
Backing	J-cotton

Applications:	
Wood	●
Metals	●

Advantages: Universal abrasive cloth for hand processing of metal surfaces - Highly flexible

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 **120** 150 **180** 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Cat. number	Price/pack €	Discount group
115 x 5000	40	301050	**14,49 €**	2
115 x 5000	60	266533	**12,69 €**	2
115 x 5000	80	266538	**11,84 €**	2
115 x 5000	120	266548	**11,31 €**	2
115 x 5000	180	301052	**11,31 €**	2

Packing unit (Minimum order quantity) = 10 rolls

Recommended prices.

Retail range

Finishing paper

PL 31 B Retail packs





Properties	
Bonding agent	Glue
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Metals	◑

Advantages: Product with optimal price-performance ratio - Optimized wear properties for hand sanding and handheld machine sanding

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 **120** 150 **180** 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Cat. number	Price/pack €	Discount group
115 x 5000	40	241817	**10,87 €**	1
115 x 5000	60	241818	**8,82 €**	1
115 x 5000	80	241819	**7,85 €**	1
115 x 5000	120	241820	**7,25 €**	1
115 x 5000	180	241821	**7,25 €**	1

Packing unit (Minimum order quantity) = 5 rolls

Abrasive paper

PS 33 C Retail packs





Properties	
Bonding agent	Resin
Grain	Aluminium oxide
Coating	Semi-open
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑

Advantages: Very high removal rate - Minimal clogging due to active abrasive substances - Longer service life - Good tear resistance and flexibility

Available grits:

16 24 30 36 40 50 **60** **80** 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Cat. number	Price/pack €	Discount group
115 x 5000	60	366985	**12,21 €**	1
115 x 5000	80	366990	**10,78 €**	1
115 x 5000	120	366989	**9,88 €**	1

Packing unit (Minimum order quantity) = 5 rolls

Recommended prices.

Abrasive paper

PS 33 B Retail packs





Properties		Applications:	
Bonding agent	Resin	Paint/Varnish/Filler	●
Grain	Aluminium oxide	Wood	●
Coating	Semi-open	Plastic	◑
Backing	B-paper		

Advantages: Very high removal rate - Minimal clogging due to active abrasive substances - Longer service life - Good tear resistance and flexibility

Available grits:

16 24 30 36 40 50 60 80 100 120 150 **180** 220 **240** 280 **320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Cat. number	Price/pack €	Discount group
115 x 5000	180	366987	**9,88 €**	1
115 x 5000	240	366986	**9,97 €**	1
115 x 5000	320	366988	**9,97 €**	1

Packing unit (Minimum order quantity) = 5 rolls

Abrasive paper

PS 30 D Retail packs





Properties		Applications:	
Bonding agent	Resin	Paint/Varnish/Filler	●
Grain	Aluminium oxide	Wood	●
Coating	Semi-open	Metals	◑
Backing	D-paper		

Advantages: Sharp grit and high aggressiveness for use on wood, varnish, fillers - Flexible and tear-resistant, easy folding - Product with good price-performance ratio

Available grits:

16 24 30 36 **40** 50 **60** **80** **100** **120** **150** **180** **220** **240** 280 **320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Cat. number	Price/pack €	Discount group
115 x 5000	40	294308	**7,72 €**	1
115 x 5000	60	280588	**6,28 €**	1
115 x 5000	80	280589	**5,60 €**	1
115 x 5000	100	267048	**5,18 €**	1
115 x 5000	120	267059	**5,18 €**	1
115 x 5000	150	267070	**5,18 €**	1
115 x 5000	180	279733	**5,18 €**	1
115 x 5000	220	294229	**5,22 €**	1

Packing unit (Minimum order quantity) = 10 rolls

Recommended prices.

Retail range

Abrasive cloth

KL 371 X Retail packs



Properties	
Bonding agent	Glue
Grain	Aluminium oxide
Coating	Close
Backing	X-cotton

Applications:	
Metals	●
NF metals	●

Advantages: Attractively priced universal product for surface hand grinding

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 **120** 150 180 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Cat. number	Price/pack €	Discount group
230 x 280	40	241781	**10,10 €**	6
230 x 280	60	241783	**9,00 €**	6
230 x 280	80	241784	**8,50 €**	6
230 x 280	120	241785	**8,20 €**	6
230 x 280	240	241786	**8,30 €**	6

Packing unit (Minimum order quantity) = 5 packs of 5 sheets

Finishing paper

PL 31 B Retail packs



Properties	
Bonding agent	Glue
Grain	Aluminium oxide
Coating	Semi-open
Backing	B-paper

Applications:	
Paint/Varnish/Filler	●
Wood	●
Metals	◑

Advantages: Product with optimal price-performance ratio - Optimized wear properties for hand sanding - Very fine surface scratch pattern

Available grits:

16 24 30 36 **40** 50 **60** **80** 100 **120** 150 180 220 **240** 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Cat. number	Price/pack €	Discount group
230 x 280	40	241776	**6,60 €**	5
230 x 280	60	241777	**5,60 €**	5
230 x 280	80	241778	**5,20 €**	5
230 x 280	120	241779	**4,90 €**	5
230 x 280	240	241780	**4,90 €**	5

Packing unit (Minimum order quantity) = 5 packs of 5 sheets

Recommended prices.

Abrasive paper

PS 33 C Retail packs



Properties		Applications:	
Bonding agent	Resin	Paint/Varnish/Filler	●
Grain	Aluminium oxide	Wood	●
Coating	Semi-open	Plastic	◑
Backing	C-paper		

Advantages: High removal rate - For diverse applications

Available grits:

16 24 30 36 40 50 60 **80** 100 **120** 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Cat. number	Price/pack €	Discount group
230 x 280	80	371919	**5,40 €**	5
230 x 280	120	371918	**5,00 €**	5

Packing unit (Minimum order quantity) = 5 packs of 5 sheets

Abrasive paper

PS 33 B Retail packs



Properties		Applications:	
Bonding agent	Resin	Paint/Varnish/Filler	●
Grain	Aluminium oxide	Wood	●
Coating	Semi-open	Plastic	◑
Backing	B-paper		

Advantages: High removal rate - For diverse applications

Available grits:

16 24 30 36 40 50 60 80 100 120 150 **180** 220 **240** 280 **320** 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Cat. number	Price/pack €	Discount group
230 x 280	180	371916	**5,00 €**	5
230 x 280	240	371922	**5,00 €**	5
230 x 280	320	371923	**5,00 €**	5

Packing unit (Minimum order quantity) = 5 packs of 5 sheets

Recommended prices.

