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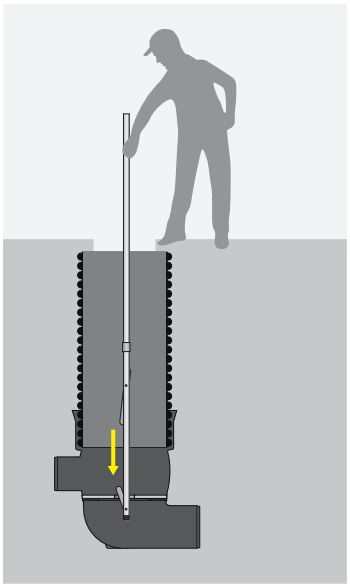
Guidelines for exchangeable orifice Rigo®Limit V

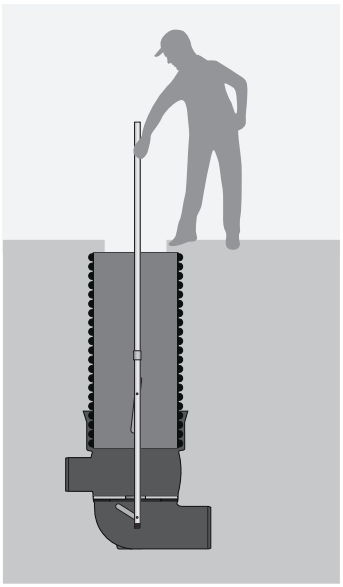
Removing the orifice

Mount the attachment piece onto the rod (according to the illustration) to remove the orifice from the throttle shaft. In this case, the short lifting aid must be located at the bottom of the tool. Pass the lifting aid through the orifice opening. Afterwards, you can remove the orifice.

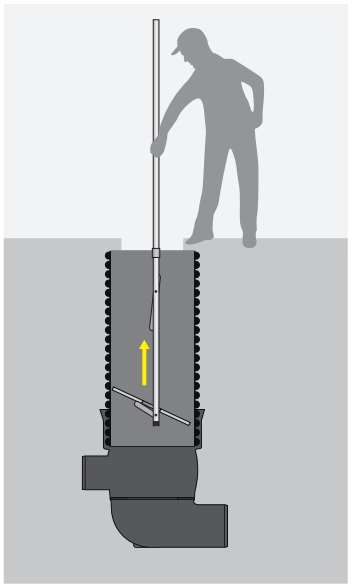
1 **Pass the lifting aid through the orifice opening**

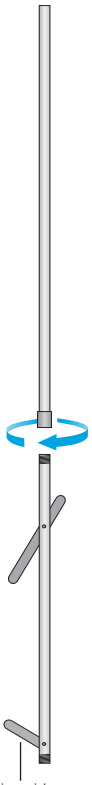


2 **Hook expands independently**



3 **Orifice can be removed**



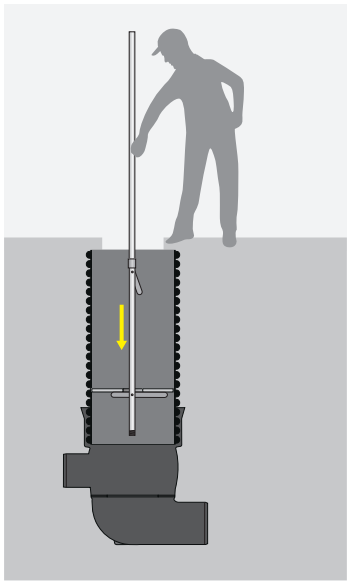


short lifting aid at the bottom

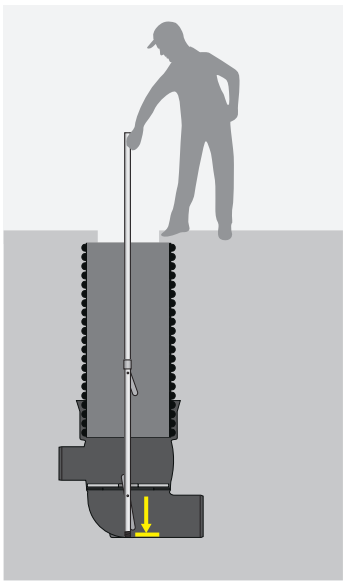
Inserting the orifice

Mount the attachment piece onto the rod (according to the illustration) to insert the orifice. In this case, the long inserting aid must be located at the bottom of the tool. Pass the rod through the orifice according to illustration 4. After the orifice has been inserted, the tool must be lowered down until it meets resistance from the shaft bottom. Hold the tool as upright as possible. This causes the pendulum to retract and you can remove the rod.

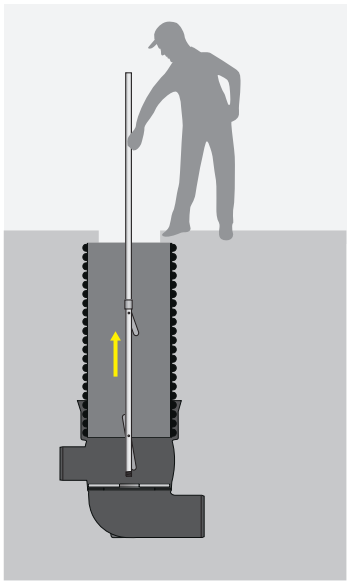
4 **Insert new orifice**

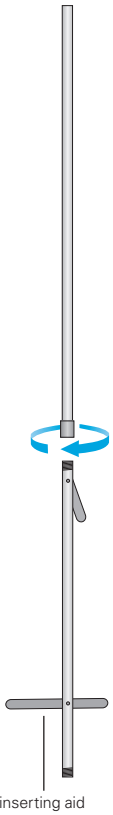


5 **Lower down until meeting resistance from the shaft bottom**



6 **Inserting aid can be removed**



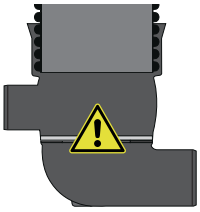


long inserting aid at the bottom

Safety instructions exchangeable orifice Rigo®Limit V

Magnets are potentially dangerous

Magnets with high adhesive strength are integrated into the orifice. These magnets firmly secure the exchangeable orifice in the shaft to the metal bearing ring. The orifice is delivered separately from the shaft. It has safety labelling on it.



Contusions

The magnets have utterly strong pull force. If handled carelessly, skin or fingers may

be caught between components due to magnetic forces (contusions, bruises).

Pacemakers

Magnets may affect the function of implantable defibrillators and pacemakers. If you have a device like this, please maintain a sufficient distance from the exchangeable orifice.

Magnetic field

Magnets generate a strong and long-range magnetic field. The following devices and objects may be damaged, for instance: TV sets, PCs, laptops, hard drives, cash or credit cards, mechanical watches, hearing aid devices, loudspeakers.

Low temperatures

When stored outside, the lifting tools can be subject to very low temperatures in winter. Wear protective equipment to prevent frostbite.

Risk of falling

Working near open shafts involves a risk of falling. If necessary, take fall protection precautions.

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