Retail range

Abrasive paper, waterproof

PS 11 C Retail packs



Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	C-paper

Applications:	
Paint/Varnish/Filler	●
Plastic	●
Glass/Stone	◑
Metals	◑

Advantages: Special product for auto repair and painting - For hard and tough surfaces - Good adaptation and high stability - Wet and dry sanding

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Cat. number	Price/pack €	Discount group
230 x 280	120	241787	**5,80 €**	5
230 x 280	180	241789	**5,30 €**	5

Packing unit (Minimum order quantity) = 5 packs of 5 sheets

Abrasive paper, waterproof

PS 11 A Retail packs



Properties	
Bonding agent	Resin
Grain	SiC
Coating	Close
Backing	A-paper

Applications:	
Paint/Varnish/Filler	●
Plastic	●
Glass/Stone	◑
Metals	◑

Advantages: Special product for auto repair and painting - For hard and tough surfaces - Good adaptation and high stability - Wet and dry sanding

Available grits:

16 24 30 36 40 50 60 80 100 120 150 180 220 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length in mm	Grit	Cat. number	Price/pack €	Discount group
230 x 280	240	241790	**5,30 €**	5
230 x 280	400	241791	**5,30 €**	5

Packing unit (Minimum order quantity) = 5 packs of 5 sheets

Recommended prices.

Non-woven web hand pad, waterproof

NPA 400 Retail packs



Properties		Applications:			
Bonding agent	Resin	Stainless steel	●	Plastic	◑
Grain	Aluminium oxide	Metals	●		
Non-woven material type	Soft non-woven material	Wood	●		
		Paint/Varnish	◑		

Advantages: Outstanding for surface finishing, e.g. adaptation to an existing surface scratch pattern - Can be used wet and dry

Width x Length in mm	Colour	Grade	Cat. number	Price/pack €	Discount group
152 x 229	maroon	very fine	367350	**6,93 €**	5

Packing unit (Minimum order quantity) = 28 packs of 2 sheets

Non-woven web hand pad, waterproof

NEW !

NPA 500 Retail packs



Properties		Applications:			
Bonding agent	Resin	Paint/Varnish	●	Wood	◑
Grain	SiC	Plastic	●		
Non-woven material type	Soft non-woven material	Stainless steel	●		
		Metals	◑		

Advantages: Outstanding for surface finishing, e.g. adaptation to an existing surface scratch pattern - Can be used wet and dry

Width x Length in mm	Colour	Grade	Cat. number	Price/pack €	Discount group
152 x 229	grey	ultra fine	687504	**7,62 €**	5

Packing unit (Minimum order quantity) = 28 packs of 2 sheets

Recommended prices.

Retail range

Abrasive block, flexible, coated on 4 sides, waterproof

SK 500 Retail packs





Properties	
Grain	Aluminium oxide
Coating	Close

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑
Metals	◑

Advantages: Can be used flat and upright (four usable sides) - For flat and profiled surfaces due to flexible foam core - Robust, washable and reusable

Available grits:

16 24 30 36 40 50 **60** 80 **100** 120 **150** 180 **220** 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length x Height in mm	Grit	Density	Grit color	Foam color	Cat. number	Price/pack €	Discount group
70 x 100 x 25	60	hard	brown	grey	367346	**2,17 €**	5
70 x 100 x 25	80	hard	brown	grey	670005	**2,17 €**	5
70 x 100 x 25	100	hard	brown	grey	367347	**2,17 €**	5
70 x 100 x 25	120	hard	brown	grey	670006	**2,17 €**	5
70 x 100 x 25	150	hard	brown	grey	367348	**2,17 €**	5
70 x 100 x 25	220	hard	brown	grey	367349	**2,17 €**	5

Packing unit (Minimum order quantity) = 32 pieces

Abrasive block, flexible, coated on 4 sides, waterproof

SK 700 A Retail packs





Properties	
Grain	Aluminium oxide
Coating	Close

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑
Metals	◑

Advantages: Suitable for flat or upright use on all four sides - The angled edge (approx. 45°) makes it an exceptional choice for narrow, tapering workpiece contours - Excellent contouring and pressure distribution thanks to flexible foam core - Robust, washable and reusable

Available grits:

16 24 30 36 40 50 **60** 80 **100** 120 **150** 180 **220** 240 280 320 360 400 500 600 800 1000 1200 1500 2000 2500 3000

Width x Length x Height in mm	Grit	Density	Grit color	Foam color	Cat. number	Price/pack €	Discount group
89 x 125 x 25	60	hard	brown	grey	367321	**3,08 €**	5
89 x 125 x 25	80	hard	brown	grey	670008	**3,08 €**	5
89 x 125 x 25	100	hard	brown	grey	367322	**3,08 €**	5
89 x 125 x 25	120	hard	brown	grey	670007	**3,08 €**	5
89 x 125 x 25	150	hard	brown	grey	367324	**3,08 €**	5
89 x 125 x 25	220	hard	brown	grey	367323	**3,08 €**	5

Packing unit (Minimum order quantity) = 18 pieces

Recommended prices.

Abrasive sponge, flexible, coated on 2 sides, waterproof

SW 501 Retail packs



Properties	
Grain	Aluminium oxide
Coating	Close

Applications:	
Paint/Varnish/Filler	●
Wood	●
Plastic	◑
Metals	◑

Advantages: Satin surface scratch pattern - For low and high profiled surfaces (two usable sides) - Crease and break resistant - Washable and reusable

Available grits:

16 | 24 | 30 | 36 | 40 | 50 | 60 | 80 | 100 | **120** | 150 | 180 | **220** | 240 | 280 | 320 | 360 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1500 | 2000 | 2500 | 3000

Width x Length x Height in mm	Grit	Density	Grit color	Foam color	Cat. number	Price/pack €	Discount group
96 x 123 x 12,5	120	soft	brown	yellow	367320	**4,26 €**	5
96 x 123 x 12,5	220	soft	brown	yellow	367319	**4,26 €**	5

Packing unit (Minimum order quantity) = 14 packs of 2 pieces

Cutting-off wheel

A 980 TZ SPECIAL



Fe·S·Cl <0,1%

Class	SPECIAL
Bond	■■■■■■□
Aggression	■■■■■□□
Service life	■■■■■■□

Applications:	
Stainless steel	●
Steel	●
NF metals	●

Advantages: Free of iron, sulphur and chlorine - Very short cutting times - Particularly precise and clean cuts due to the low thickness - Low thermal load - Minimal burr formation, minimizing finish-machining - 10 pieces in a tin with viewing window for easy removal

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/tin	Cat. number	Price/tin €	Discount group
115 x 0,8 x 22,23		80 m/s	13300 rpm	10 discs	362548	**35,55 €**	11
125 x 0,8 x 22,23		80 m/s	12250 rpm	10 discs	362549	**40,72 €**	11

Minimum order quantity = 5 tins

Recommended prices.

Retail range

Cutting-off wheel

A 60
EXTRA





Class	*EXTRA*
Bond	■■■■■□□
Aggression	■■■■□□□
Service life	■■■■■□□

Applications:	
Metals	●
Stainless steel	◑

Advantages: Minimal burr formation - Low thermal load - Very good price-performance ratio - 10 pieces in a tin with viewing window for easy removal

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/tin	Cat. number	Price/tin €	Discount group
115 x 1 x 22,23	▬	80 m/s	13300 rpm	10 discs	310499	**19,87 €**	11
125 x 1 x 22,23	▬	80 m/s	12250 rpm	10 discs	310500	**22,71 €**	11

Minimum order quantity = 5 tins

Cutting-off wheel

A 60
EXTRA





Class	*EXTRA*
Bond	■■■■■□□
Aggression	■■■■□□□
Service life	■■■■■□□

Applications:	
Metals	●
Stainless steel	◑

Advantages: Minimal burr formation - Low thermal load - Very good price-performance ratio - 5 tins in a sales display

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/display	Cat. number	Price/tin €	Discount group
115 x 1 x 22,23	▬	80 m/s	13300 rpm	5 tins with 10 discs	312030	**19,87 €**	11
125 x 1 x 22,23	▬	80 m/s	12250 rpm	5 tins with 10 discs	312031	**22,71 €**	11

Recommended prices.

Cutting-off wheel

A 660 R
SUPRA





Fe·S·Cl <0,1%

Class	SUPRA
Bond	■■■■■□□
Aggression	■■■■■□□
Service life	■■■■■□□

Applications:	
Steel	●
Stainless steel	◑

Advantages: Minimal burr formation - Low thermal load - Highest cutting performance - 10 pieces in a tin with viewing window for easy removal

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/tin	Cat. number	Price/tin €	Discount group
115 x 1 x 22,23	▬	80 m/s	13300 rpm	10 discs	362677	**19,81 €**	11
125 x 1 x 22,23	▬	80 m/s	12250 rpm	10 discs	362678	**27,96 €**	11

Minimum order quantity = 5 tins

Cutting-off wheel

A 60 TZ
SPECIAL





Fe·S·Cl <0,1%

Class	SPECIAL
Bond	■■■■■■□
Aggression	■■■■■□□
Service life	■■■■■■□

Applications:	
Stainless steel	●
Steel	●
NF metals	◑

Advantages: Free of iron, sulphur and chlorine - Fast cutting - Minimal burr formation - Low thermal load - 10 pieces in a tin with viewing window for easy removal

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/tin	Cat. number	Price/tin €	Discount group
115 x 1 x 22,23	▬	80 m/s	13300 rpm	10 discs	310503	**28,84 €**	11
125 x 1 x 22,23	▬	80 m/s	12250 rpm	10 discs	310504	**32,80 €**	11

Minimum order quantity = 5 tins

Recommended prices.

Retail range

Ceramic cutting-off wheel

K 960 TX SPECIAL





Fe·S·Cl <0,1%

Class	SPECIAL
Bond	■■■■■■■
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Steel	●
Stainless steel	●
High alloy steel	●
Carbon steel	●
Titanium	●

Advantages: Free of iron, sulfur and chlorine - Outstanding performance in daily use - Highest cutting performance, even with low grinding pressure - 10 pieces in a tin with viewing window for easy removal

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/tin	Cat. number	Price/tin €	Discount group
115 x 1 x 22,23	▬	80 m/s	13300 rpm	10 discs	362590	**42,11 €**	11
125 x 1 x 22,23	▬	80 m/s	12250 rpm	10 discs	362589	**48,67 €**	11

Minimum order quantity = 5 tins

Cutting-off wheel

Z 960 TX SPECIAL





Fe·S·Cl <0,1%

Class	SPECIAL
Bond	■■■■■■■
Aggression	■■■■■■■
Service life	■■■■■■■

Applications:	
Stainless steel	●
Alloys	●
Carbon steel	●
Titanium	●

Advantages: Free of iron, sulphur and chlorine - Ideal for tough/hard materials such as titanium and high alloy steels - Short cutting times and long service life due to self-sharpening zirconia alumina - Low thermal load - Low burr formation - 10 pieces in a tin with viewing window for easy removal

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/tin	Cat. number	Price/tin €	Discount group
115 x 1 x 22,23	▬	80 m/s	13300 rpm	10 discs	362588	**34,00 €**	11
125 x 1 x 22,23	▬	80 m/s	12250 rpm	10 discs	362587	**39,16 €**	11

Minimum order quantity = 5 tins

Recommended prices.

Cutting-off wheel

EDGE *SPECIAL*





Fe·S·Cl <0,1%

Class		Applications:	
Bond	■■■■■■■	Stainless steel	●
Aggression	■■■■■■□	Steel	●
Service life	■■■■■■■	Aluminium	●

Advantages: High-performance cutting-off wheel with self-sharpening abrasive grain - Great cutting performance combined with a long service life - Wide range of applications - 10 pieces in a tin with viewing window for easy removal

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/tin	Cat. number	Price/tin €	Discount group
115 x 1,2 x 22,23	▬▭▬	80 m/s	13300 rpm	10 discs	362578	**37,97 €**	11
125 x 1,2 x 22,23	▬▭▬	80 m/s	12250 rpm	10 discs	362579	**42,60 €**	11

Minimum order quantity = 5 tins

Cutting-off wheel

A 346 *EXTRA*





Fe·S·Cl <0,1%

Class	*EXTRA*	Applications:	
Bond	■■■■□□□	Stainless steel	●
Aggression	■■■■□□□	Steel	●
Service life	■■■■■□□	Aluminium	◑

Advantages: Free of iron, sulphur and chlorine - Universal use on steel and stainless steel (INOX) - Cutting disc made of a calcined, cubic aluminium oxide that is self-sharpening - Minimal burr formation and longer service life - Best suited for cutting thin-walled profiles and pipes - 8 pieces in a tin with viewing window for easy removal

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/tin	Cat. number	Price/tin €	Discount group
115 x 1,6 x 22,23	▬▭▬	80 m/s	13300 rpm	8 discs	347566	**16,51 €**	11
125 x 1,6 x 22,23	▬▭▬	80 m/s	12250 rpm	8 discs	362583	**18,78 €**	11

Minimum order quantity = 5 tins

Recommended prices.

Retail range

Cutting-off wheel

A 946 TZ
SPECIAL





Fe·S·Cl <0,1%

Class	SPECIAL
Bond	■■■■■■■
Aggression	■■■■■■■
Service life	■■■■■■□

Applications:	
Steel	●
Stainless steel	●
NF metals	◑
Castings	◑

Advantages: Free of iron, sulfur and chlorine - Extra long service life across all applications - For universal use in metal processing - Short cutting times - Low burr formation - Low thermal load - 8 pieces in a tin with viewing window for easy removal

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/tin	Cat. number	Price/tin €	Discount group
115 x 1,6 x 22,23	▬▭▬	80 m/s	13300 rpm	8 discs	362584	**27,89 €**	11
125 x 1,6 x 22,23	▬▭▬	80 m/s	12250 rpm	8 discs	342227	**33,20 €**	11

Minimum order quantity = 5 tins

Cutting-off wheel

A 646 R
SUPRA





Fe·S·Cl <0,1%

Class	SUPRA
Bond	■■■■■■□
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:	
Steel	●
Stainless steel	◑

Advantages: Free of iron, sulphur and chlorine - Universal use on steel and stainless steel - Cutting disc made of self-sharpening, calcined aluminum oxide - Tremendous aggressiveness when used for cutting solid steel materials - 8 pieces in a tin with viewing window for easy removal

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/tin	Cat. number	Price/tin €	Discount group
115 x 1,6 x 22,23	▬▭▬	80 m/s	13300 rpm	8 discs	362582	**21,27 €**	11
125 x 1,6 x 22,23	▬▭▬	80 m/s	12250 rpm	8 discs	362581	**23,88 €**	11

Minimum order quantity = 5 tins

Recommended prices.

Cutting-off wheel

A 46 TZ
SPECIAL





Fe·S·Cl <0,1%

Class	SPECIAL
Bond	■■■■■■□
Aggression	■■■■■■□
Service life	■■■■■■□

Applications:	
Stainless steel	●
Steel	●

Advantages: Free of iron, sulphur and chlorine - Universal use on steel and stainless steel - First choice for professional applications and fast cutting of demanding materials - 8 pieces in a tin with viewing window for easy removal

Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/tin	Cat. number	Price/tin €	Discount group
115 x 1,6 x 22,23	▬	80 m/s	13300 rpm	8 discs	362580	**23,46 €**	11
125 x 1,6 x 22,23	▬	80 m/s	12250 rpm	8 discs	362585	**26,38 €**	11

Minimum order quantity = 5 tins

Recommended prices.

Algemene voorwaarden

ALGEMENE VERKOOPSVOORWAARDEN Klingspor N.V. (BELGIË)

Artikel 1. Algemeen
Iedere bestelling en/of aanvaarding van een aanbieding, offerte en dergelijke impliceert van rechtswege de instemming van de cliënt met deze algemene verkoopsvoorwaarden, waarvan de cliënt verklaart kennis te hebben genomen en zich te onthouden aan iedere bepaling van zijn/haar algemene verkoopsvoorwaarden, die in strijd zou zijn met huidige algemene verkoopsvoorwaarden.

Artikel 2. Aanbiedingen, offertes en dergelijke
De catalogi, prijslijsten, drukwerken en andere handels- of technische documenten kunnen niet als definitief aanbod beschouwd worden en hebben een louter indicatieve
waarde.

Artikel 3. Aanvaarding van de bestelling door Klingspor
Iedere bestelling van de cliënt verbindt op onherroepelijke wijze de cliënt die zich tegelijkertijd verbindt tot de aankoop van de goederen en de betaling van de koopprijs. Klingspor behoudt zich het recht om, in geval van ontdekking van enig gebrek die een conforme levering in de weg zou staan, zoals de niet nakoming door de leverancier van de technische of economische normen, de bestelling te weigeren. Klingspor zal dit melden aan de cliënt per aangetekend schrijven of per e-mail waarin de aan te brengen wijzigingen aan de bestelling opgenomen worden. Indien deze laatste de wijzigingen weigert, zal Klingspor de bestelling annuleren zonder enige schadevergoeding verschuldigd te zijn aan de cliënt. De kosten van de verzending zijn ten laste van de cliënt tenzij uitdrukkelijk anders bepaald (Franco vanaf 275 €). Voor alle verkochte goederen gaat het risico over bij de afsluiting van het contract.

Artikel 4. Levering van materiaal
De leveringstermijnen vermeld op de orderbevestiging zijn slechts indicatief en zijn gebaseerd op een verwachte gemiddelde tijd. De leveringstermijnen worden in de mate van het mogelijke in acht genomen. Geen enkele vertraging in de levering, hetzij door overmacht, hetzij om welke redenen ook, brengt een aansprakelijkheid in hoofde van Klingspor met zich mee en kan derhalve geen aanleiding geven tot vergoeding van welke aard ook, noch gehele of gedeeltelijke verbreking van de overeenkomst of tot weigering om de goederen in ontvangst te nemen, tenzij zulks uitdrukkelijk schriftelijk is opgenomen op de leveringsbron. Zelfs in het laatste geval, kan Klingspor niet aansprakelijk worden gesteld voor enige vertraging in geval van overmacht: staking, brand, faling van een leverancier en dergelijke.

Artikel 5. Verplaatsing, transport en verzekering
De cliënt zal er zorg voor dragen dat de plaats van uitvoering tijdig toegankelijk is voor de verkoper/leverancier. De cliënt staat in voor het lossen. Leveringen geschieden naar keuze van Klingspor conform incoterms DDP (Delivered Duty Paid - Franco inclusief rechten) op de door de cliënt aangegeven plaats van bestemming. Klingspor heeft aan zijn leveringsplicht voldaan wanneer de goederen op de genoemde plaats in het land van invoer beschikbaar zijn gesteld. De overdracht van de risico's en de kosten gebeurt bij de levering aan de cliënt. Het door Klingspor aangegeven tijdstip van levering is steeds louter indicatief en betreft enkel de datum van de levering en niet het uur.

Artikel 6. Verpakking en opruiming
Alle verpakkingen zijn voor rekening van de cliënt en worden door Klingspor niet teruggenomen. De opruiming na de uitvoering van de opdracht is voor rekening van de cliënt.

Artikel 7. Klachten
Iedere levering door Klingspor gaat gepaard met een leveringsbon teneinde de cliënt toe te laten de aanwezigheid van de goederen na te gaan. Van zodra het materiaal wordt geleverd aan de cliënt, draagt deze laatste alle risico's, verlies of schade en neemt de noodzakelijke voorzorgsmaatregelen. De klachten aangaande verborgen gebreken dienen binnen een termijn van 8 dagen na de ontdekking ervan, per aangetekend schrijven te worden gemeld aan Klingspor. Alle klachten worden slechts aanvaard, indien zij schriftelijk aan Klingspor worden gemeld binnen een termijn van 8 dagen na levering van de goederen.

Artikel 8. Bijbehorende werken
Wanneer er werken, die niet binnen de bevoegdheid of de specialisatie van Klingspor vallen, noodzakelijk zouden zijn zal er een offerte opgesteld worden op naam van de cliënt door een terzake bevoegde onderneming, die alleen aansprakelijk zal zijn voor zijn gedeelte ten aanzien van de cliënt, met hierbij uitsluiting van iedere aansprakelijkheid lastens Klingspor.

Artikel 9. Aansprakelijkheid
Tenzij uitdrukkelijk anders overeengekomen door Klingspor, zal haar aansprakelijkheid uitsluitend geregeld worden door de bepalingen van het huidig artikel. De aansprakelijkheid die Klingspor kan oplopen, vloeit voort uit een mid¬delenverbintenis. Klingspor zal enkel gehouden zijn om de door haar veroorzaakte directe schade te herstellen, die veroorzaakt werd bij de uitvoering van de werken, dit echter tot maximum van de waarde van de werken vermeld op bestelbon, en dit ongeacht of de vordering is ingesteld op contractuele dan wel op buitencontractuele grondslag. Bij aanmaakbanden kunnen meer- of minderleveringen voorkomen. De cliënt dient Klingspor schriftelijk op de hoogte te stellen van elke gebeurtenis die haar aansprakelijkheid met zich kan brengen of van elk nadeel dat de cliënt ondergaat, binnen de kortst mogelijke tijd en ten laatste binnen acht (8) dagen te rekenen vanaf het ontstaan van deze gebeurtenis of dit nadeel, of minstens te rekenen vanaf het ogenblik waarop de cliënt er kennis van heeft gekregen. Bij gebreke hieraan behoudt Klingspor zich het recht om elke schadeloosstelling te weigeren.

Klingspor sluit alle aansprakelijkheid uit voor:
- de vergoeding door Klingspor voor alle indirecte schade of gevolgschade, waaronder financiële of commerciële verliezen, winstderving, verhoging van algemene kosten, storing van planning, verlies van verwachte winst, kapitaal, cliënteel en dergelijke;
- de vergoeding van alle directe en of indirecte schade veroorzaakt door (een foutief) gebruik van het geleverde product zelf door de cliënt, diens aangestelden (werknemers) of een derde waarbij er schade (materieel of lichamelijk) wordt berokkend aan een derde.
- alle vorderingen door derden tegen de cliënt gericht.

Klingspor kan niet aansprakelijk worden gesteld voor enige schade voortvloeiende uit de tussenkomst van een derde. In alle gevallen waarin de aansprakelijkheid van Klingspor kan worden weerhouden, wordt haar totale aansprakelijkheid betreffende een levering/prestatie beperkt tot het bedrag dat de cliënt reeds betaald heeft voor de desbetreffende materialen/prestaties in de afgelopen 12 maanden, met een maximum van 5.000,00 €.

Artikel 10. Waarborg
Klingspor verleent een waarborg gedurende een termijn van zes maanden vanaf de levering voor verborgen gebreken. Deze waarborg is strikt beperkt tot de levering zelf en betreft uitsluitend het herstel en/of vervanging op haar kosten in haar werkhuizen, van alle stukken die werden afgekeurd of buiten bedrijf werden gesteld omwille van constructiefouten of verborgen gebreken, waarbij Klingspor uitdrukkelijk het recht voorbehoudt om wijzigingen aan te brengen aan de betreffende goederen teneinde te kunnen voldoen aan haar verplichtingen, hetzij naar haar keuze de betreffende koopsom terug te betalen. De waarborg omvat niet de vervanging van het materiaal wegens slijtage, beschadiging ten gevolge van nalatigheid, onvoldoende controle en toezicht, gebrekkig onderhoud, verkeerd gebruik, enz. De waarborg geldt evenmin voor onderdelen met snelle slijtage wegens hun aard of gebruik en snelle slijtage omwille van corrosie of andere schadelijke inwerkingen van vloeistoffen, elektrische spanningsverschillen, stoffige omgeving, enz. Zijn niet inbegrepen in deze waarborg: verplaatsingen, tussenkomsten als gevolg van verkeerd gebruik of verkeerde interpretatie door de cliënt, elektrische incidenten of mankementen aan het materiaal waarvoor de cliënt een verzekering zal dienen te contacteren. De kleinste wijziging door toedoen van de cliënt brengt het verval van de waarborg met zich mee. Klingspor is enkel en alleen waarborg verschuldigd wanneer de cliënt aan al zijn betalingsverbintenissen heeft voldaan, zonder hierdoor de waarborgtermijn kan verlengd worden. Klingspor verklaart dat de producten voorafgaandelijk het voorwerp hebben uitgemaakt van een kwaliteitstest binnen haar onderneming.

Artikel 11. Prijs
De prijzen van de materialen zijn die welke worden vermeld op de orderbevestiging. Tussen de datum van ondertekening en de datum van levering zijn er geen wijzigingen mogelijk, noch door Klingspor noch door de cliënt, tenzij uitdrukkelijk anders overeengekomen. Prijzen zijn in EURO en exclusief BTW en eventuele verzendkosten. De materialen worden gecontroleerd in onze ateliers.

Artikel 12. Betalingsvoorwaarden
Tenzij uitdrukkelijk anders overeengekomen op de bestelbon, gebeuren de betalingen in Euro, netto en zonder disconto, op de maatschappelijke zetel van Klingspor en zijn deze onderhavig aan de volgende voorwaarden.Alle facturen zijn betaalbaar op het hoofdkantoor, binnen 30 dagen na factuurdatum op de waarde van de goederen. In geval van niet betaling en acht dagen na een ingebrekestelling per aangetekend schrijven aan de cliënt door Klingspor, wordt het huidig contract beëindigd van rechtswege en kan Klingspor de goederen terugvorderen zonder enige gerechtelijke formaliteit of tussenkomst. Alle onbetaalde facturen zullen vanaf de vervaldatum van rechtswege en zonder voorafgaandelijke ingebrekestelling worden verhoogd met een verwijlintrest van 1% per begonnen maand, ofwel met de intrestvoet zoals bepaald door artikel 5 van de Wet van 2 augustus 2002 betreffende de strijd tegen de betalingsachterstand bij handelssancties indien deze hoger zou zijn. Daarnaast zal er door de cliënt een forfaitaire schadevergoeding verschuldigd zijn, van rechtswege en zonder voorafgaandelijke ingebrekestelling, vastgesteld op 10% met een minimum van 250,00 €, en dit onverminderd het recht van Klingspor op een redelijke vergoeding voor de bijkomende kosten verbonden aan de inning van de facturen overeenkomstig artikel 6 van de Wet van 2 augustus 2002 betreffende de strijd tegen de betalingsachterstand bij handelssancties. Ingeval van faillissement, gerechtelijk akkoord, staking van betaling en verzoek tot betalingsuitstel- los van het feit dat dit verzoek al dan niet zou zijn gedaan langs een gerechtelijke weg - kan Klingspor een retentierecht uitoefenen op de verkochte goederen en dit tot de volledige betaling ervan. Er wordt uitdrukkelijk overeengekomen dat voor de latere uitvoeringen van diverse verkoopovereenkomsten, het geheel van de leveringen een algemeen onderpand uitmaakt, waarop Klingspor een retentierecht kan uitoefenen en dit tot de volledige betaling van de facturen. In geval van niet-betaling van één factuur bij vervaldatum, zullen alle andere facturen van de cliënt, zelfs de niet vervallen, opeisbaar worden. Klingspor behoudt zich even-

eens het recht voor de uitvoering van deze en alle andere lopende bestellingen op te schorten, en dit zonder een voorafgaandelijke aanmaning noch schadevergoeding en met behoud van al haar rechten.

Artikel 13. Eigendomsvoorbehoud
De goederen die het voorwerp uitmaken van de facturen blijven eigendom van Klingspor tot op het ogenblik van de volledige betaling van de factuur en zijn toebehoren (eventuele koste, rente en sancties). Gedurende dit eigendomsvoorbehoud, worden de risico's en het behoud van de producten overgedragen aan de cliënt, en dit van zodra de goederen de zetel van Klingspor verlaten. De cliënt verbindt zich ertoe om de producten te behouden op een wijze dat ze niet zouden worden verward met andere producten en zodat ze kunnen worden herkend als zijnde eigendom van Klingspor. Bij de niet-betaling van het totaalbedrag of bij gedeeltelijke betalingen, onverminderd de oorzaak ervan, behoudt Klingspor zich het recht om, zonder enige formaliteit, de diensten of de goederen fysisch terug in bezit te nemen op risico van de cliënt.

Artikel 14. Toepasselijk recht
Het Belgisch recht is van toepassing op alle overeenkomsten aangegaan met en door Klingspor.

Artikel 15. Exclusieve bevoegdheid
De rechtbanken van het Arrondissement Leuven zijn uitsluitend bevoegd om kennis te nemen van elk geschil voortvloeiend uit de overeenkomst tussen Klingspor en diens cliënt en dit ongeacht de plaats van de maatschappelijke zetel of het domicilie van de cliënt, de levering van de werken of van de afsluiting van het contract tussen partijen.

Artikel 16. Ontbindingsbeding
In geval van wanprestatie door de cliënt van een van zijn verplichtingen voortvloeiende uit het huidig contract, zal het huidig contract ontbonden worden van rechtswege door Klingspor door middel van een aangetekend schrijven, zonder de noodzaak van een eis in rechte en onverminderd het recht op enige schadevergoeding en intresten.

Artikel 17. Nietigheden
Bij eventuele nietigheid of ongeldigheid van één van de vermelde bepalingen, blijven de andere bepalingen van kracht.

Artikel 18. Wijziging van de algemene voorwaarden
Klingspor behoudt zich het recht om wijzigingen aan te brengen aan de huidige algemene voorwaarden. Deze wijzigingen treden in werking onmiddellijk na de kennisgeving ervan aan de cliënt.
In geval van onenigheid tussen de Franse en de Nederlandse tekst van deze algemene voorwaarden, zal de Nederlandse tekst voorrang hebben.

ALGEMENE VERKOOPSVOORWAARDEN Klingspor B.V. (NEDERLAND)

§1 Geldigheid
De onderstaande algemene voorwaarden gelden uitsluitend voor alle - ook toekomstige - transacties tussen onze firma en onze klanten. Tegengestelde en afwijkende voorwaarden van de klant worden niet erkend. Dit geldt ook wanneer wij leveringen aan klanten zonder een betreffend voorbehoud uitvoeren.

§2 Aanbiedingen
Onze aanbiedingen (opdrachten) zijn vrijblijvend. Een overeenkomst komt pas na bestelling door de klant en een schriftelijke opdracht bevestiging onzerzijds tot stand.

§3 Prijzen, verpakking en verzending
(1) Onze prijzen zijn franco huis. Indien het netto orderbedrag onder EUR 250,-- bedraagt, brengen wij evenredige vrachtkosten in rekening.
(2) De verpakking gebeurt naar onze keuze op een in de handel gebruikelijke wijze, met inachtneming van de transportwijze (overzees, lucht- en landtransport) en is bij de prijs inbegrepen. Speciale wensen m.b.t. de verpakking komen voor rekening van de klant.
(3) Geleende emballage c.q. pallets, waarvoor een terugname overeengekomen werd, moeten binnen 6 weken gerekend vanaf de datum van overdracht in perfecte, herbruikbare staat, voor rekening van de klant (vracht, verzending) aan ons worden geretourneerd, anders moeten wij de klant onze totale productiekosten in rekening brengen.
(4) Wij zijn vrij in onze keuze van transportmiddelen. De extra kosten voor een door de klant gewenste speciale c.q. snellere verzending zijn voor rekening van de klant, ook wanneer wij franco huis leveren.

§4 Betaling
(1) De betalingsvoorwaarden worden met elke klant afzonderlijk overeengekomen en zijn pas van kracht na een schriftelijke bevestiging onzerzijds.
(2) De klant kan onze eisen alleen met onbetwiste of rechtsgeldig vastgestelde tegeneisen verrekenen. De klant kan het recht van retentie alleen uitoefenen, wanneer zijn tegeneis op dezelfde overeenkomst betrekking heeft als onze betalingseis.
(3) Wanneer na het afsluiten van de overeenkomst omstandigheden bekend worden die, naar ons commercieel inzicht, gegronde twijfel aan de kredietwaardigheid van de klant rechtvaardigen (bijv. starten van akkoordprocedure, aanwijzingen tot een faillissement (niet nakomen van de betalingstermijnen enz.)), dan komen al onze verplichtingen tot levering te vervallen onafhankelijk van de looptijd en komen door ons ingenomen en geaccepteerde wissels te vervallen. In deze gevallen zijn wij tevens gerechtigd nog uitstaande leveringen alleen uit te voeren tegen vooruitbetaling of borgstelling. Wij kunnen bovendien de overdracht van reeds geleverde goederen verbieden en de teruggave daarvan of de overdracht van het indirecte bezit van de geleverde goederen voor rekening van de klant opeisen.

§5 Overdrachtsrisico
Het risico gaat bij overdracht van de goederen aan de expediteur of de vrachtvervoerder, echter uiterlijk wanneer de goederen onze fabriek verlaten, over op de klant, tenzij nadrukkelijk andere afspraken zijn gemaakt.

§6 Levering
(1) Wanneer wij door overmacht de overeengekomen leveringstermijnen niet kunnen nakomen, wordt de leveringstermijn verlengd met de tijdsduur van de overmacht. Onder overmacht wordt o.a. verstaan bedrijfsstoringen, stagnatie in de aanlevering van grondstoffen, energie enz., stakingen en uitsluiting, ongeacht of deze voorvallen zich bij ons of een van onze leveranciers voordoen.
(2) Wordt de levering door dergelijke voorvallen onmogelijk of duurt de daardoor veroorzaakte vertraging langer dan vier maanden, dan zijn wij gerechtigd de overeenkomst op te zeggen. De klant kan van ons een verklaring verlangen dat wij de overeenkomst opzeggen of binnen een redelijke termijn zullen leveren. Wanneer wij de klant niet binnen een redelijke termijn een verklaring geven, dan heeft de klant het recht af te zien van het nog niet geleverde deel uit de overeenkomst.
(3) In geval van vertragingen in de levering heeft de klant alleen recht op een schadevergoeding wanneer de vertraging is veroorzaakt door opzet of grove nalatigheid.
(4) Wanneer vertraging ontstaat doordat de klant de producten niet in ontvangst kan/wil nemen, dan zijn wij gerechtigd de ontstane schade inclusief eventuele extra kosten te verhalen op de klant.
(5) Een tijdige en correcte nakoming van de plichten uit hoofde van de overeenkomst door de opdrachtgever geldt voor ons als voorwaarde voor het nakomen van de leveringsmijnen.

Algemene voorwaarden

§7 Reclamatie in geval van gebreken
Alleen wanneer zichtbare gebreken binnen een week na ontvangst van het product worden gereclameerd, heeft de klant recht van spreken. In het commerciële zakenverkeer dienen niet-zichtbare gebreken te worden gereclameerd binnen een week nadat deze zich openbaren. Wanneer de besteller op ons verzoek een representatief voorbeeld van de gereclameerde goederen terugzendt, vergoeden wij de transportkosten tot de hoogte van het aankoopbedrag van het aan ons teruggezonden product, voor zover de reclamatie gerechtigd blijkt, anders komen deze kosten voor rekening van de klant. Retourzendingen mogen alleen met onze toestemming worden uitgevoerd.

§8 Garantie
(1) Is er sprake van een door ons te verhelpen gebrek, dan zijn vrij in onze keuze het gebrek te verhelpen, dan wel een vervangend product te leveren. Is de nalevering en/of vervangende levering onjuist, dan is de klant gerechtigd de overeenkomst op te zeggen of terugbetaling van het aankoopbedrag te eisen.
(2) Verdergaande eisen van de klant, ongeacht de rechtsgronden, zijn uitgesloten. Wij kunnen met name niet aansprakelijk worden gesteld voor schade, gederfde winsten of andere financiële nadelen van de klant. Deze aansprakelijkheidsbegrenzing is niet van toepassing wanneer de schade door ons of een van onze representanten opzettelijk werd veroorzaakt of het gevolg is van grove nalatigheid. De aansprakelijkheidsbegrenzing is verder niet van toepassing wanneer gegarandeerde eigenschappen ontbreken.
(3) Wij kunnen alleen aansprakelijk worden gesteld wanneer de goederen overeenkomstig hun toepassing correct en deskundig worden gebruikt. In geval van schade waarvoor wij overeenkomstig lid 2 aansprakelijk zijn, kunnen wij verlangen dat de gebruiker bewijst dat het product correct en deskundig werd gebruikt. De contractpartner is verplicht om bij doorgave c.q. doorverkoop de eindverbruiker te wijzen op het deskundige gebruik van de producten en hem te waarschuwen voor misbruik.
(4) In alle andere dan de bovenstaand aangegeven gevallen kunnen wij alleen aansprakelijk worden gesteld, wanneer de schade door ons of een van onze representanten opzettelijk werd veroorzaakt of het gevolg is van grove nalatigheid. Dit geldt met name voor aanspraken wegens schulden aan het eind van de overeenkomst, niet nakomen van nevenplichten of andere wettelijke eisen, met name voor aanspraken die betrekking hebben op de aansprakelijkheid van de fabrikanten conform artikel 6:185BW (Burgerlijk Wetboek). In geval van overmacht aan onze zijde geldt het bepaalde artikel 6:75 BW. Voor zover onze aansprakelijkheid overeenkomstig deze voorwaarden niet uitgesloten of beperkt is, geldt dit ook voor de persoonlijke aansprakelijkheid van onze werknemers en andere medewerkers, voor vertegenwoordigers en betalings- en balieassistenten.

§9 Voorbehoud van eigendom
(1) Alle onze leveringen en toekomstige leveringen geschieden telkens onder de opschortende voorwaarde dat alle bestaande en toekomstige vorderingen van ons op onze klant uit enige overeenkomst / raamovereenkomst en uit op grondslag van deze overeenkomst aangegane nadere overeenkomsten, volledig betaald zijn. Het hierin besloten eigendomsvoorbehoud geldt echter niet ter zake van andere vorderingen dan:
a. vorderingen betreffende tegenprestaties van op grond van vorenbedoelde overeenkomst of enige andere overeenkomst van welke aard dan ook door ons aan onze klant geleverde of nog te leveren zaken of krachtens een zodanige overeenkomst tevens ten behoeve van onze klant verrichte of te verrichten werkzaamheden, en
b. vorderingen wegens het tekortschieten in de nakoming van de sub a bedoelde overeenkomsten, die tot schadevergoeding en vergoeding van buitengerechtelijke en gerechtelijke kosten, contractuele en wettelijke renten, boeten en dwangsommen daaronder begrepen.
(2) Zo lang de opschortende voorwaarde als bedoeld in lid (1) niet is ingetreden, heeft onze klant de bevoegdheid om de onder eigendomsvoorbehoud gekochte zaken te verwerken of te vervreemden, met dien verstande dat
a. deze bevoegdheden slechts aan onze klant toekomen indien en voor zover dat nodig is in het kader van de normale uitoefening van zijn bedrijf,
b. deze bevoegdheden slechts aan onze klant toekomen indien en voor zover onze klant van zijn wederpartij een even verstrekkend eigendomsvoorbehoud bedingt als het onderhavige, zij het zonder vervreemdingsbevoegdheid voor die wederpartij,
c. onze klant nimmer enige bevoegdheid tot bezwaring van de aan hem onder eigendomsvoorbehoud verkochte zaken heeft.
Onze klant is verplicht zich op eerste verzoek van ons eventuele vorderingen die ontstaan of zullen ontstaan door vervreemding van door ons aan hem onder eigendomsvoorbehoud verkochte zaken aan derden, aan ons te cederen of – naar onzer keuze – te verpanden.
(3) Aan ons komt het recht toe de voorbehouden eigendom en de hieraan verbonden rechten aan een of meer derden over te dragen, voor wie in dat geval dezelfde rechten en verplichtingen gelden. Of de opschortende voorwaarde als bedoeld in lid (1) intreedt, blijft echter afhankelijk van de vraag of wel volledig is voldaan aan de bestaande en toekomstige verplichtingen jegens ons, althans jegens onze rechtsopvolger onder algemene of – in geval van cessie – bijzondere titel.
(4) Onze klant geeft reeds nu onvoorwaardelijk en onherroepelijk toestemming aan ons dan wel aan een door ons aan te wijzen derde om, in alle gevallen waarin wij ons eigendomsrecht wil uitoefenen, al die plaatsen te betreden waar de eigendommen van ons zich dan zullen bevinden en onze eigendommen aldaar mee te nemen.
(5) Indien derden beslag leggen op de onder eigendomsvoorbehoud geleverde zaken danwel rechten daarop willen vestigen of doen gelden, is onze klant verplicht ons zo snel als redelijkerwijs verwacht mag worden daarvan op de hoogte te stellen.
(6) Onze klant verplicht zich de onder eigendomsvoorbehoud geleverde zaken deugdelijk te onderhouden en te verzekeren en verzekerd te houden tegen calamiteiten, waaronder brand, ontploffings- en waterschade alsmede tegen diefstal en de polis van deze verzekering op eerste verzoek ter inzage te geven.
(7) Vervangen zaken worden eigendom van ons, zonder dat onze klant enige aanspraak kan maken op vergoeding.
(8) Bij beëindiging van enige overeenkomst tussen ons en onze klant blijven de alsdan bestaande eigendomsvoorbehouden ongemoeid met dien verstande dat zij tenietgaan zodra wij op onze klant geen vorderingen meer hebben als bedoeld in deze bepaling (§ 9 van de algemene bepalingen).

§10 Plaats van betaling, bevoegde rechtbank, toepasbaar recht
(1) Plaats van betaling is Amsterdam.
(2) Als bevoegde rechtbank voor alle geschillen die voortkomen uit de relatie, voor zover de klant staat ingeschreven in het handels register, geldt uitsluitend Dillenburg. Daarnaast is Maastricht de bevoegde rechtbank, wanneer een klant geen algemene bevoegde rechtbank in het binnenland heeft, na het afsluiten van de overeenkomst naar het buitenland verhuist of zijn gebruikelijke vestigingsplaats naar het buitenland verplaatst of zijn gebruikelijke vestigingsplaats op het tijdstip van de aanklacht onbekend is. Wij behouden ons echter het recht voor de aanklacht in de hoofdplaats van de opdrachtgever (klant) in te dienen.
(3) Op handelsovereenkomsten is uitsluitend het Nederlands recht van toepassing. Toepassing van iedere andere internationale wetgeving t.a.v. verkopen is uitgesloten.

§11 Slotbepalingen
(1) Door deze algemene voorwaarden aan te nemen, verleent de opdrachtgever ons toestemming zijn persoonsgegevens voor de afhandeling van de opdracht en de afrekening elektronisch te verwerken en op te slaan.
(2) Wanneer één of meerdere bepalingen uit deze algemene voorwaarden geheel of gedeeltelijk komen te vervallen, dan wordt hierdoor de geldigheid van de overige bepalingen niet aangetast.
(3) Onze klant en onze firma zijn verplicht tot geheimhouding van alle vertrouwelijke informatie die wij in het kader van onze overeenkomsten van elkaar of uit andere bron hebben verkregen. Informatie geldt als vertrouwelijk als dit door de andere partij is medegedeeld of als dit voortvloeit uit de aard van de informatie.

Klingspor N.V. / S.A.
Herent, België / Belgique

Клингспор България ЕООД
София, България

KLINGSPOR Brusivo, spol. s r.o.
Brno, Česká republika

Klingspor A/S
Kolding, Danmark

Klingspor Schleifsysteme GmbH & Co. KG
Haiger, Deutschland

Klingspor Abrasivos S.A.
Alcobendas (Madrid), España

Klingspor S.A.S.
Droue sur Drouette, France

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Worksop, Nottinghamshire
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Budapest, Magyarország

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Клінгспор ТОВ
Великі Мости, Львівська обл.,
Україна

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Qingdao, P.R. China

Klingspor Abrasive (Shanghai) Co. Ltd.
Shanghai, P.R. China

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Pudahuel, Santiago, Chile

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Lima, Perú

Klingspor Inc.
Stoney Creek, Ontario, Canada

Klingspor Abrasivos S.A. de C.V.
Tijuana, Mexico

Klingspor Abrasives, Inc.
Hickory, North Carolina, USA

Klingspor Abrasives South Africa (Pty) Ltd.
Spartan-Kempton Park,
South Africa

Klingspor Australia Pty Ltd
Silverwater, Australia

01/2025

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